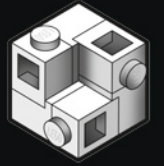


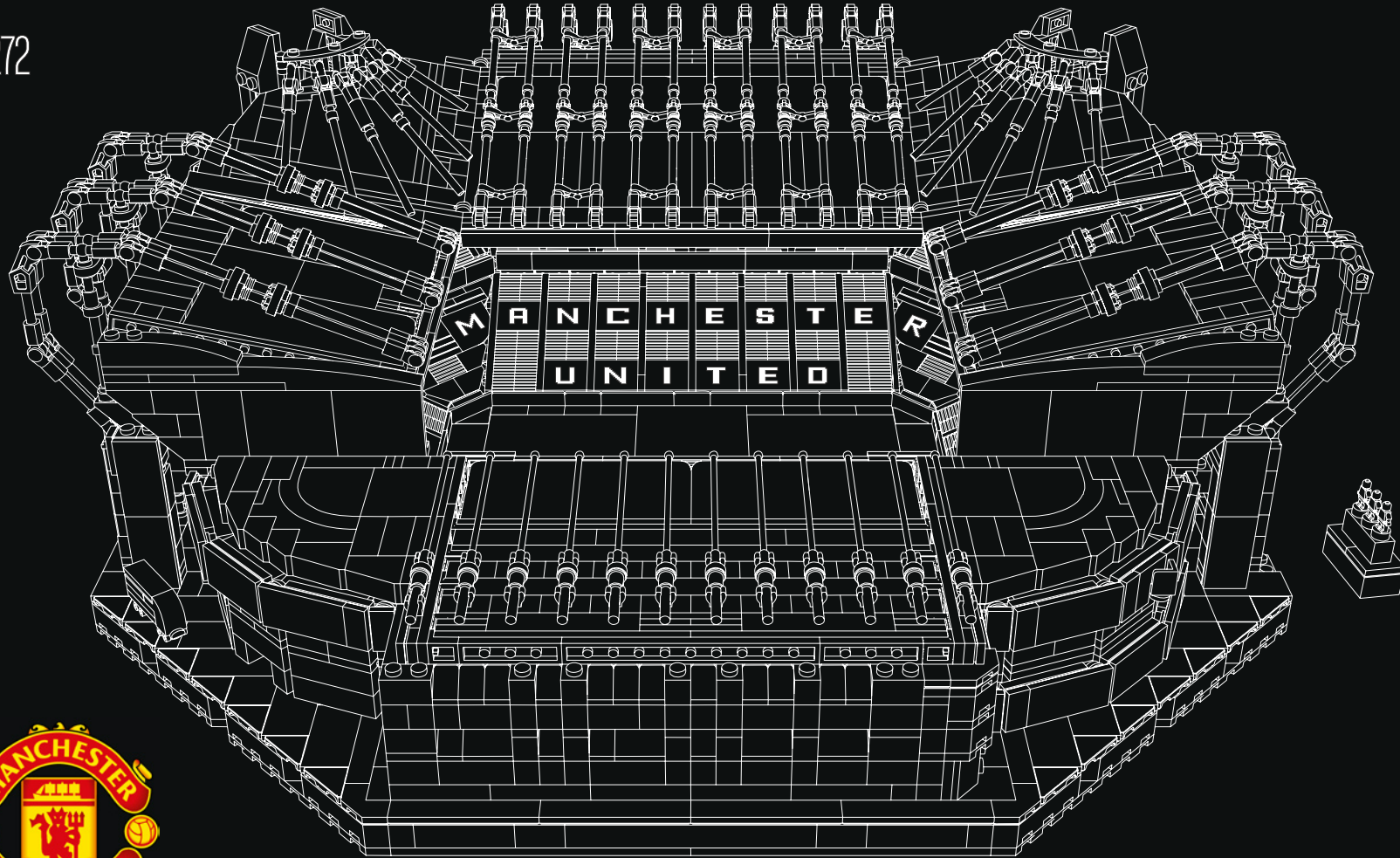


CREATOR™



EXPERT

10272



DIE TOLLSTE FUSSBALLGESCHICHTE ALLER ZEITEN

BESCHEIDENE ANFÄNGE

Die Geschichte von Manchester United beginnt 1878, als Arbeiter aus der Waggon-Abteilung im Depot der Eisenbahngesellschaft *Lancashire and Yorkshire Railway* den Newton Heath (L&YR) Cricket & Football Club gründen.

1878

1902

1910

1938

1941

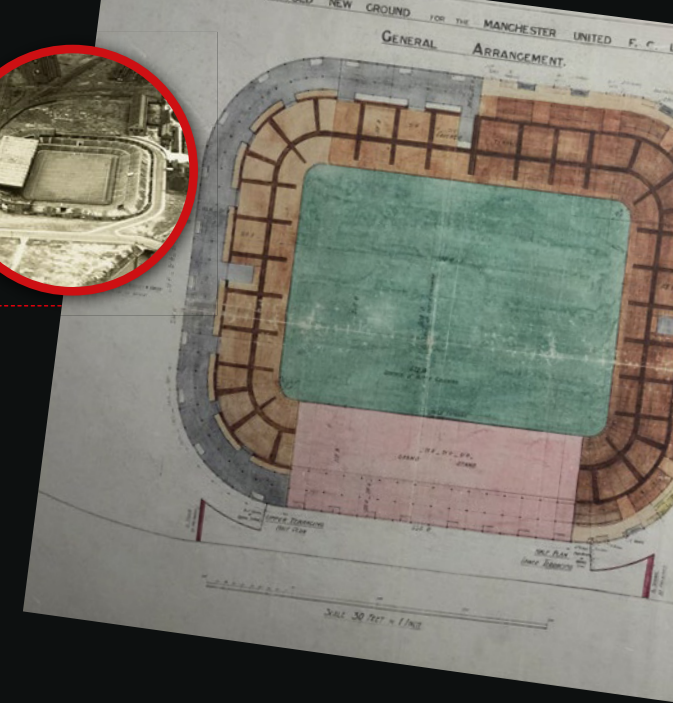
EIN NEUER NAME

Der 1892 der Football League beigetretene Club steckt in finanziellen Schwierigkeiten und überlebt nur, weil der örtliche Brauereibesitzer John Henry Davies den Verein übernimmt. Ein neuer Name wird benötigt. Das ist die Geburtsstunde von Manchester United.



ZU HAUSE IST ES AM SCHÖNSTEN

Im Februar 1910 öffnet das Old Trafford zum ersten Mal seine Pforten. Mehr als 45.000 Zuschauer verfolgen das Spiel zwischen Manchester United und Liverpool. Am Ende der ersten kompletten Saison im neuen Stadion wird der Club zum Meister gekürt.



Die Ecken der Südtribüne werden überdacht.

KRIEGSSCHÄDEN

Im Zweiten Weltkrieg wird Old Trafford schwer durch Bomben beschädigt. Bei einem Bombenangriff 1941 wird die ursprüngliche Haupttribüne aus dem Jahr 1910 vollständig zerstört.





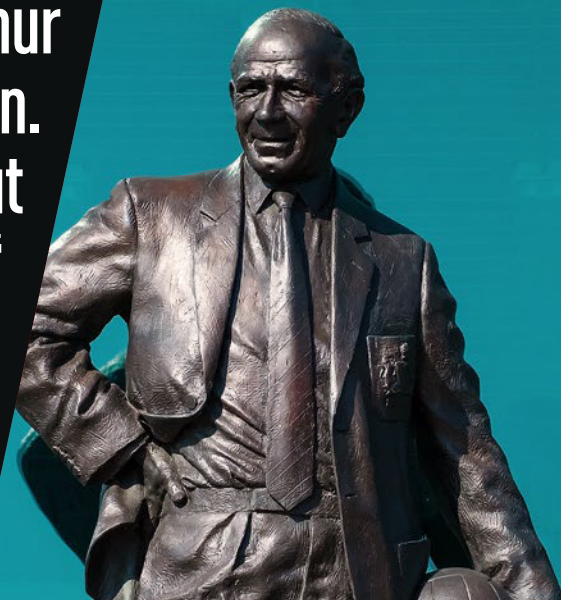
BEGINN EINER NEUEN ÄRA

Sowohl das Stadion als auch das Team stehen vor einem Neuaufbau, als der junge Matt Busby 1945 zu Manchester United wechselt. Ursprünglich hatte er nur einen Fünfjahresvertrag. Doch 24 Jahre später führt er den Verein immer noch!

1945

„Manchester United sollte niemals nur Zweiter sein. Nur der Beste ist gut genug.“

- Sir Matt Busby



1996 wird draußen vor der Osttribüne des Old Trafford eine Bronzestatue von Sir Matt Busby errichtet, die auf den Sir Matt Busby Way blickt.

TRIUMPH

Nach fast 40 Jahren ohne großen Titel führt Matt Busby die Reds in Wembley zum Finalsieg über Blackpool im FA Cup.

1948





AUFERSTEHUNG AUS DER ASCHE

FLUGZEUGLÜCK IN MÜNCHEN

Die glänzenden Aussichten der Busby Babes finden am 6. Februar 1958 auf einer deutschen Landebahn ein ebenso jähes wie tragisches Ende. Auf dem Rückflug von einem Europapokal-Viertelfinalspiel in Belgrad stürzt das Flugzeug ab. Unter den 23 Todesopfern sind auch acht Spieler von Manchester United.

Nachdem Matt Busby eines der größten Teams aller Zeiten in England aufgebaut hatte, muss er in den 1960er-Jahren ganz von vorne anfangen. Bobby Charlton, der die Münchner Flugzeugkatastrophe überlebt hatte, stehen schon bald Denis Law und George Best zur Seite. Dieses berühmte Trio verhilft Manchester United 1965 und 1967 zum Meistertitel.

1952 - 1957

BUSBY BABES

Das größte Vermächtnis von Matt Busby bei Manchester United ist wohl das aufregende junge Team, das sich nach oben arbeitet und schließlich 1956 und 1957 zwei Titel hintereinander gewinnt – und das mit dem besten Fußball, der jemals in Old Trafford gespielt wurde.



1958

1960

DENKMAL

Das erste Denkmal zum Gedenken an die Münchner Flugzeugkatastrophe wird von Matt Busby enthüllt. Es stand über dem Eingang des Direktors in der Haupttribüne.





Dieses Trikot trug der Mannschaftskapitän Noel Cantwell, als er Manchester United zu einem 3:1 gegen Leicester City und dem ersten Titel im FA Cup seit 1948 führte.

1963

1965

Für die Weltmeisterschaft 1966 wird eine neue Tribüne mit Kragträgerdach und den ersten VIP-Logen der britischen Fußballgeschichte gebaut.

1968

Das Stadionschild und der Fanartikelshop entstehen in der Südostecke.

1973



EUROPÄISCHER TRIUMPH

In Wembley bezwingt Manchester United Benfica Lissabon mit 4:1 nach Verlängerung und gewinnt als erstes englisches Team den Europapokal der Landesmeister.



2008 wird vor der Osttribüne eine Statue der United Trinity aus George Best, Denis Law und Bobby Charlton enthüllt.

THE UNITED TRINITY
BEST LAW CHARLTON

NEUANFANG UNTER DEM NEUEN BOSS

Nach einem turbulenten Jahrzehnt mit schwankenden Ergebnissen auf dem Spielfeld wurde ein Trainer gesucht, der Siege vorzuweisen hatte. Alex Ferguson hat mit Aberdeen alles im schottischen Fußball gewonnen, sogar den Europapokal der Pokalsieger gegen Real Madrid. Im November 1986 übernimmt er in Old Trafford und beginnt sofort damit, Manchester United umzukrempeln und ein Team zusammenzustellen, das dem Club beispiellose Erfolge bescheren sollte.



1986

1987

1992

In den späten 1980er-Jahren fehlt nur noch der Westtribüne ein Kragträgerdach. Die Flutlichtmasten werden abgerissen und durch Scheinwerfer an der Dachkante ersetzt.

In jedem großen Stadion im Vereinigten Königreich gibt es jetzt nur noch Sitzplätze. Das reduziert das Fassungsvermögen von Old Trafford auf rund 45.000 Zuschauer.



„... es gibt jetzt nur einen Weg, den Weg nach vorn.“

- Sir Alex Ferguson



2012 wird eine Bronzestatue von Sir Alex Ferguson vor dem Eingang der nach ihm benannten Tribüne enthüllt.



Die Nordtribüne mit ihren drei Rängen wird rechtzeitig zur Europameisterschaft 1996 fertig, wodurch sich die Gesamtkapazität auf 56.387 Zuschauer erhöht.

1992 - 1993

1996

EIN BESONDERER JAHRGANG

Auf den ersten Meistertitel seit 26 Jahren folgt der Aufstieg einiger besonderer junger Talente. Genau wie die Busby Babes in den 1950er-Jahren sind einige junge Spieler des Jahrgangs 92 für den Erfolg von Manchester United in 90er-Jahren verantwortlich.



DIE PERFEKTE SAISON

In der Saison 1998/99 läuft für Manchester United alles wie geschmiert. Der Meistertitel und der Pokalsieg im FA Cup beschert dem Club ein Double in England, doch vor allem der Triumph in einem europäischen Wettbewerb macht diese Saison so unvergesslich. Nach einem 0:1-Rückstand gegen Bayern München waren nur noch drei Minuten in der Nachspielzeit zu spielen. Die Reds trafen noch zwei Mal und gewannen die Champions League.



1998 - 1999



Ein zweiter Rang wird zur Osttribüne hinzugefügt und nach und nach ab Januar 2000 eröffnet. Eine ähnliche Erweiterung der Westtribüne wird in der Saison 2000/01 vollendet. Dadurch erhöht sich die Kapazität im Old Trafford auf 68.210 Plätze.



Durch moderne neue Ränge in den beiden nördlichen Quadranten sind jetzt mehr als 76.000 Plätze verfügbar.

2001/2002

2005 - 2006

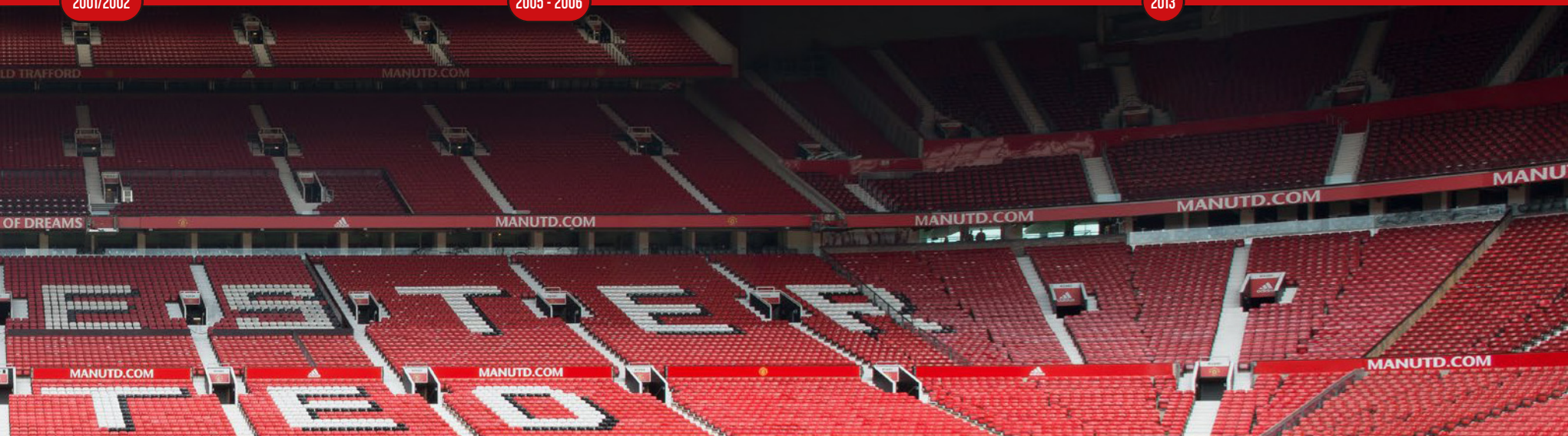
2013

VERABSCHIEDUNG VON SIR ALEX

Nach dem 20. Meistertitel im Jahr 2013 ist Manchester United englischer Rekordmeister.

Doch in diesem Jahr muss der Club auch seinen erfolgreichsten Trainer verabschieden.

Sir Alex Ferguson, nach dem 2011 die Nordtribüne benannt wurde, nimmt nach 26 Jahren als verantwortlicher Übungsleiter seinen Abschied.



110 JAHRE ALT UND KEIN BISSCHEN MÜDE

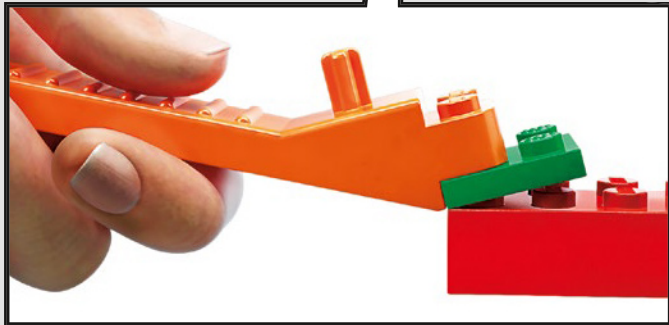
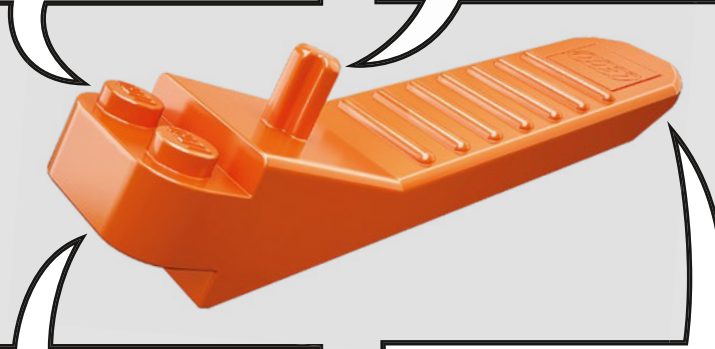
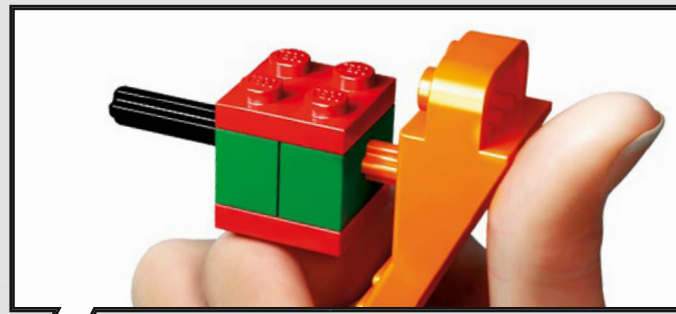
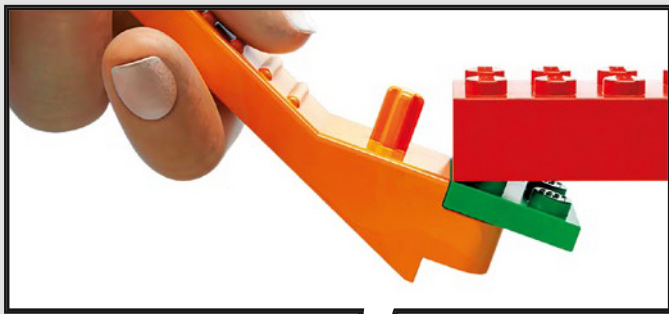
Die Vereinslegende Sir Bobby Charlton bezeichnete das Stadion einst als „Theatre of Dreams“ (Theater der Träume). Und Old Trafford bleibt auch weiterhin das Herz und die Seele von Manchester United.

2020



HESTER UNITED





LEGO.com/brickseparator



- 1** Scan the code on the front cover
 Scanne den Code auf der Titelseite
 Scanne le code sur la page de couverture
 Scanner le code sur la page couverture
 Scansiona il codice sulla copertina
 Escanea el código de la portada
 Faz scan do código na frente da capa
 Olvasd be a borítón látható kódot!
 Noskenē kodu uz priekšējā vāka
 扫描封面上的二维码

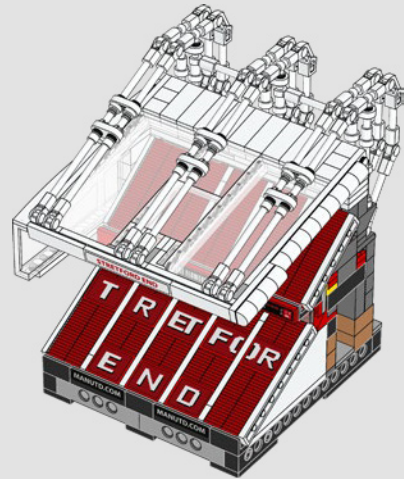
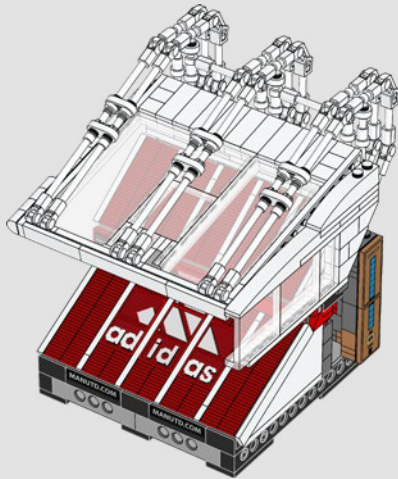
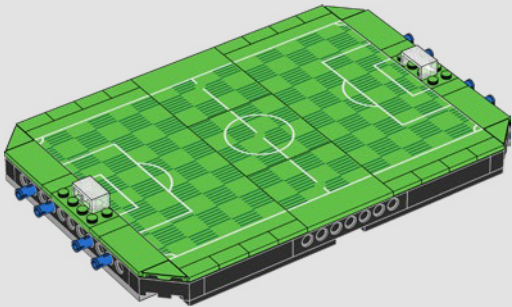
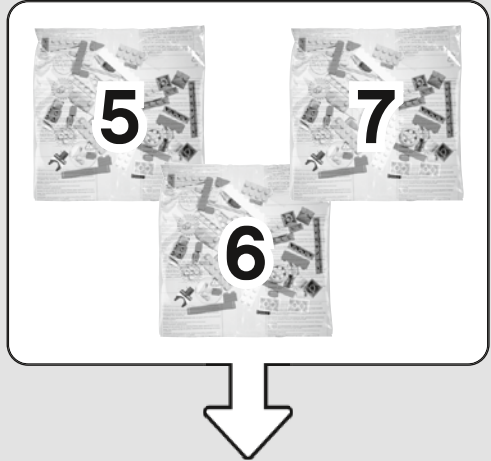
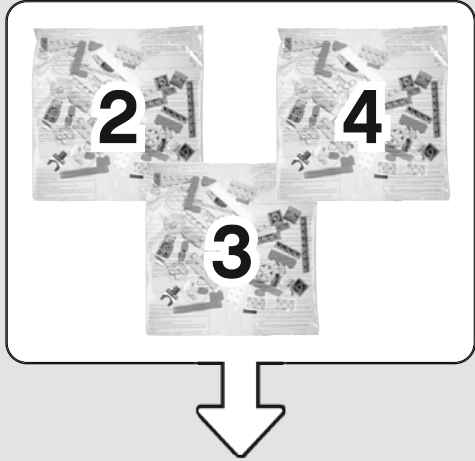


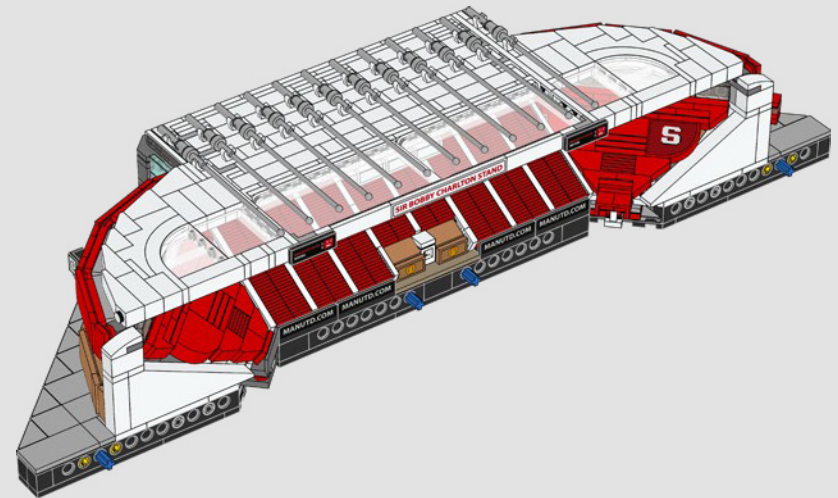
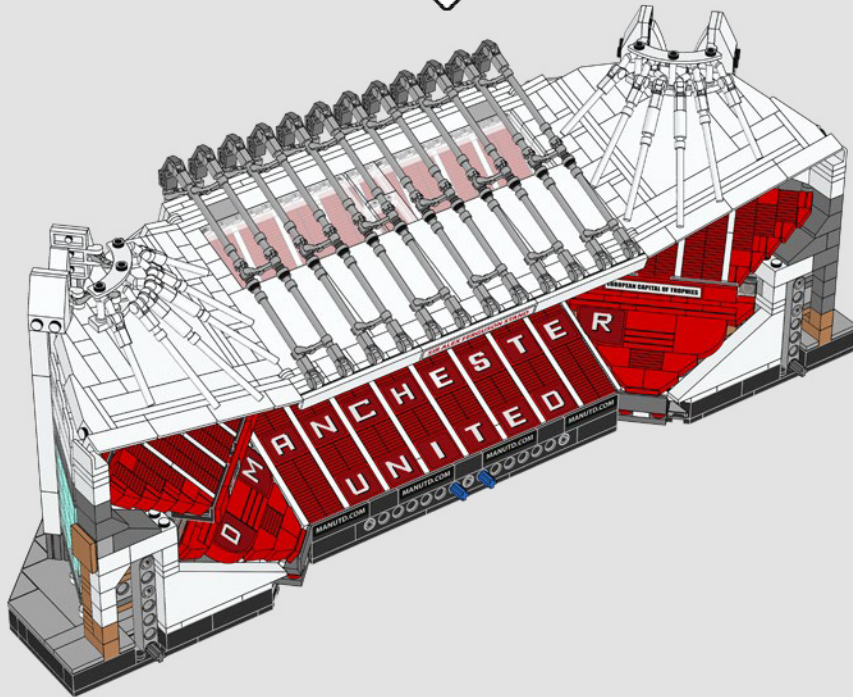
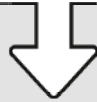
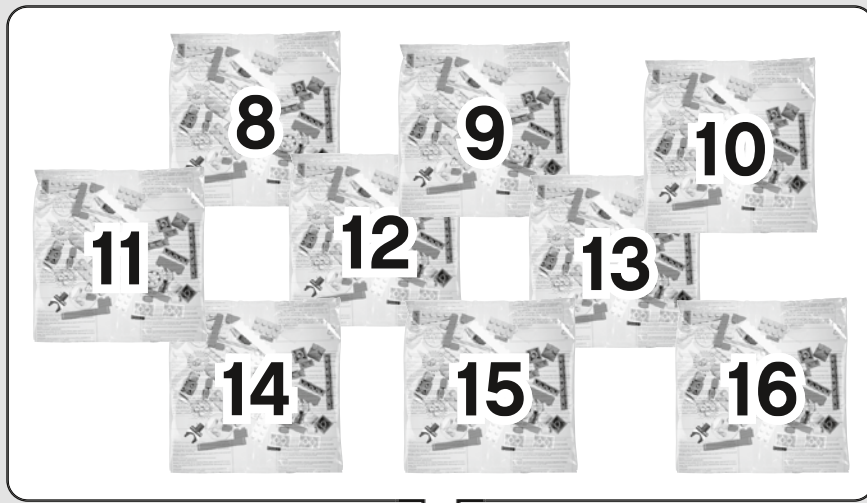
- 2** Get the Building Instructions
 Hol dir die Bauanleitung
 Obtens les instructions de montage
 Obtenir les instructions de montage
 Scarica le istruzioni per la costruzione
 Consulta las instrucciones de construcción
 Obtém as Instruções de Construção
 Szerezd be az építési útmutatókat!
 Saņem būvēšanas instrukcijas
 获取拼搭说明

LEGO.com/apps

Check for compatibility
 Kompatibilität prüfen
 Vérifier la compatibilité
 Controlla la compatibilità
 Comprueba tu compatibilidad

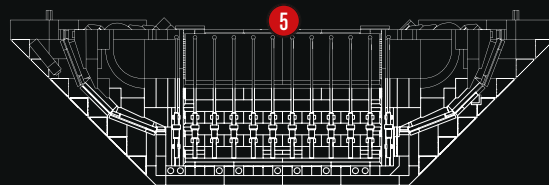
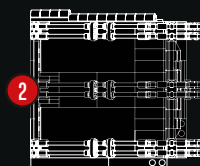
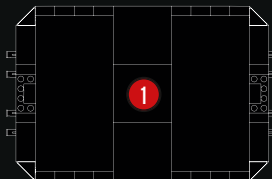
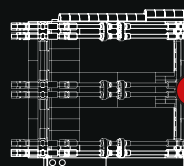
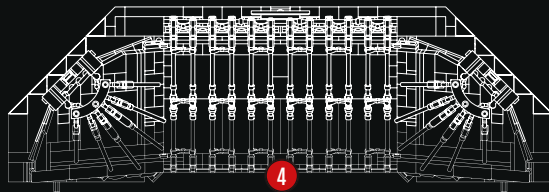
Verificar a compatibilidade
 Ellenőrizd a kompatibilitást
 Pārbaudīt saderību
 检查兼容性





BAUE DEINE EIGENE VERSION DES OLD TRAFFORD

Wir haben unser Modell des Old Trafford in fünf separate Segmente unterteilt, um das Bauerlebnis möglichst angenehm zu gestalten. Baue die einzelnen Segmente einfach in der hier dargestellten Reihenfolge zusammen und verbinde sie dann.



HEUTE

- 1 SPIELFELD 2 OSTTRIBÜNE 3 WESTTRIBÜNE 4 DIE NORDTRIBÜNE - SIR ALEX FERGUSON STAND 5 DIE SÜDTRIBÜNE - SIR BOBBY CHARLTON STAND



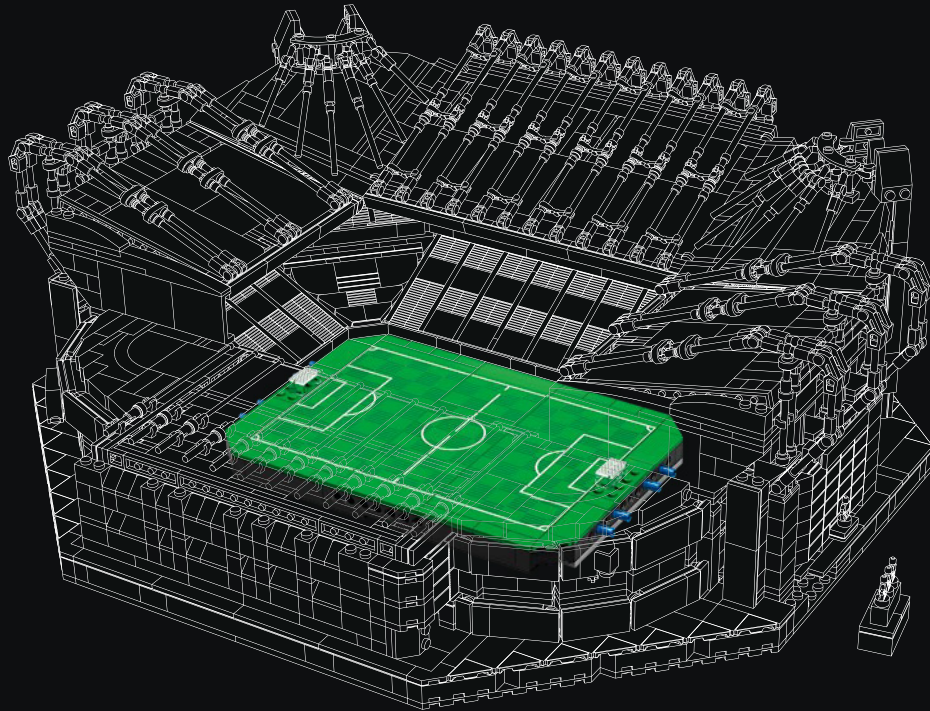
ANMERKUNGEN DES LEGO® DESIGNERS

„ETWAS SO GEWALTIGES WIE EIN FUSSBALLSTADION ALS MASSSTABGETREUES LEGO® MODELL NACHZUBILDEN, IST IMMER EINE HERAUSFORDERUNG. MIR WAR AUCH BEWUSST, DASS VOR ALLEM DIE KLEINEN DETAILS OLD TRAFFORD AUSMACHEN. DAHER WAR ES WICHTIG, ELEMENTE WIE DIE STATUEN VON SIR ALEX, SIR MATT BUSBY UND DER UNITED TRINITY IN DEM MODELL UNTERZUBRINGEN.“



DAS SPIELFELD

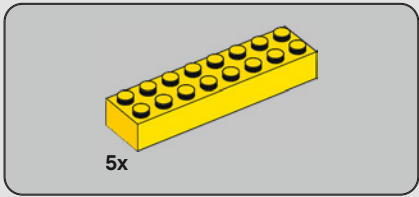
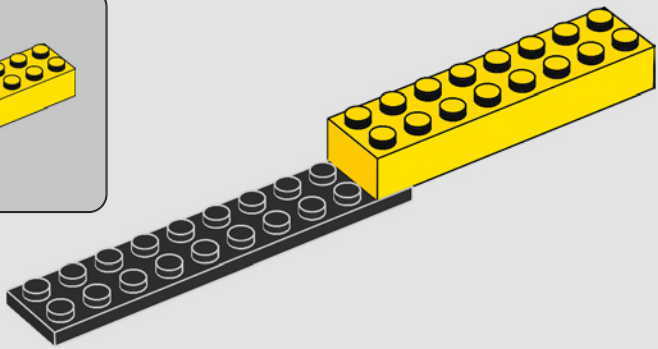
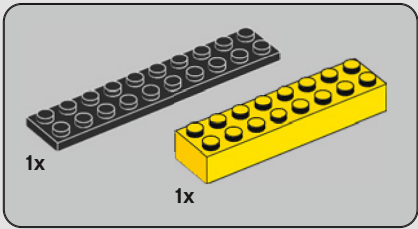
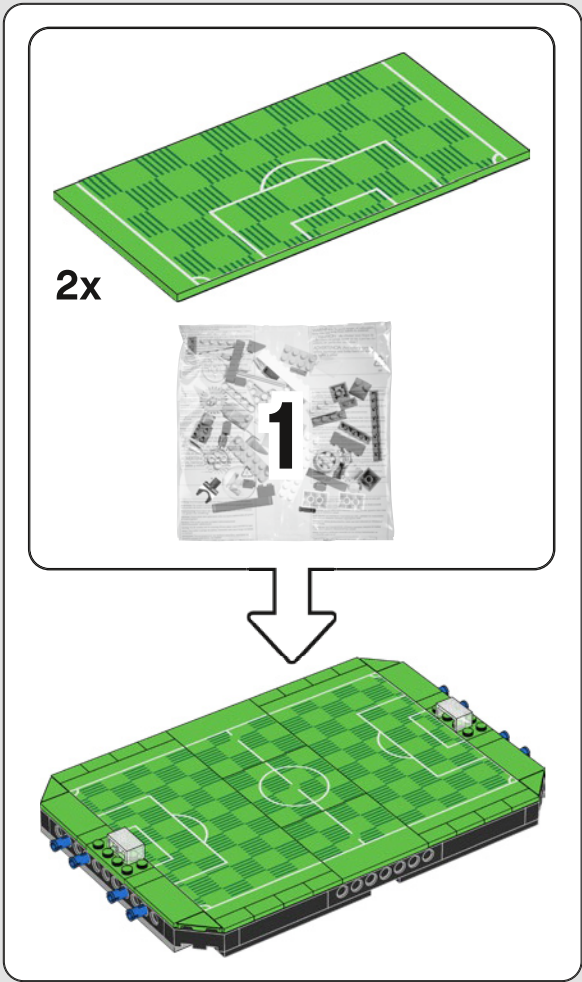
Das Spielfeld im Old Trafford ist ungefähr 105 Meter lang und 68 Meter breit. Der Hybridbelag besteht aus echtem Rasen und Synthetikfasern. Diese Fasern sind 20 cm unter der Oberfläche mit dem Rasen verflochten, um einen strapazierfähigeren und robusteren Spielbelag zu bilden.



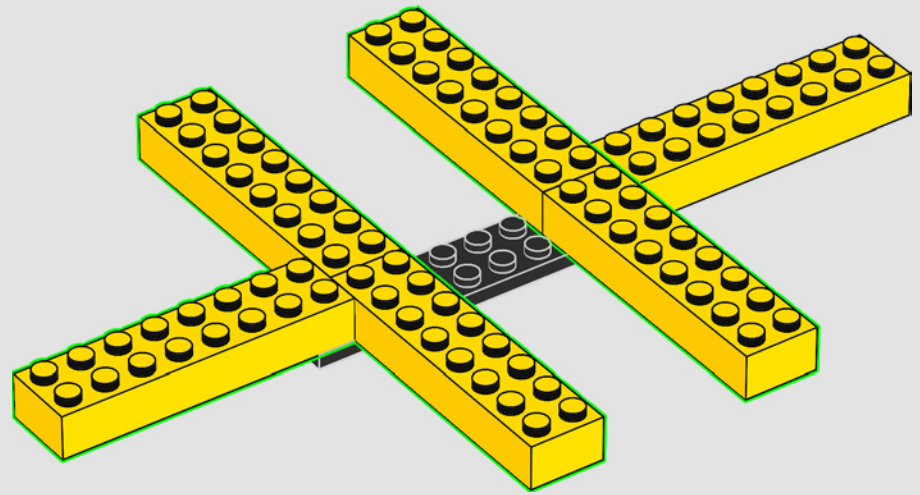
SCHON GEWUSST?

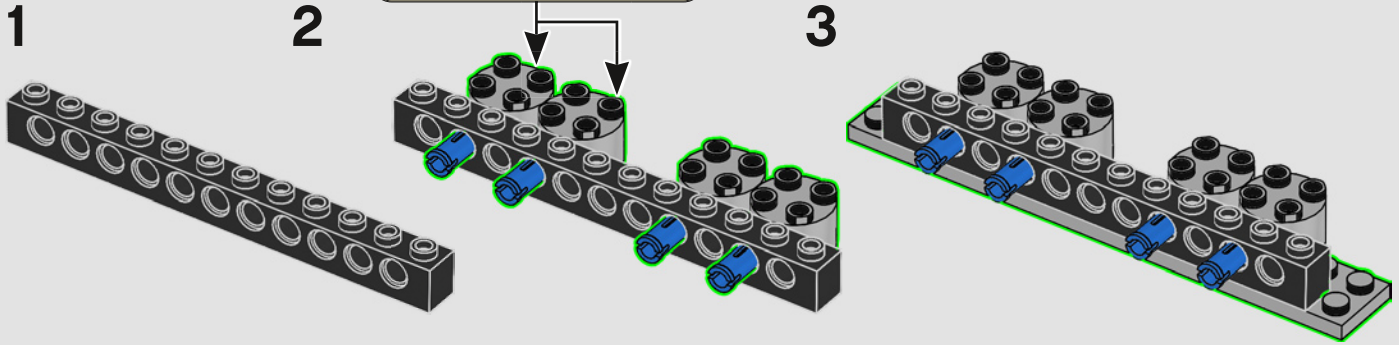
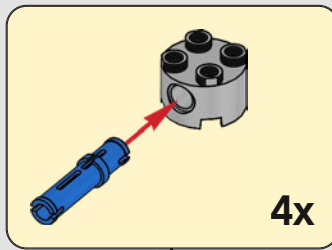
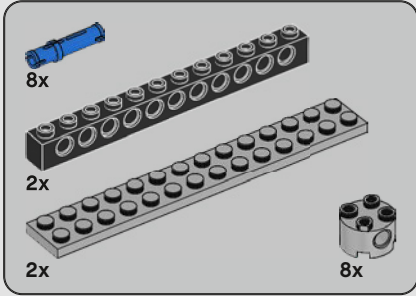
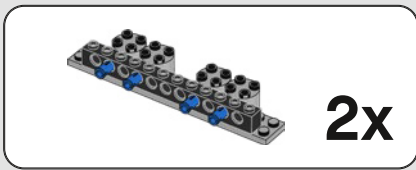
Die Platzwarte im Old Trafford besprühen das Spielfeld jede Woche mit Knoblauch, um die Graswurzeln vor Parasiten zu schützen.





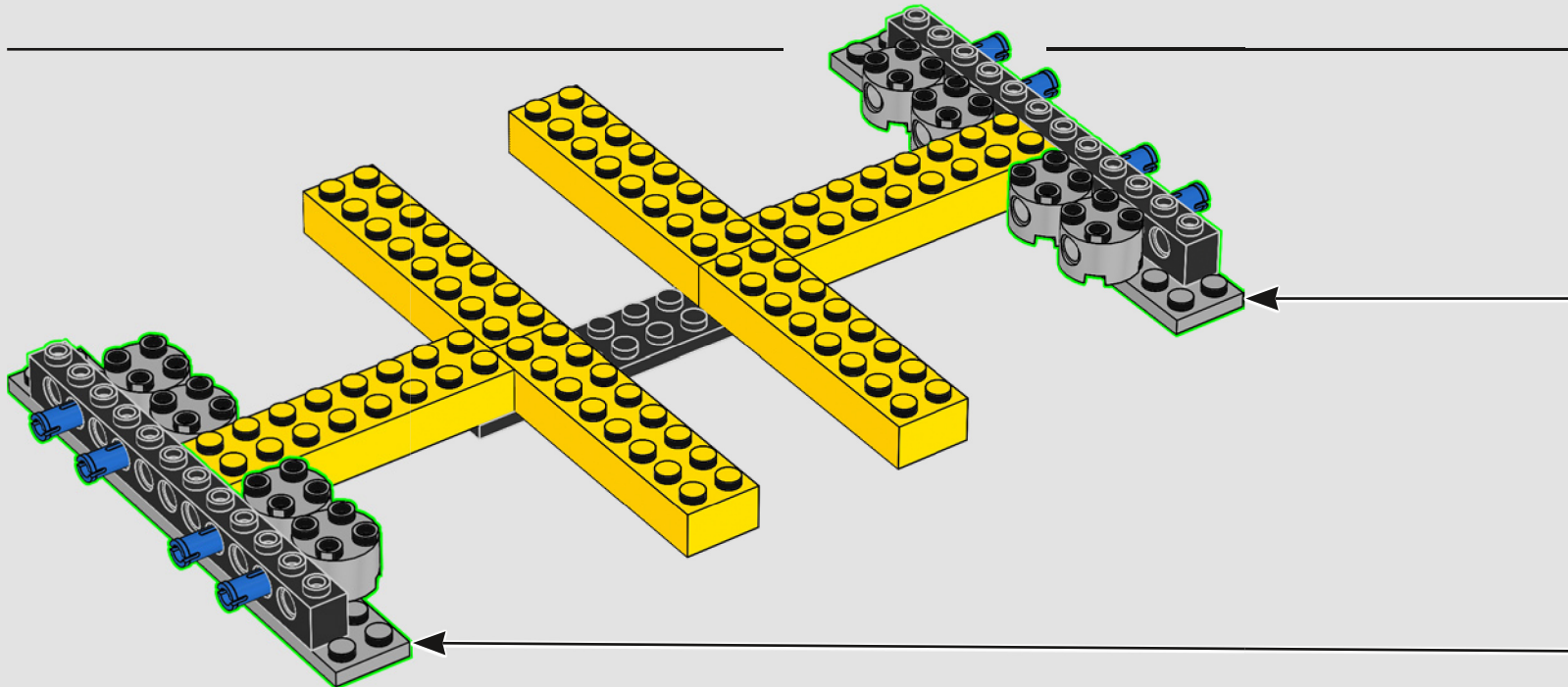
2

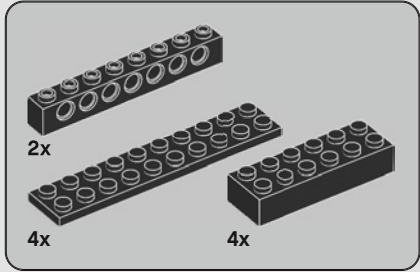
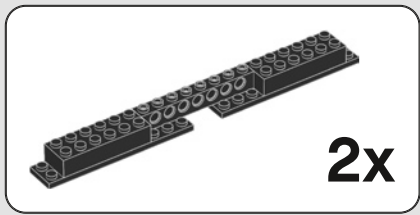




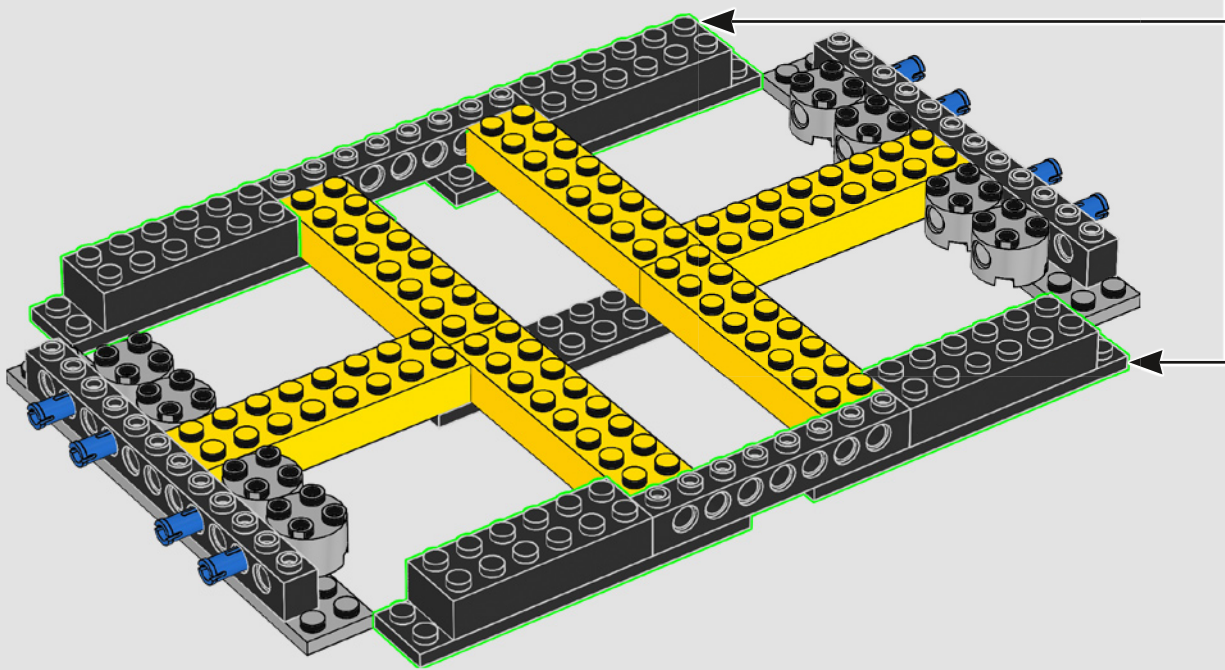
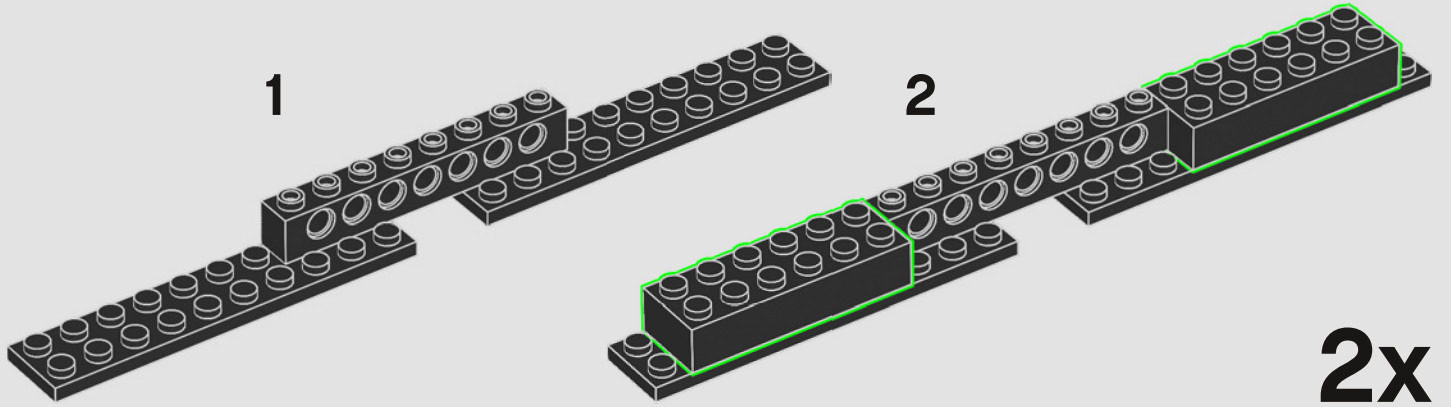
3

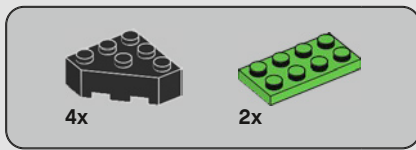
2x



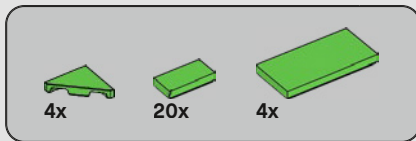
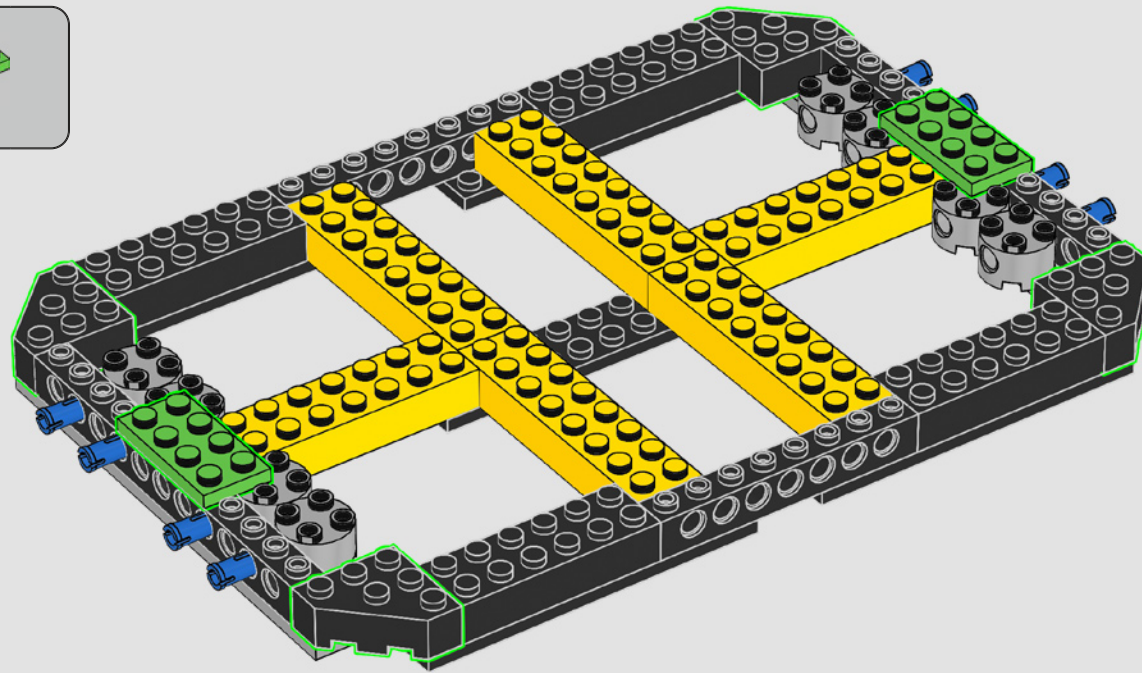


4

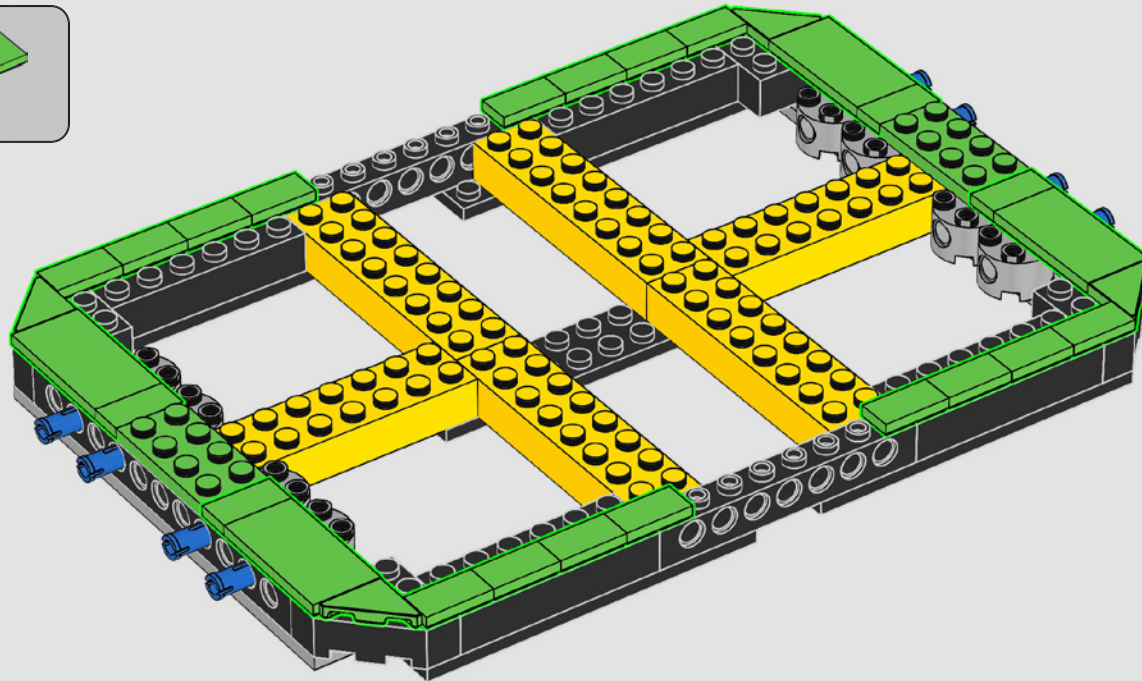


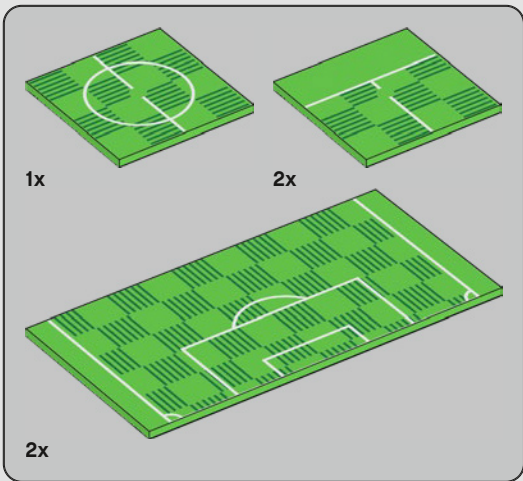


5



6

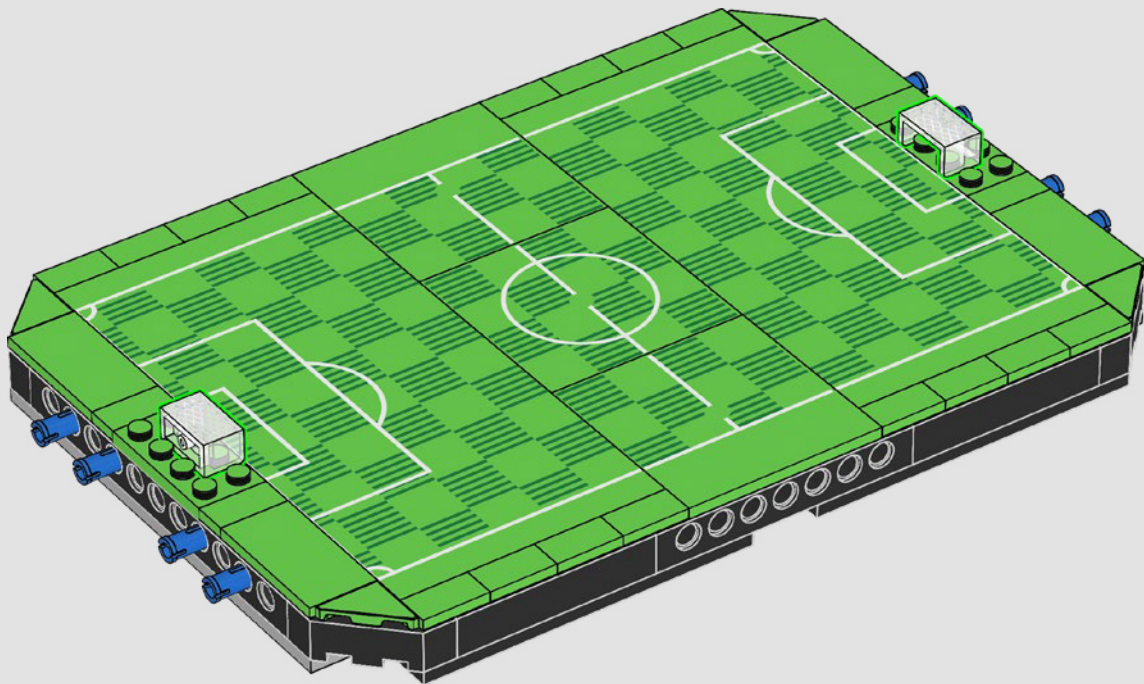




7



8

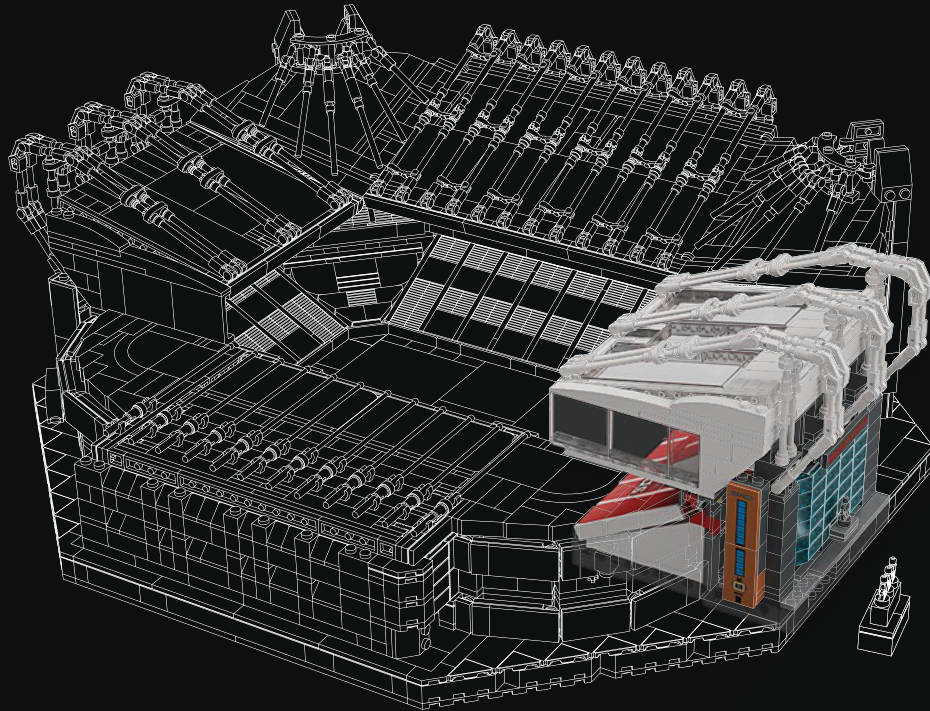


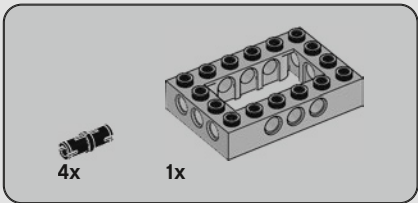
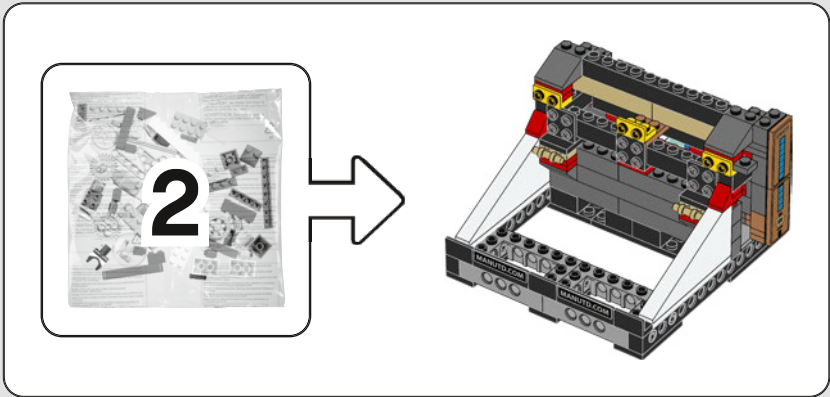
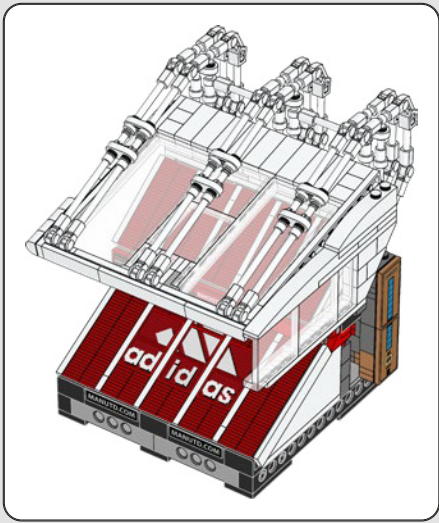
OSTTRIBÜNE

In der Osttribüne befinden sich die Verwaltung und der Megastore des Clubs. Eine Bronzestatue von Sir Matt Busby überblickt den Vorplatz der Tribüne und schaut zur Statue von Charlton, Law und Best – dem Denkmal der United Trinity.

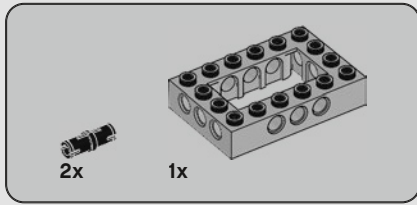
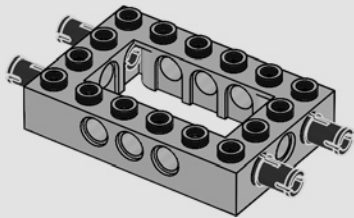
SCHON GEWUSST?

Die Osttribüne wird auch als Scoreboard End bezeichnet, weil sich dort die Stadionanzeigetafel befand, bevor die Tribüne in den 1970er-Jahren neu gebaut wurde.

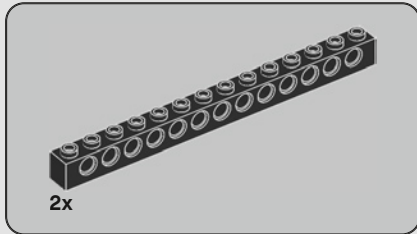
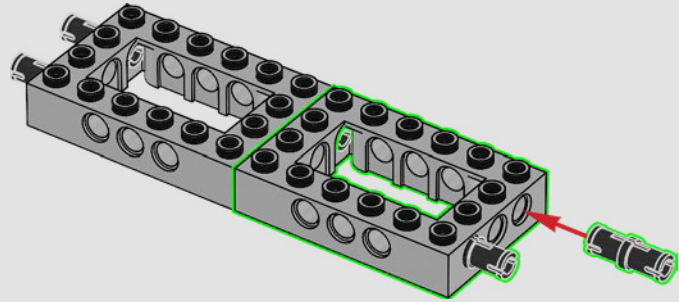




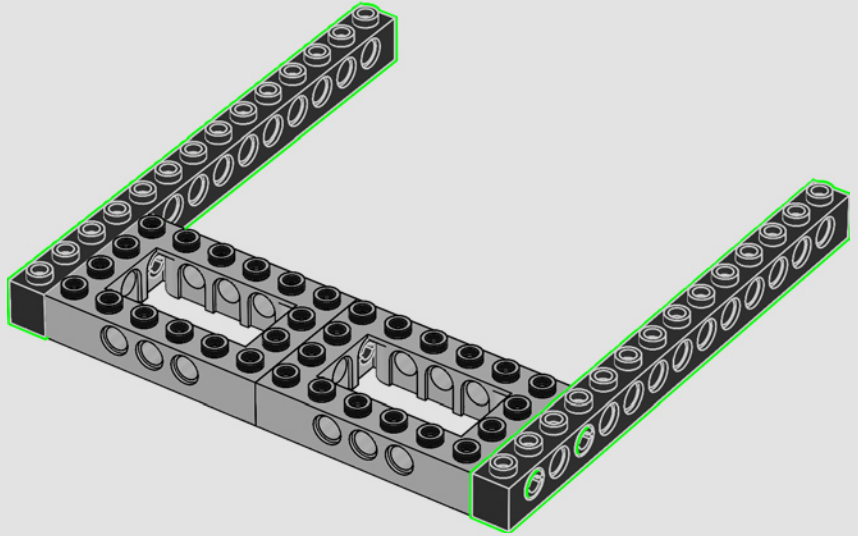
9

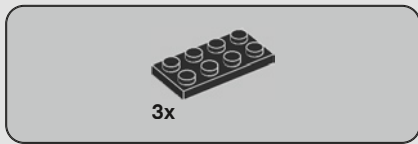


10

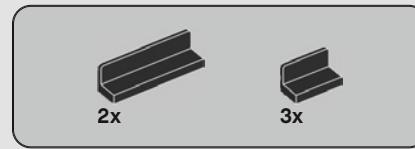
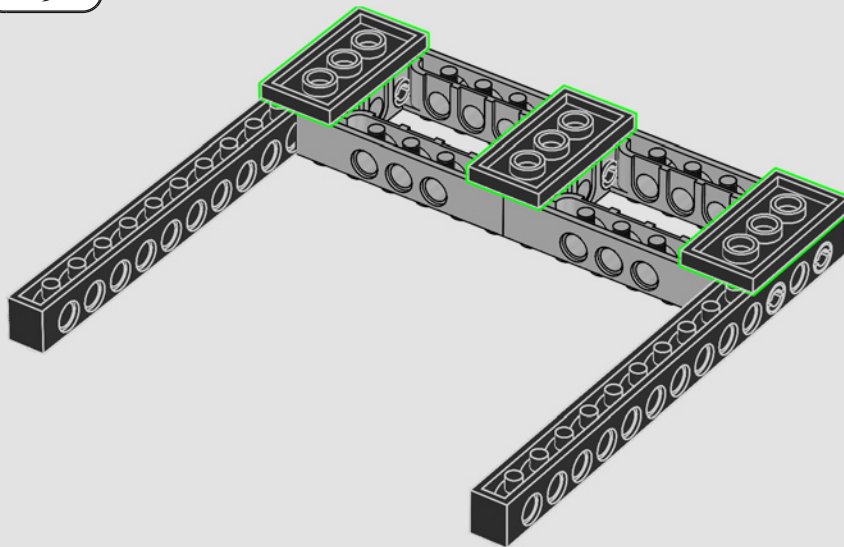


11

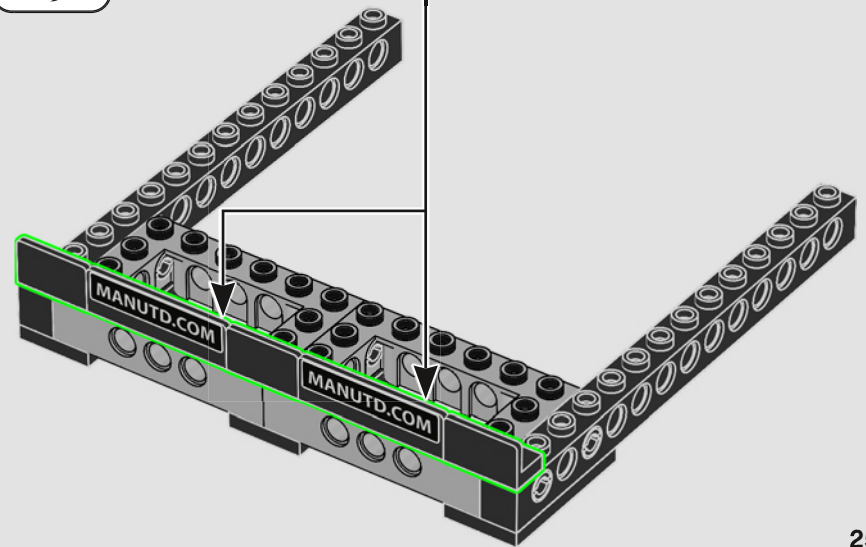
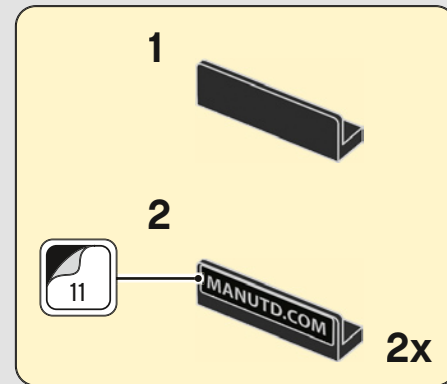


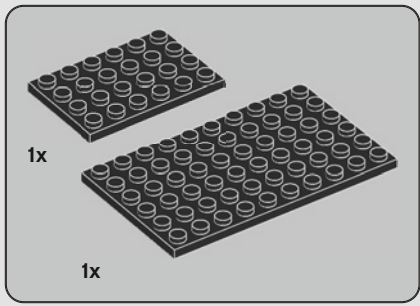


12

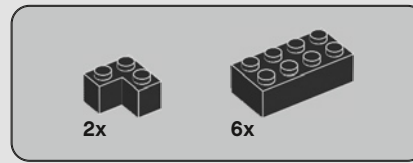
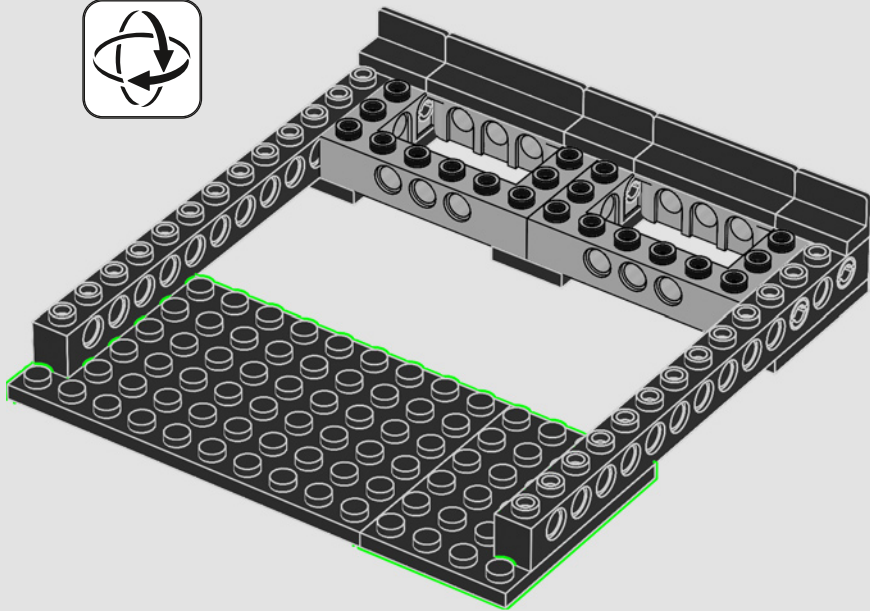


13

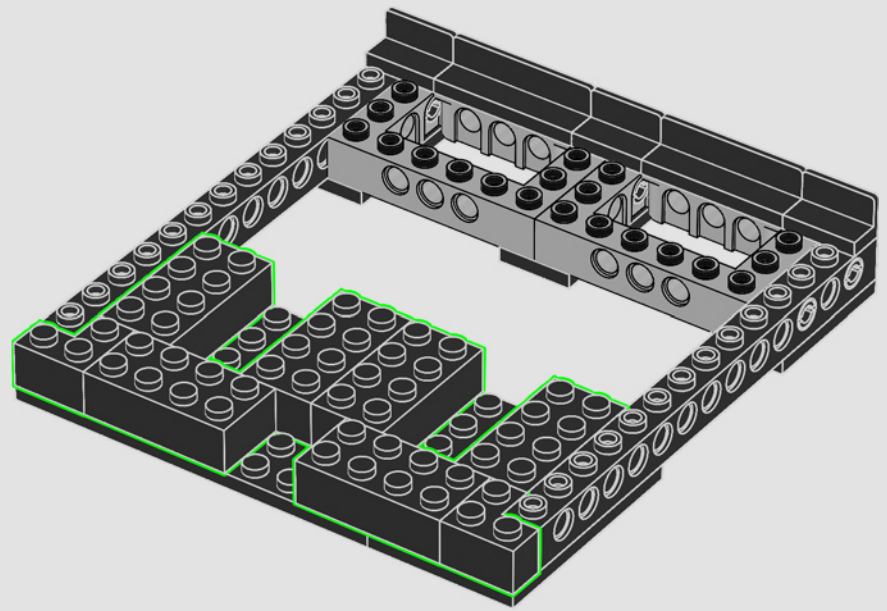


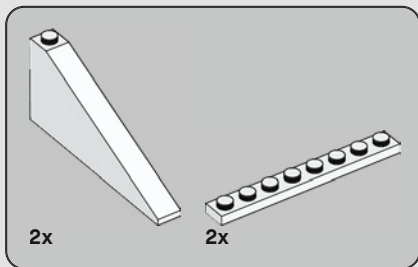


14

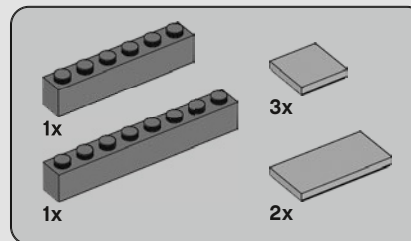
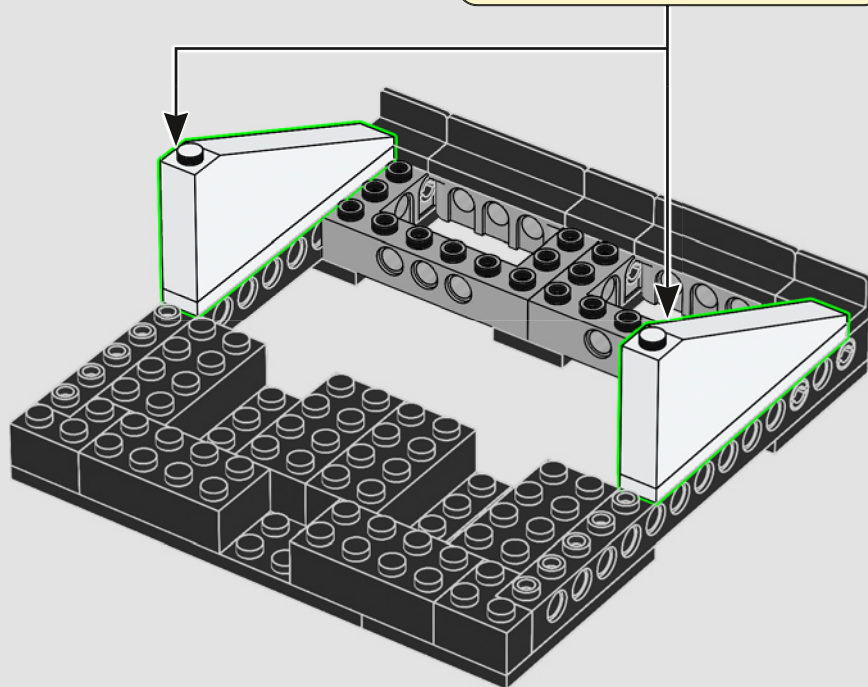
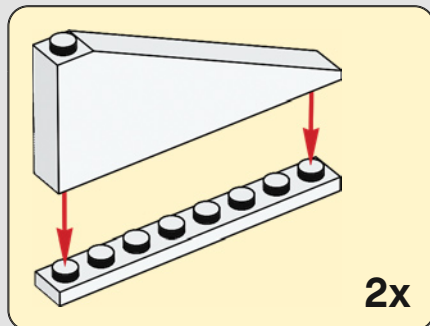


15

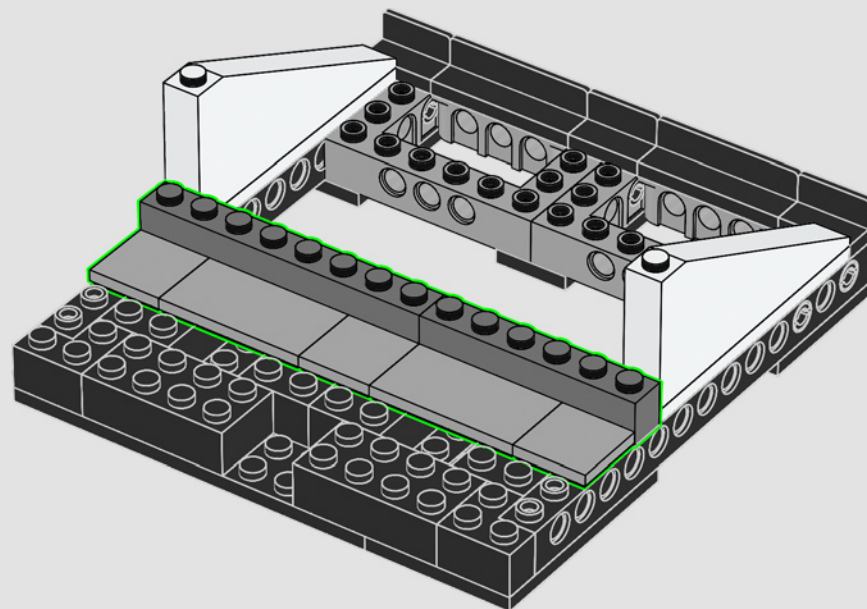


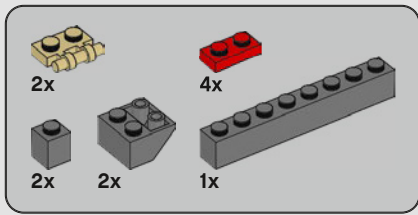


16

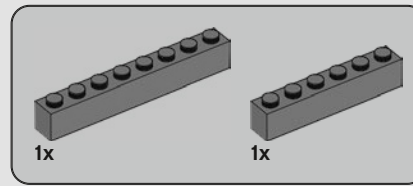
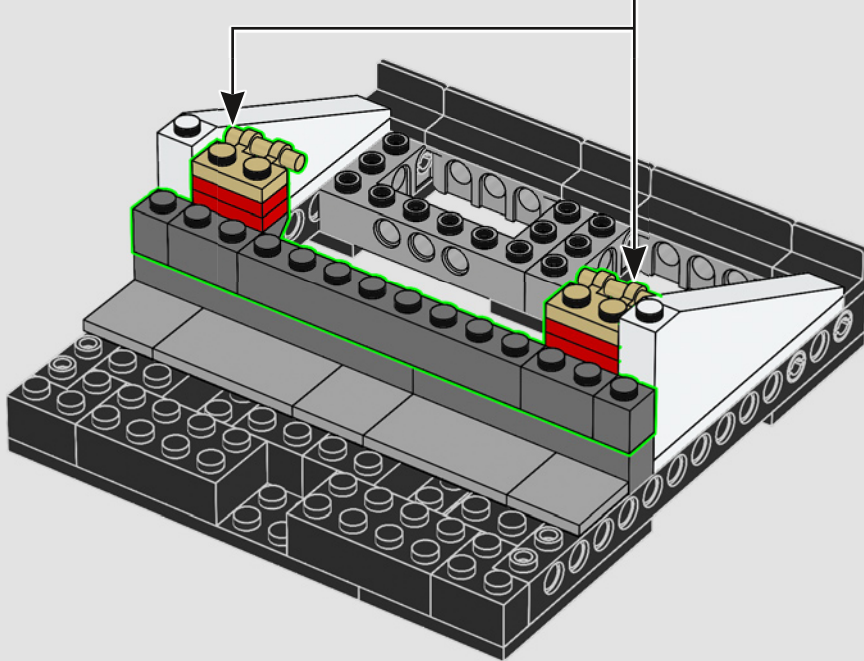
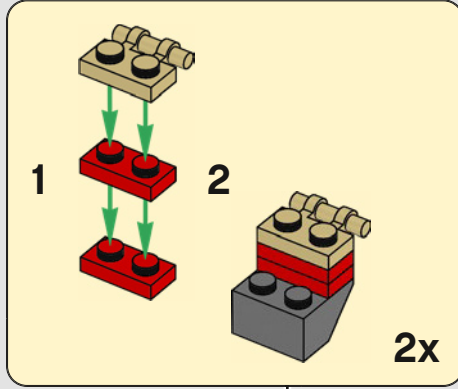


17

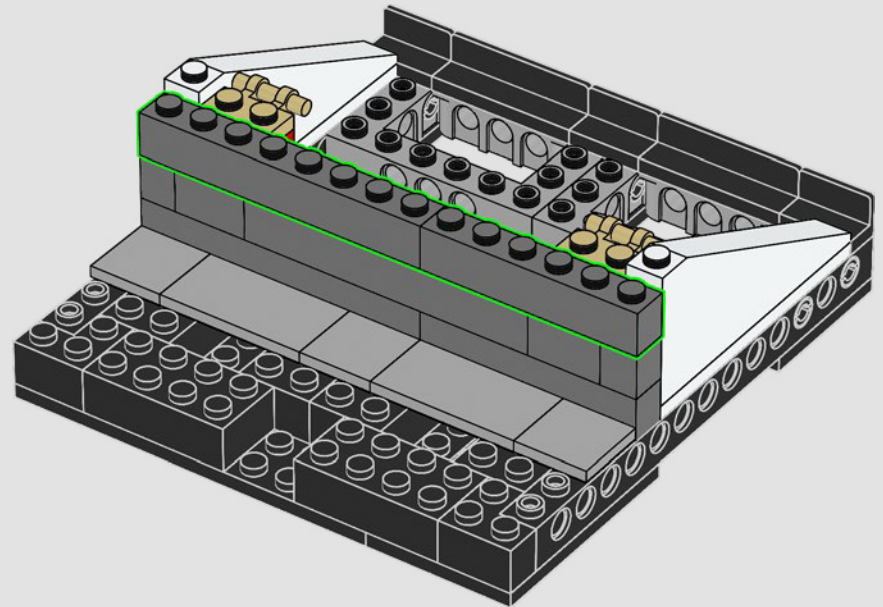


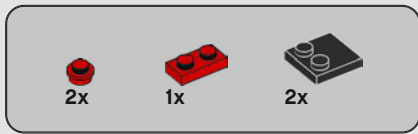


18

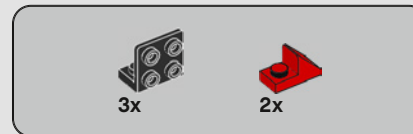
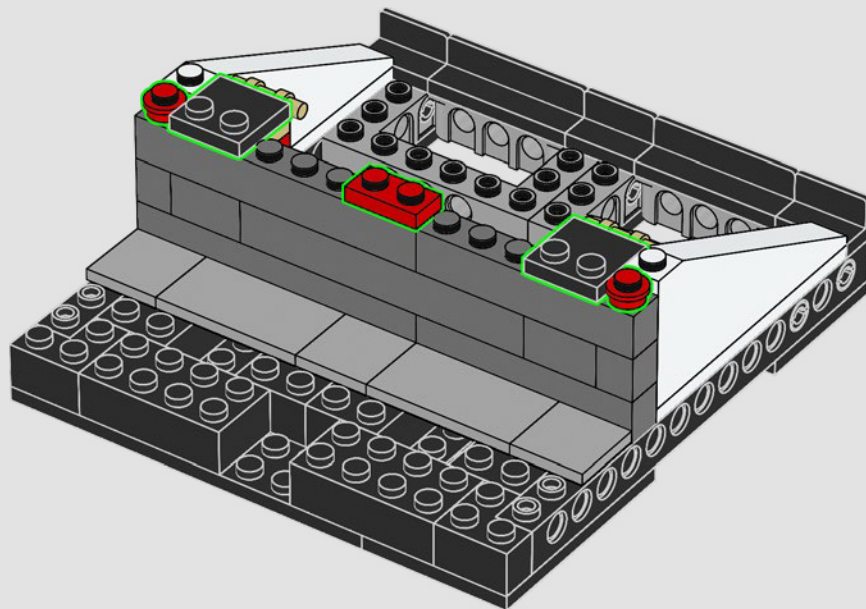


19

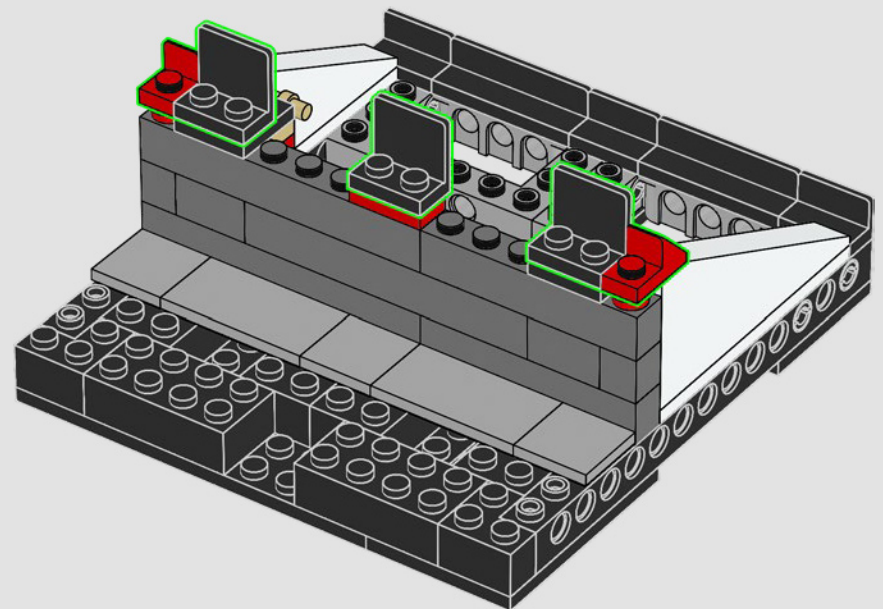


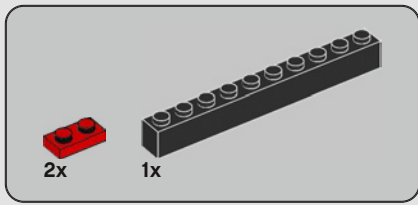


20

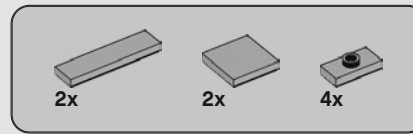
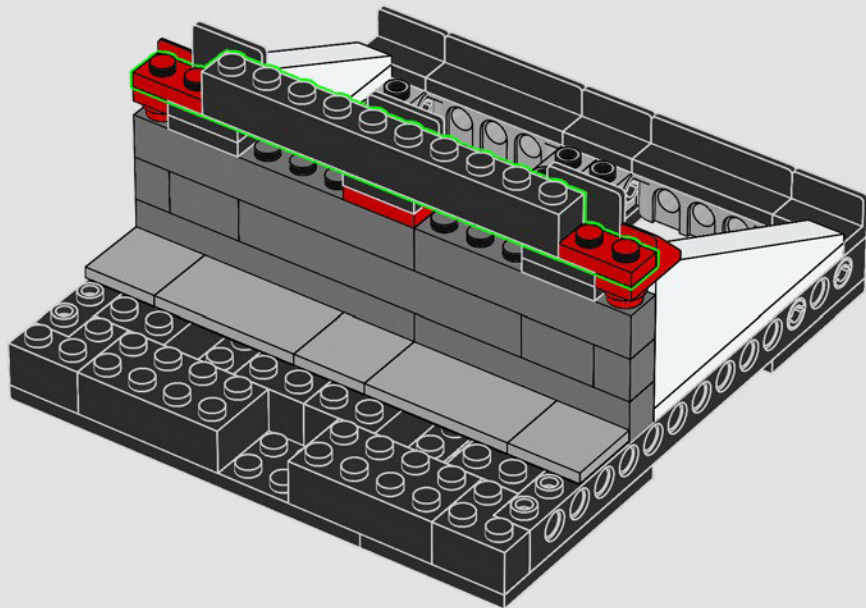


21

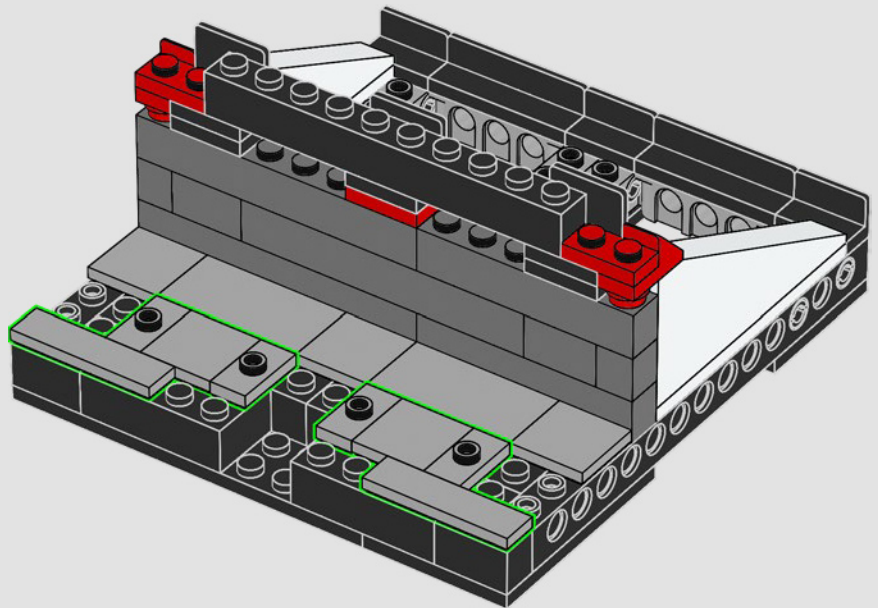


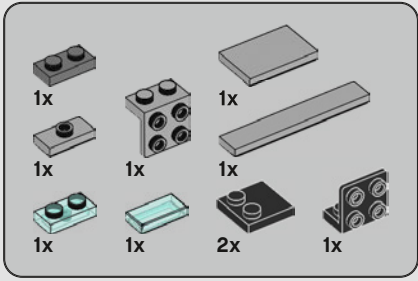


22

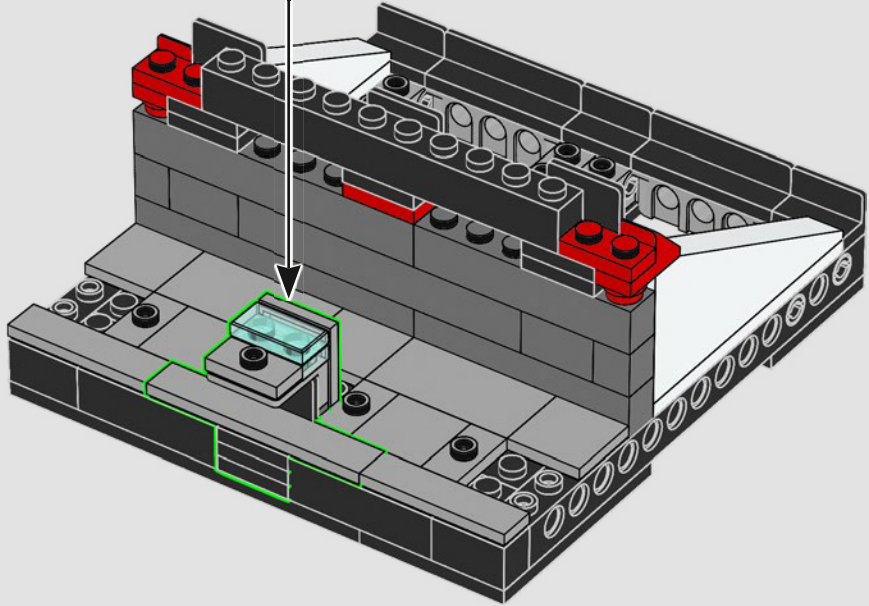
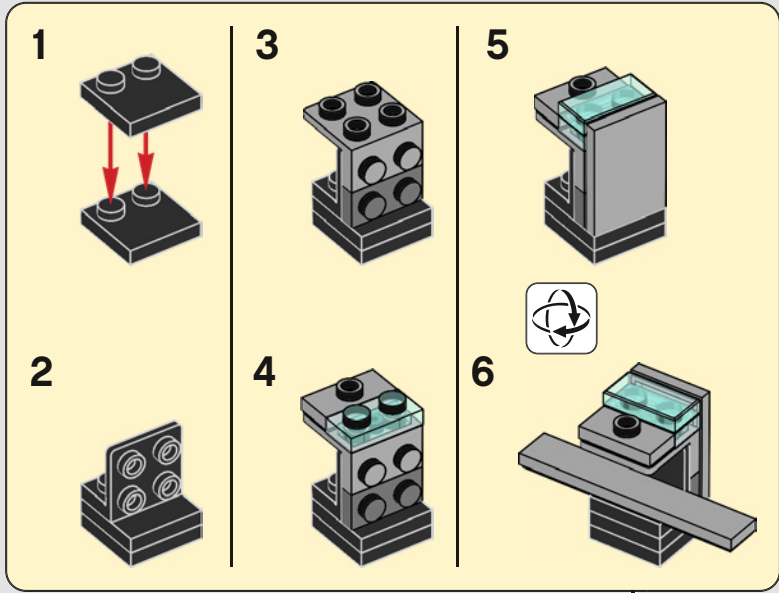


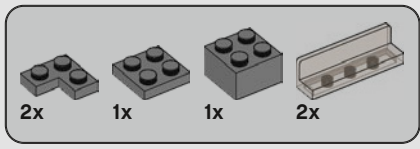
23



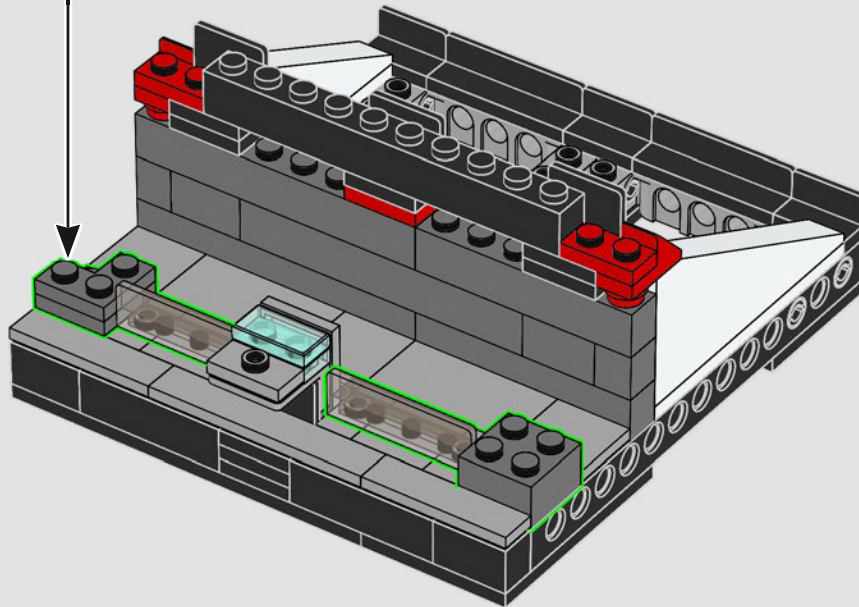
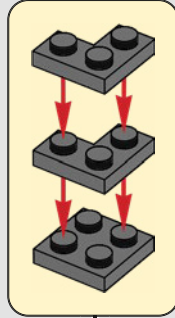


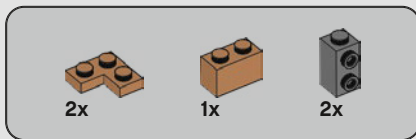
24



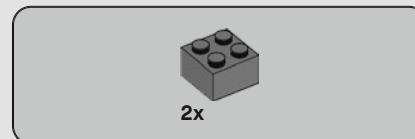
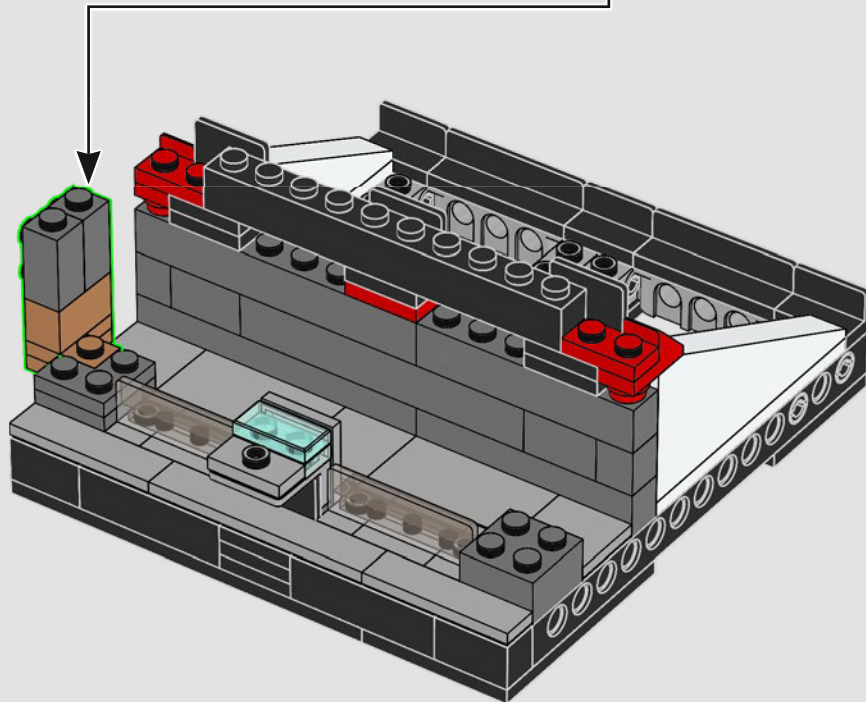
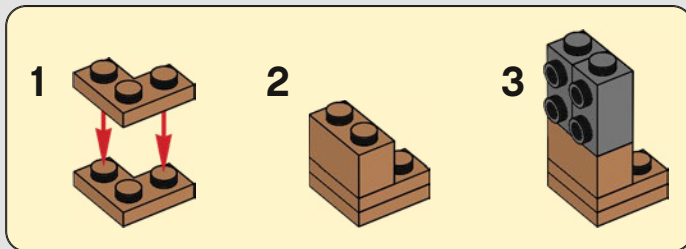


25

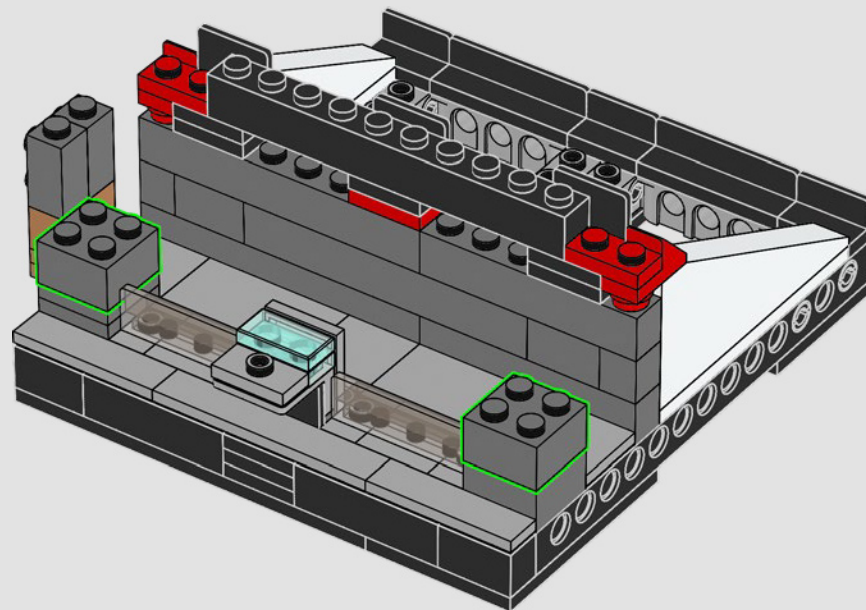


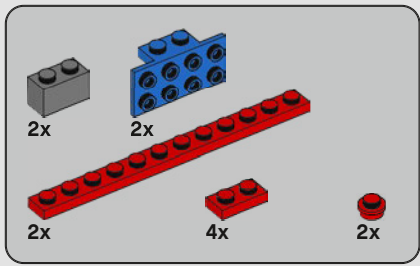


26

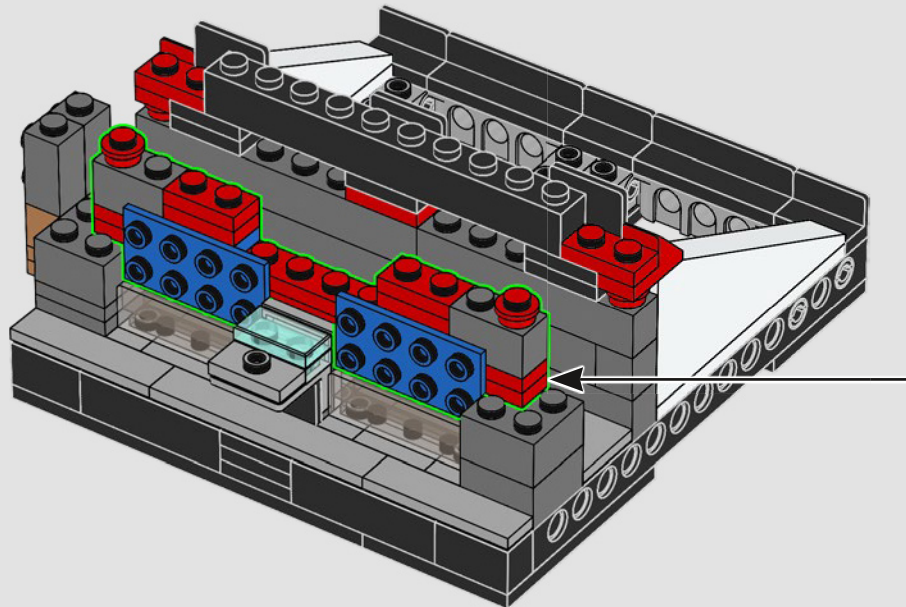
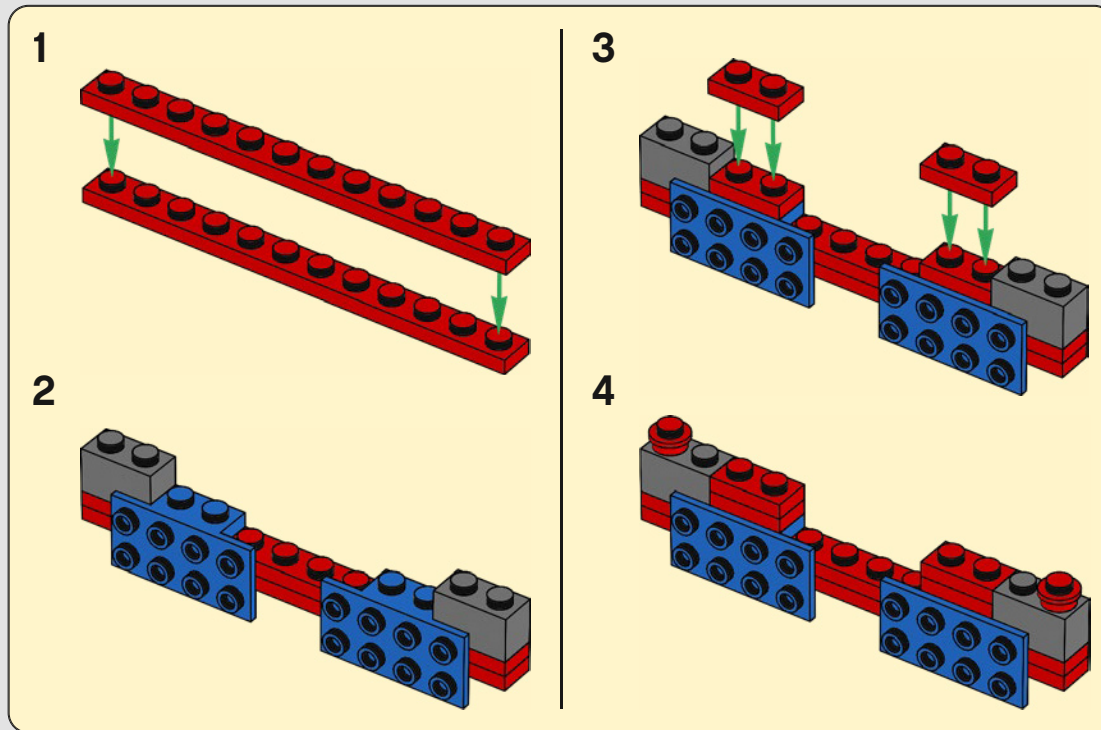


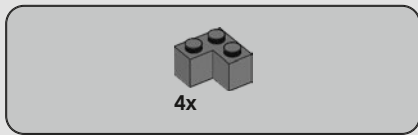
27



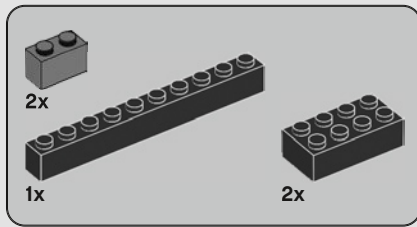
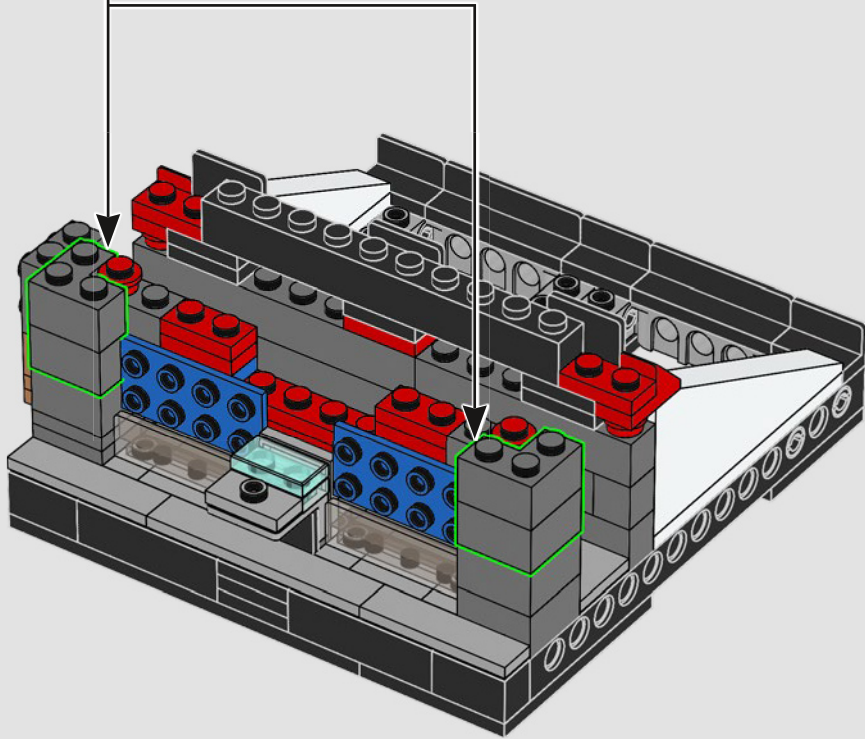
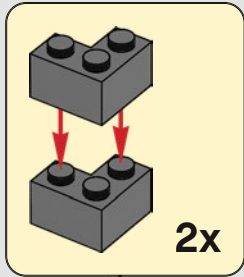


28

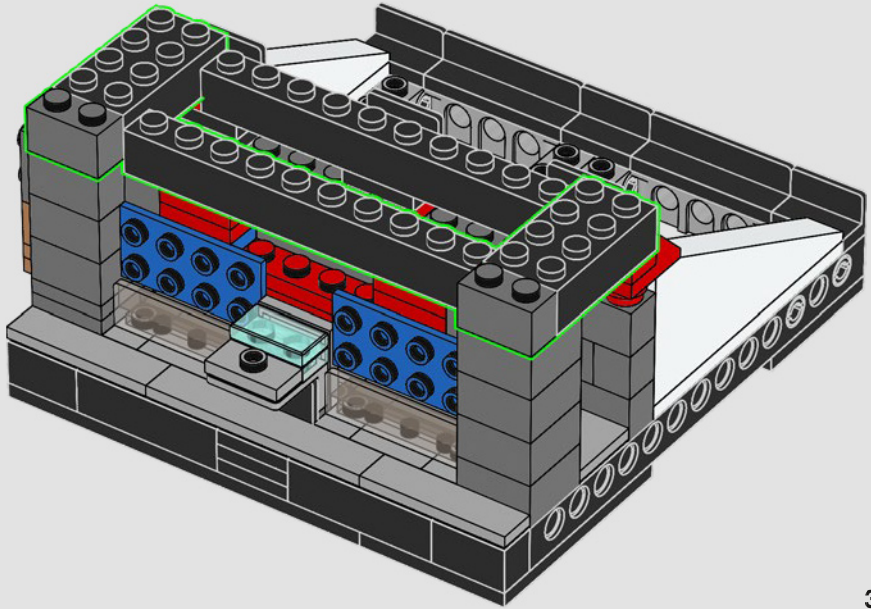


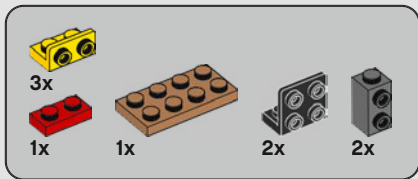


29

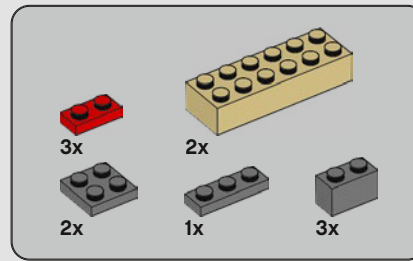
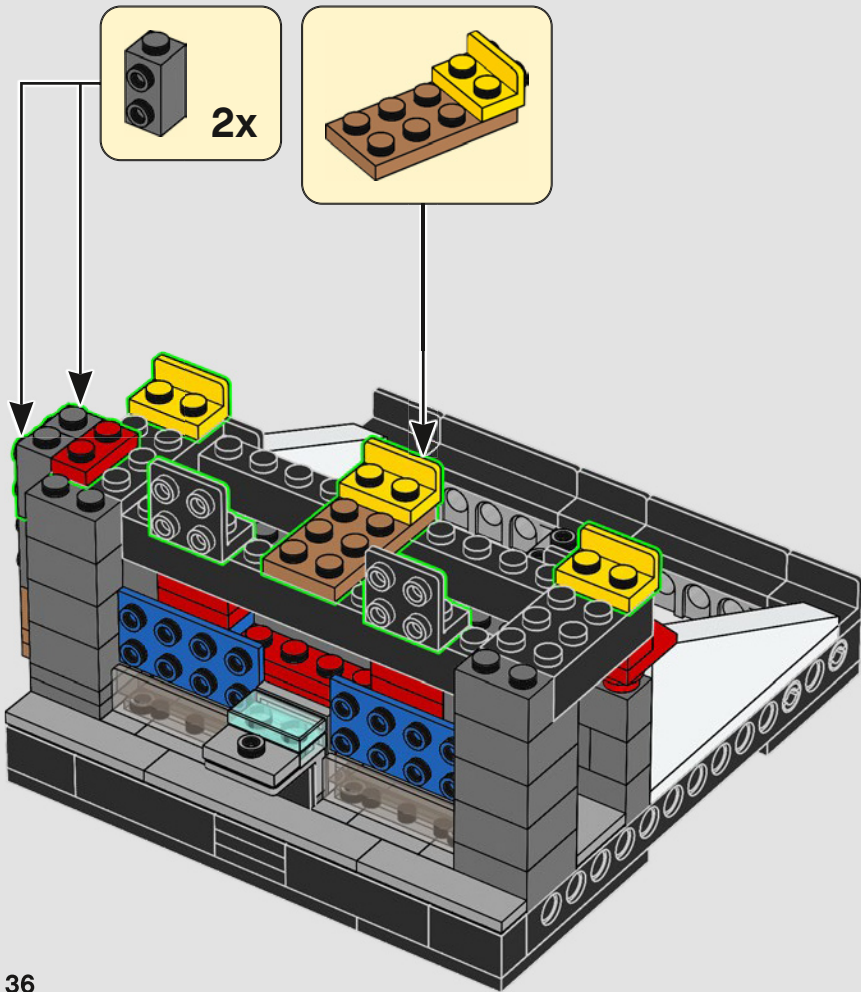


30

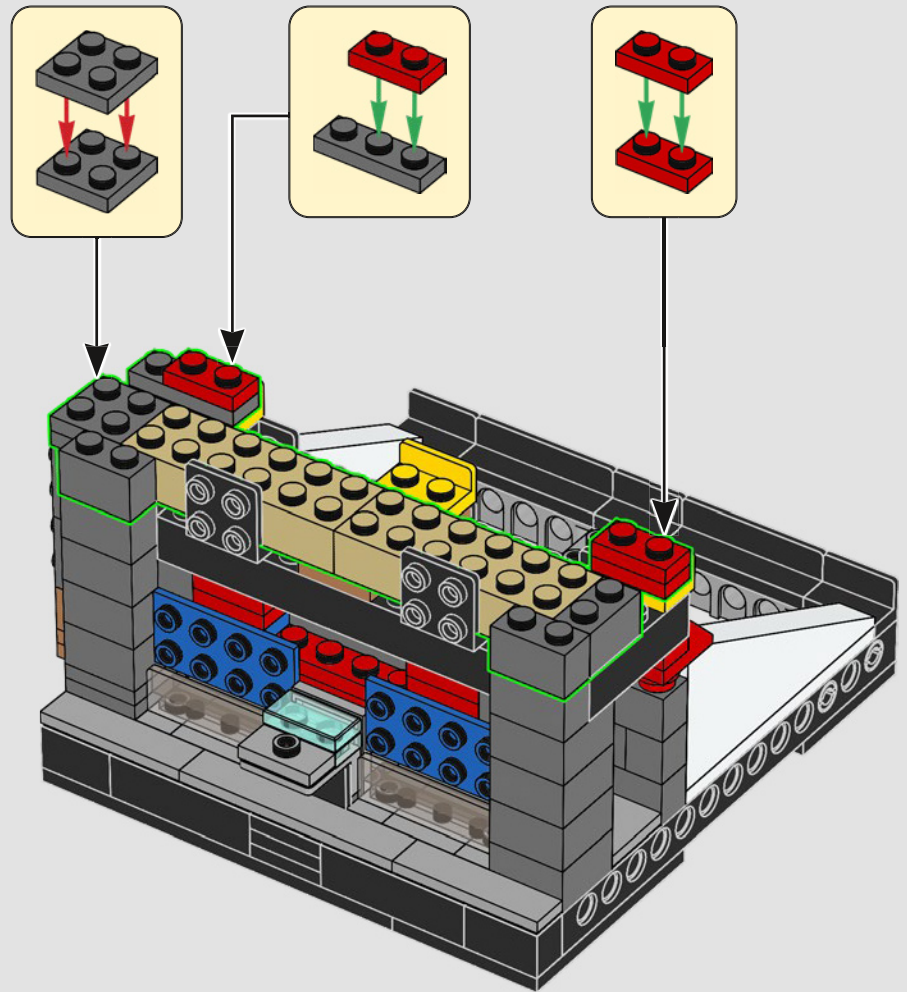


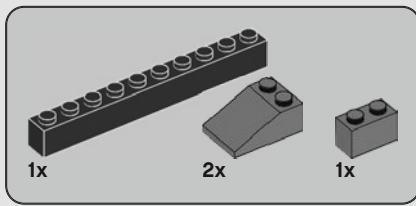


31

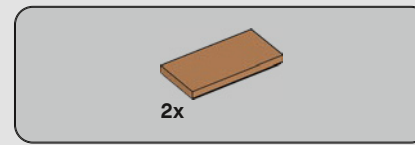
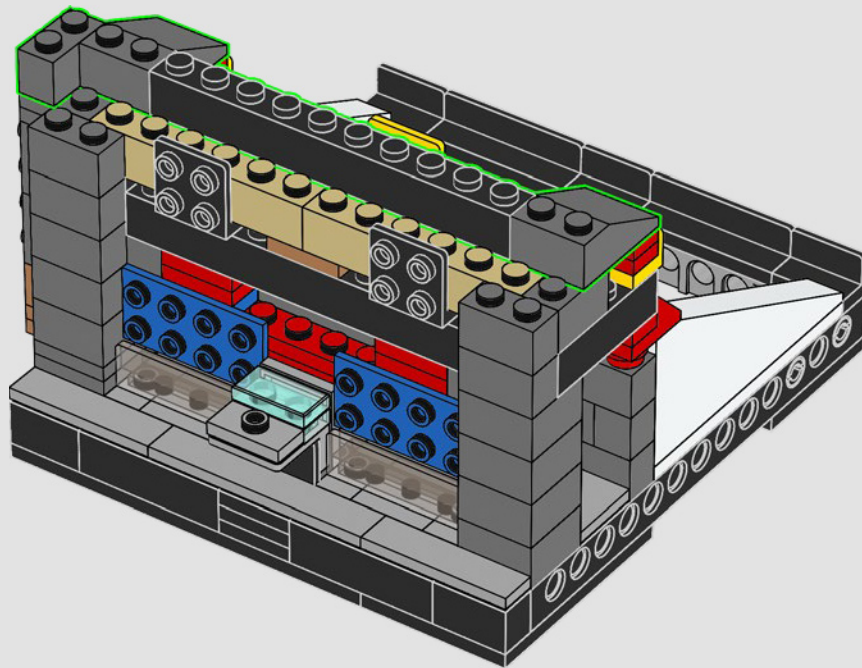


32

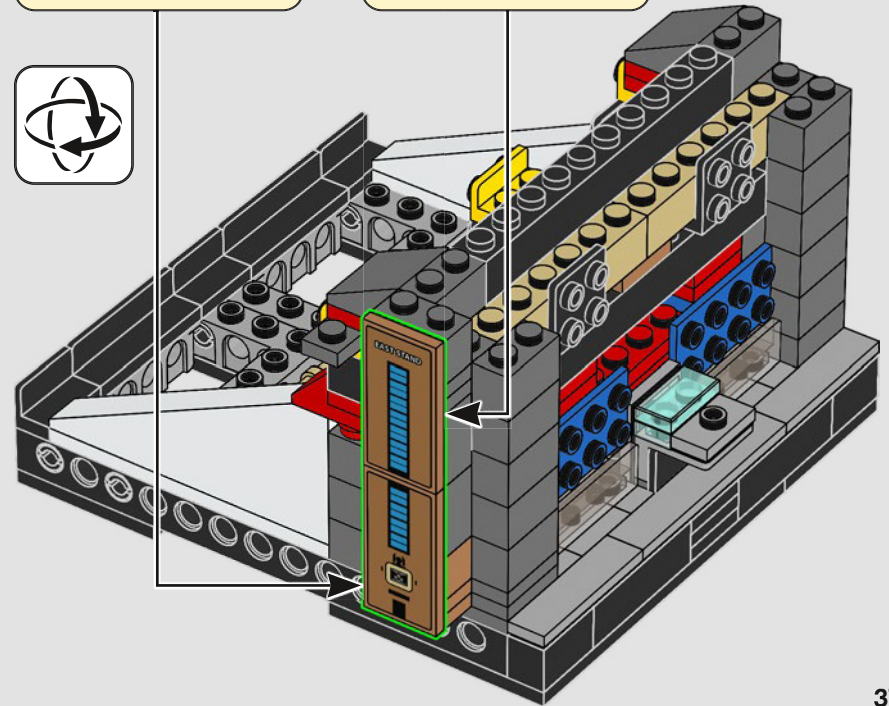
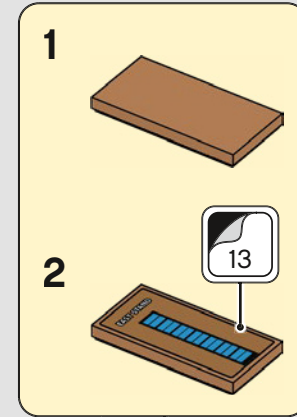
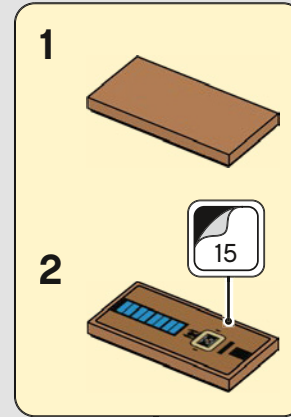


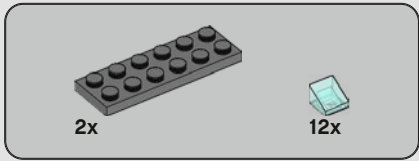
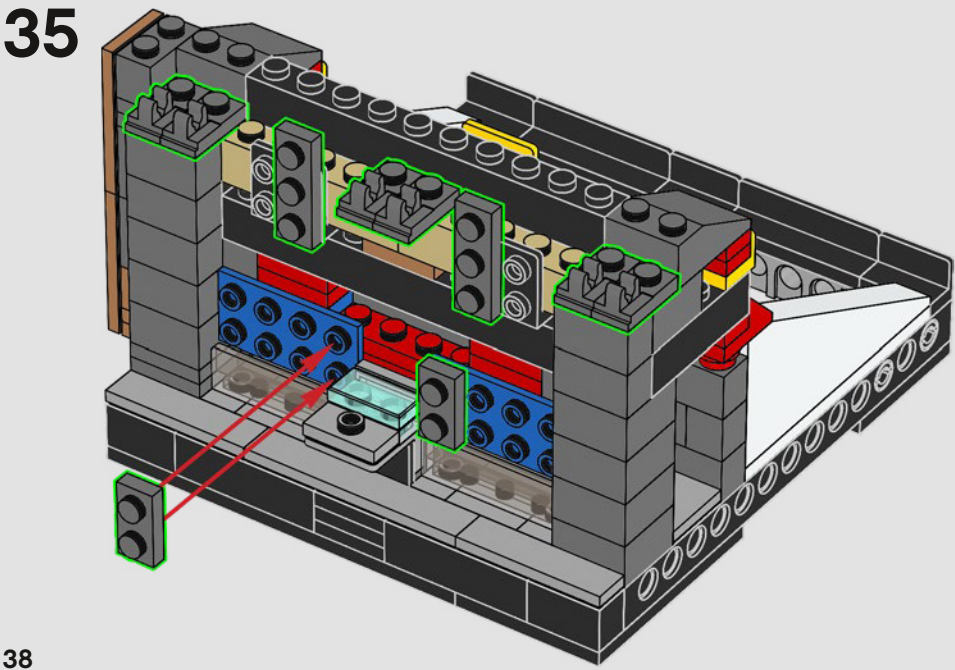
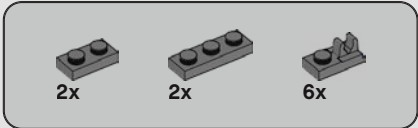
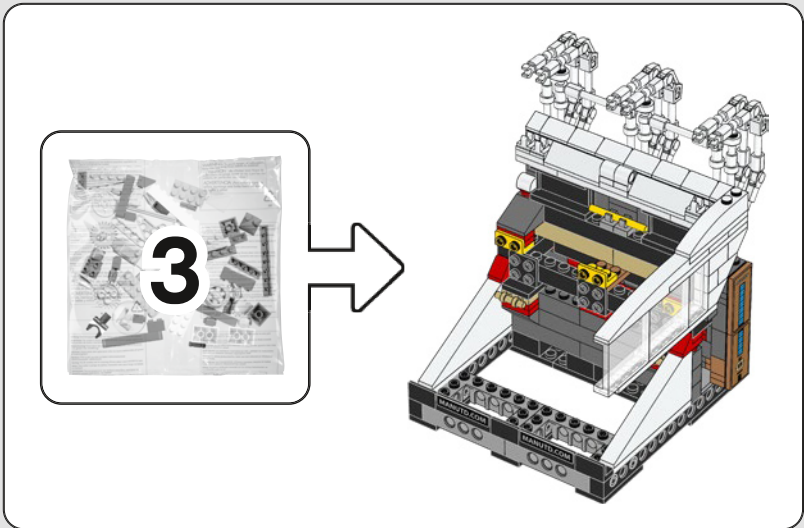


33

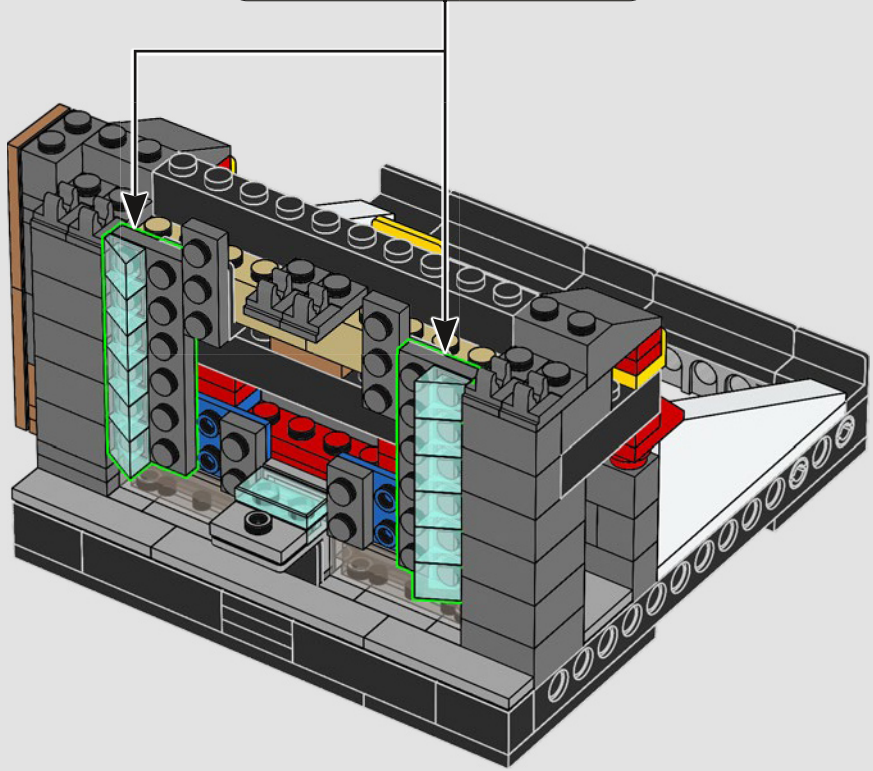
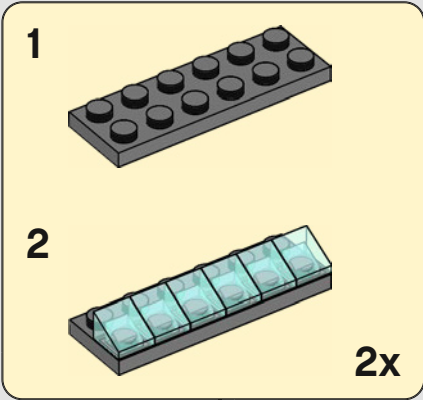


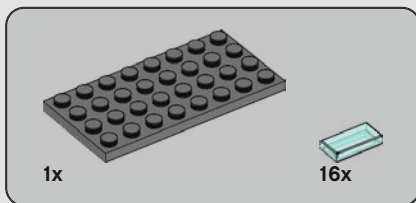
34



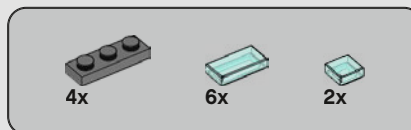
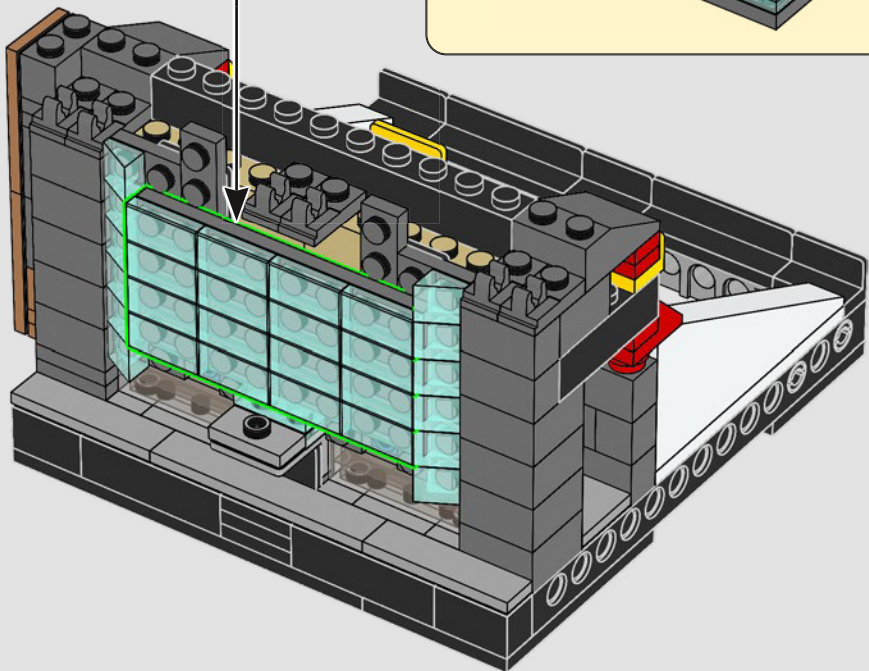
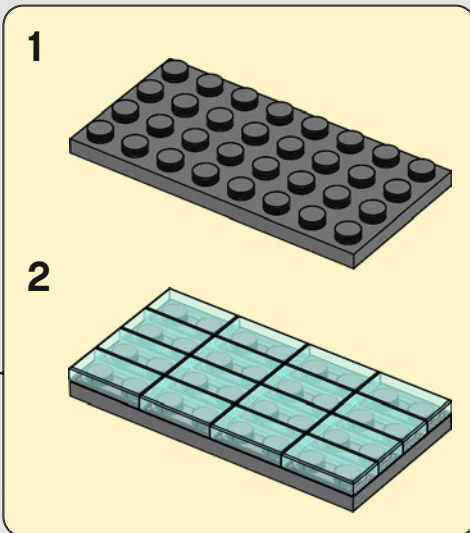


36

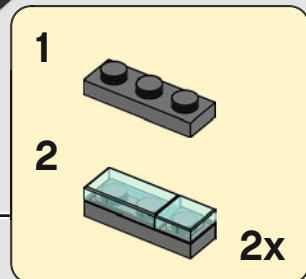
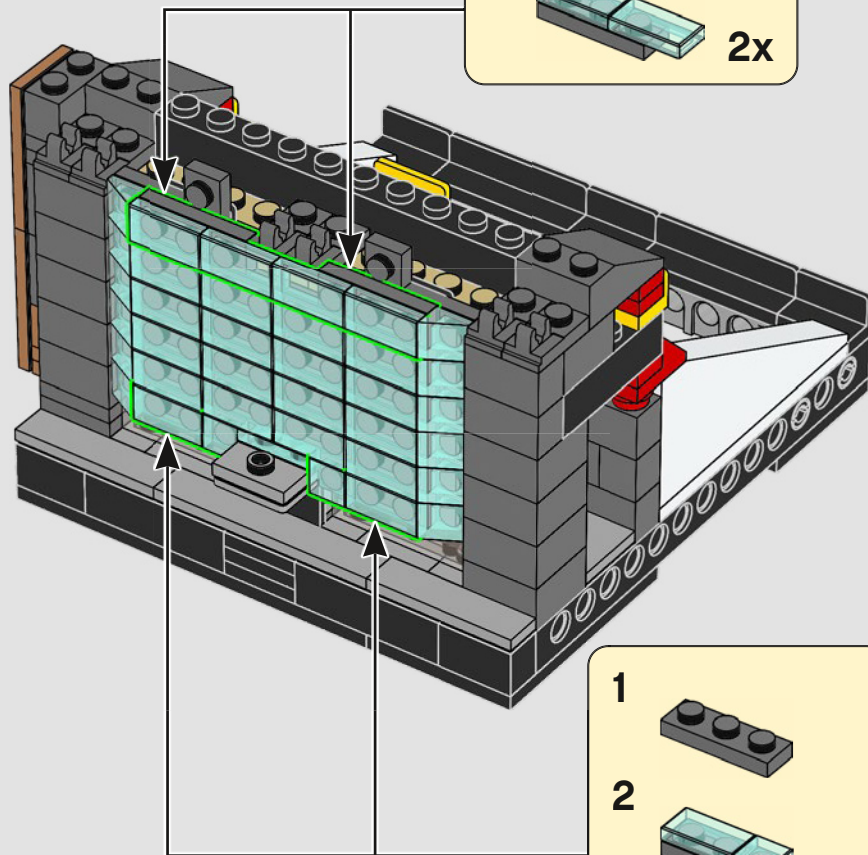
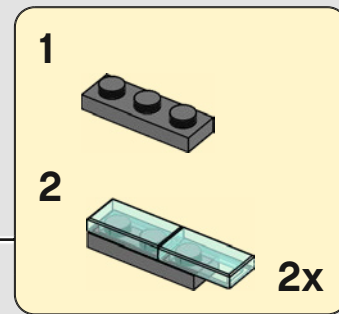


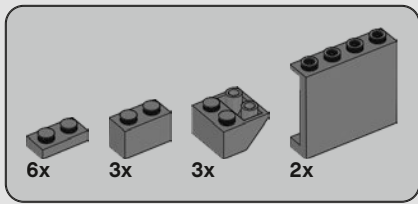


37

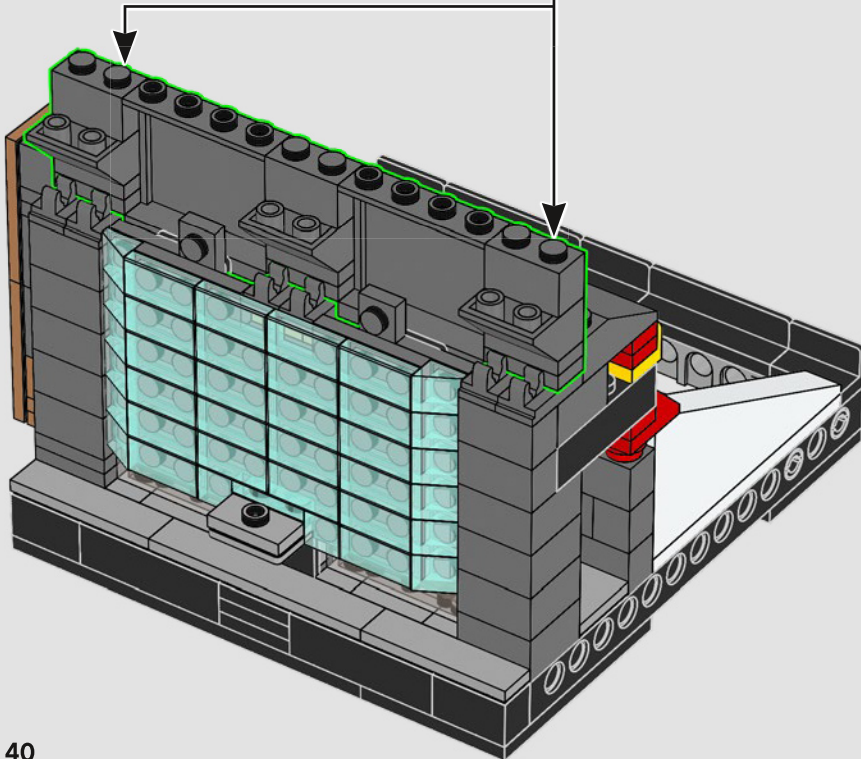
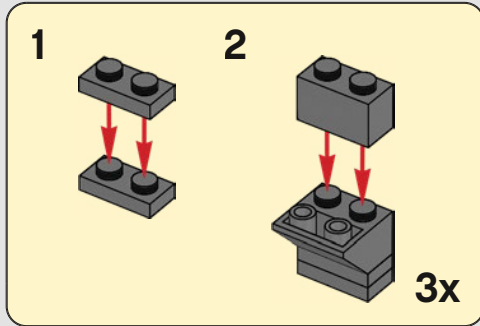


38

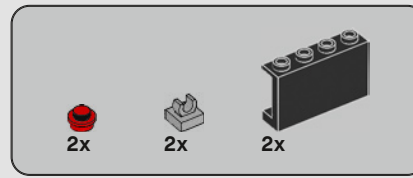




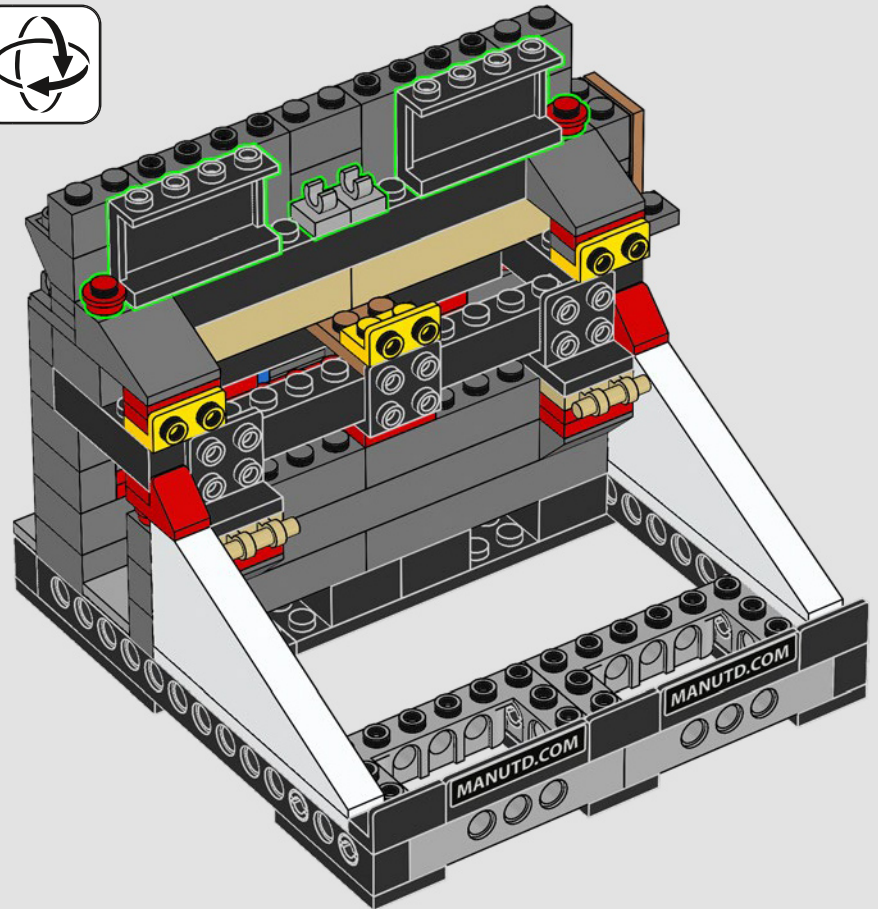
39

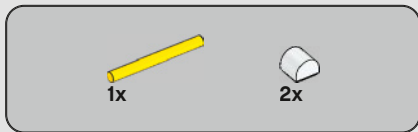


40

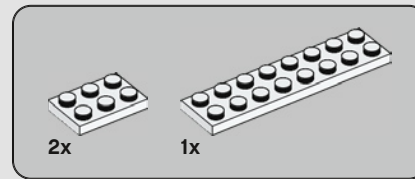
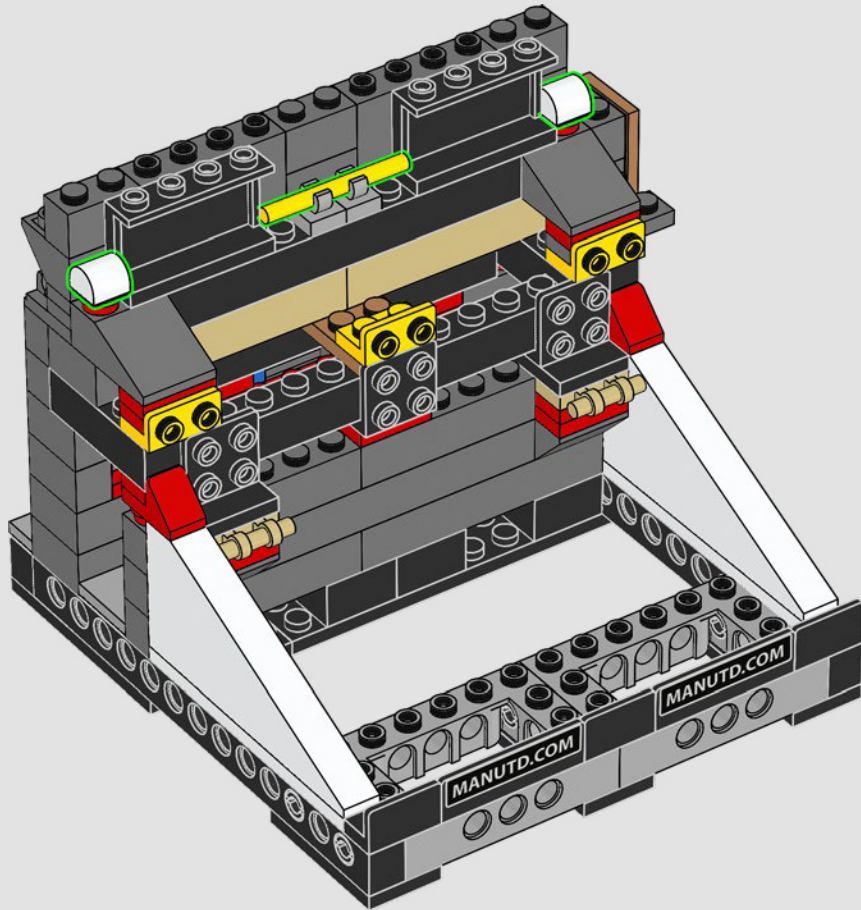


40

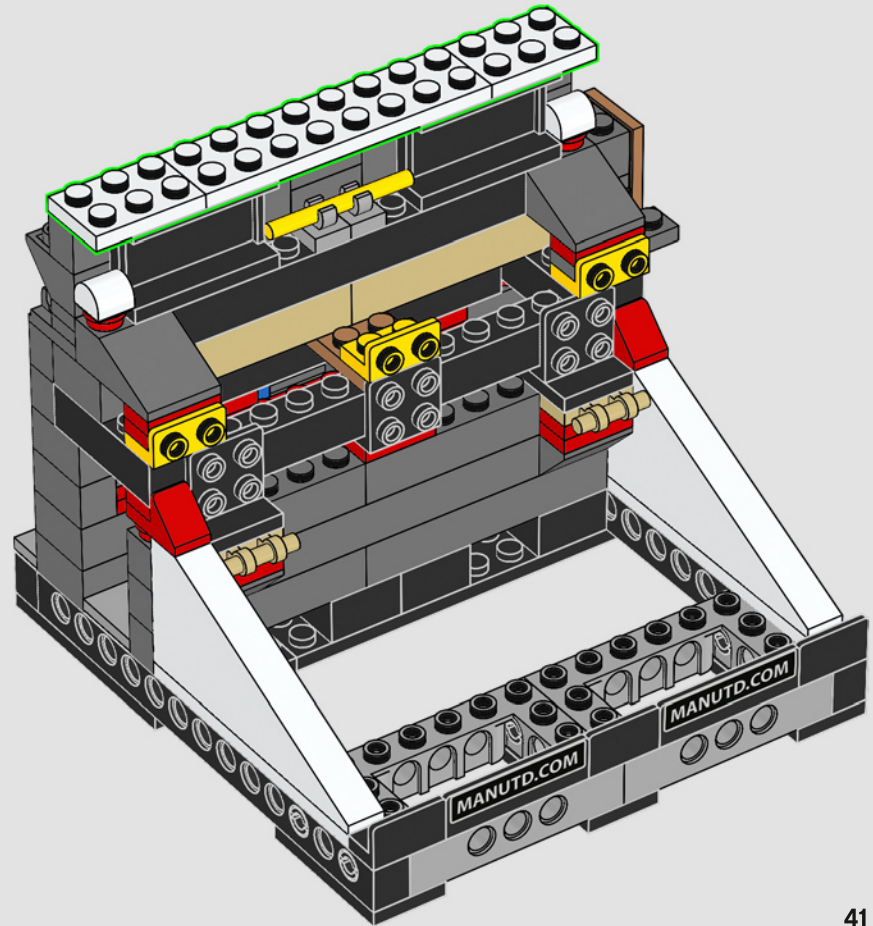


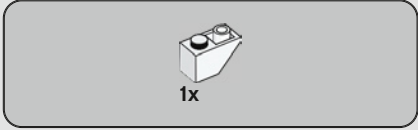
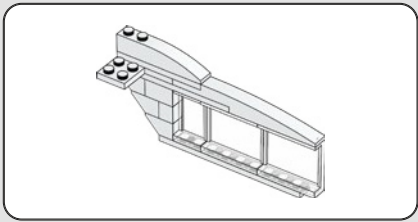


41

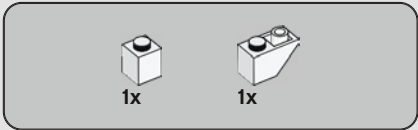
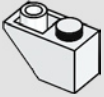


42

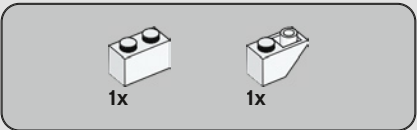
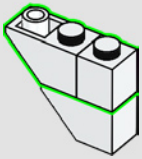




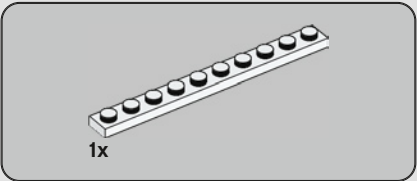
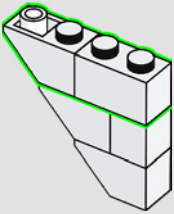
43



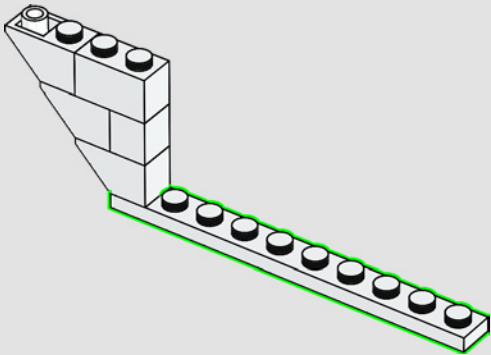
44

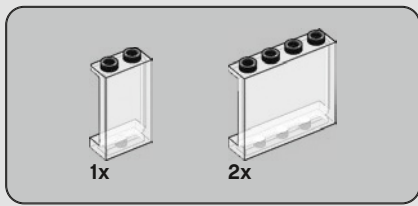


45

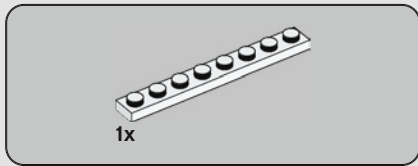
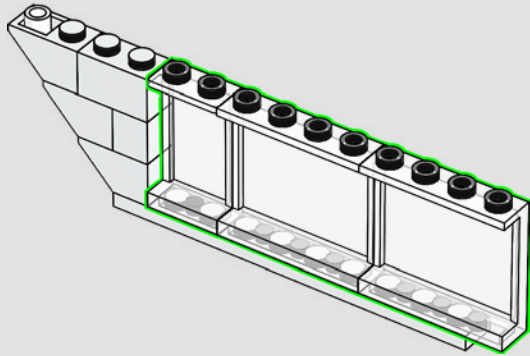


46

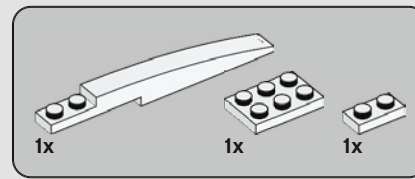
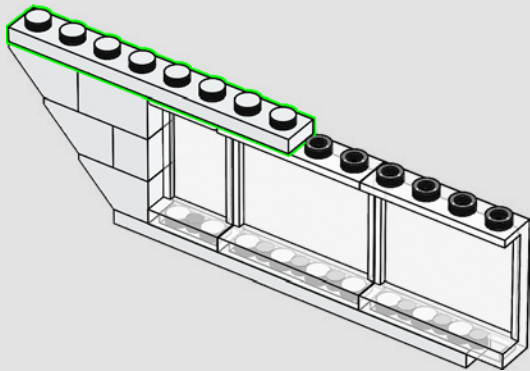




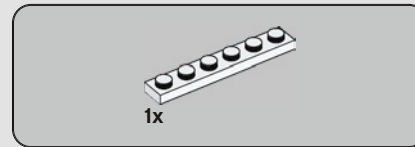
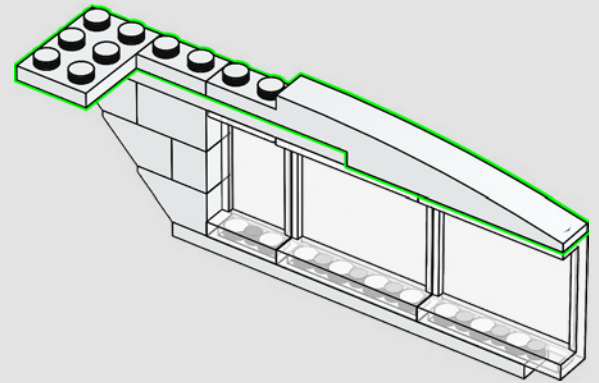
47



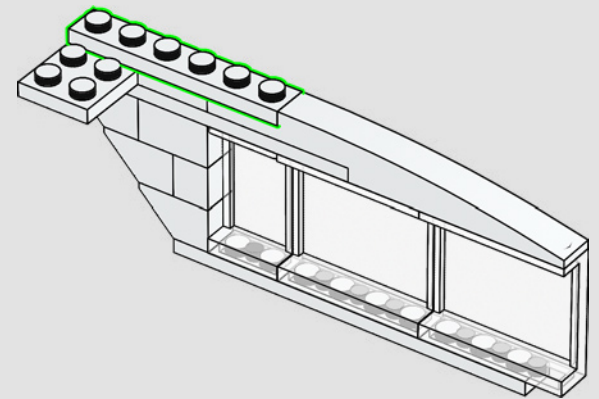
48

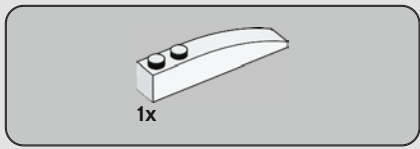


49

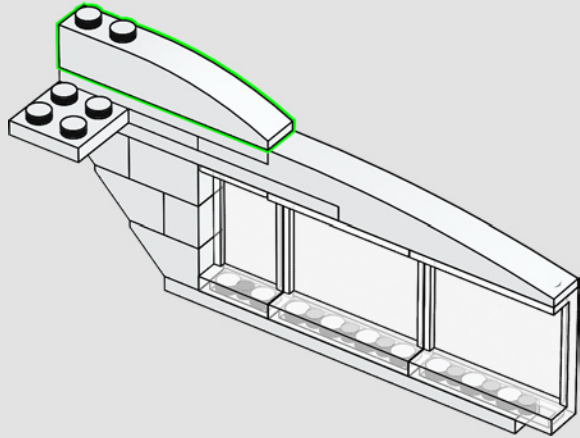


50

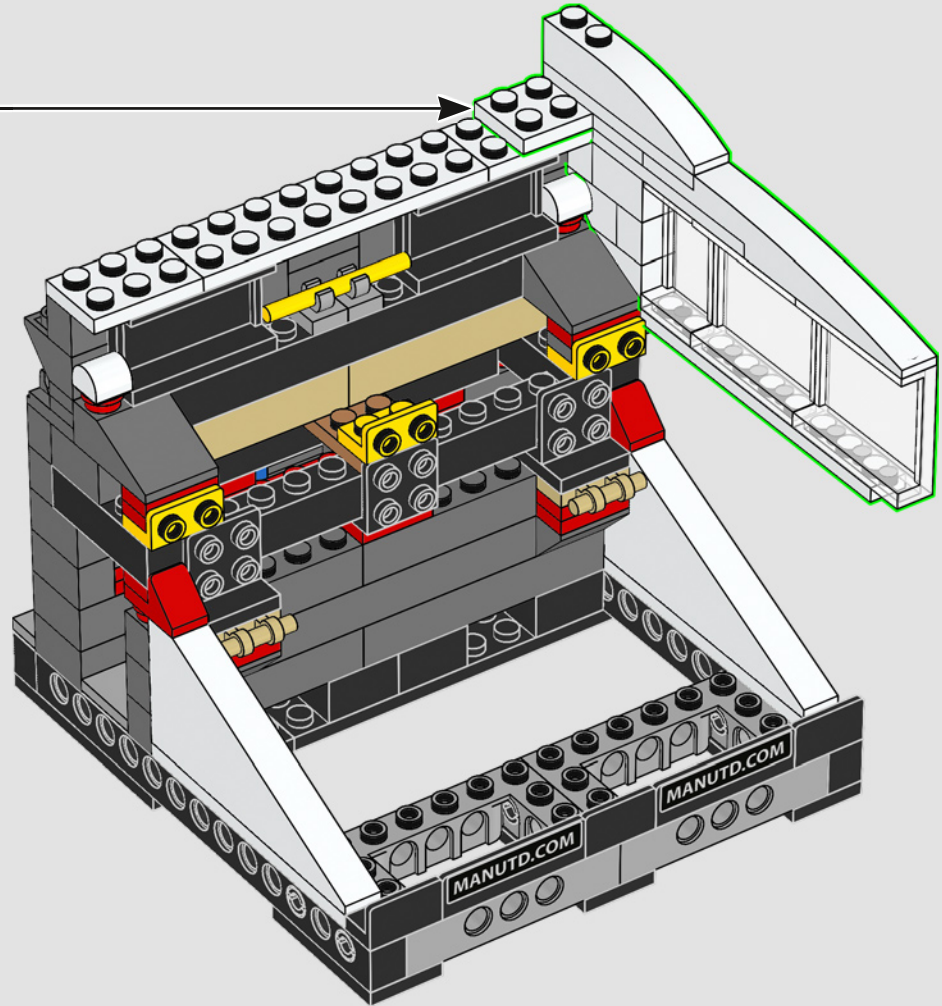


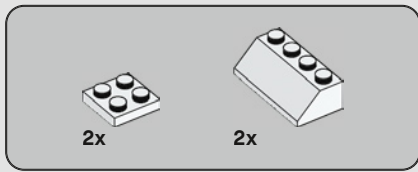


51

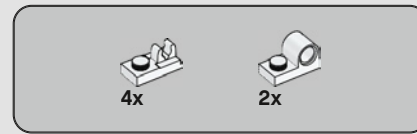
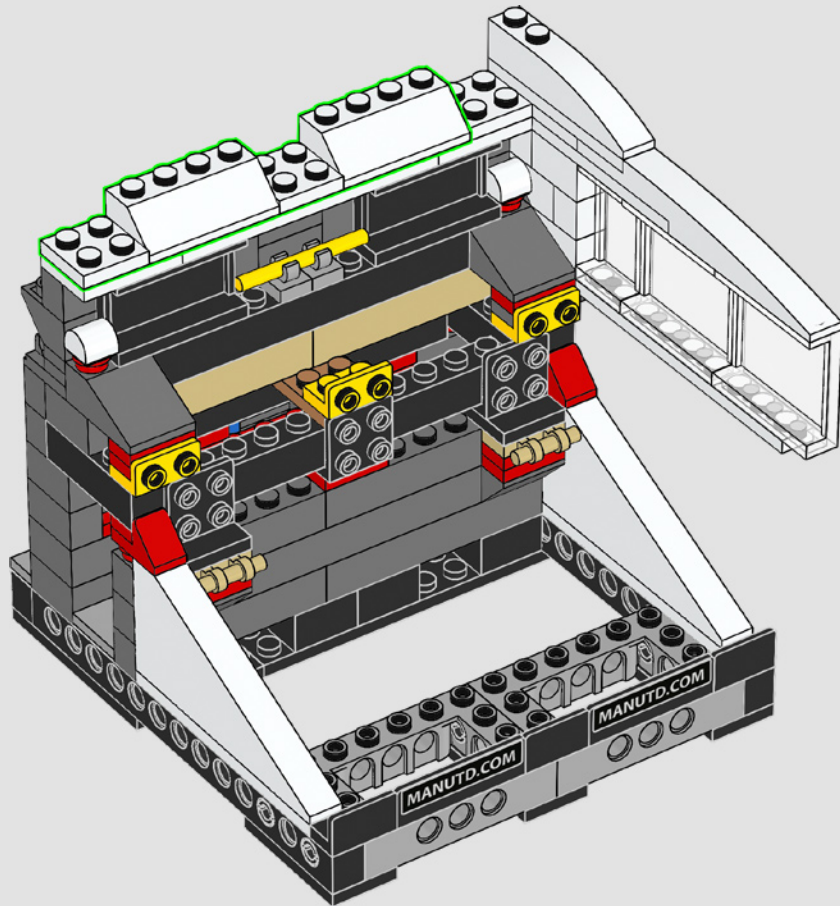


52

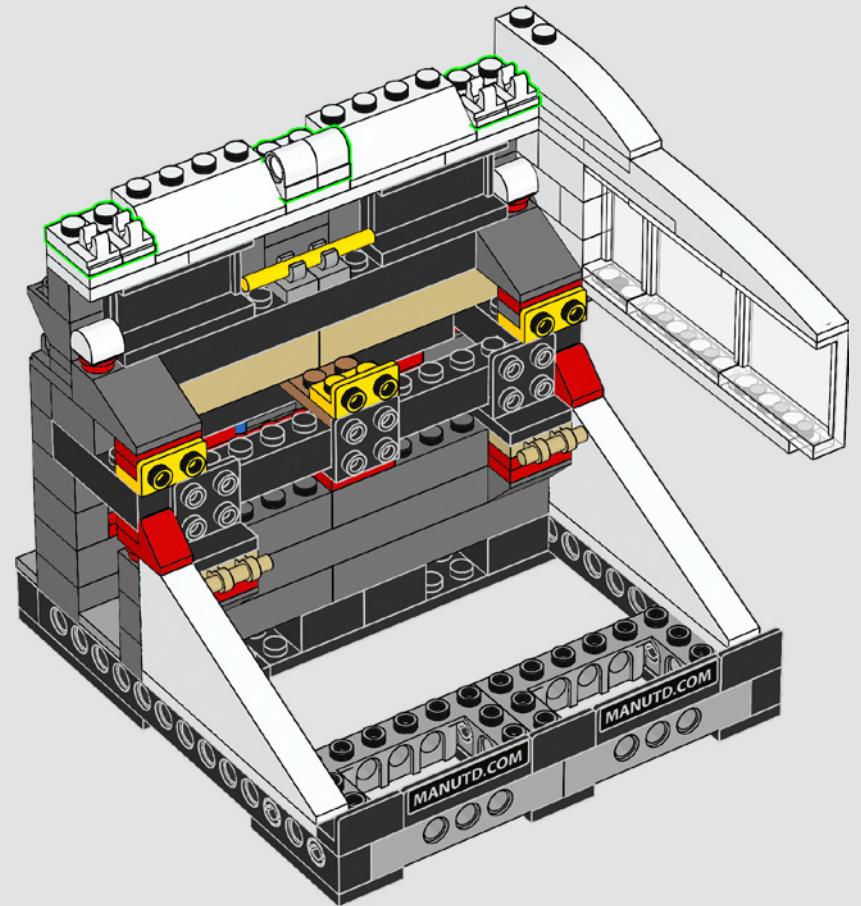




53



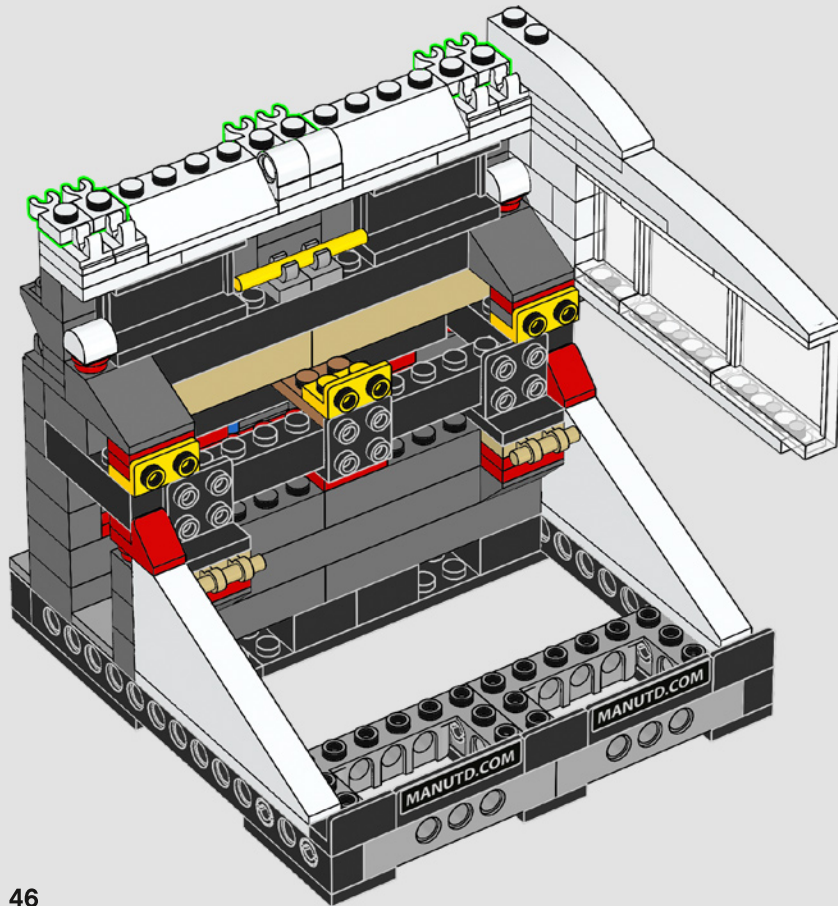
54





6x

55

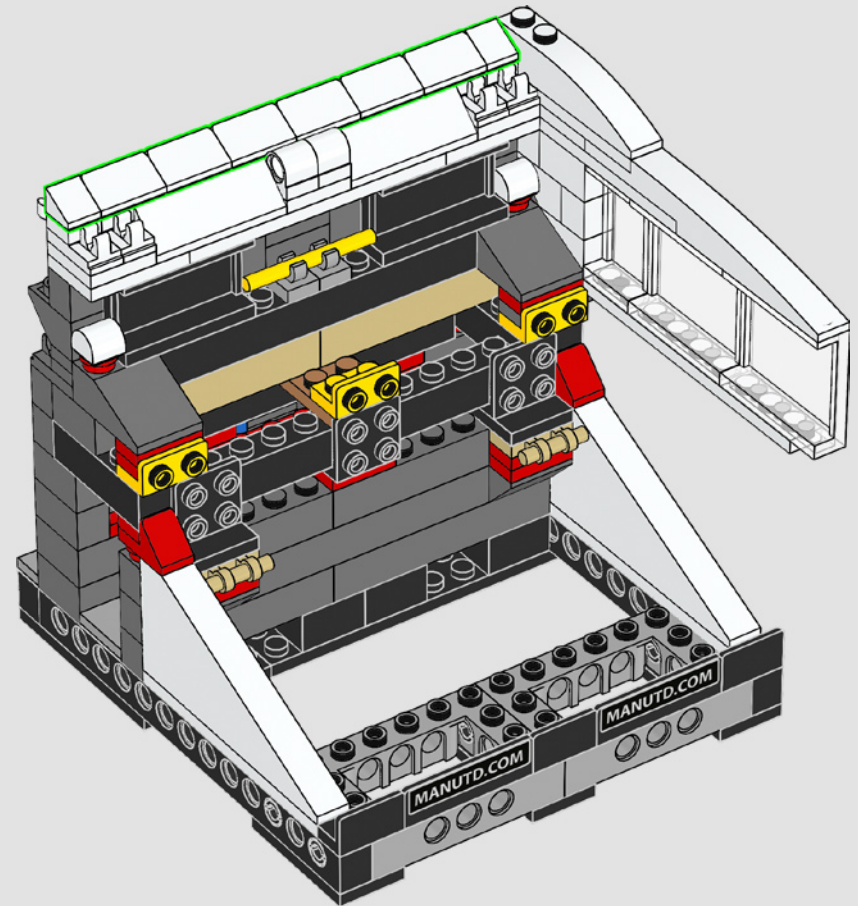


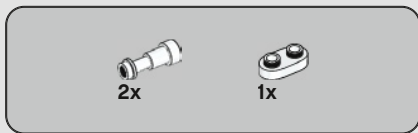
2x



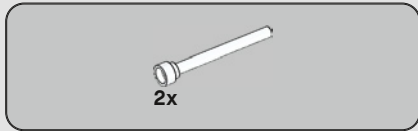
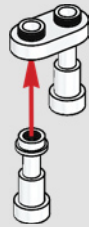
6x

56

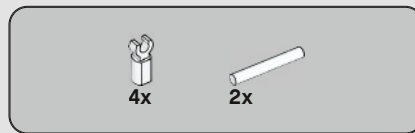
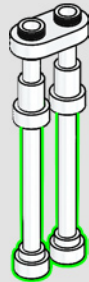




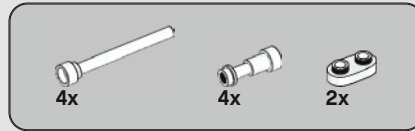
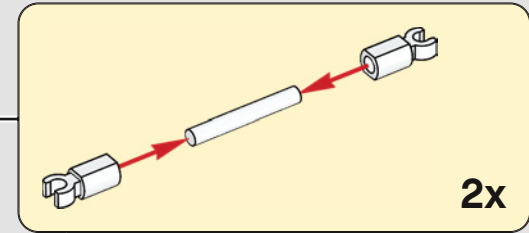
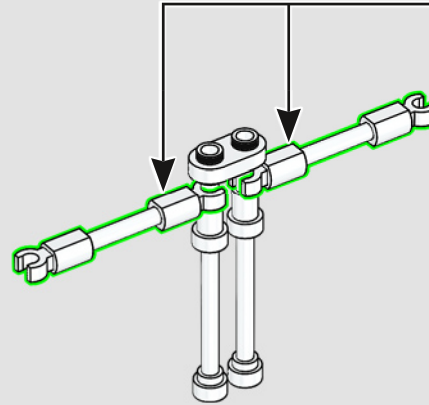
57



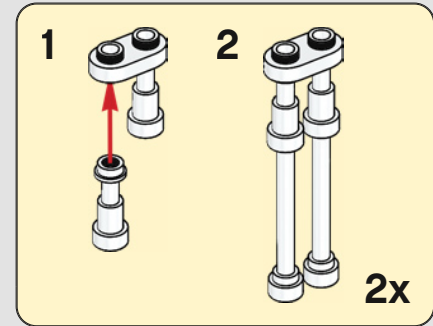
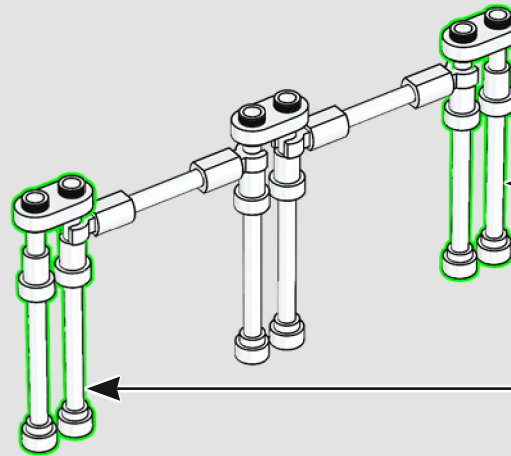
58



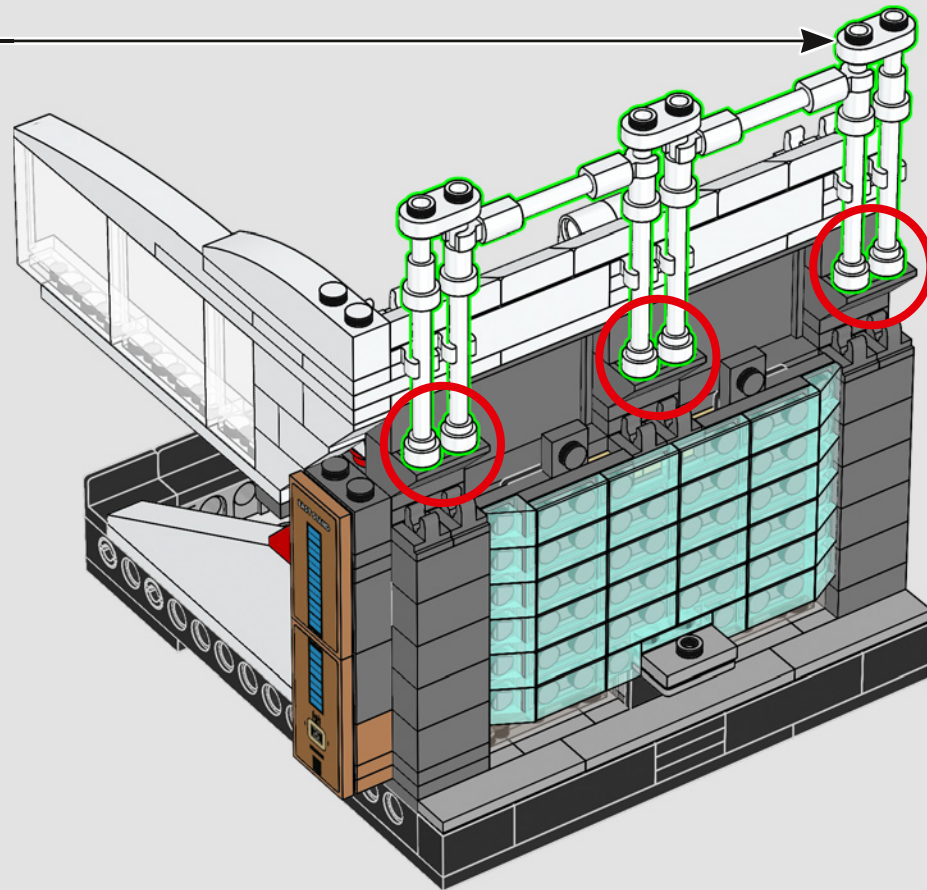
59

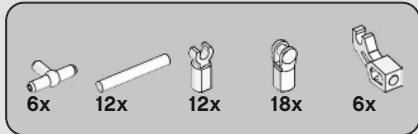
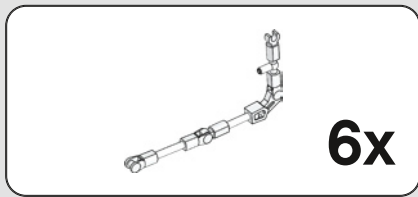


60



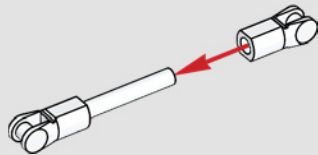
61



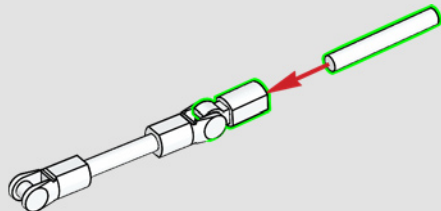


62

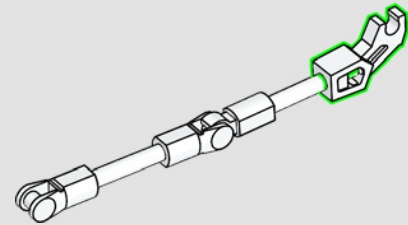
1



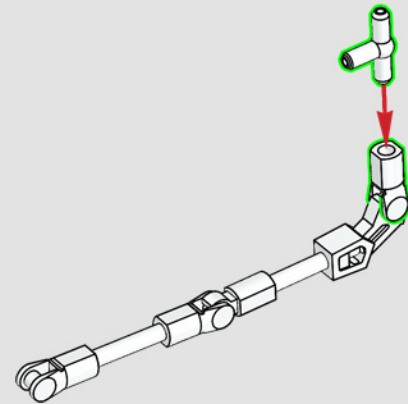
2



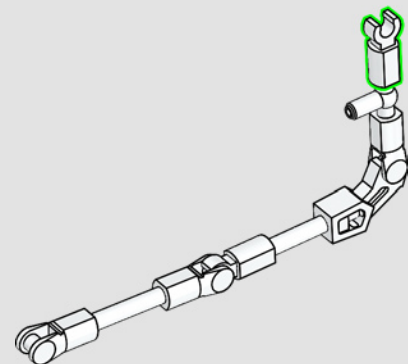
3



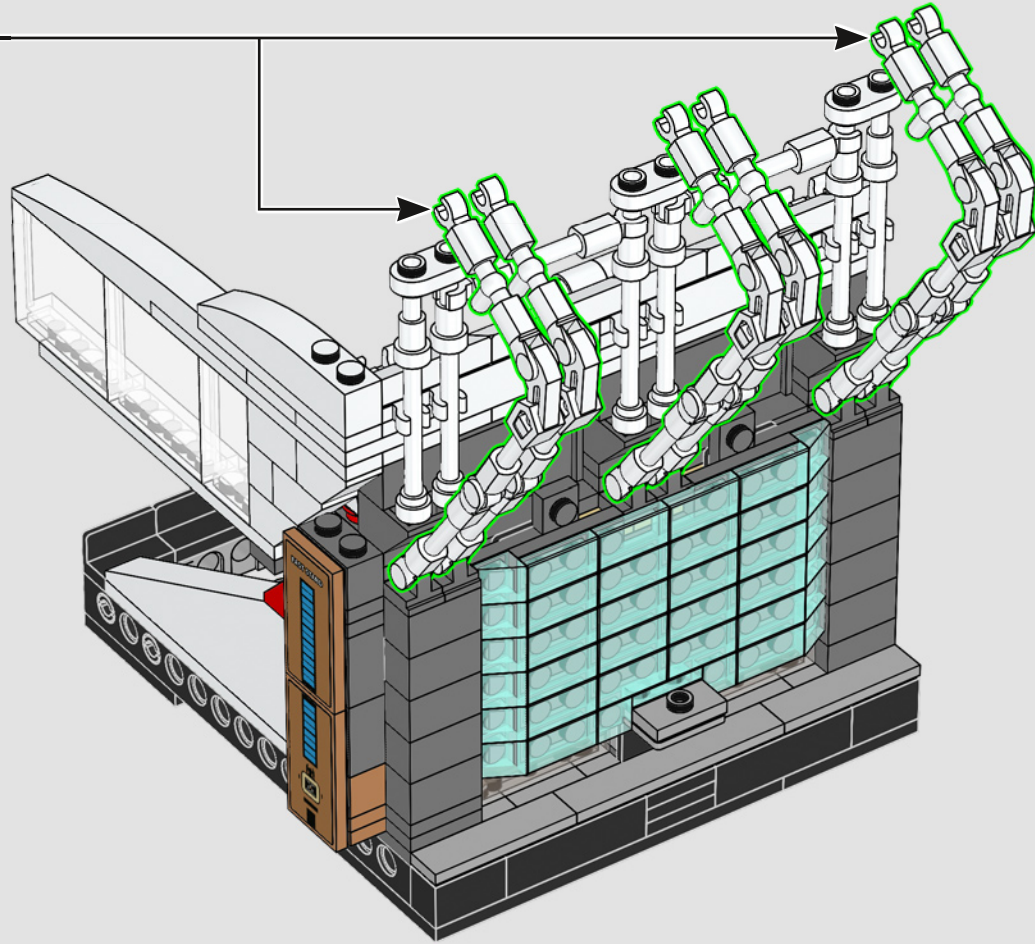
4



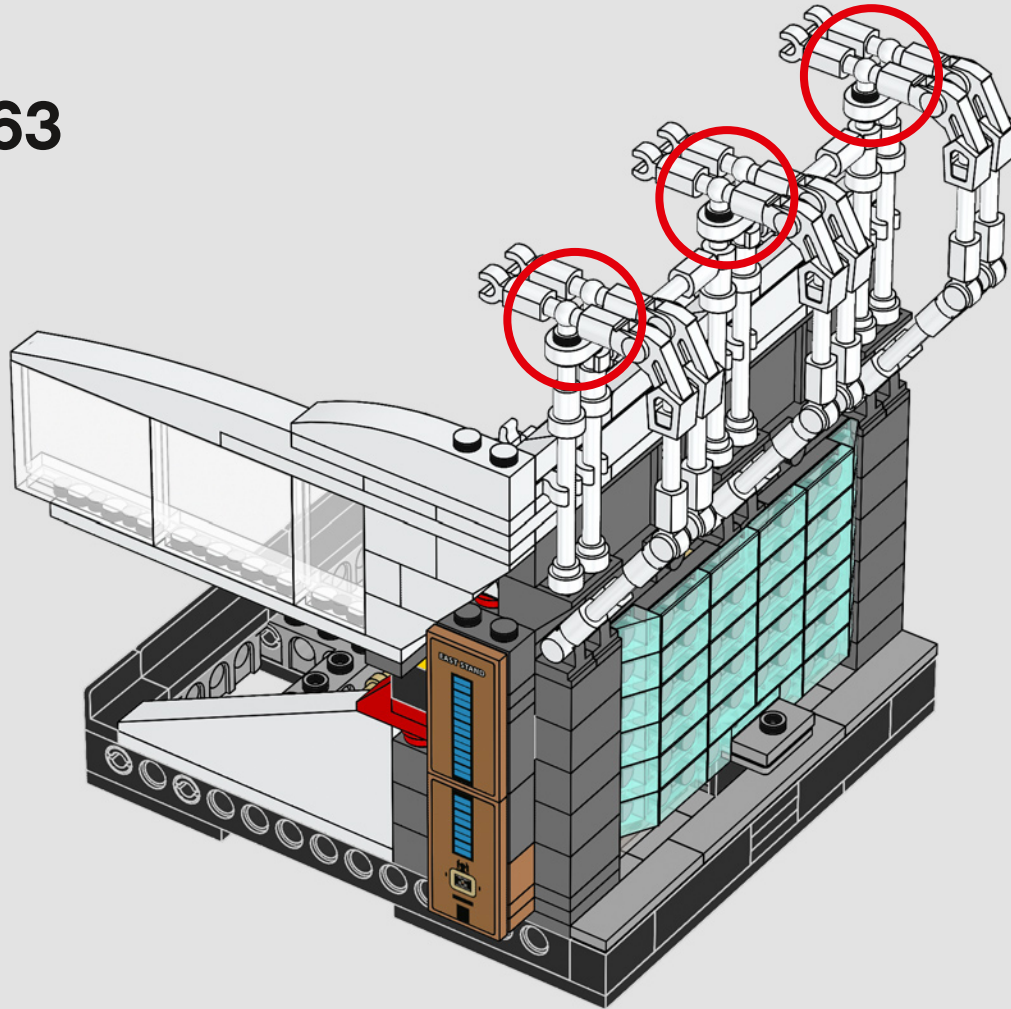
5

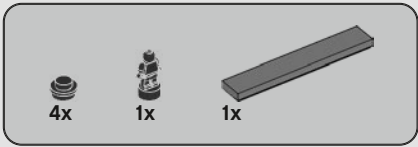


6x

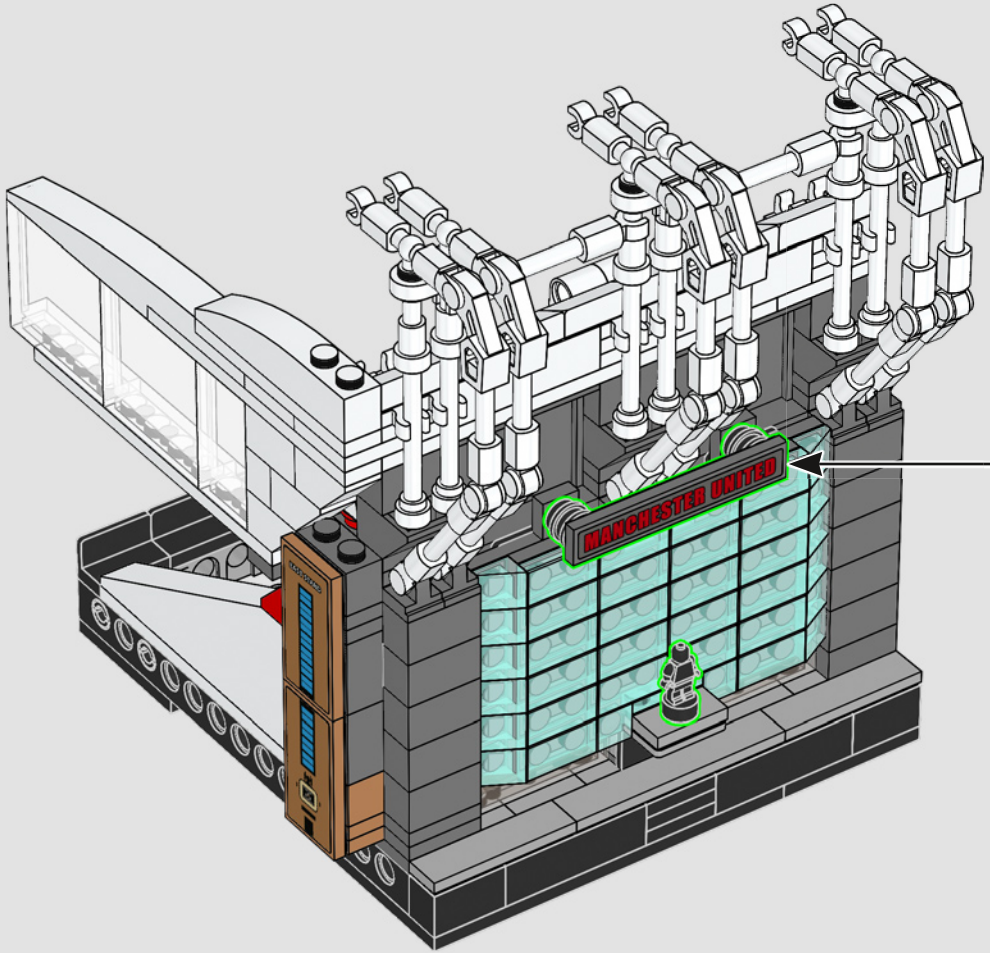
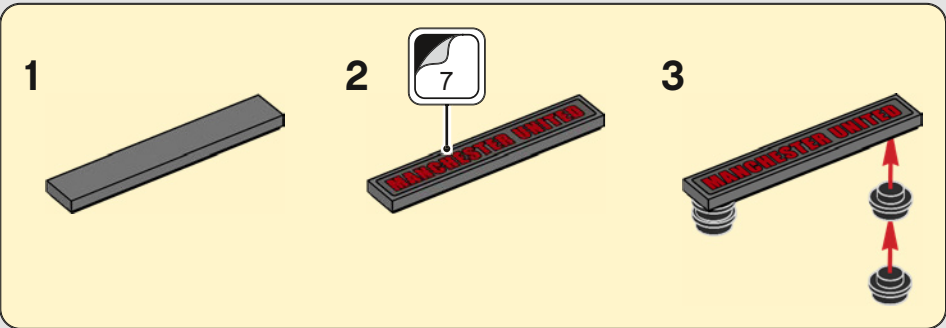


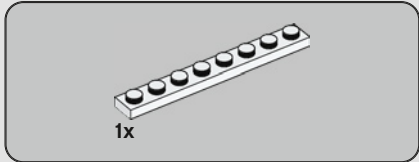
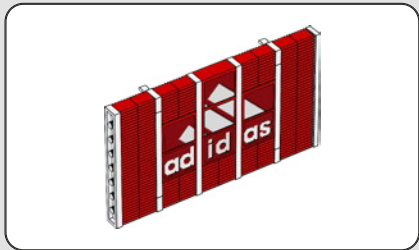
63



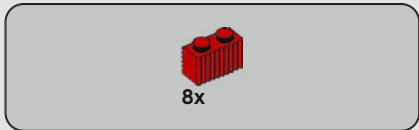
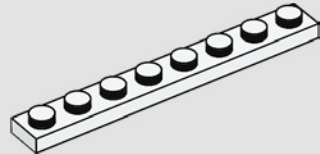


64

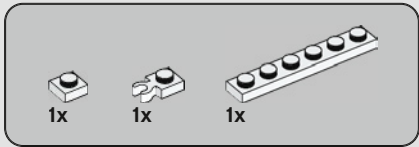
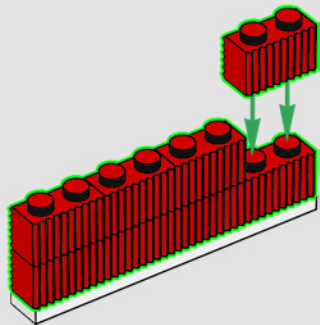




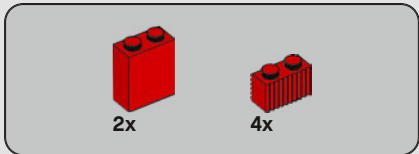
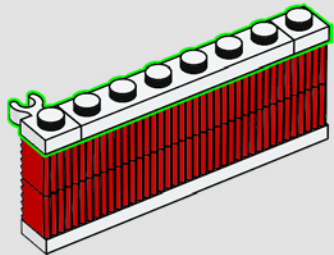
65



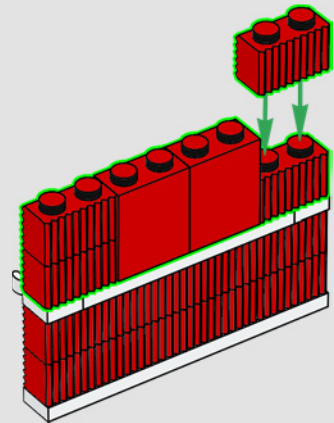
66

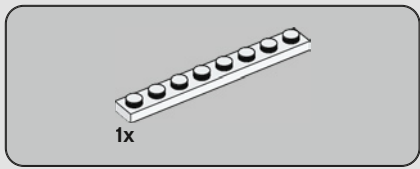


67

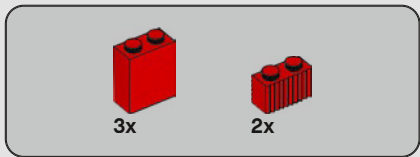
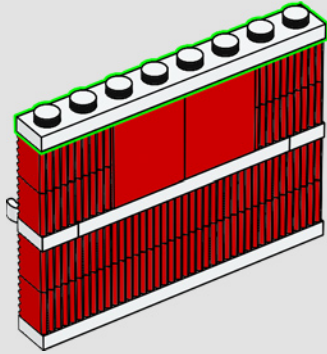


68

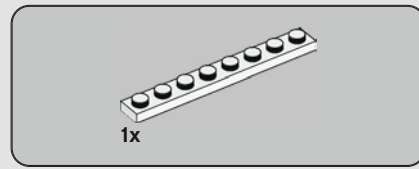
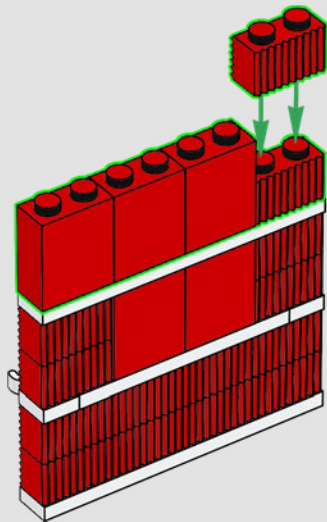




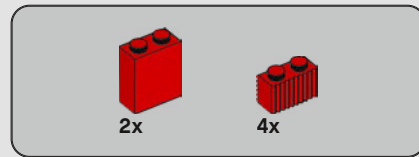
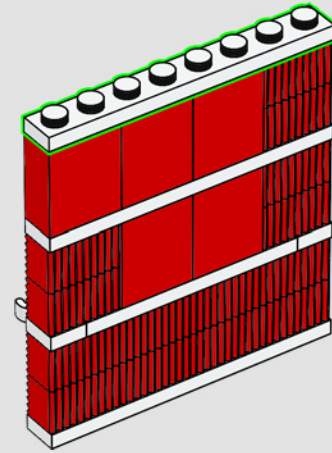
69



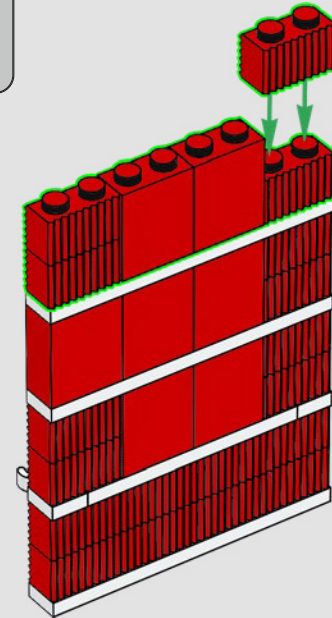
70

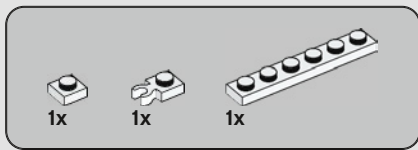


71

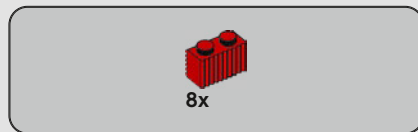
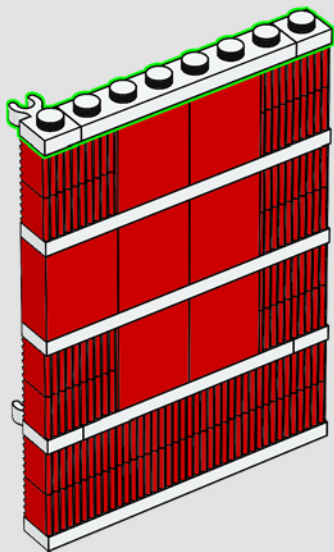


72

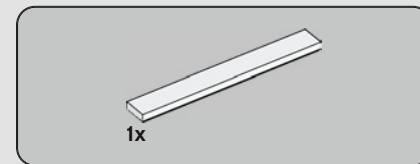
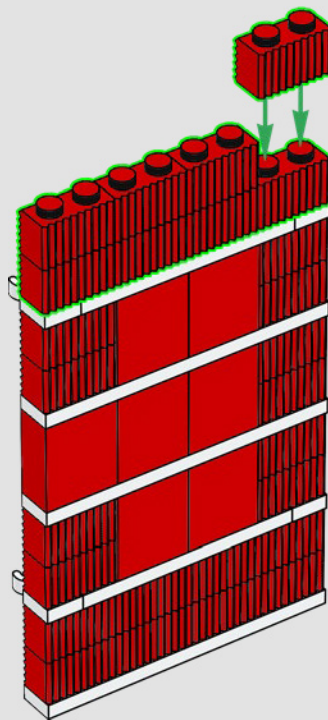




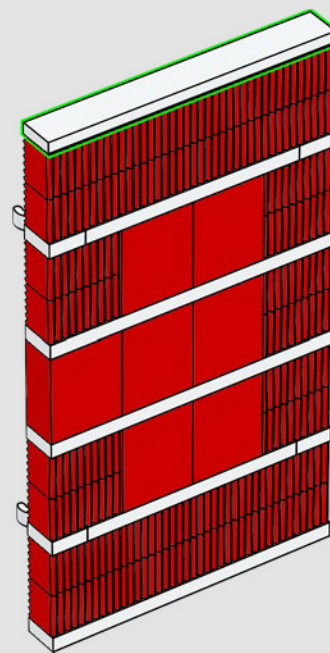
73



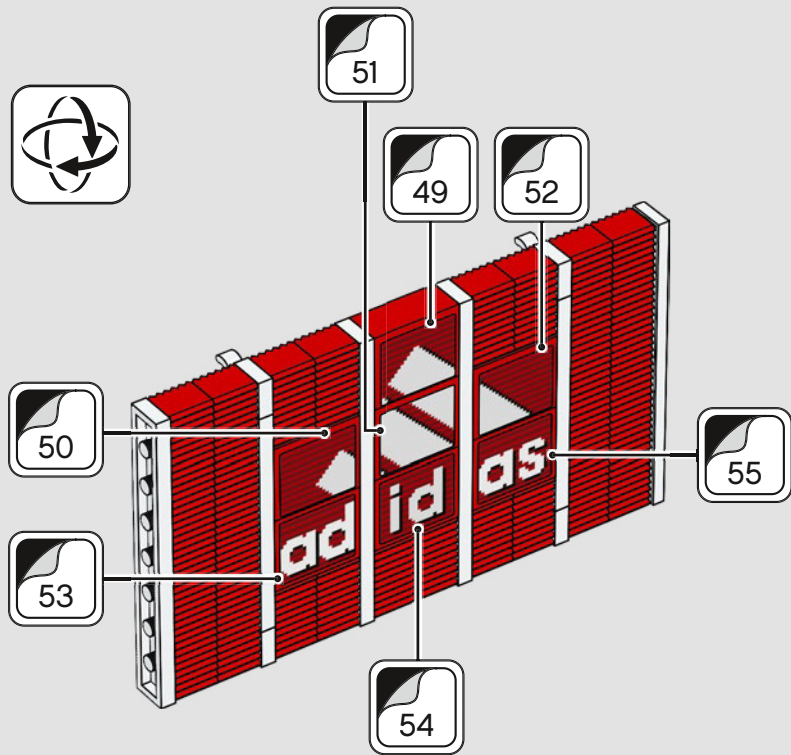
74



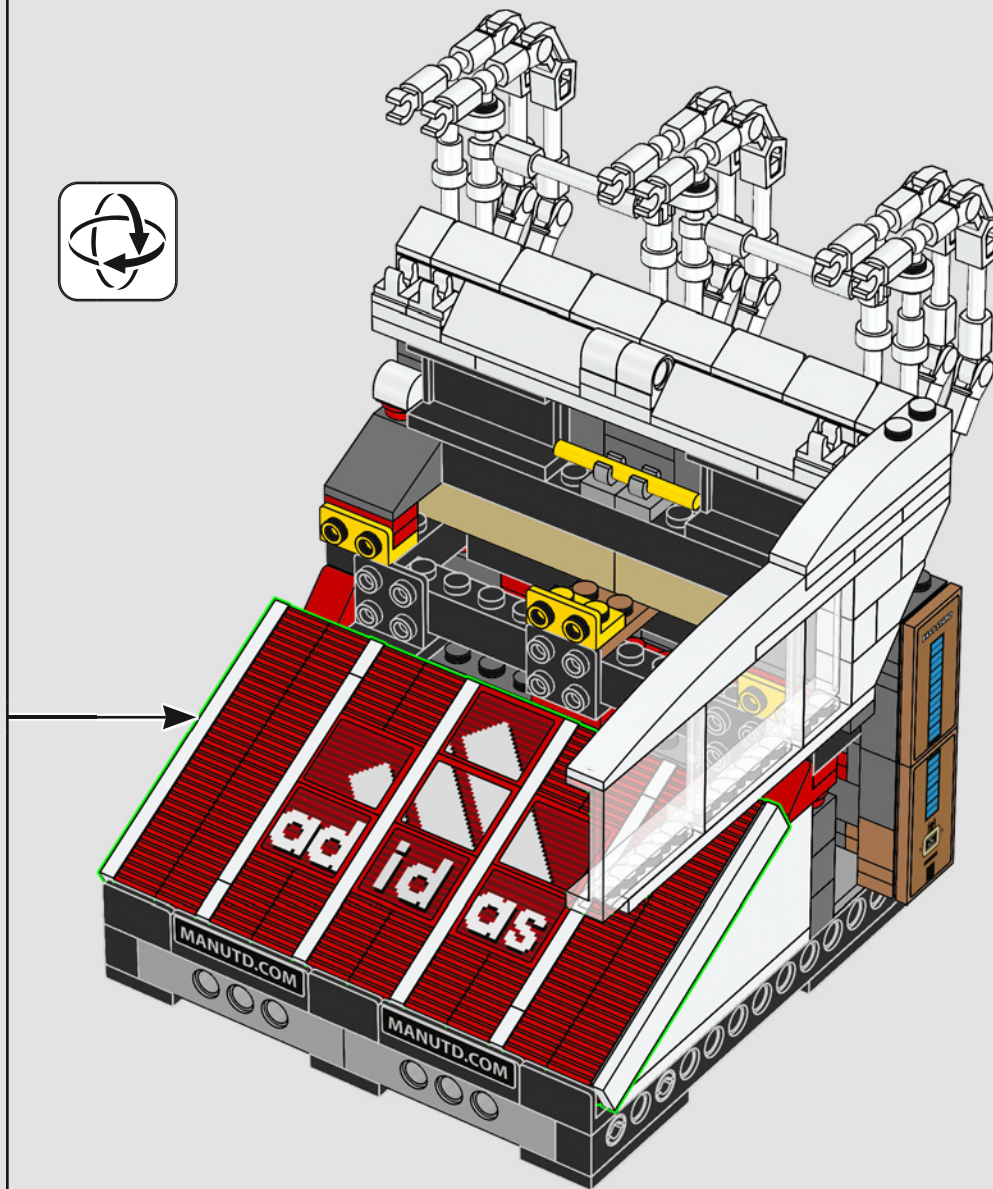
75

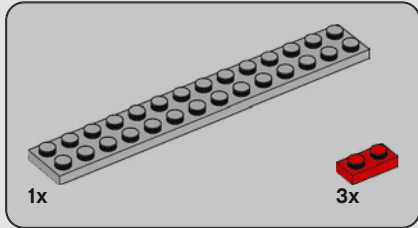


76

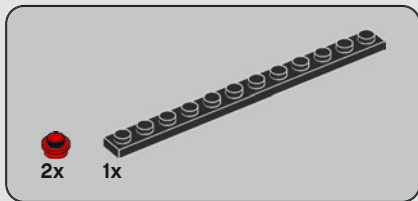
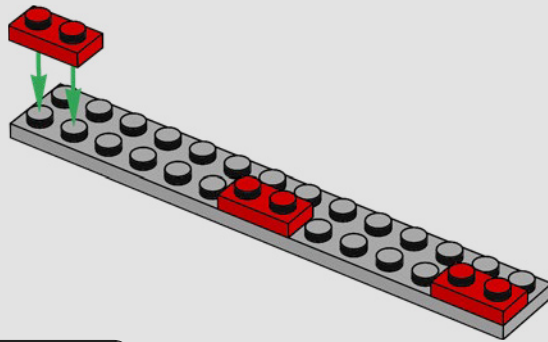


77

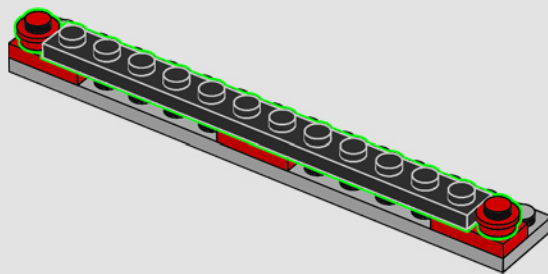




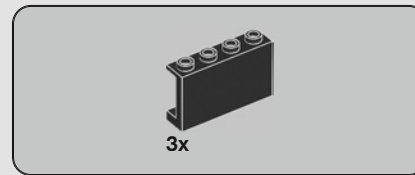
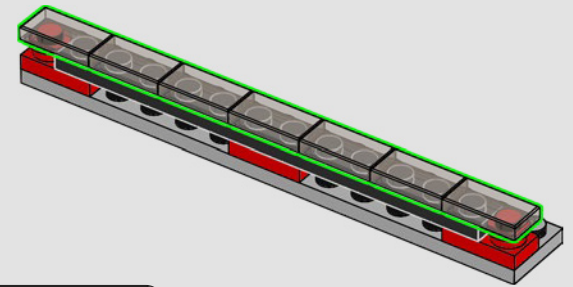
78



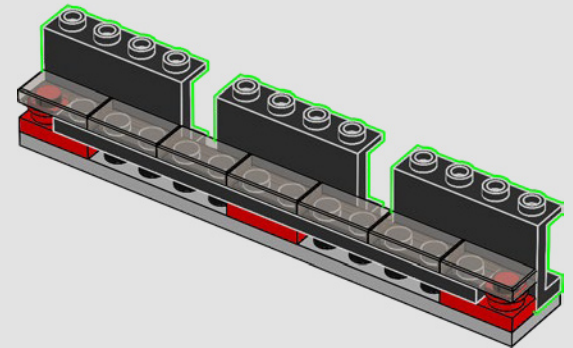
79

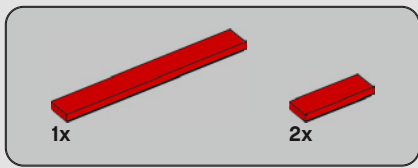


80

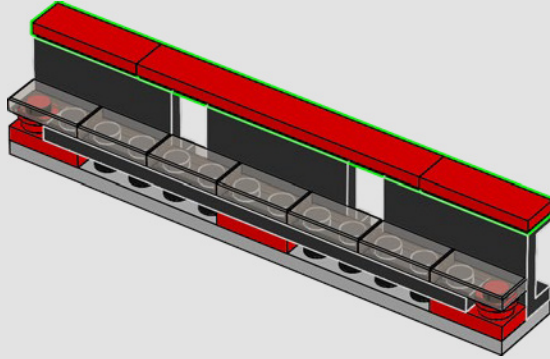


81

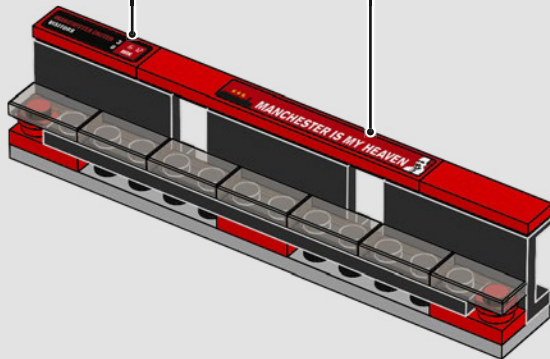




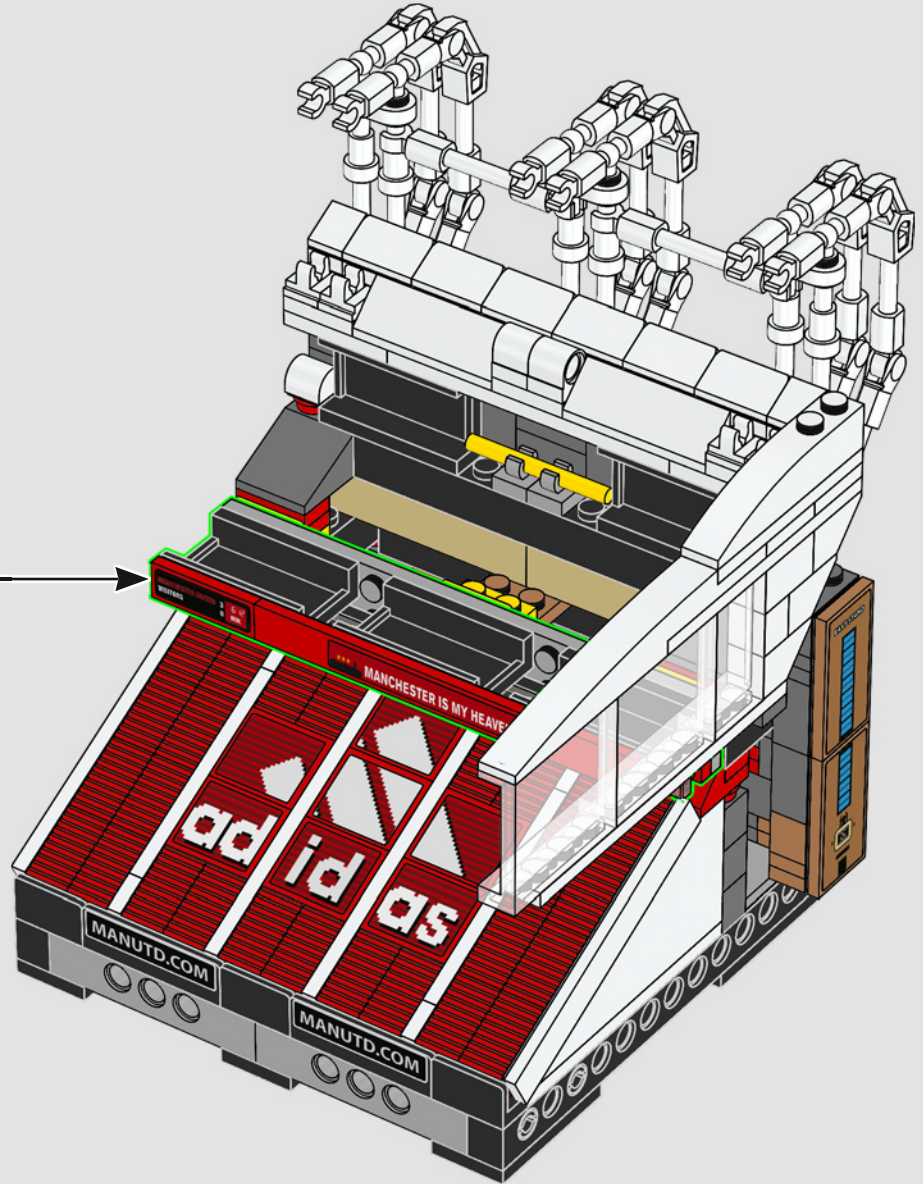
82

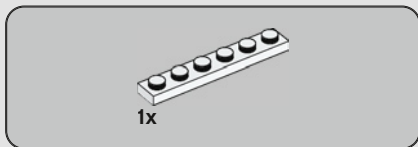
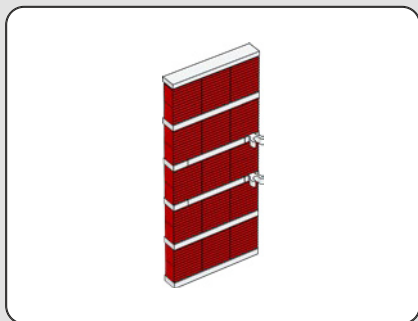


83

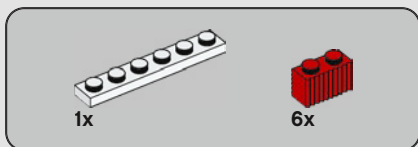
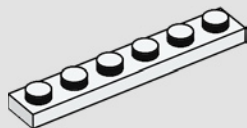


84

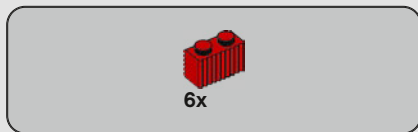
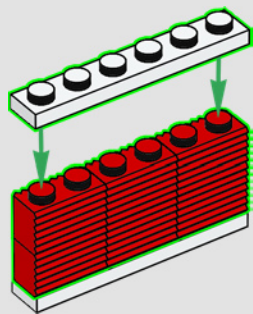




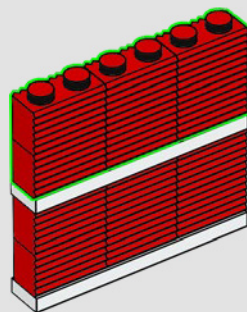
85



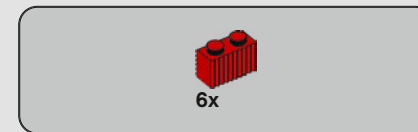
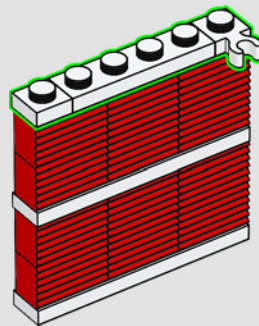
86



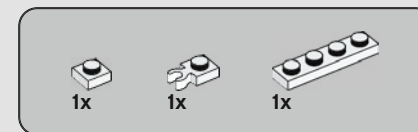
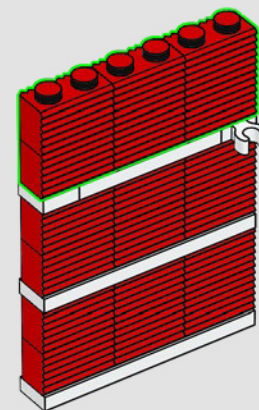
87



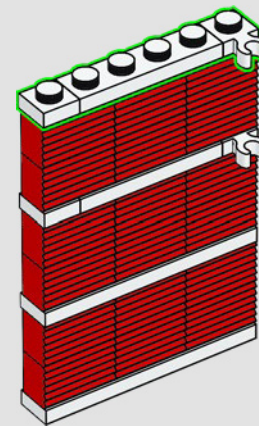
88

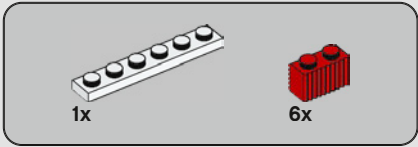


89

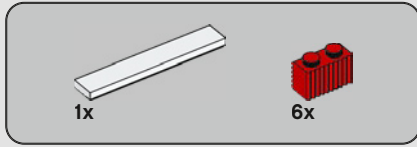
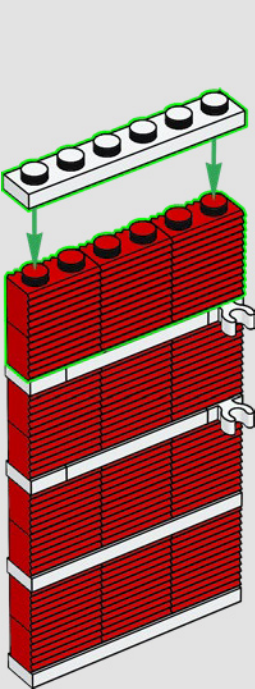


90

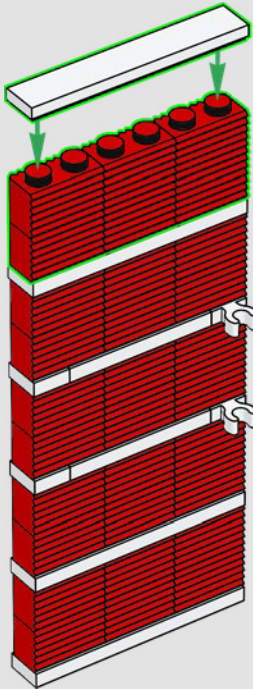




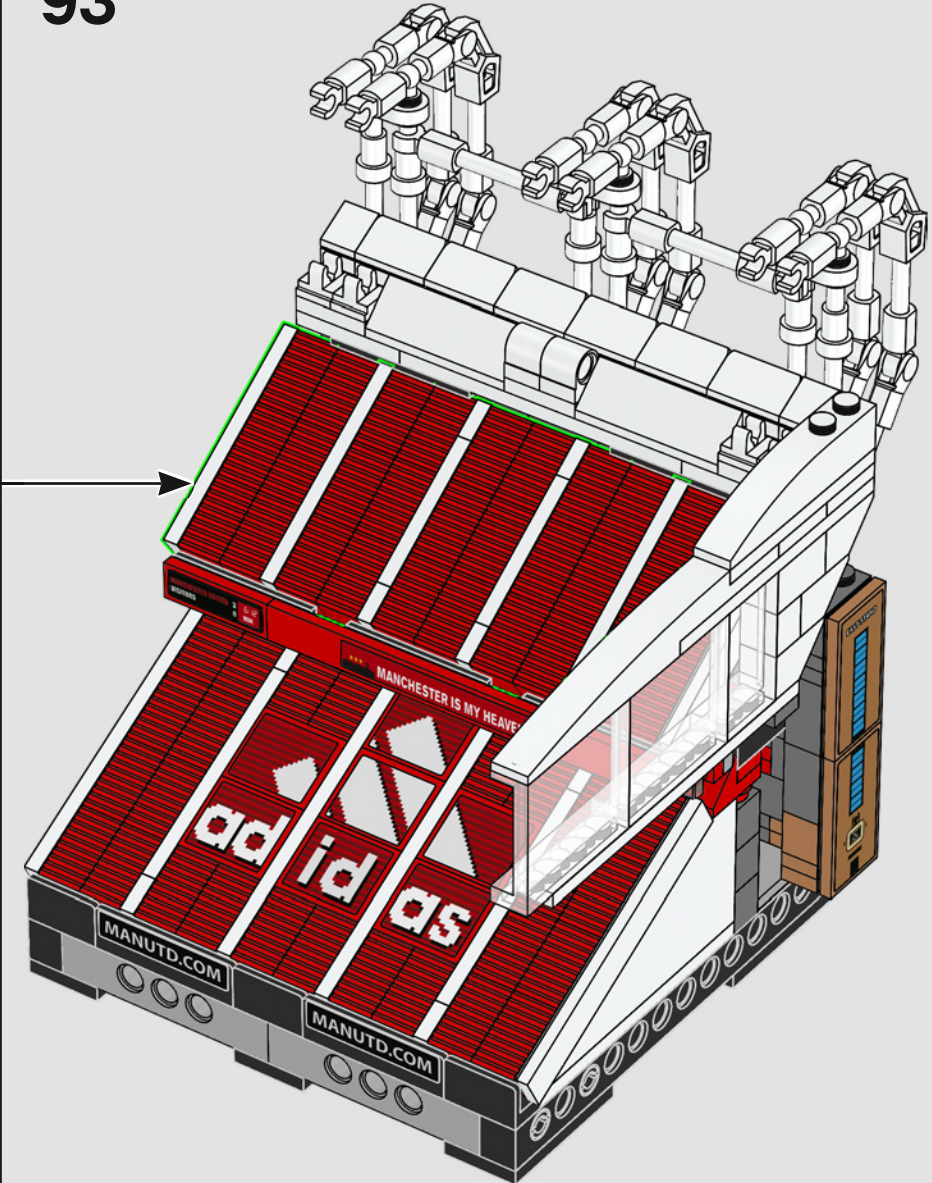
91

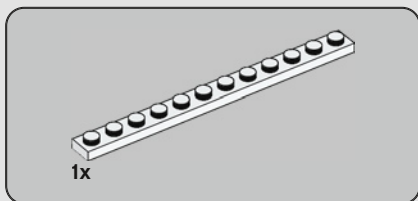
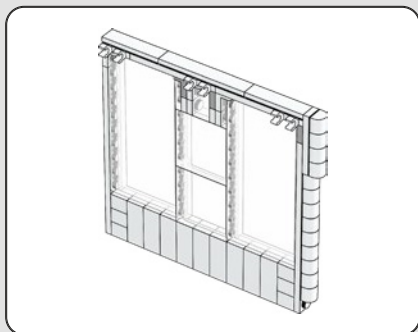


92

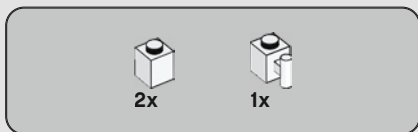
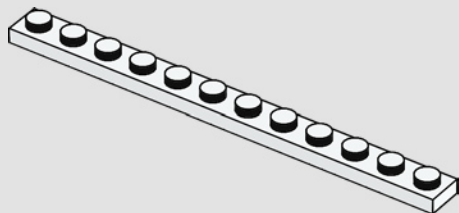


93

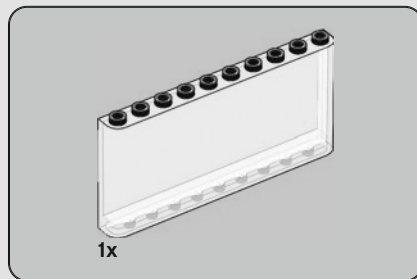
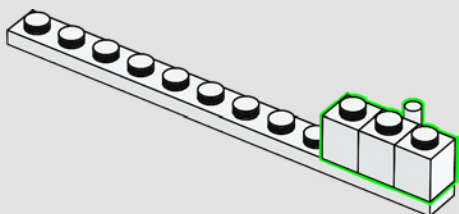




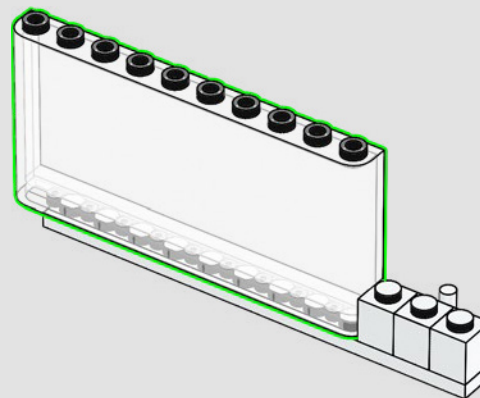
94



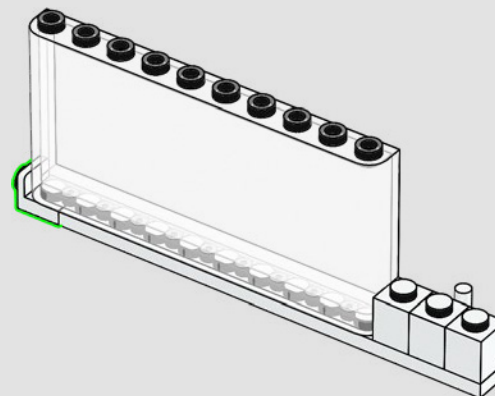
95

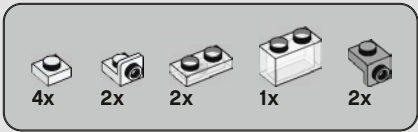


96

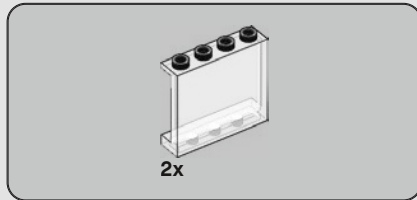
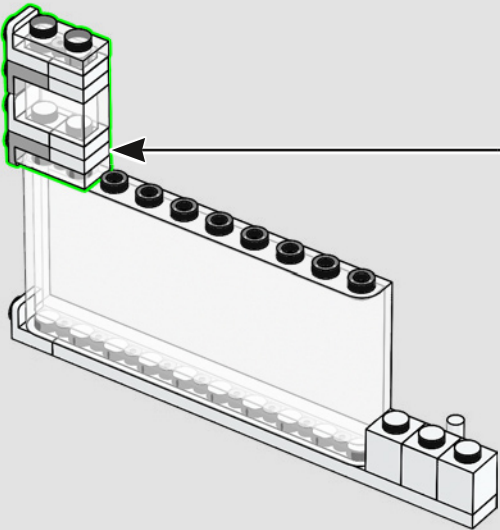
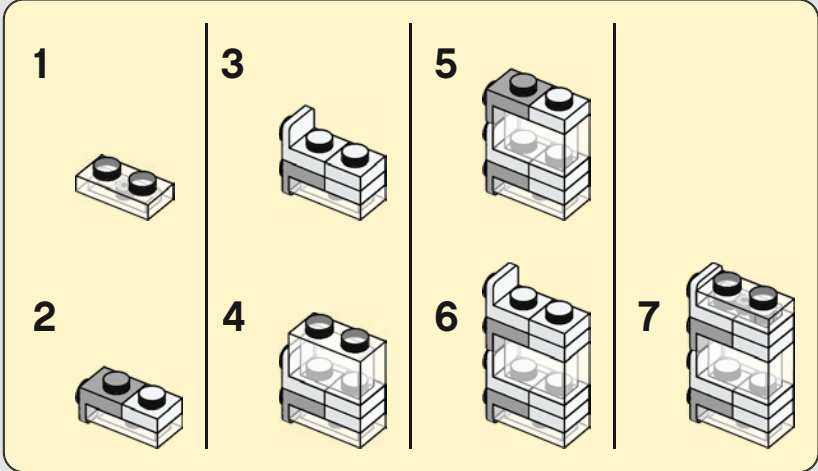


97

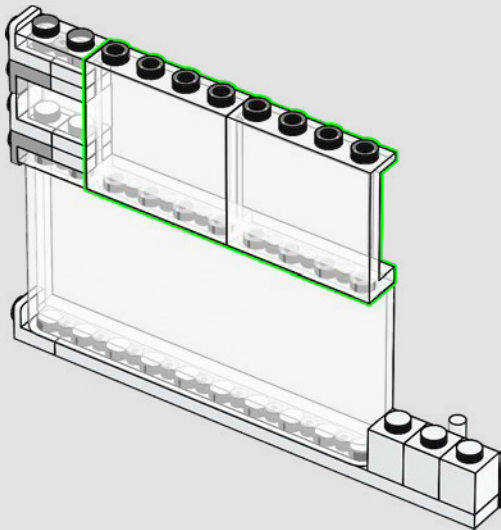


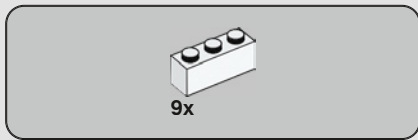


98

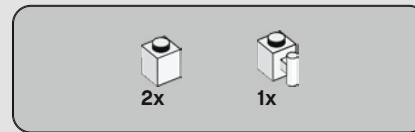
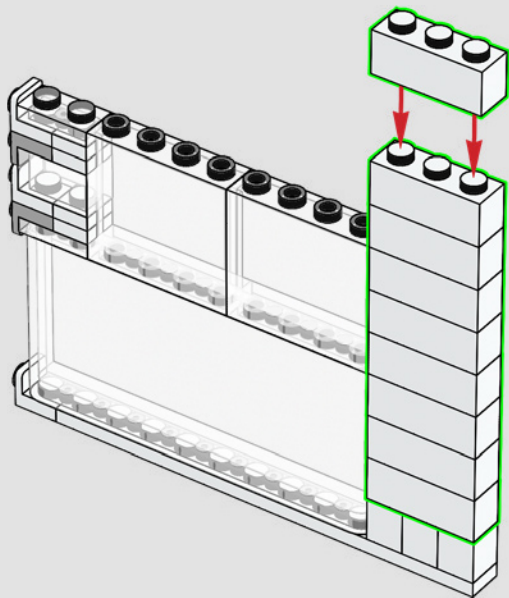


99

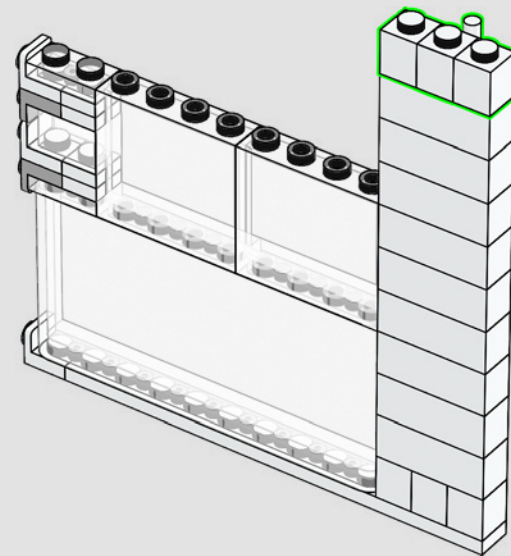


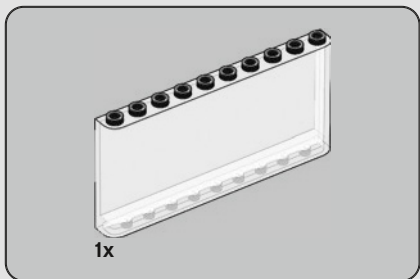


100

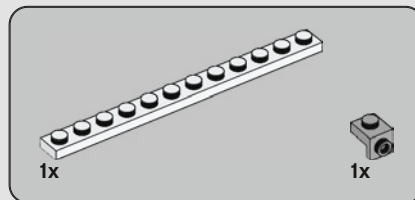
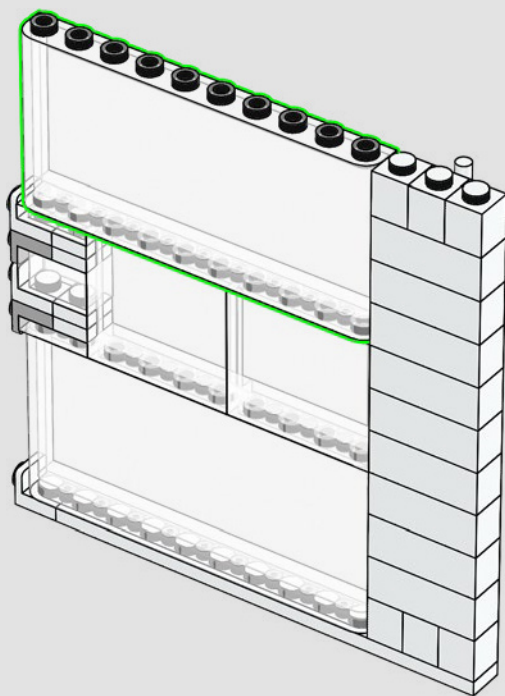


101

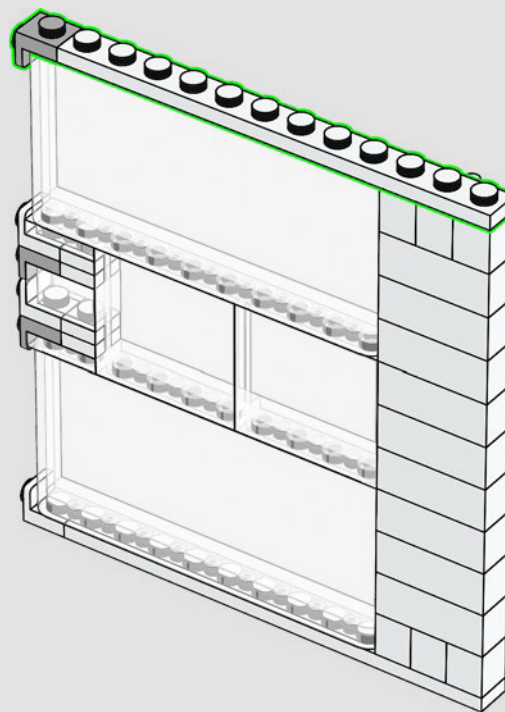


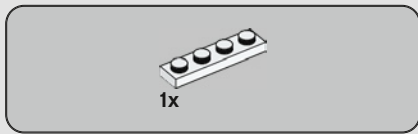


102

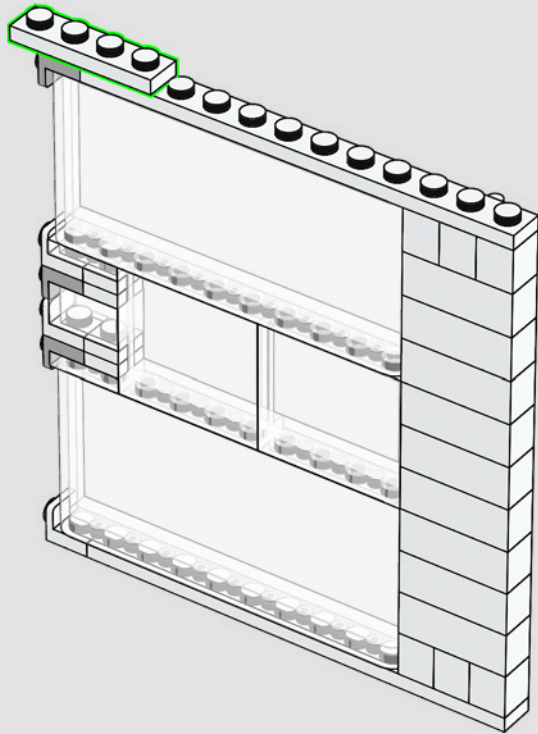


103

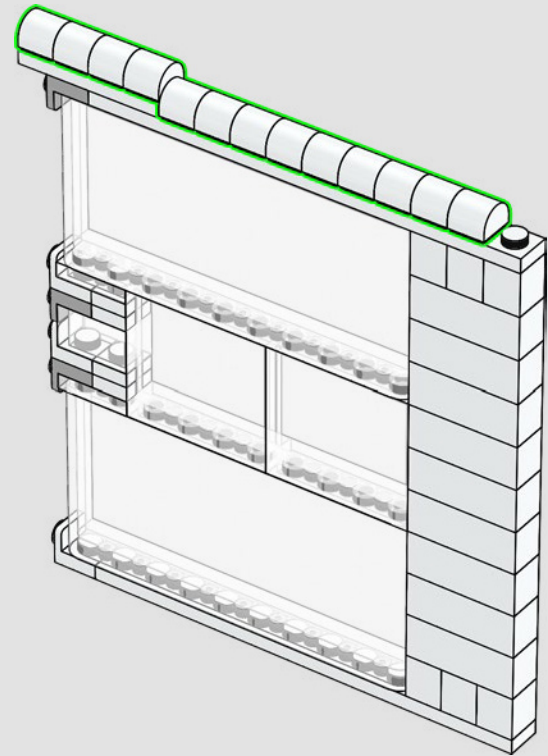


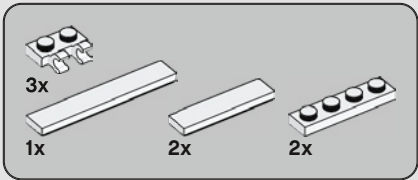


104

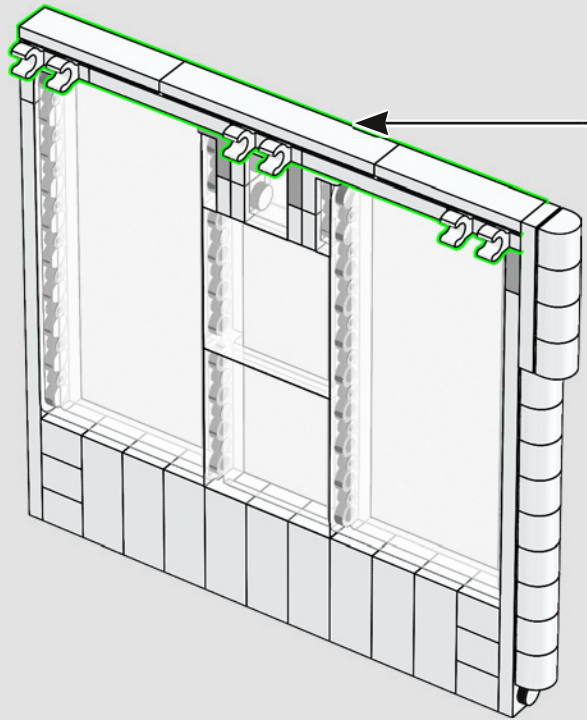
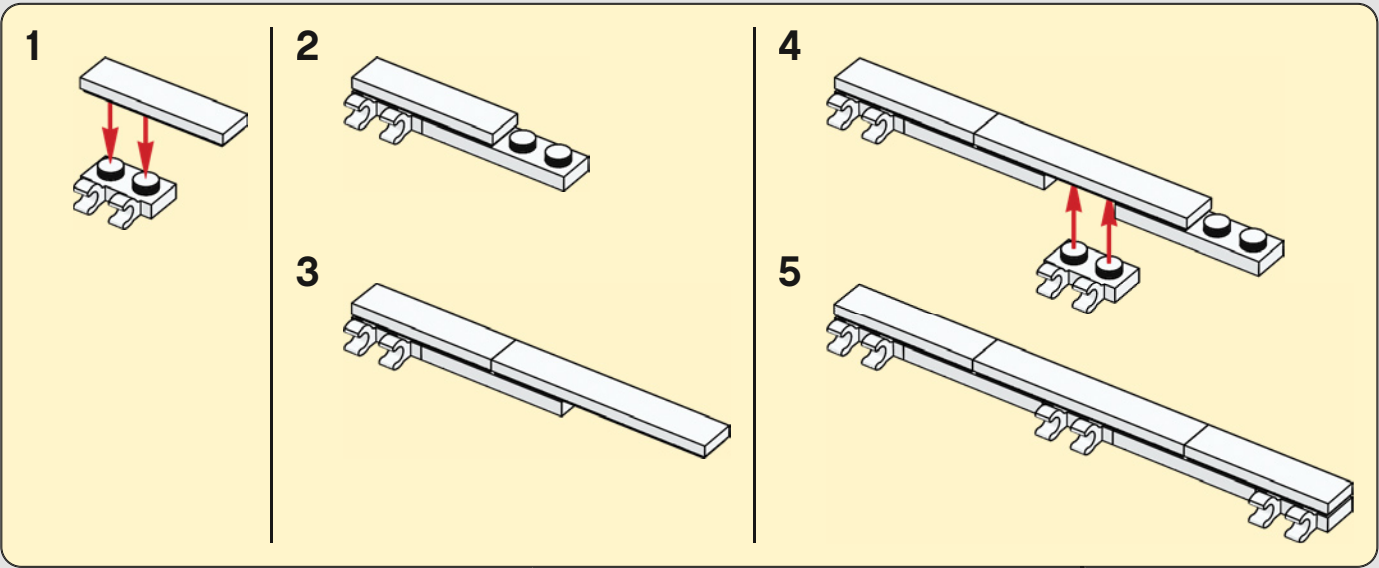


105

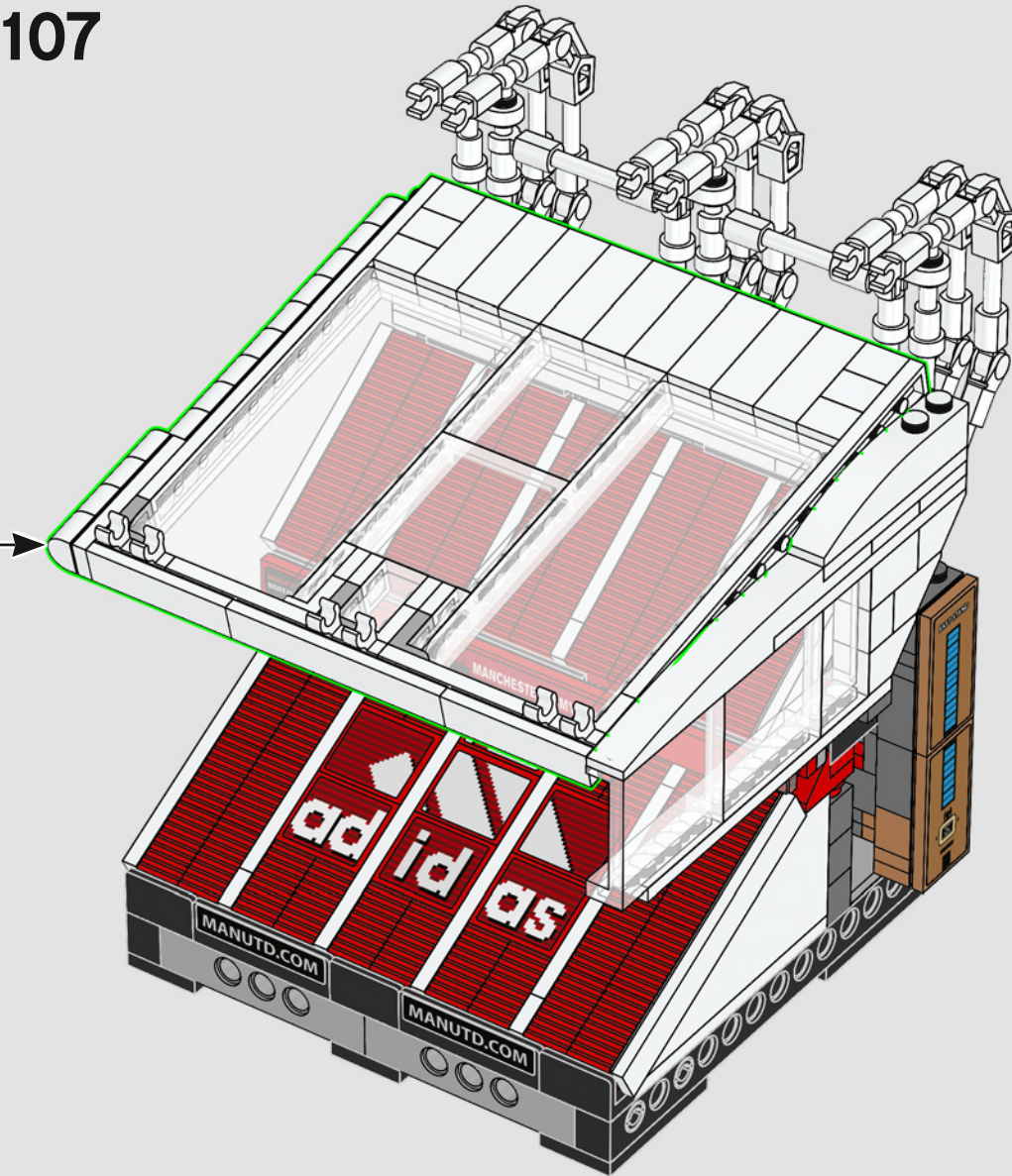




106

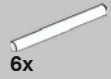


107





3x



6x



6x



12x



6x



6x

108

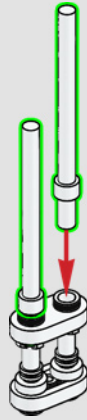
1



2



3



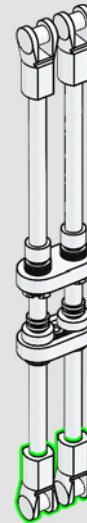
4



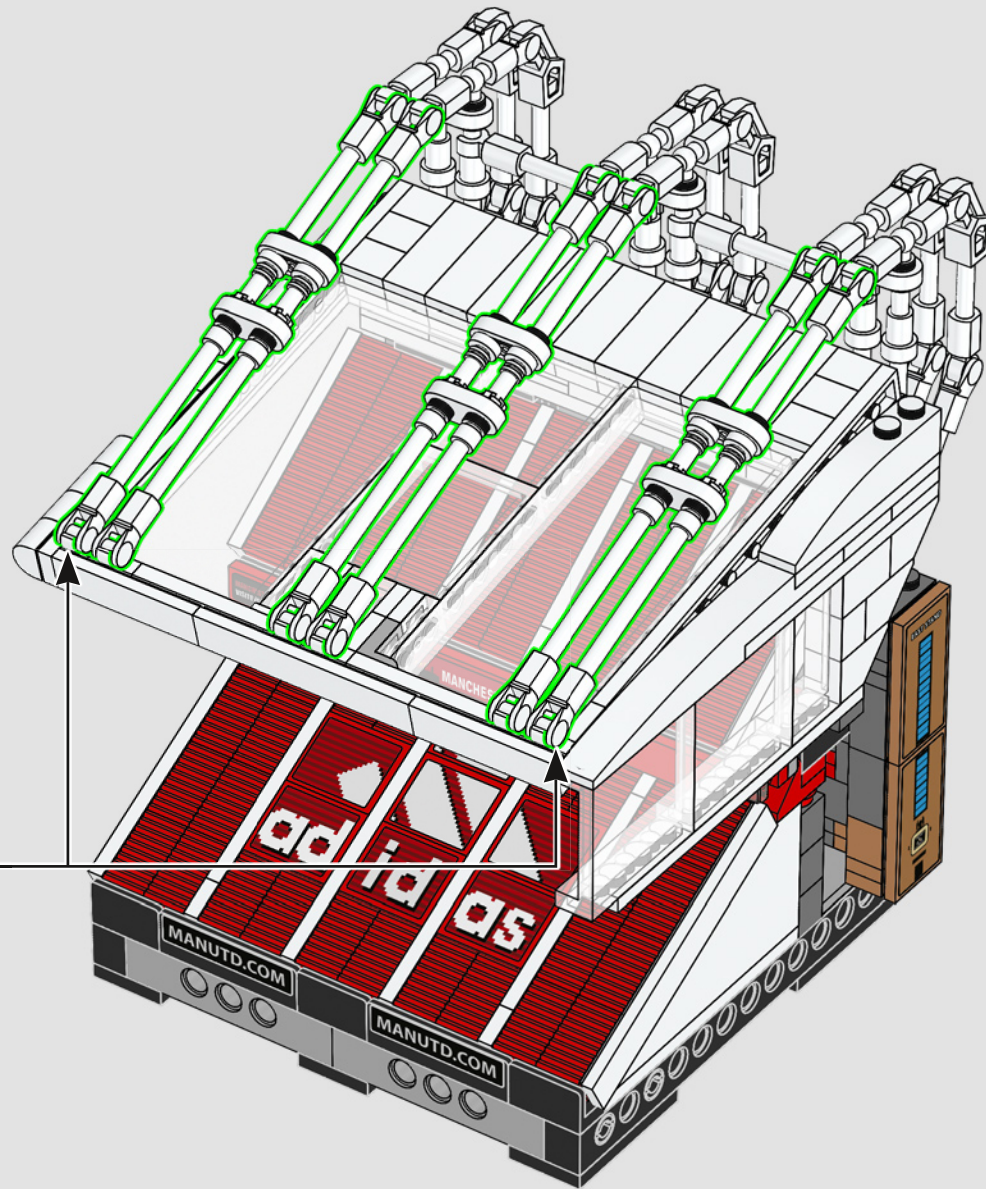
5

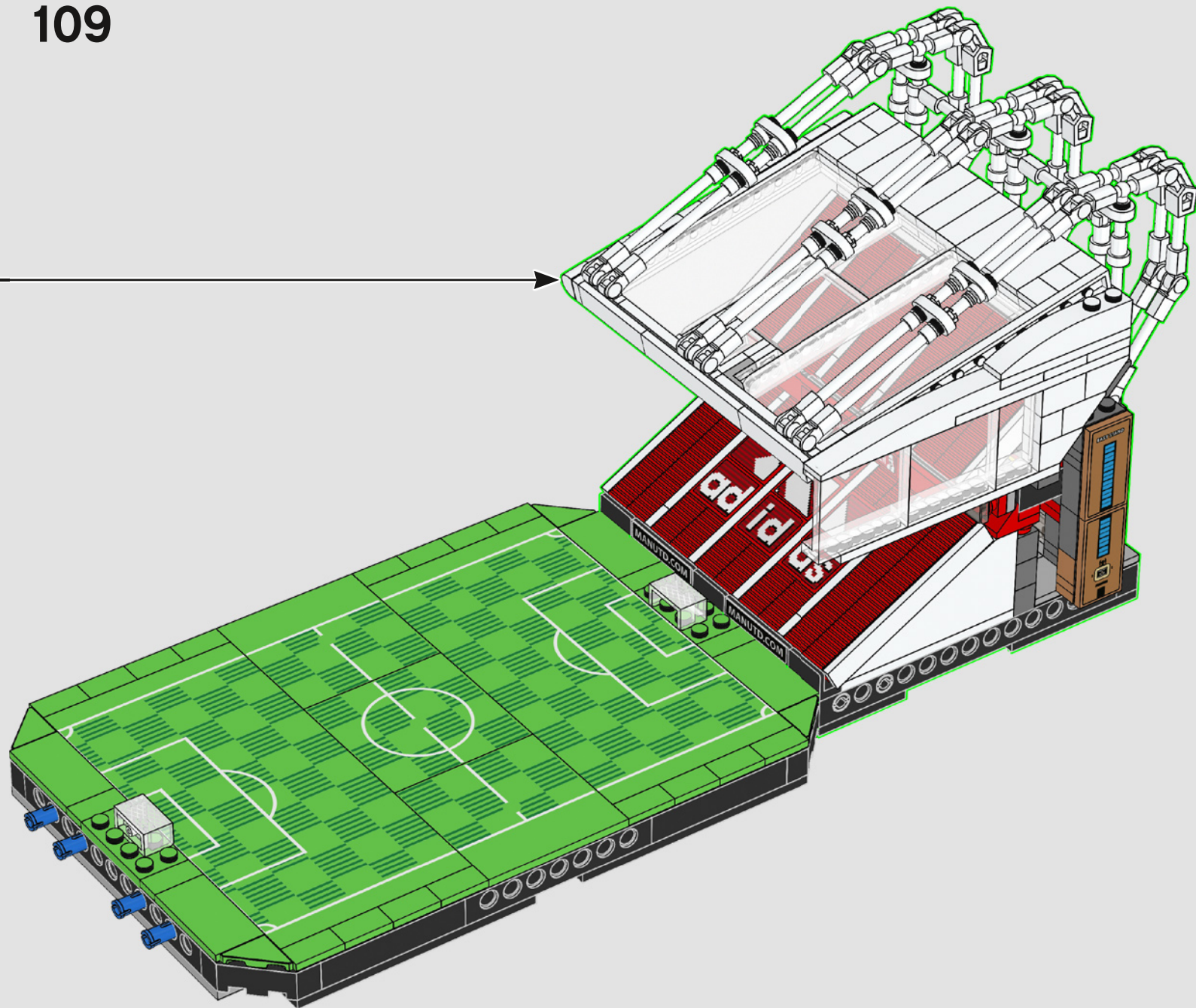


6



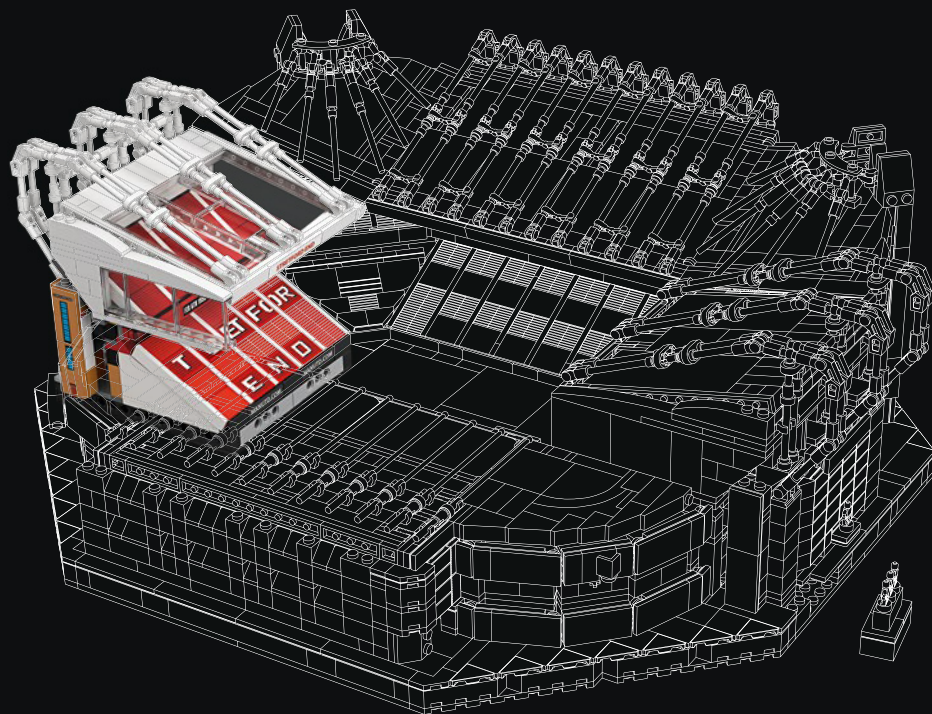
3x





WESTTRIBÜNE

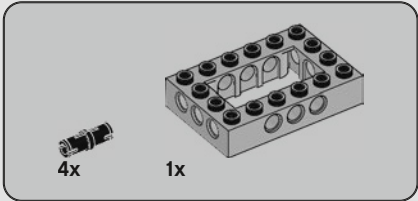
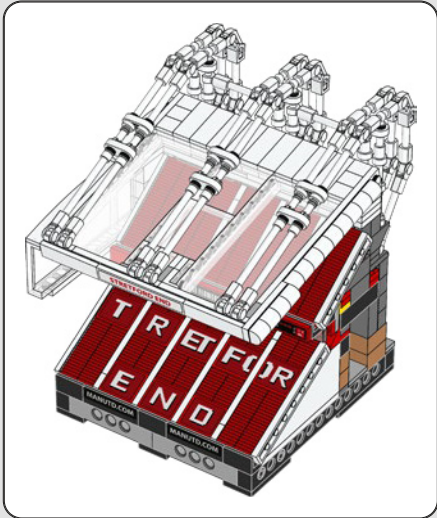
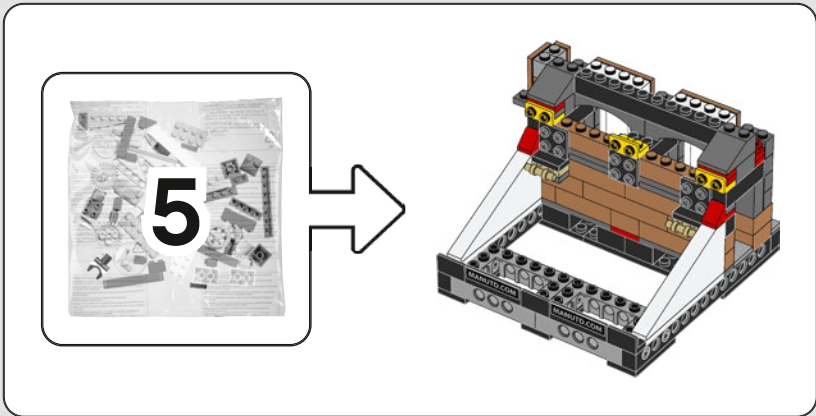
Die Westtribüne (Stretford End) ist der angestammte Platz der leidenschaftlichsten Fans von Manchester United. Diese Tribüne des Old Trafford wurde als Letzte überdacht und mit Sitzplätzen versehen. Im Jahr 2000 wurde ein zweiter Rang hinzugefügt. An Spieltagen hängen Fans hier ihre Flaggen und Spruchbänder auf.



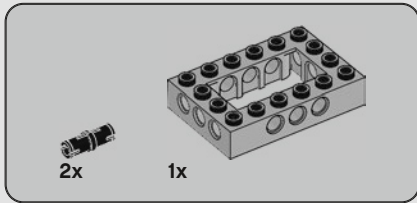
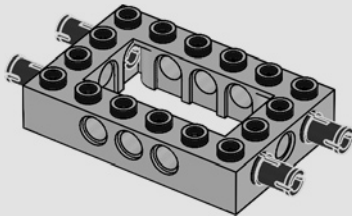
SCHON GEWUSST?

Während seiner Zeit bei Manchester United trug der beliebte Torjäger Denis Law den Spitznamen „King of the Stretford End“.

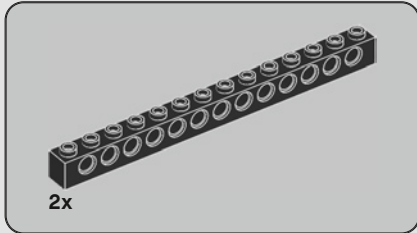
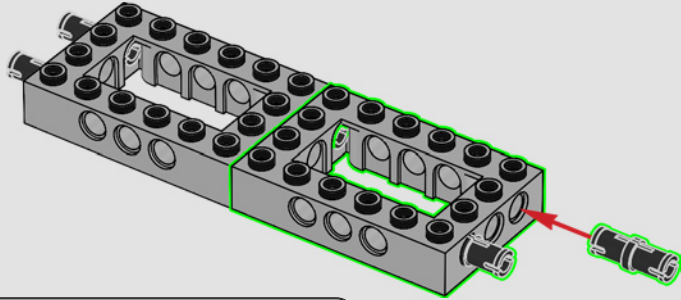




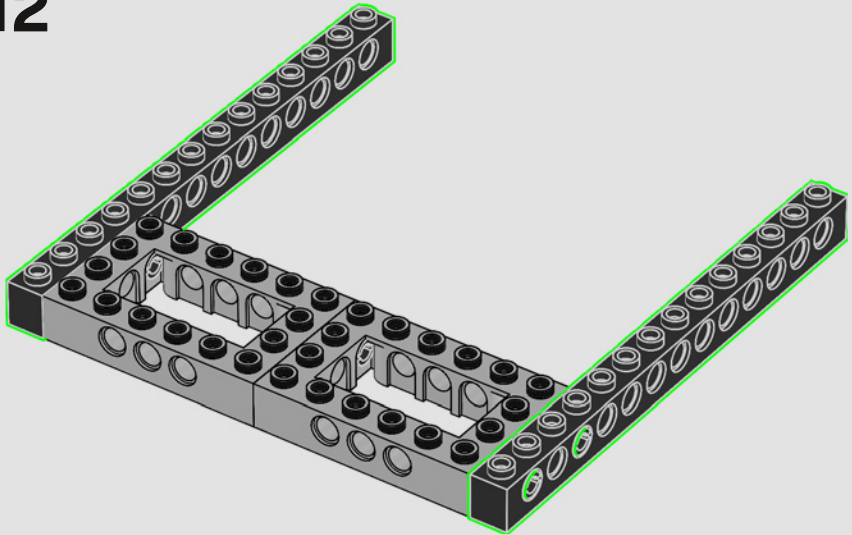
110

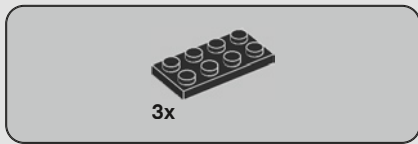


111

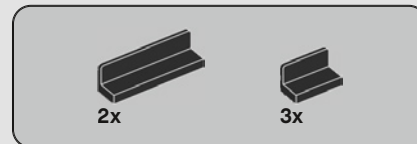
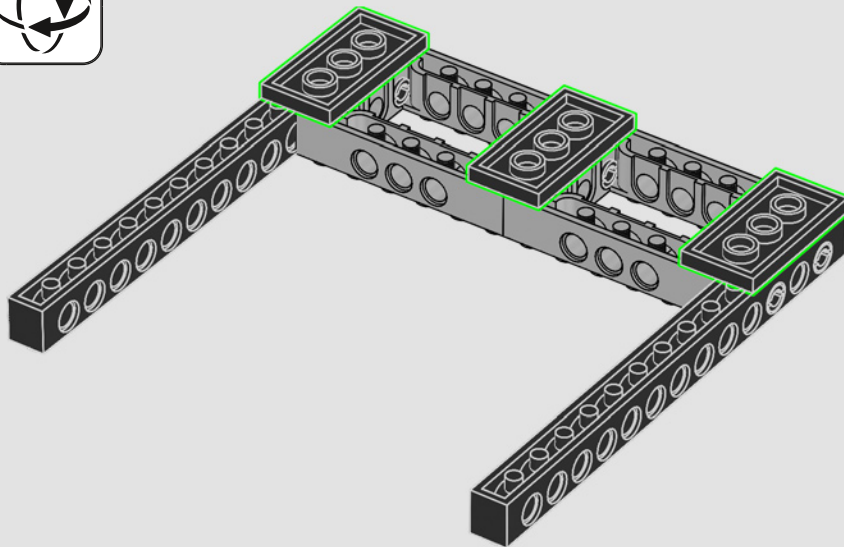


112

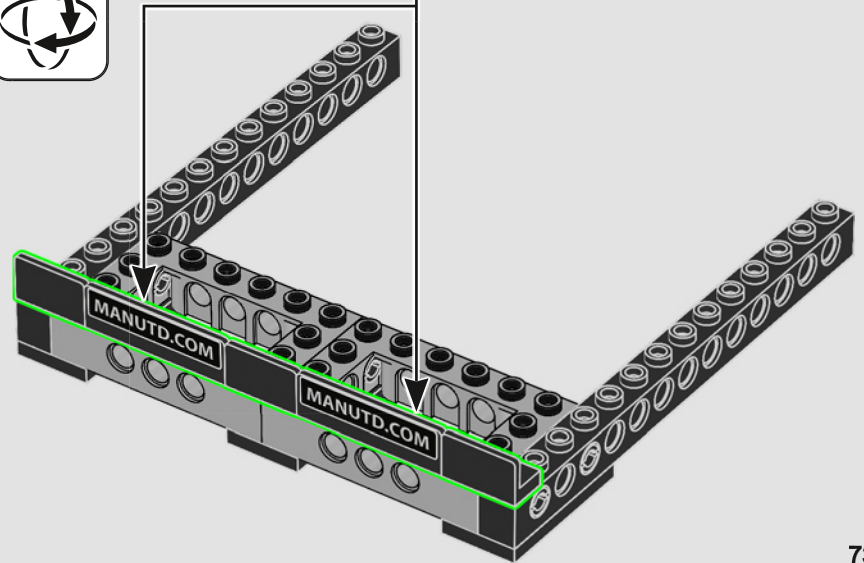
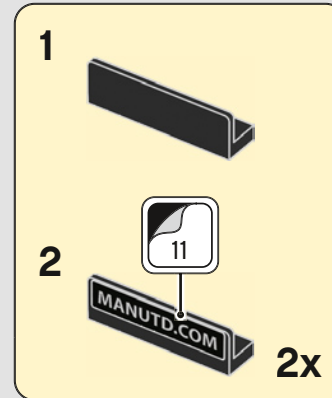


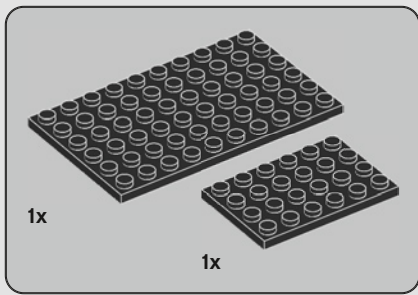


113

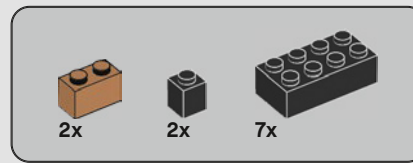
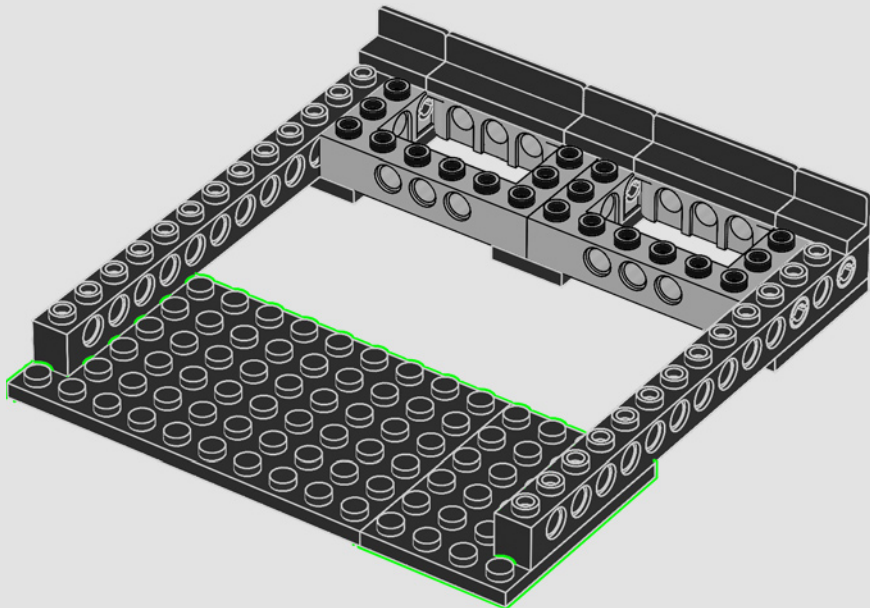


114

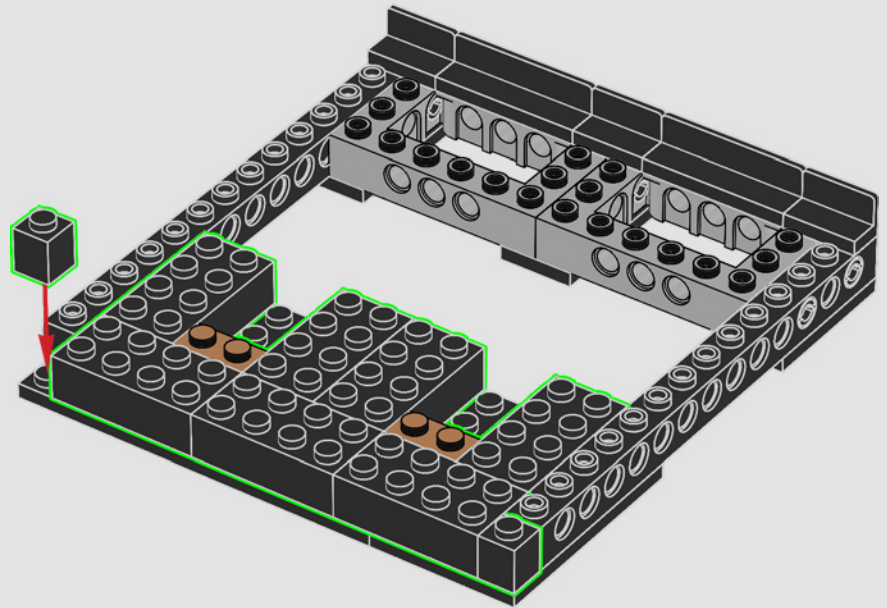


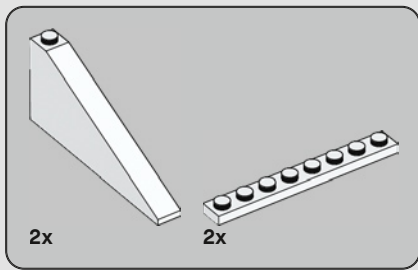


115

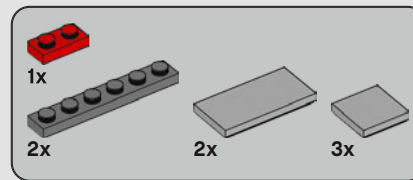
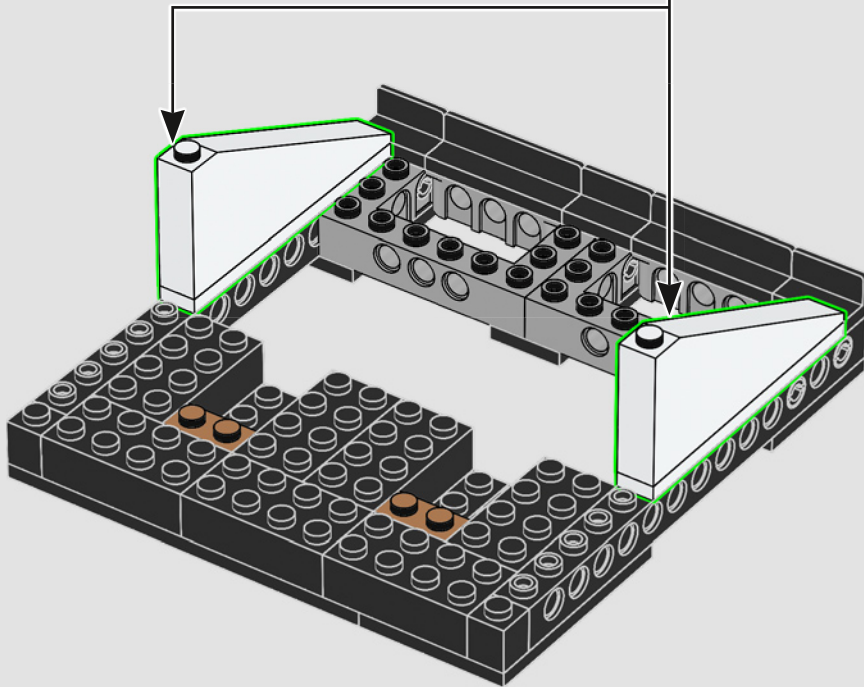
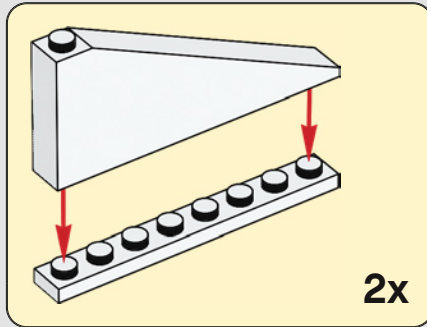


116

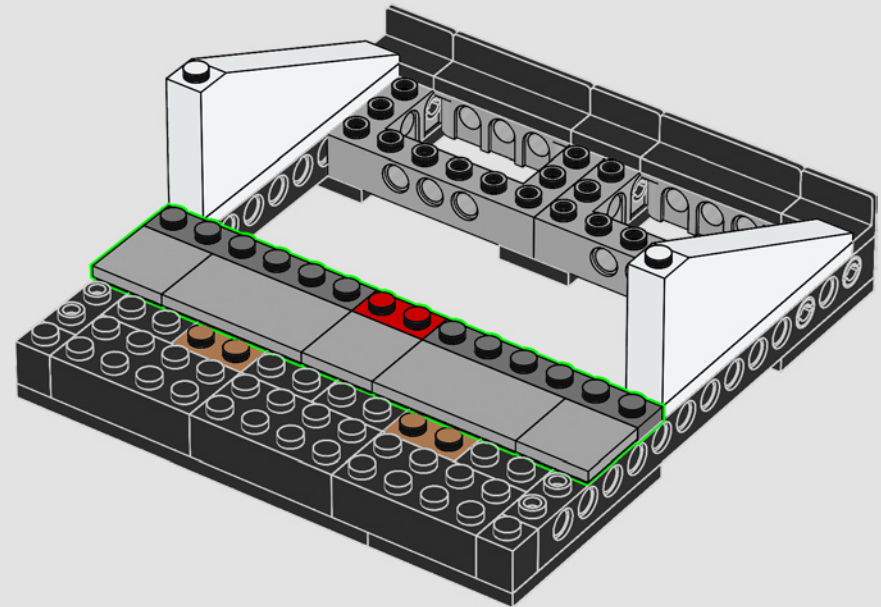


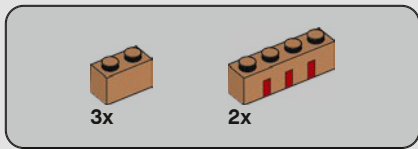


117

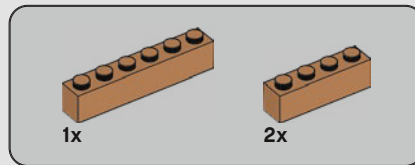
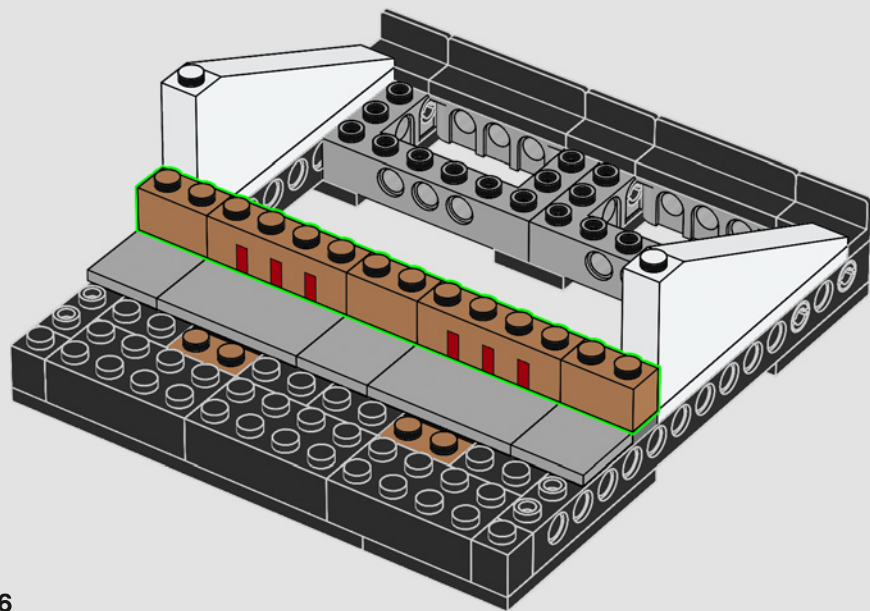


118

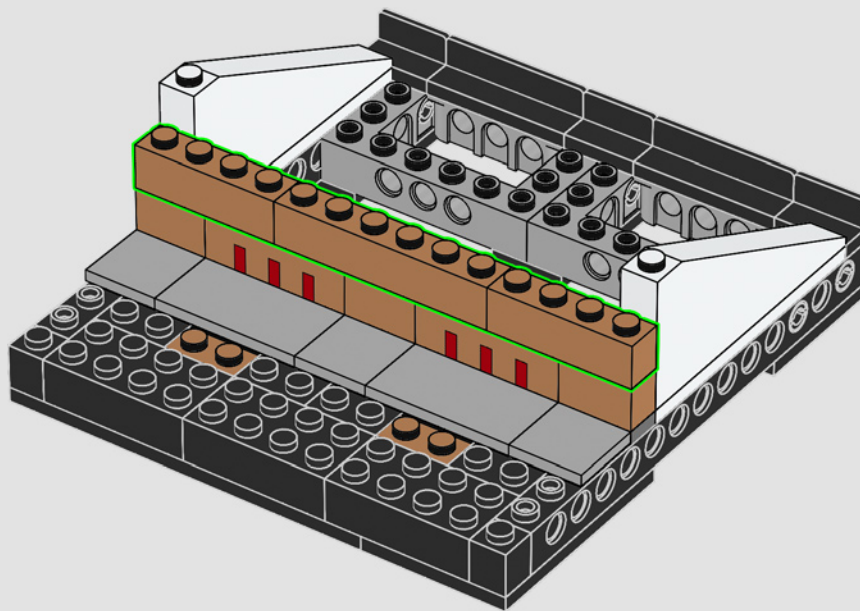


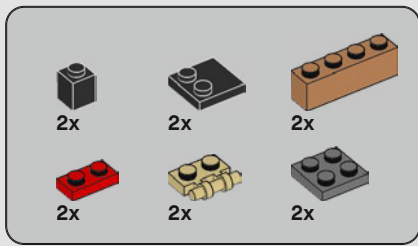


119

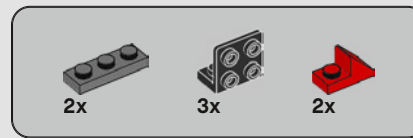
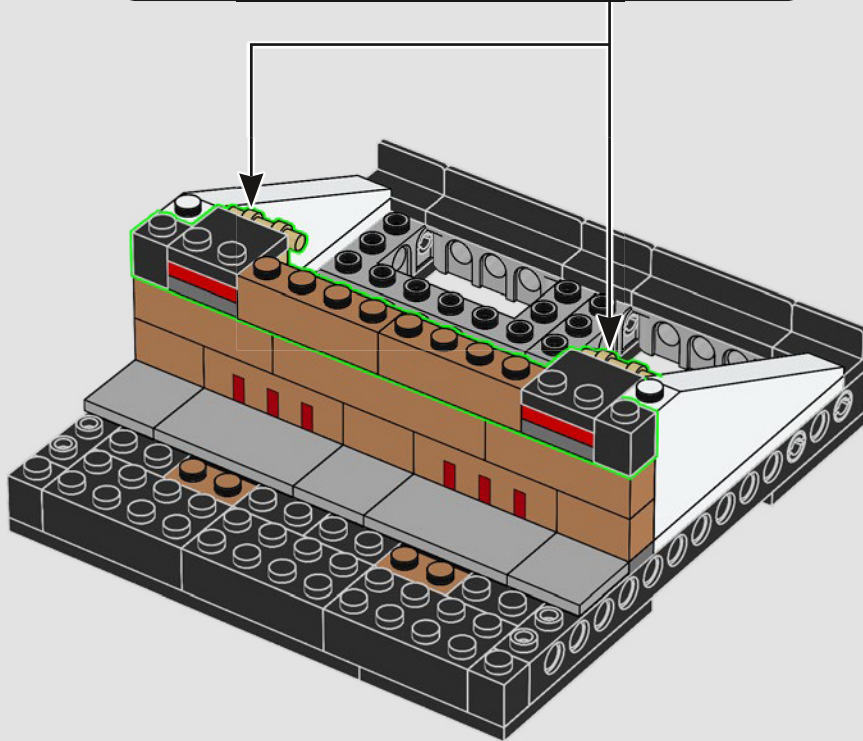
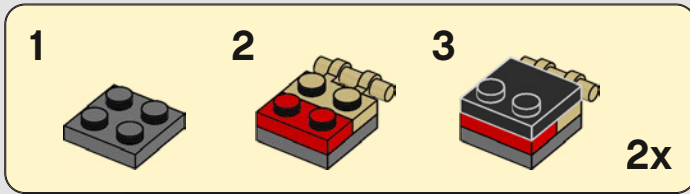


120

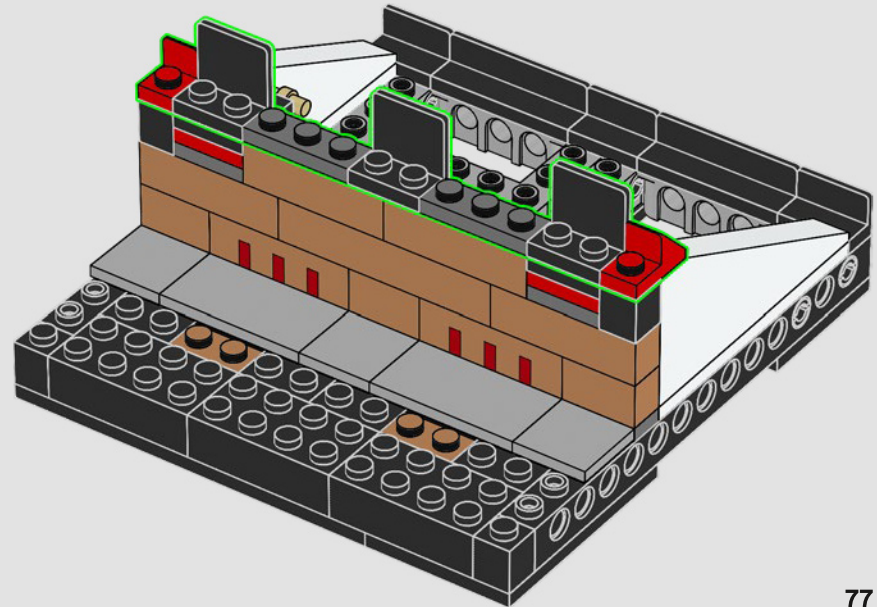


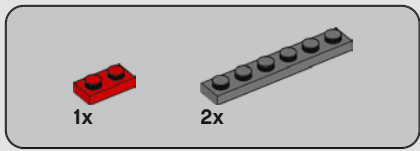


121

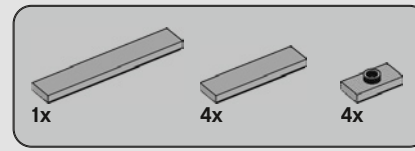
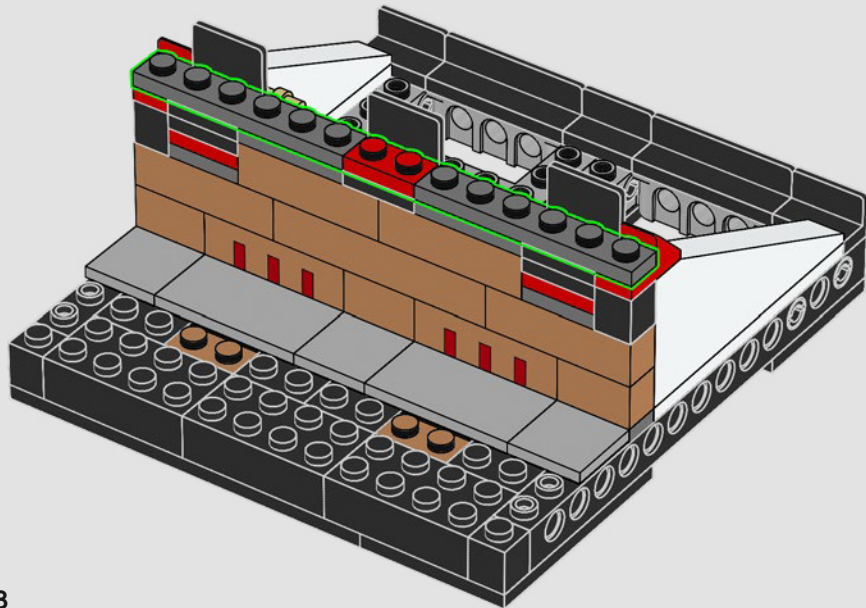


122

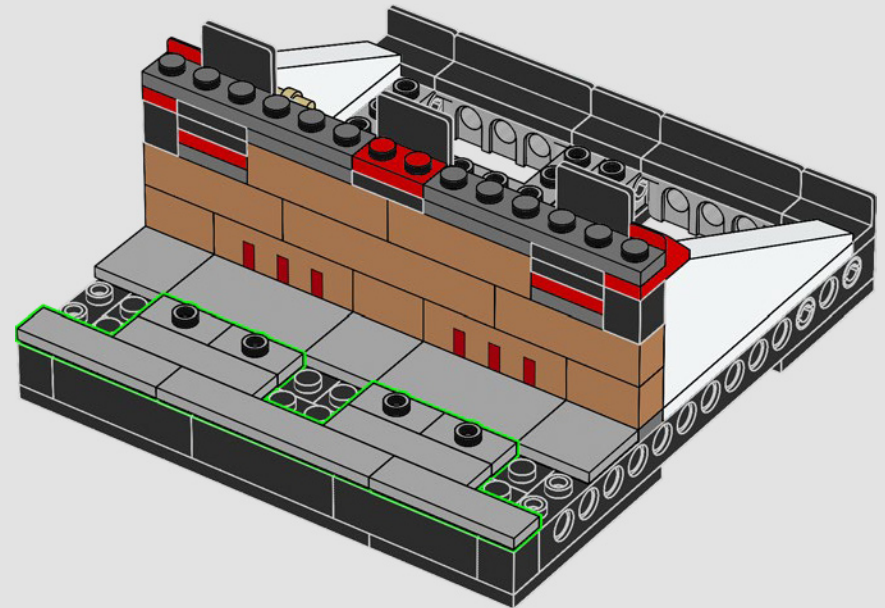


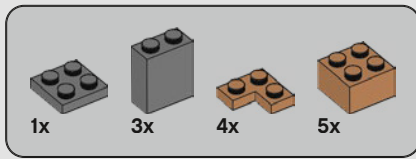


123

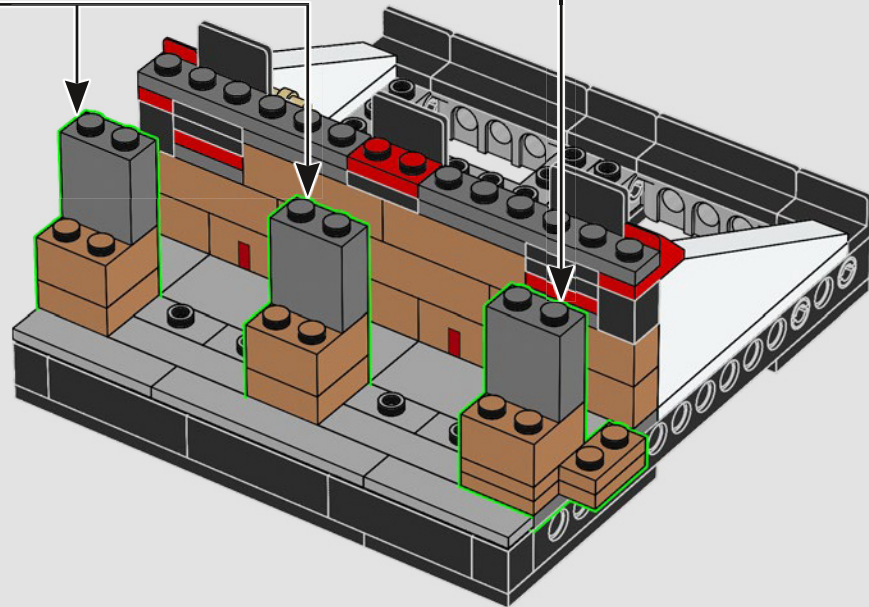
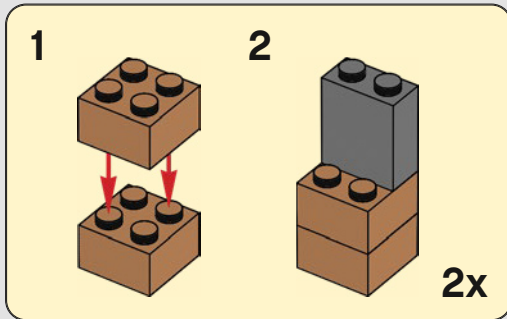
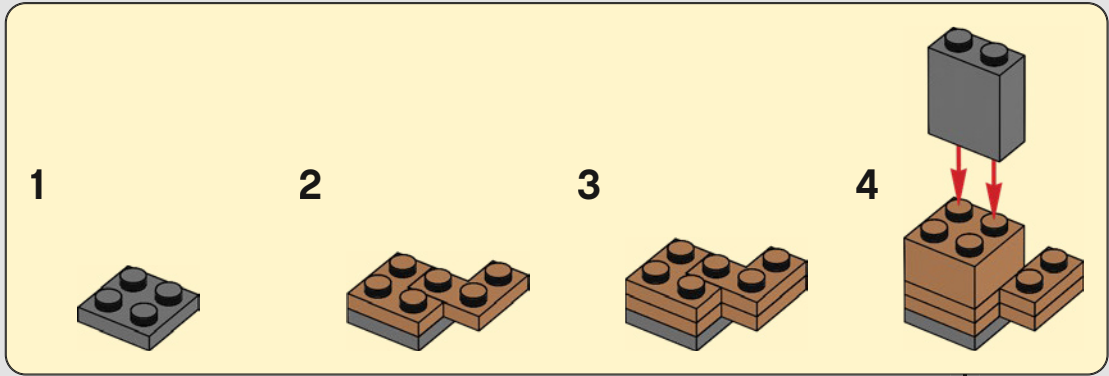


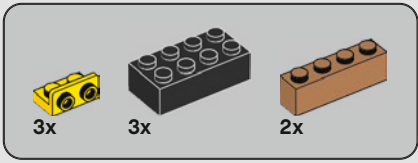
124



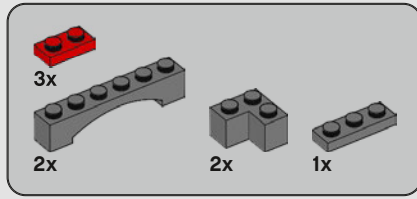
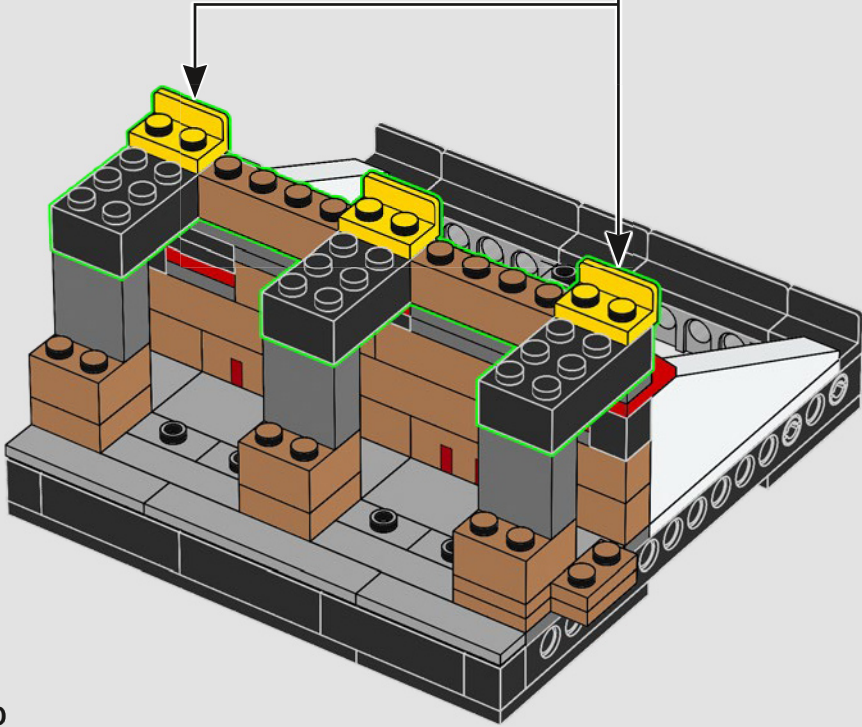
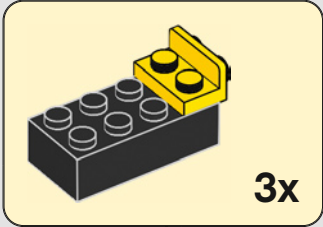


125

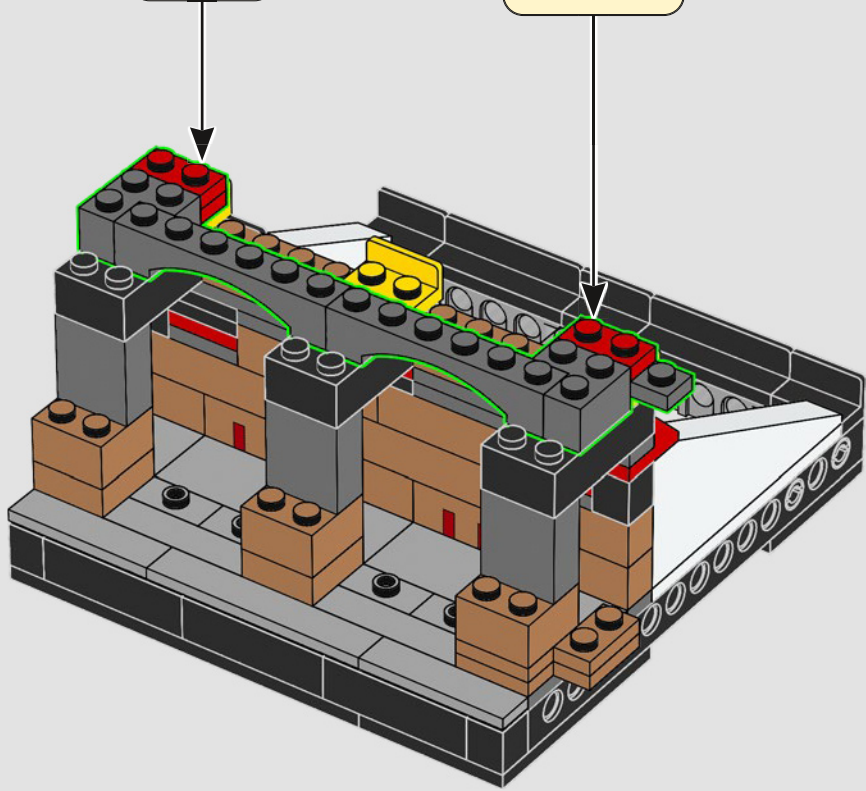
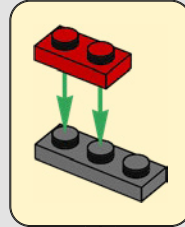
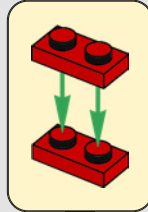


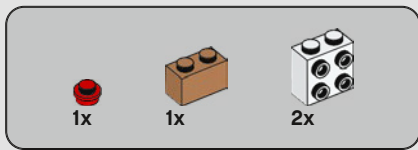


126

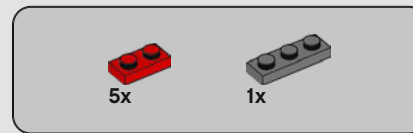
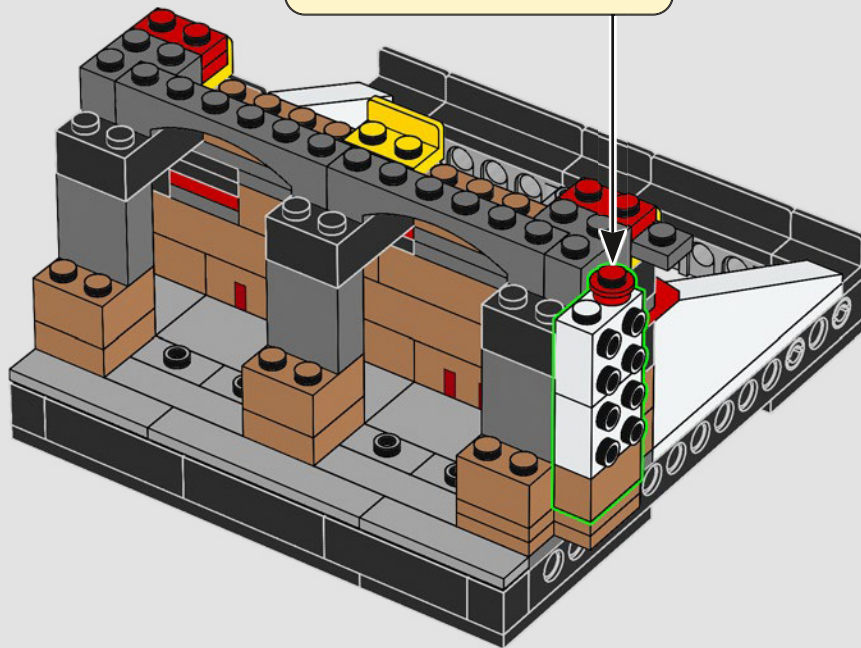
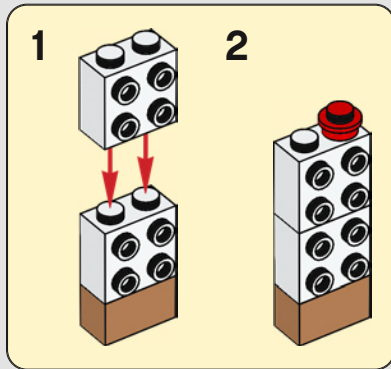


127

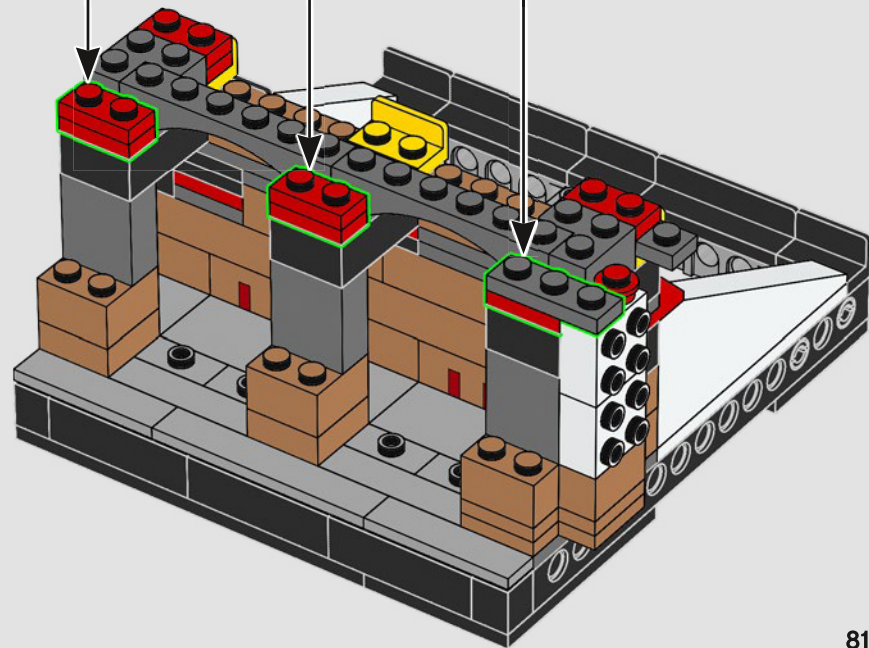
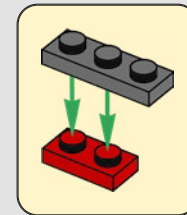
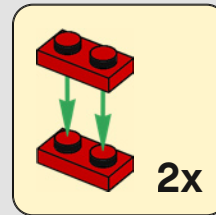


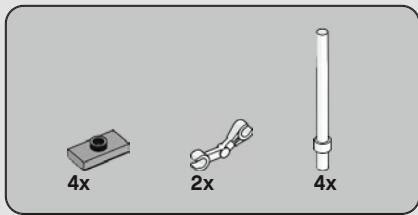


128

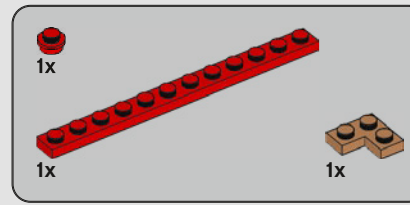
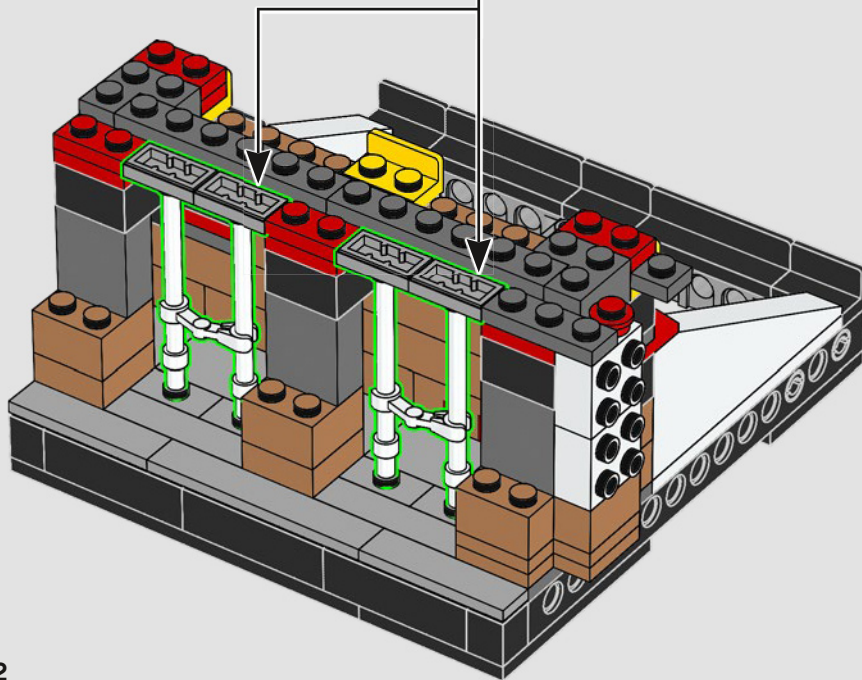
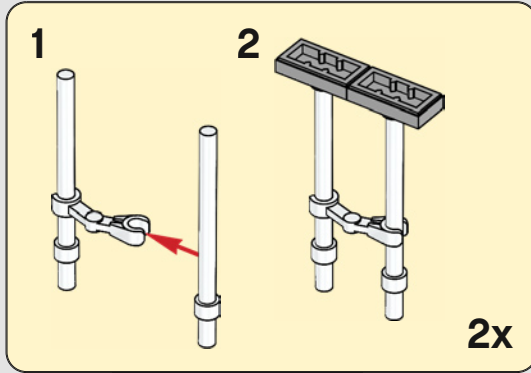


129

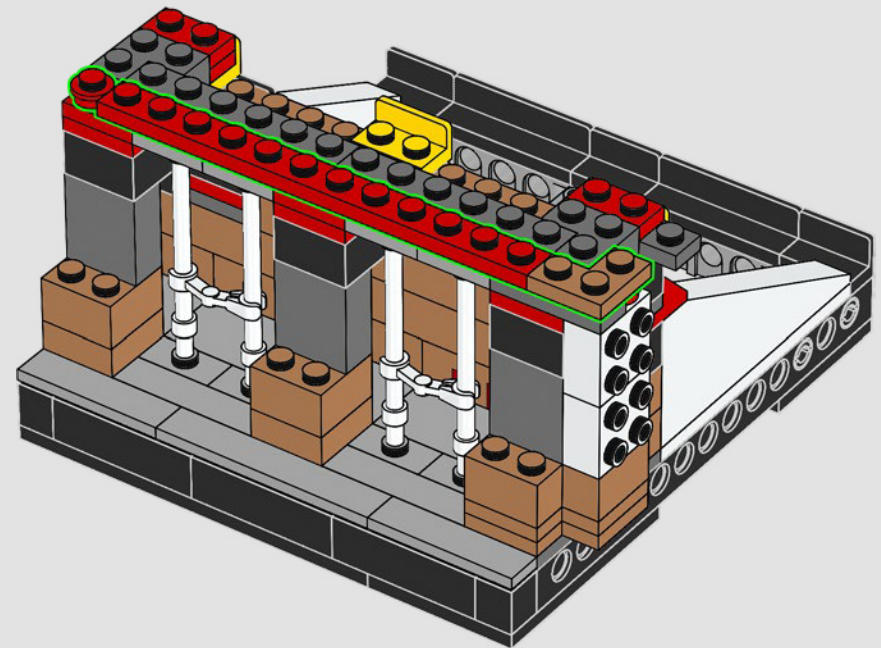


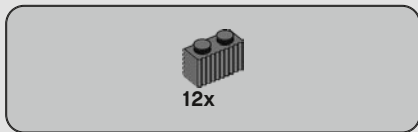


130

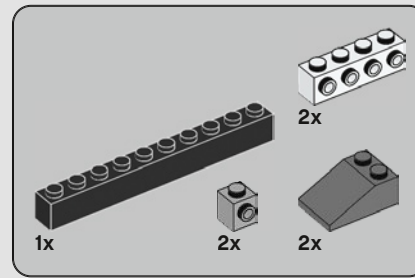
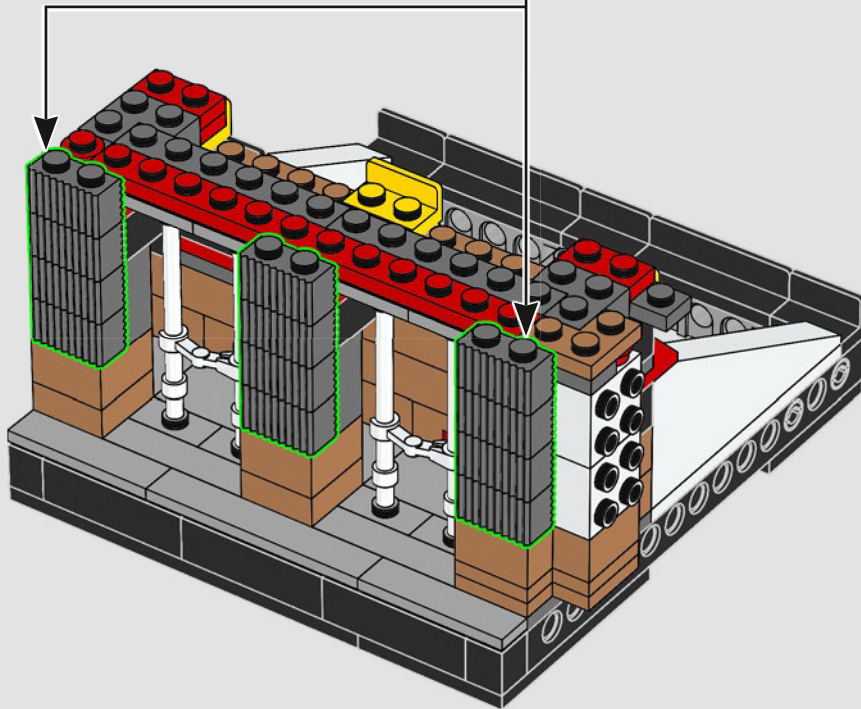
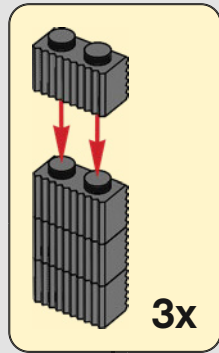


131

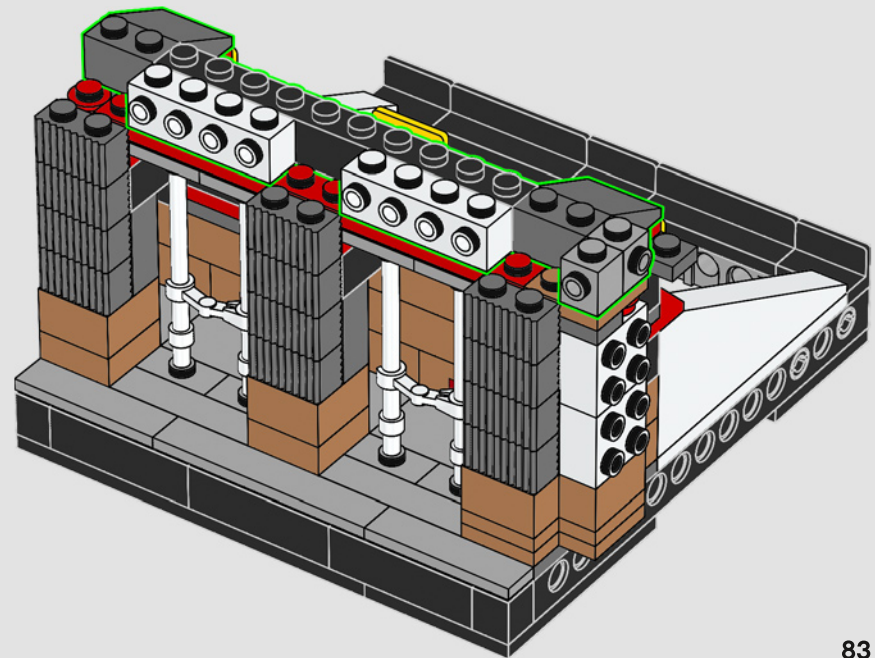


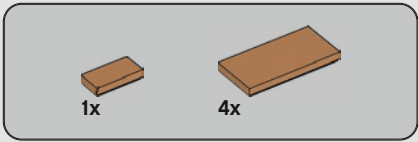


132

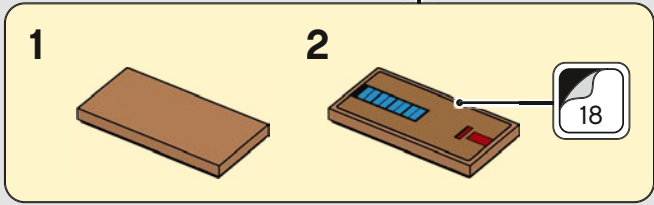
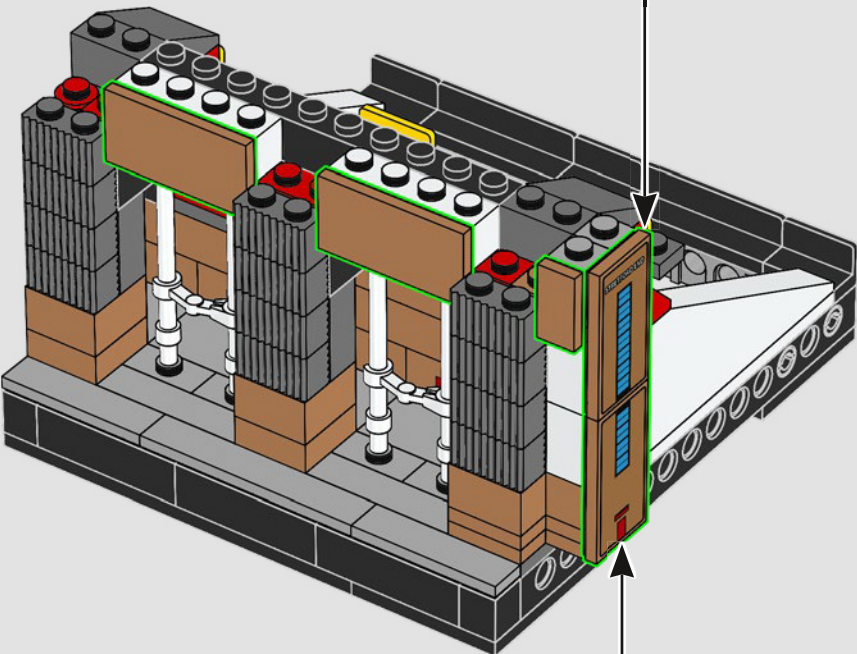
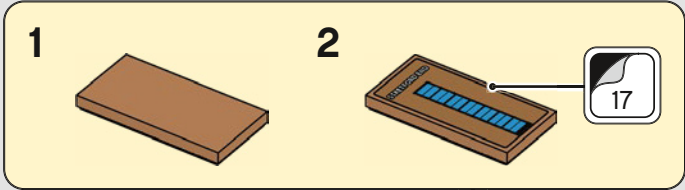


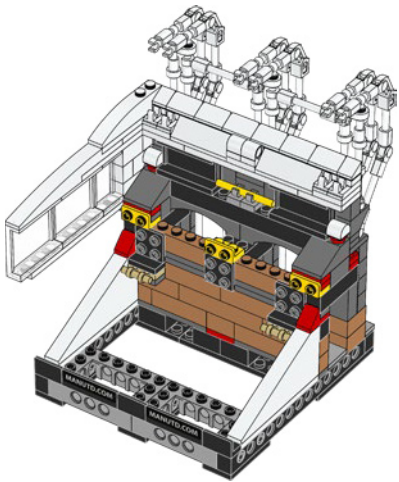
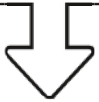
133





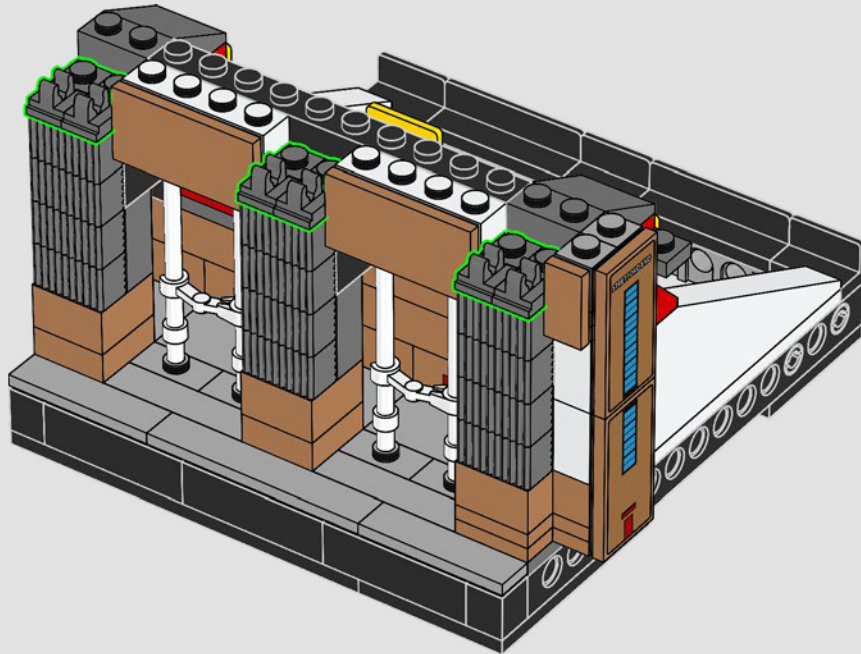
134

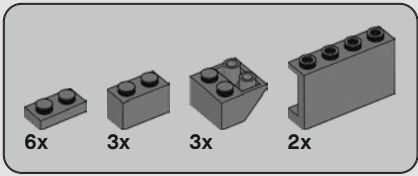




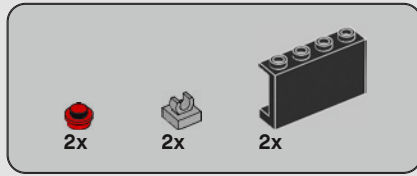
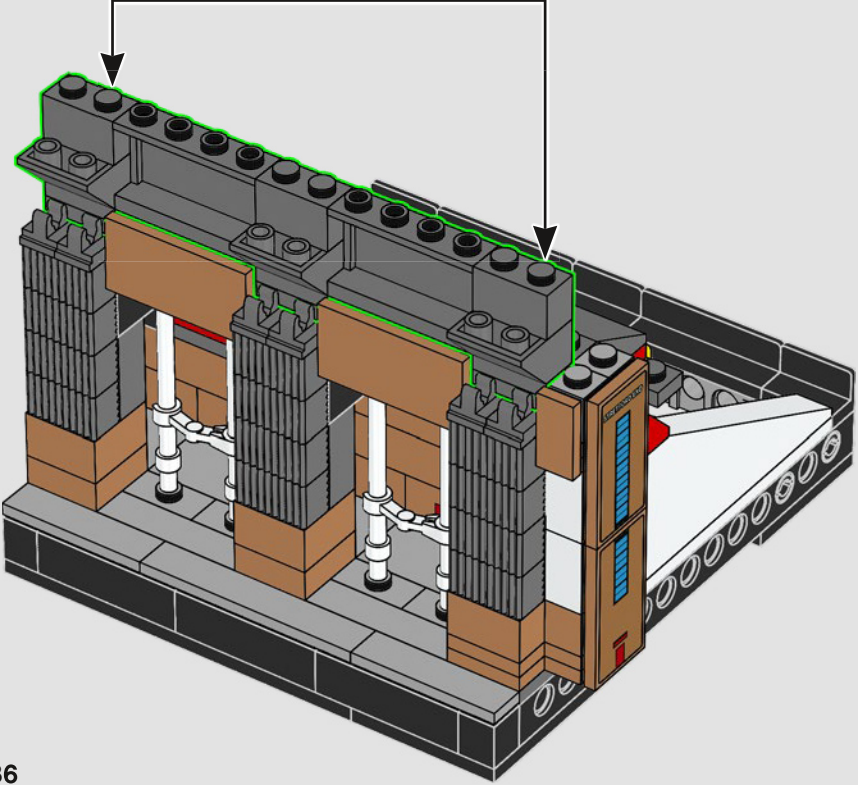
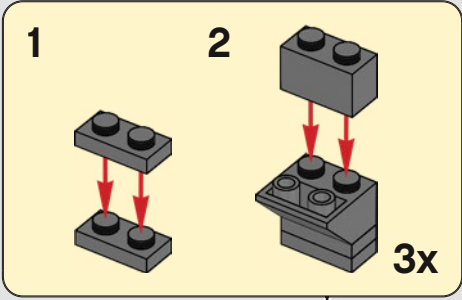
6x

135

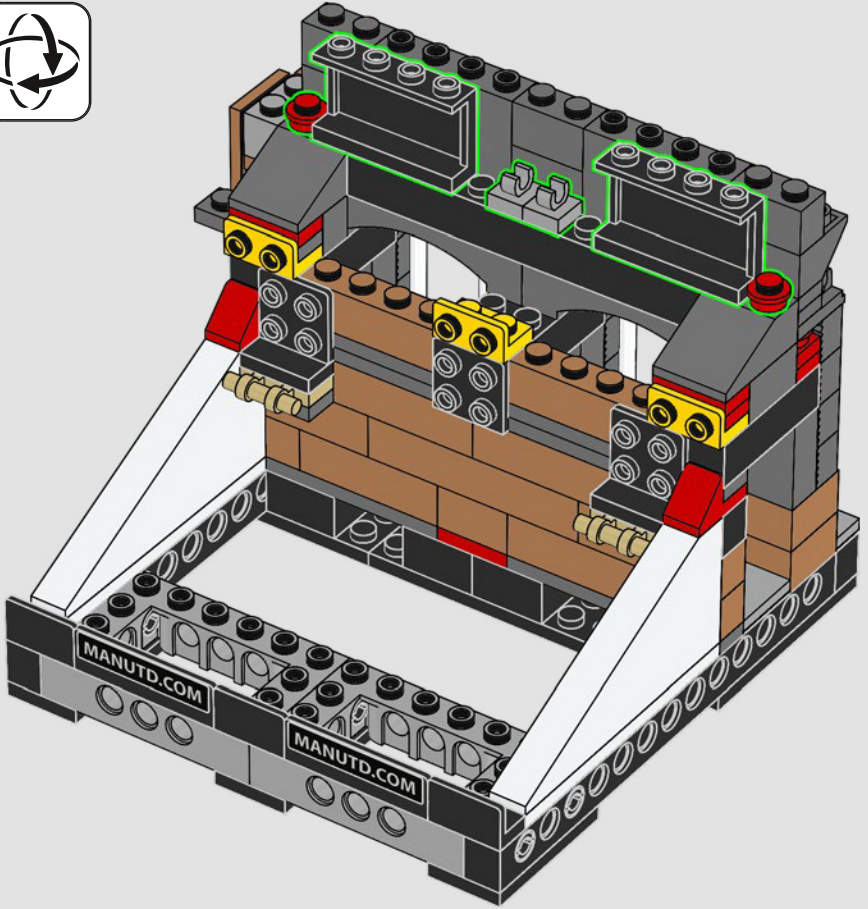


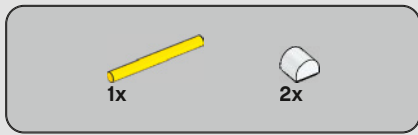


136

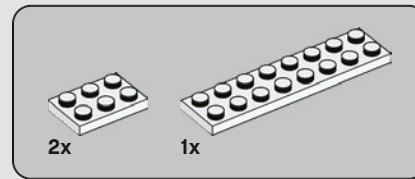
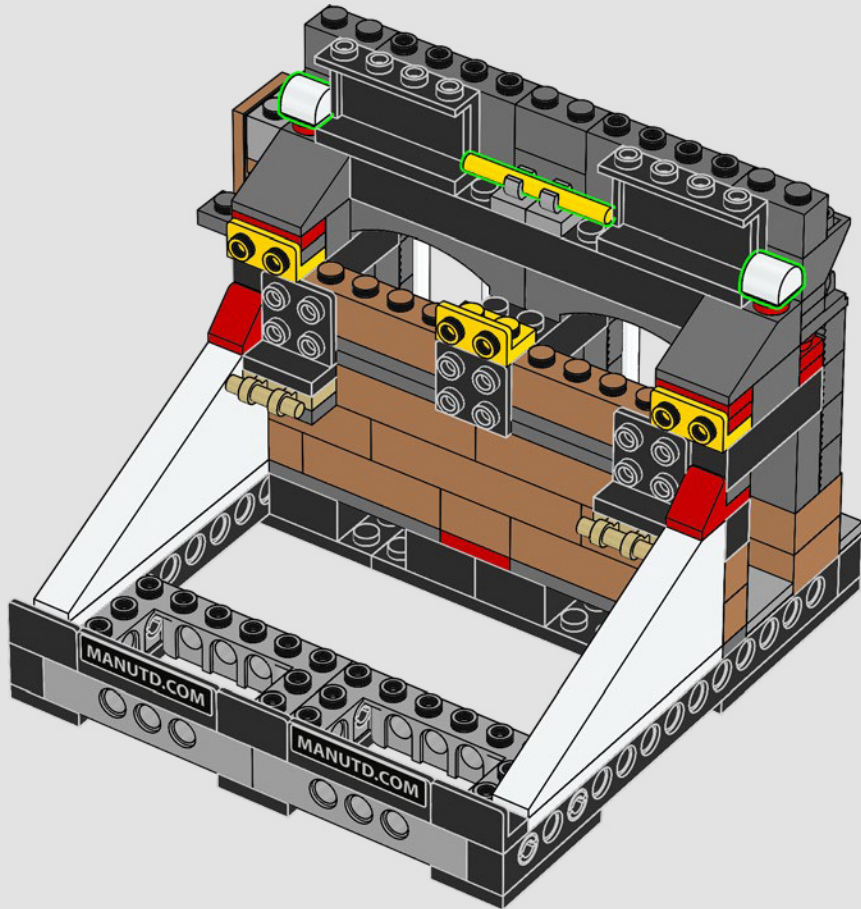


137

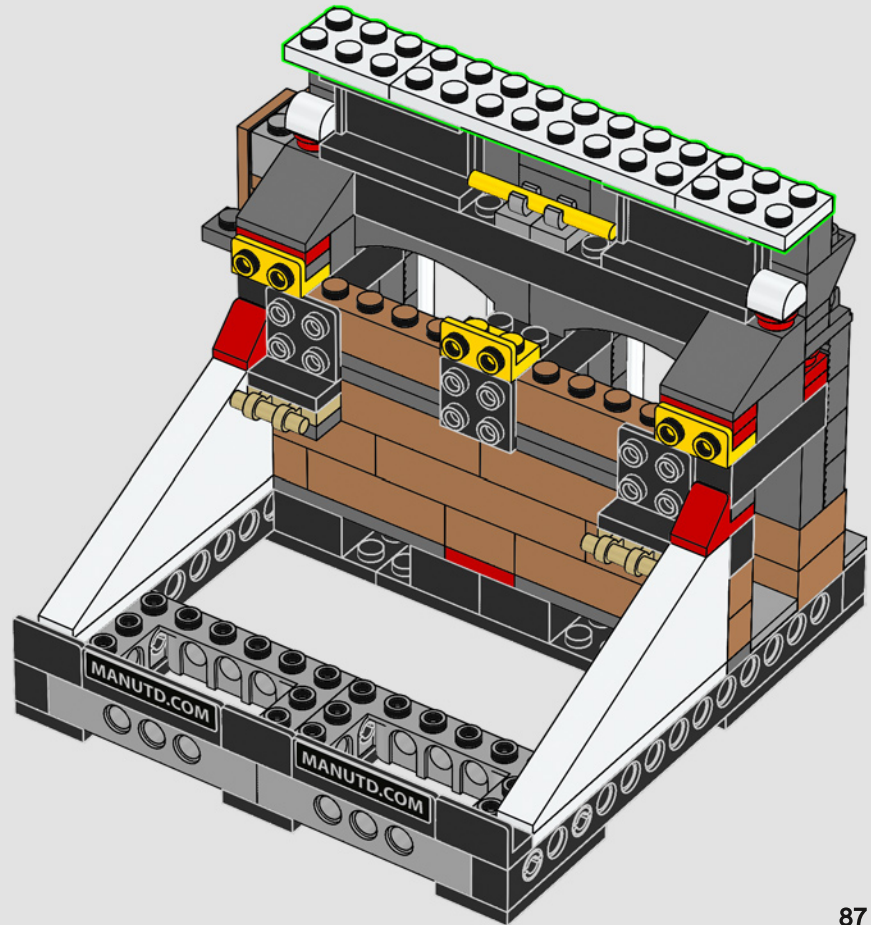


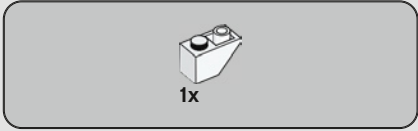
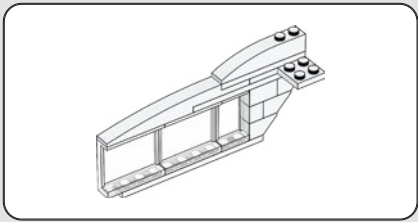


138

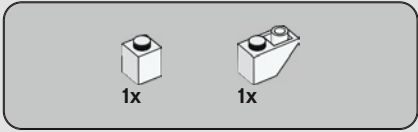
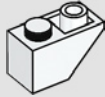


139

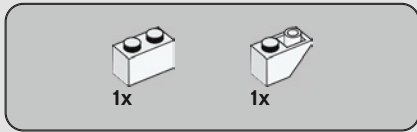
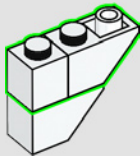




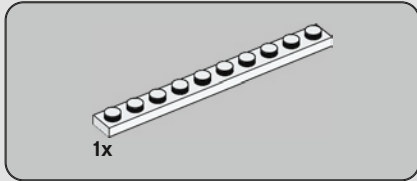
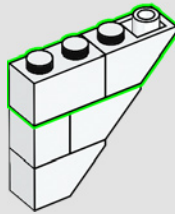
140



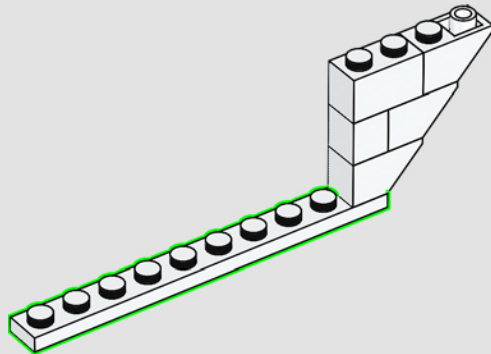
141

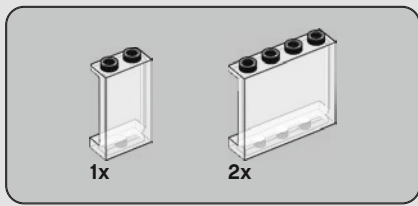


142

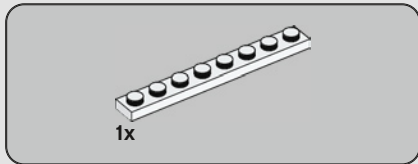
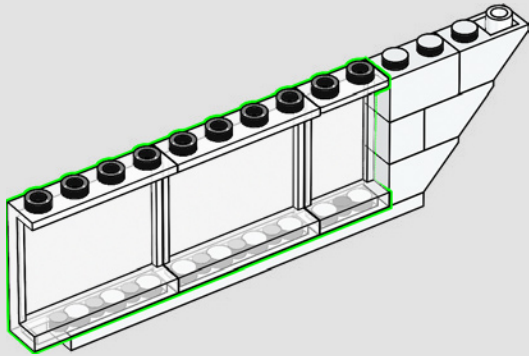


143

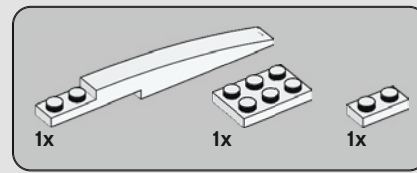
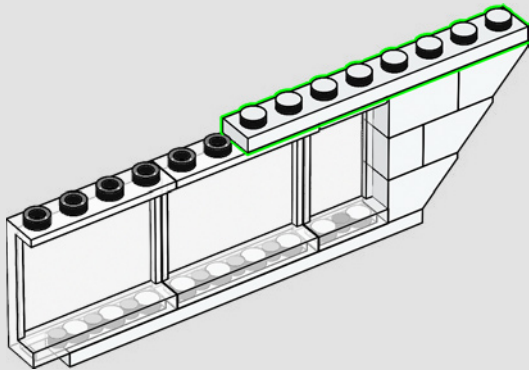




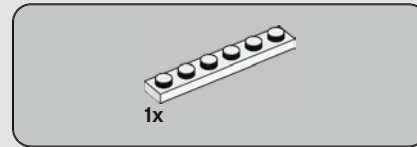
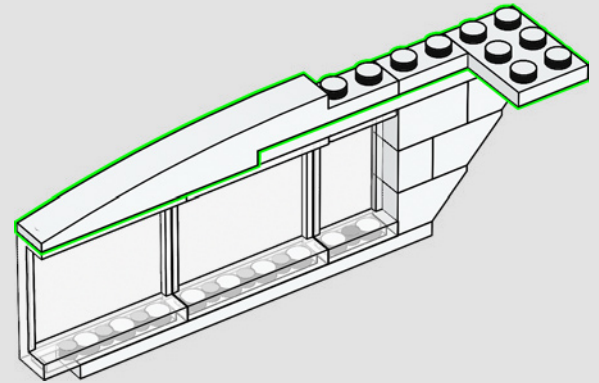
144



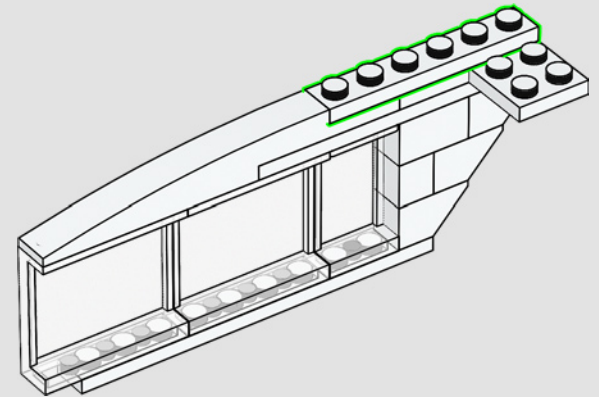
145

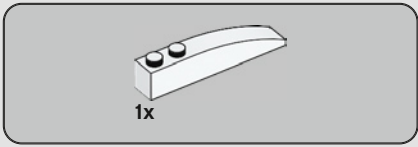


146

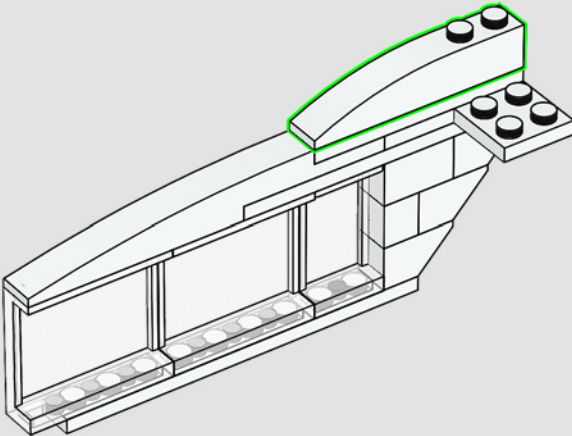


147

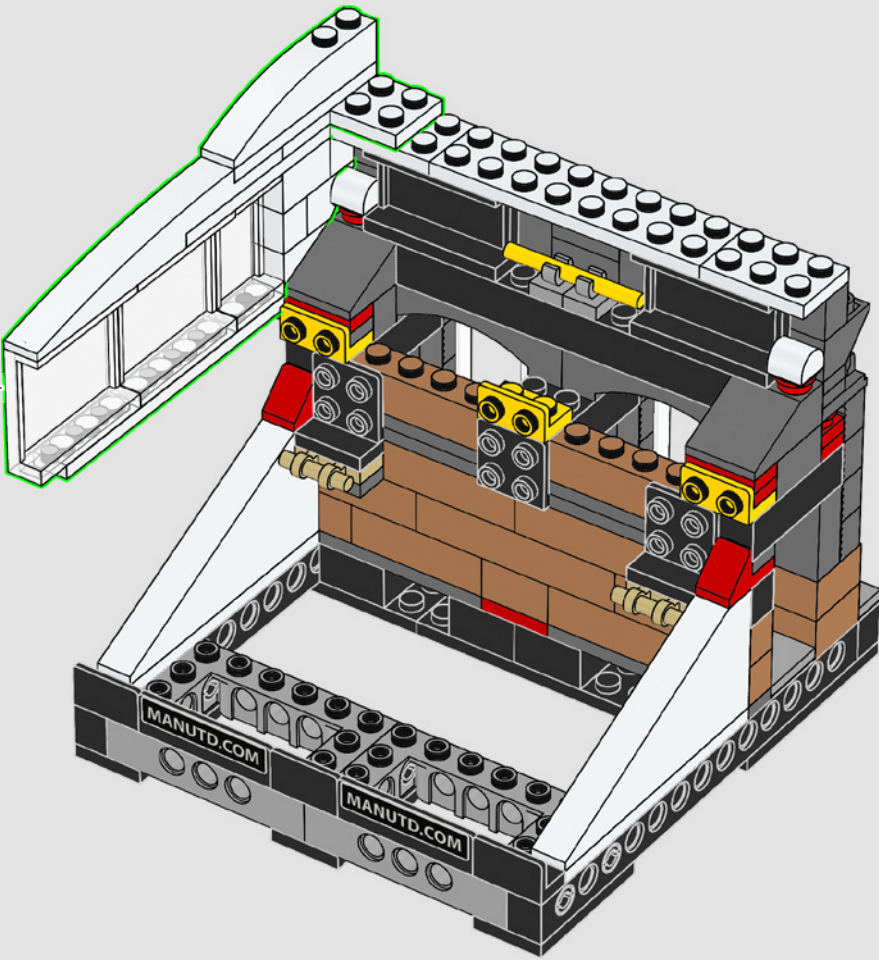


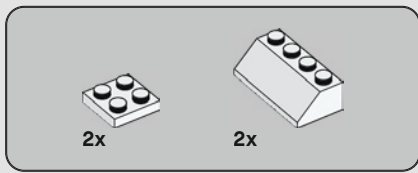


148

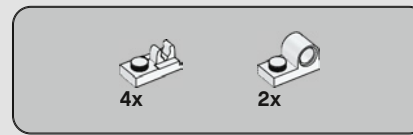
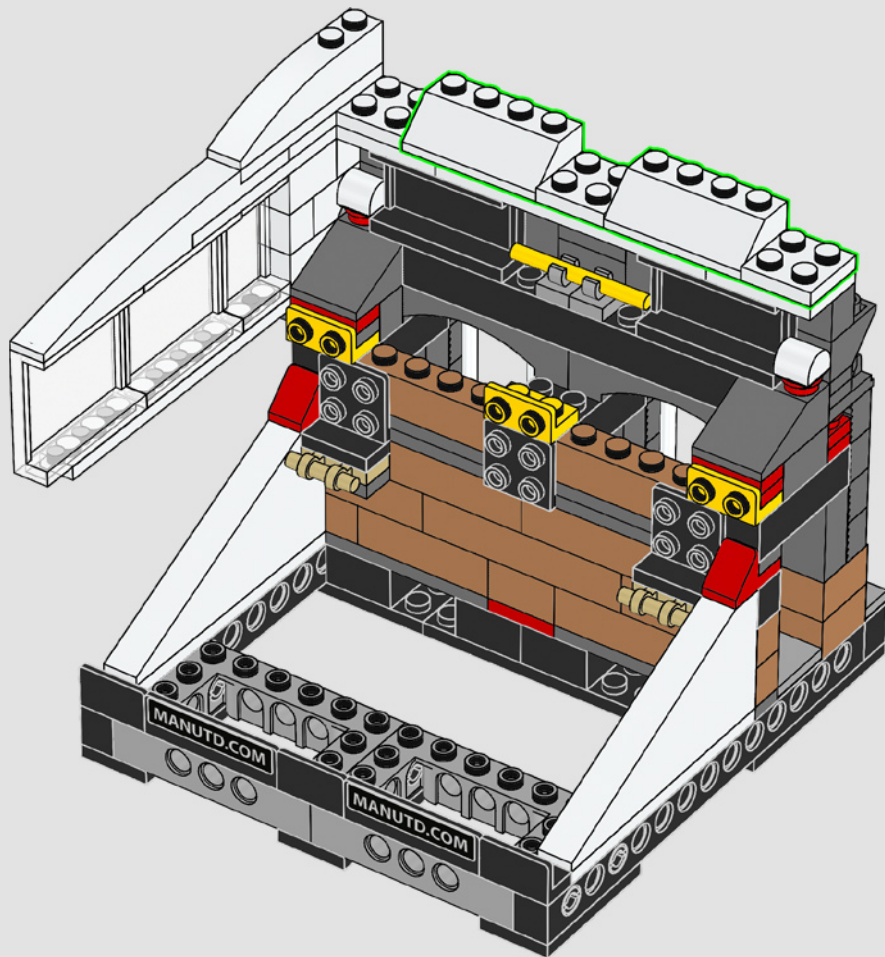


149

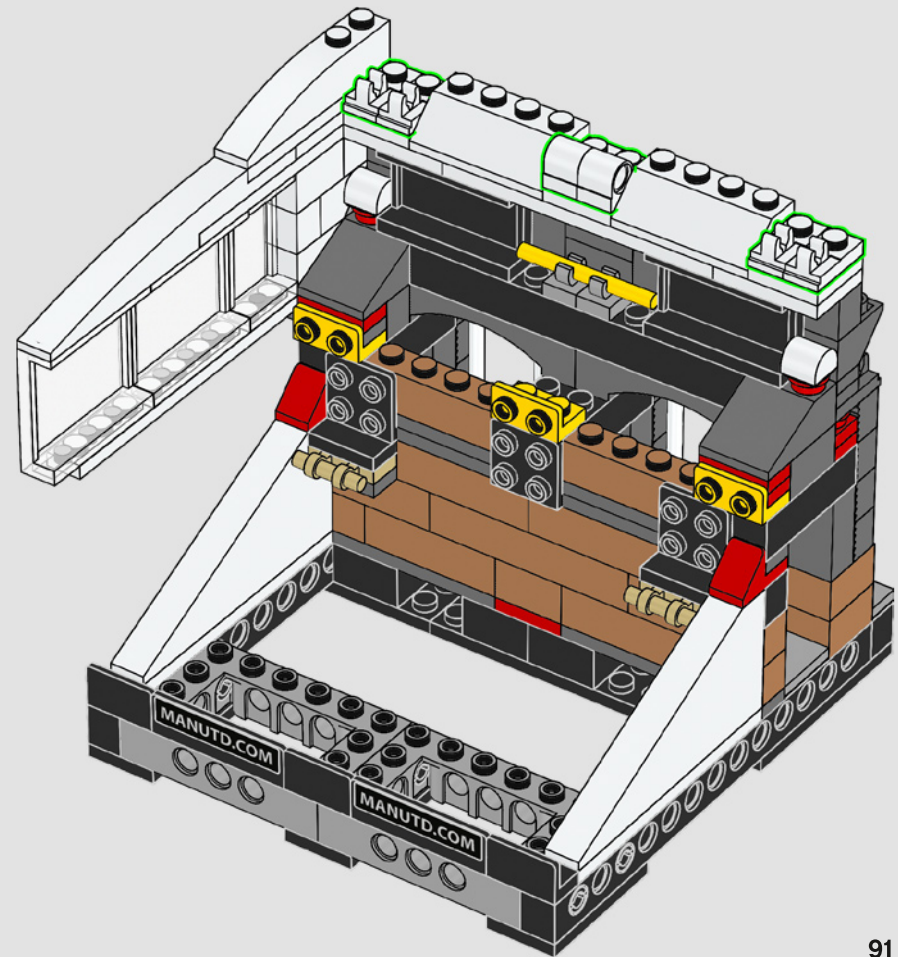




150



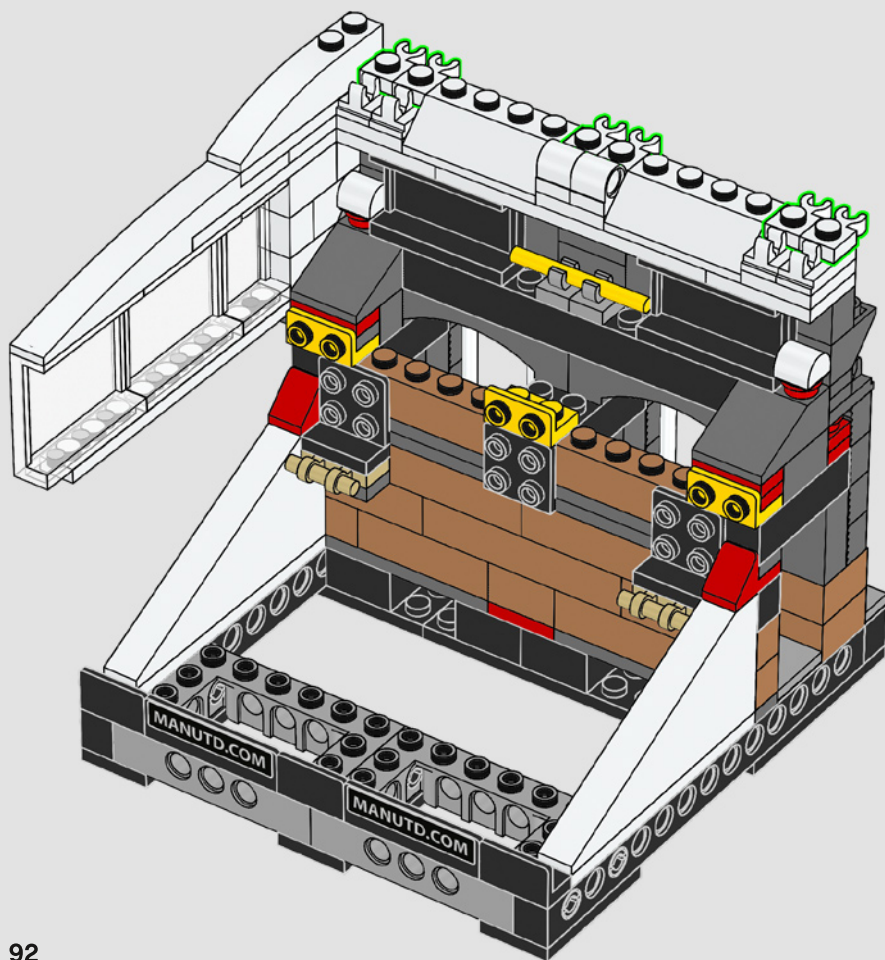
151





6x

152

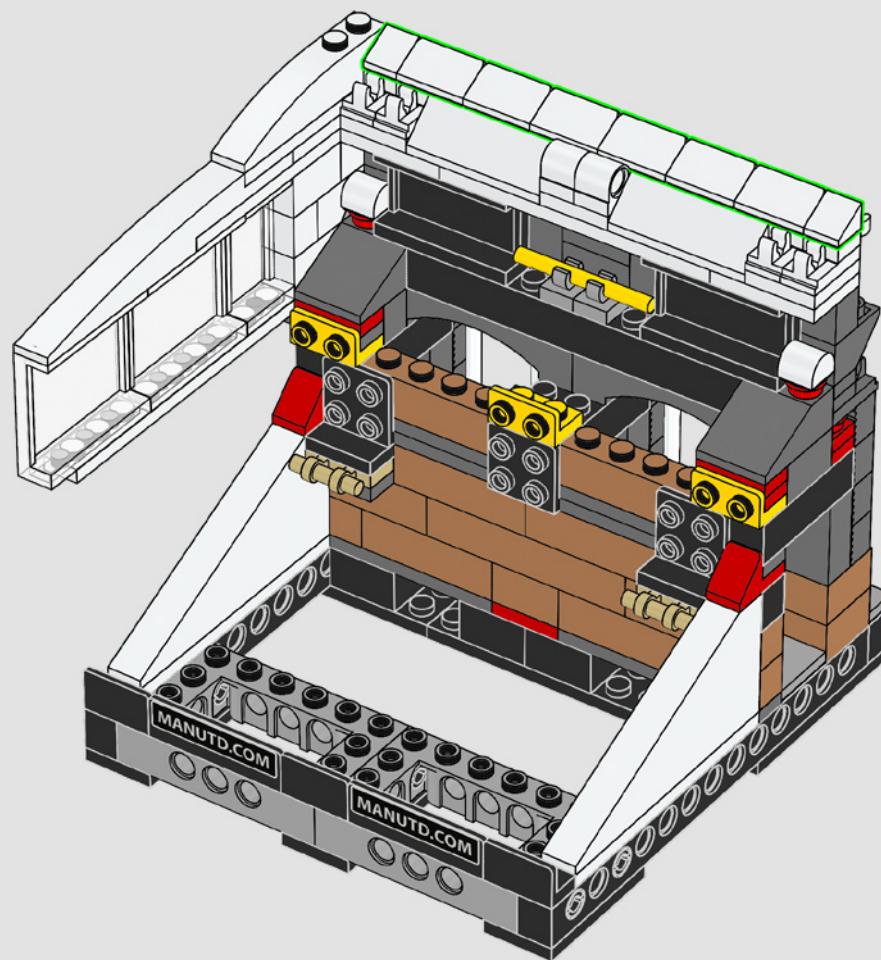


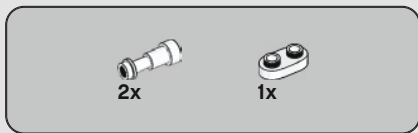
2x



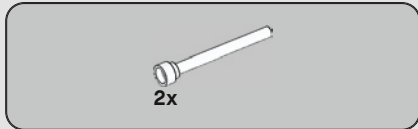
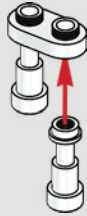
6x

153

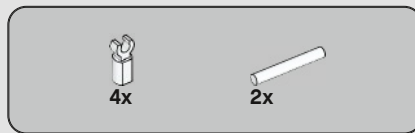
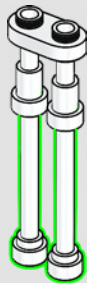




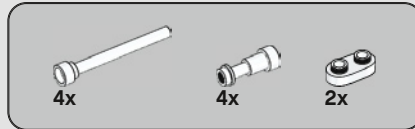
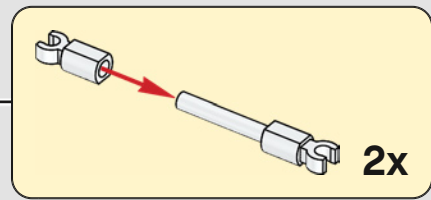
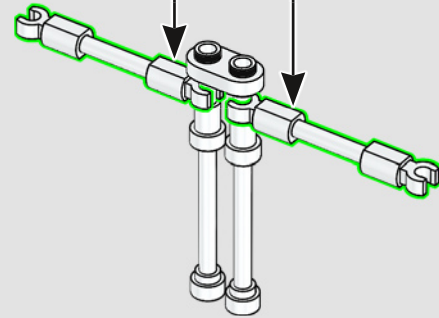
154



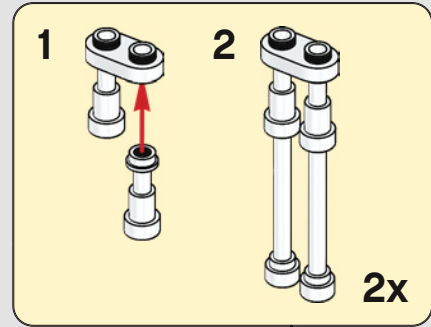
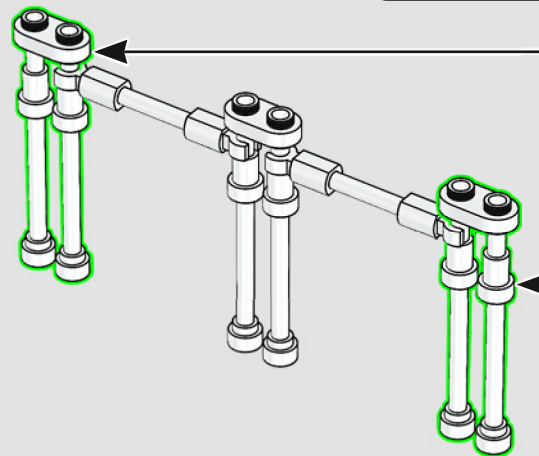
155



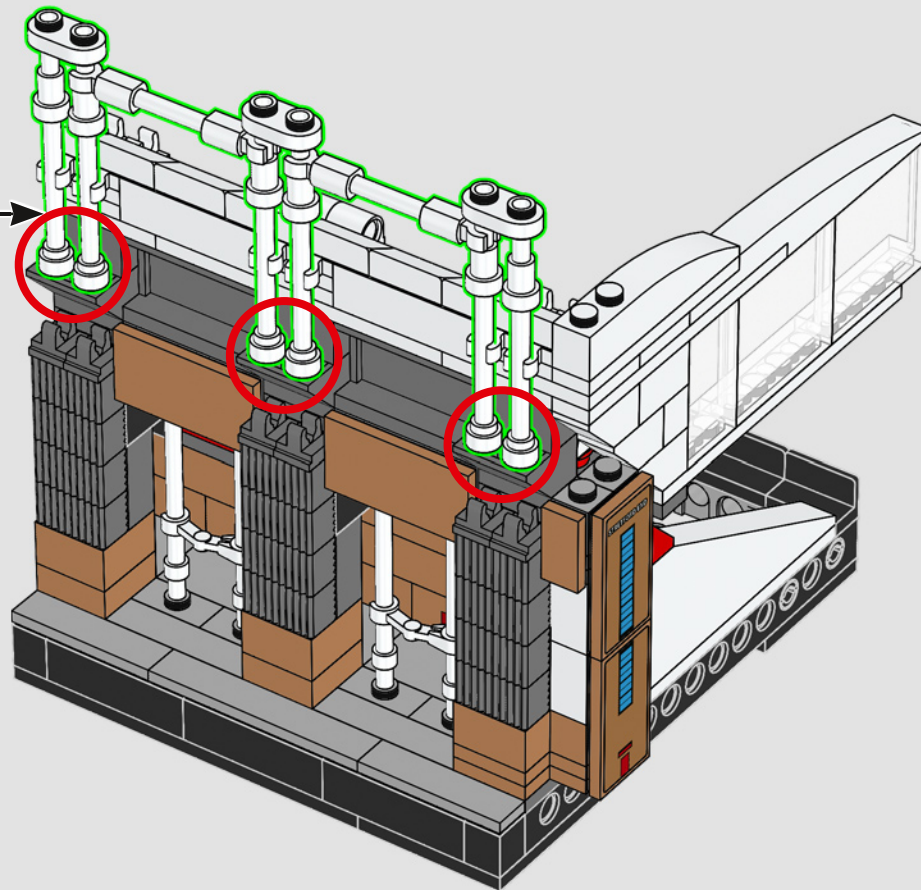
156

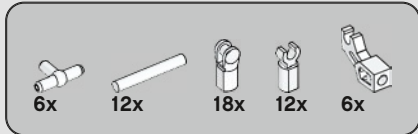
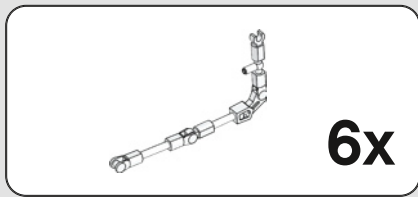


157



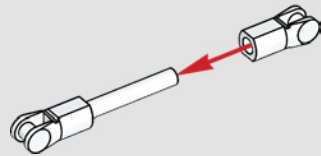
158



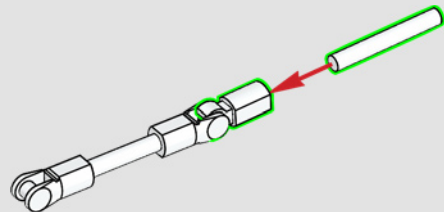


159

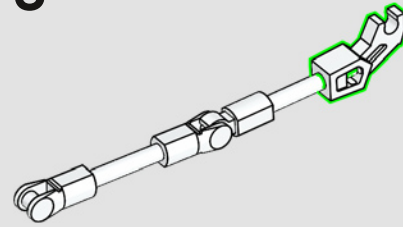
1



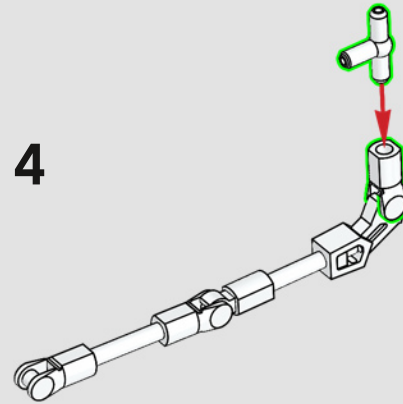
2



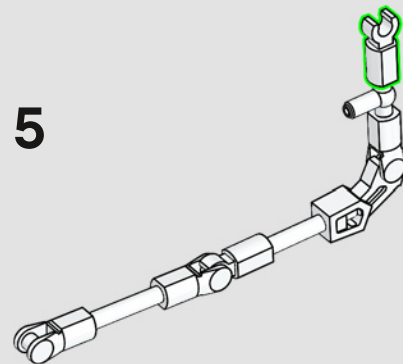
3



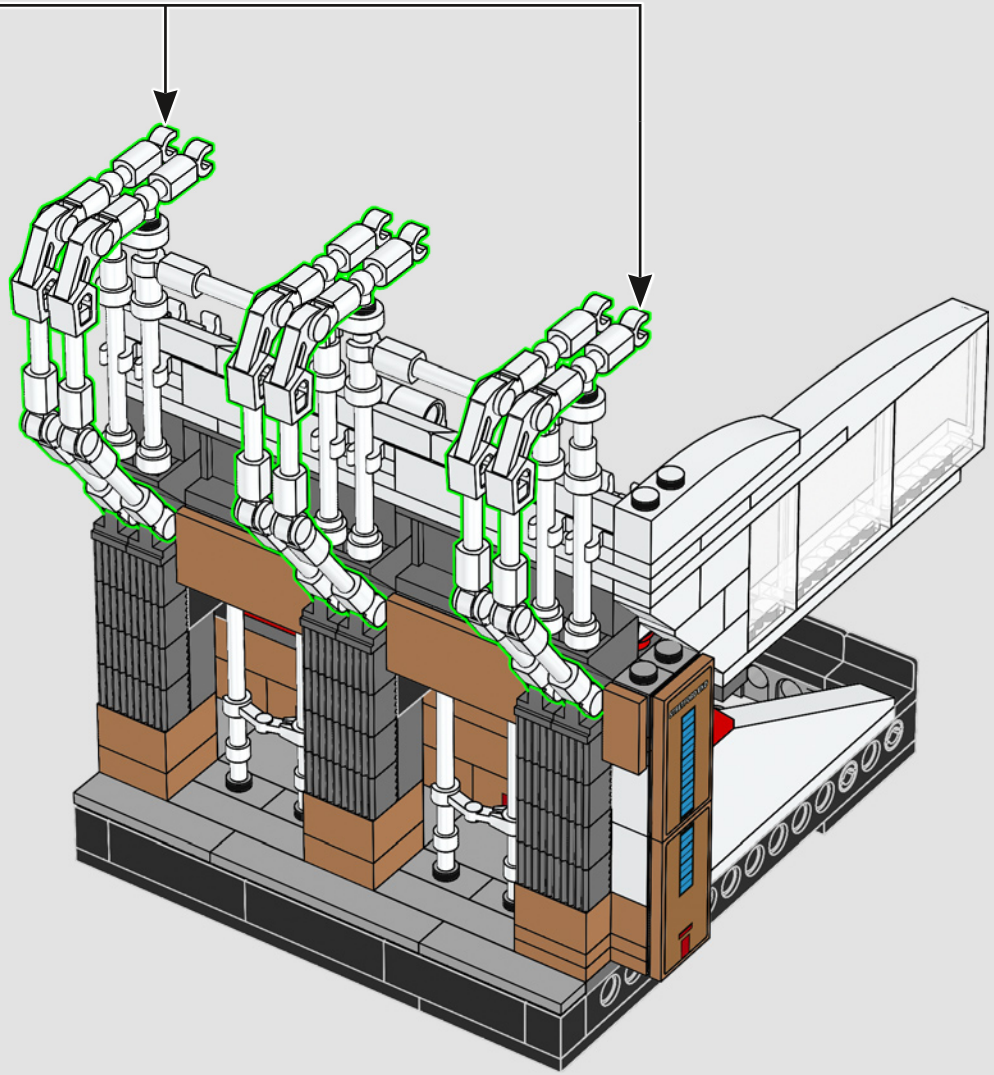
4

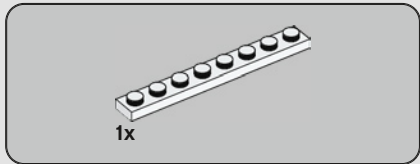
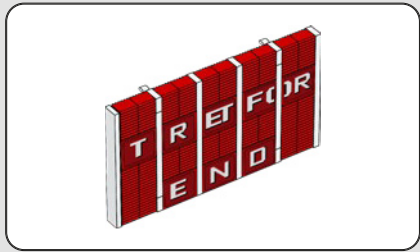
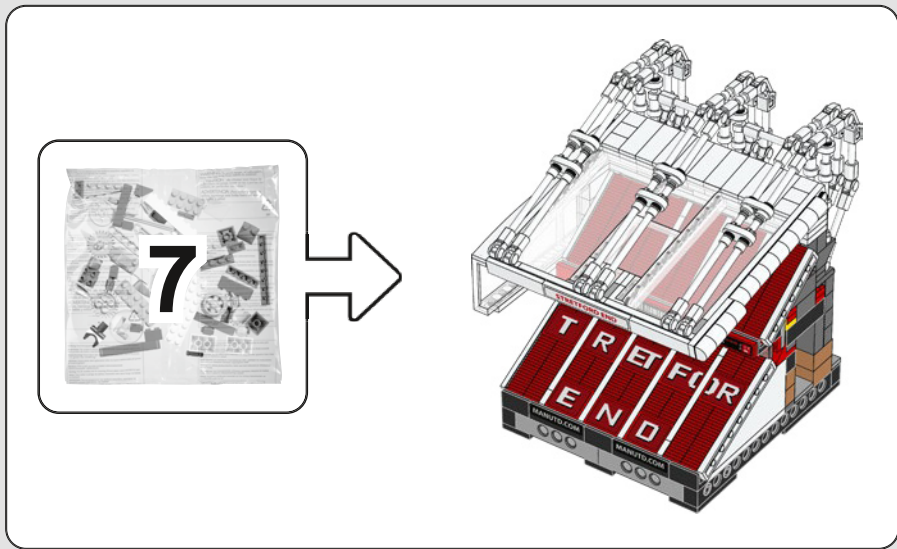


5

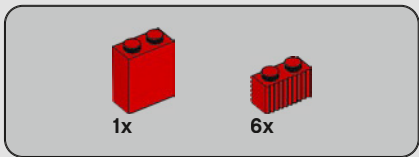
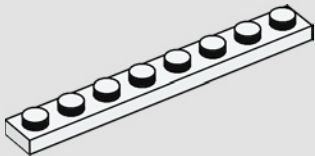


6x

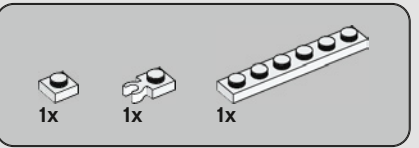
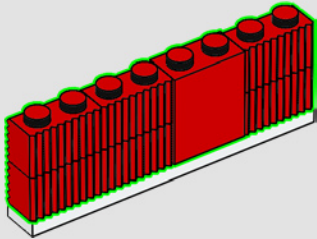




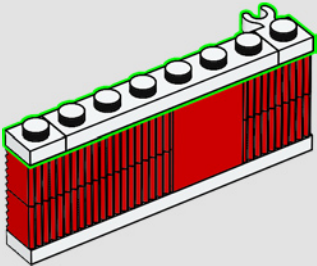
160

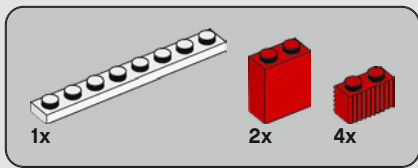


161

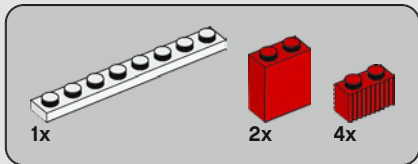
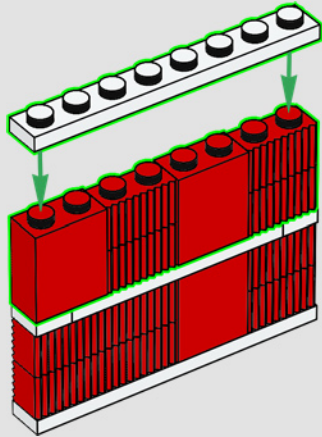


162

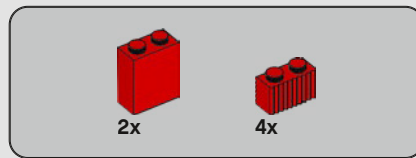
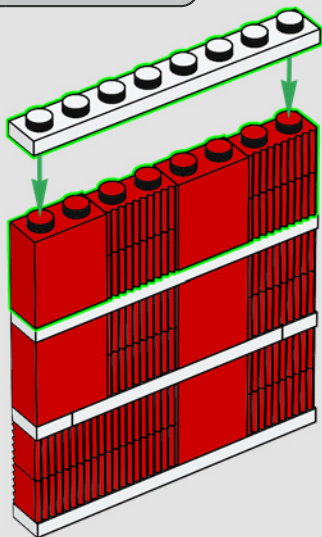




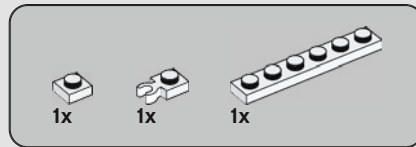
163



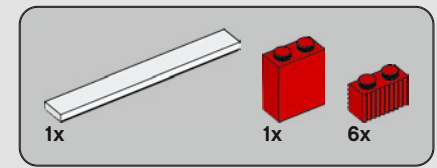
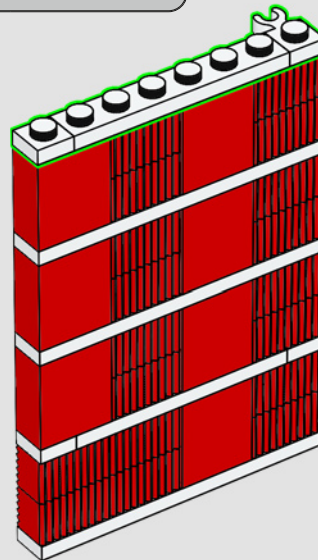
164



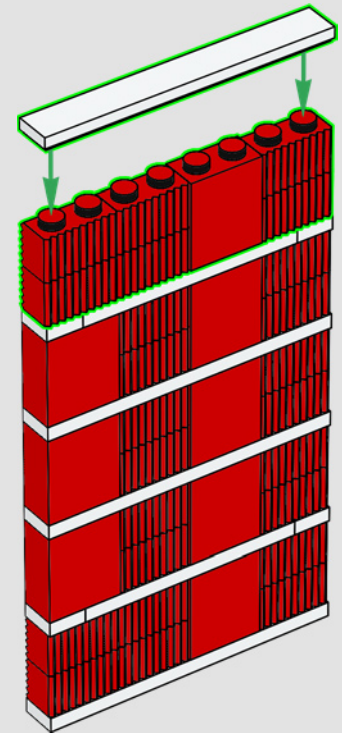
165



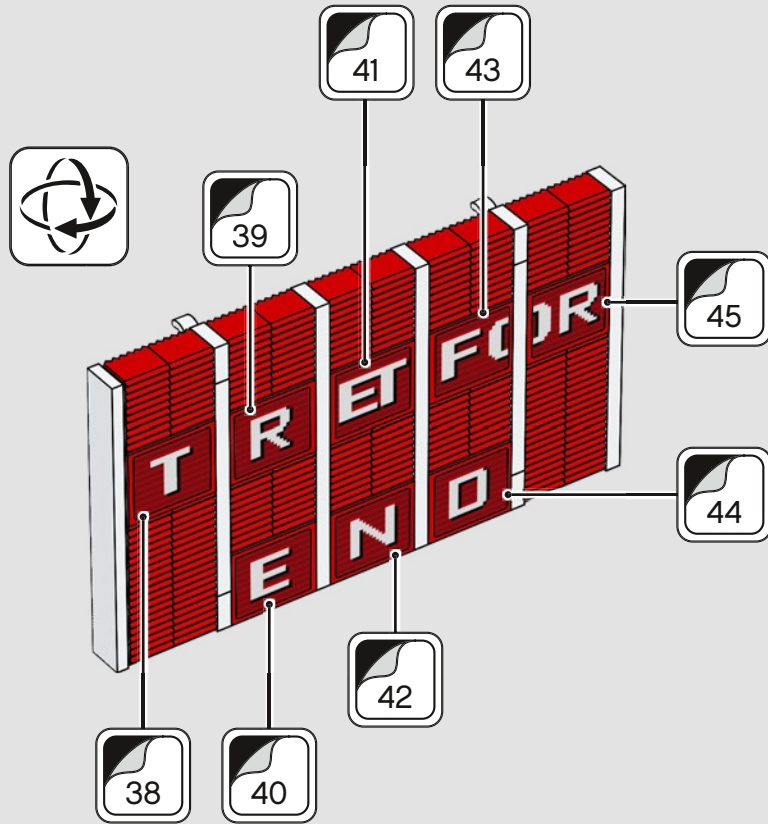
166



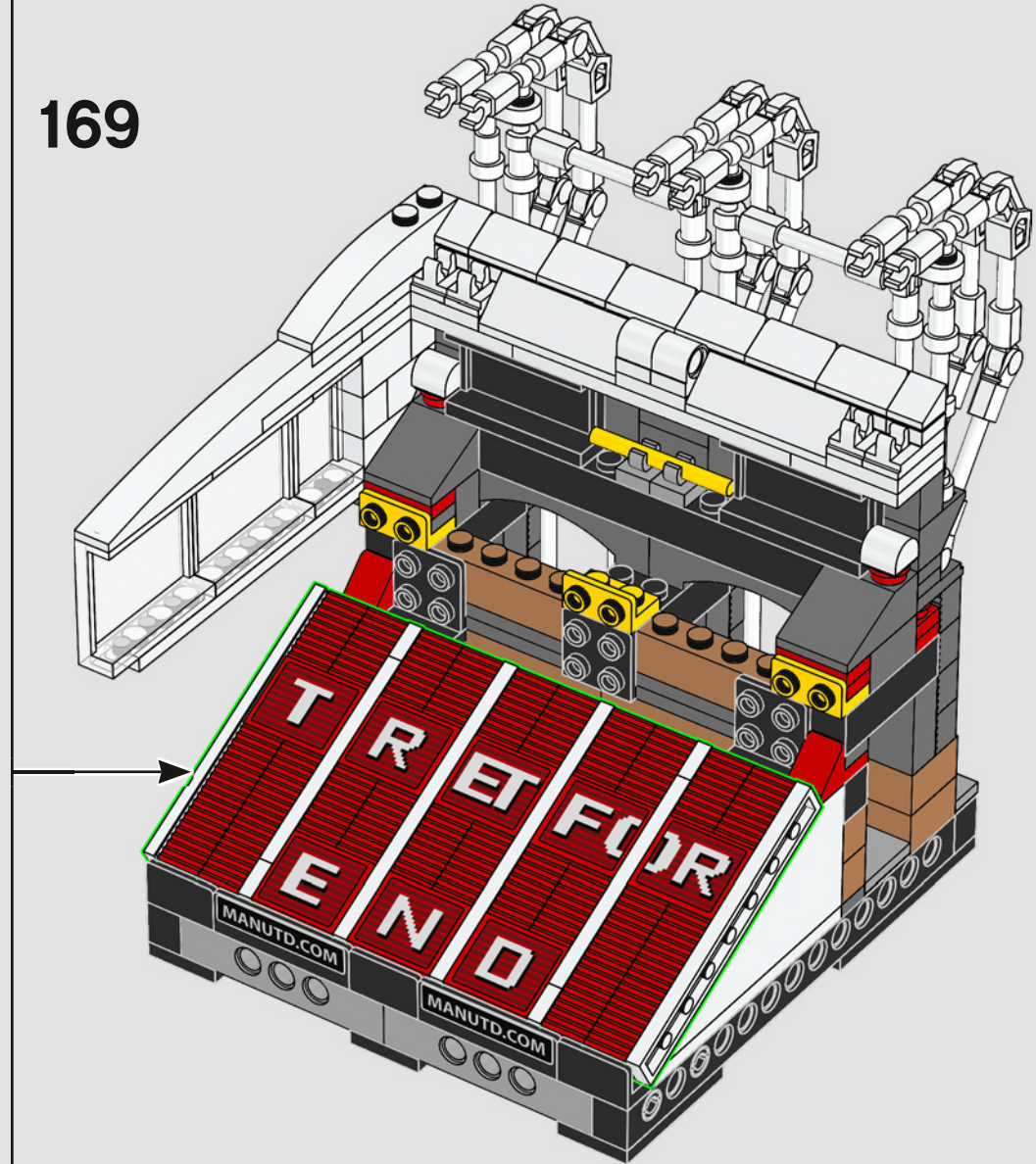
167

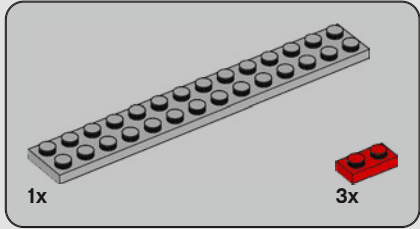


168

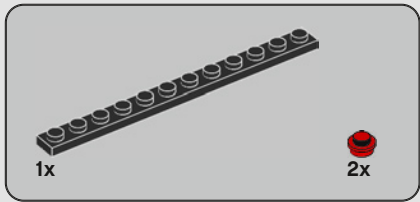
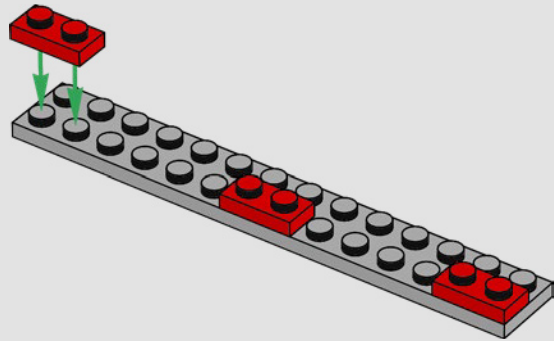


169

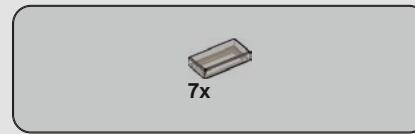
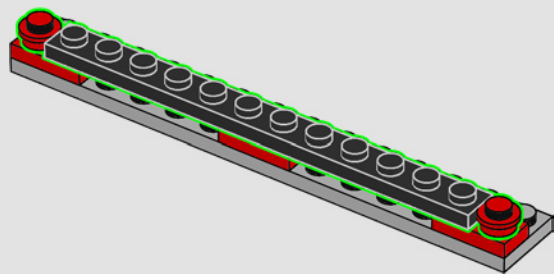




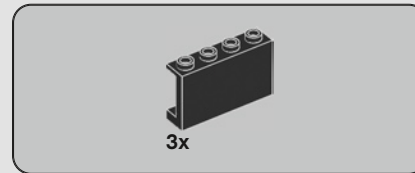
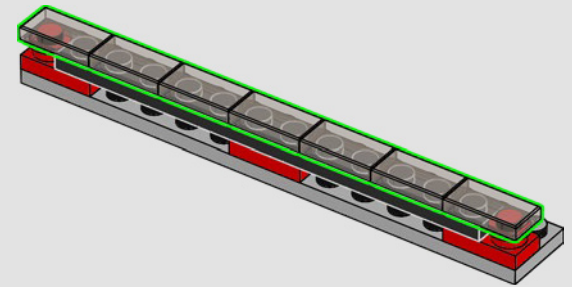
170



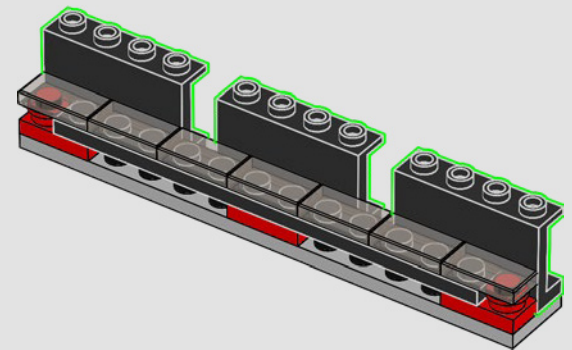
171

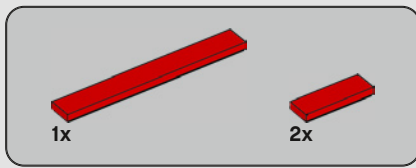


172

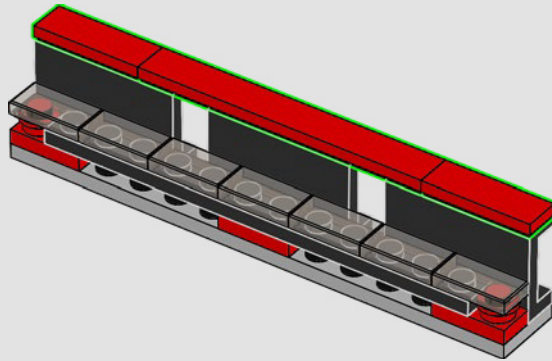


173

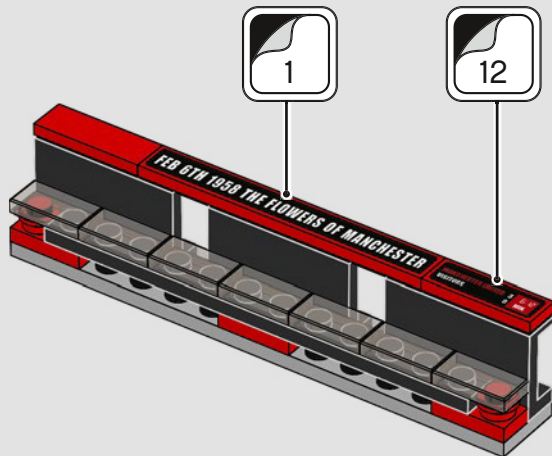




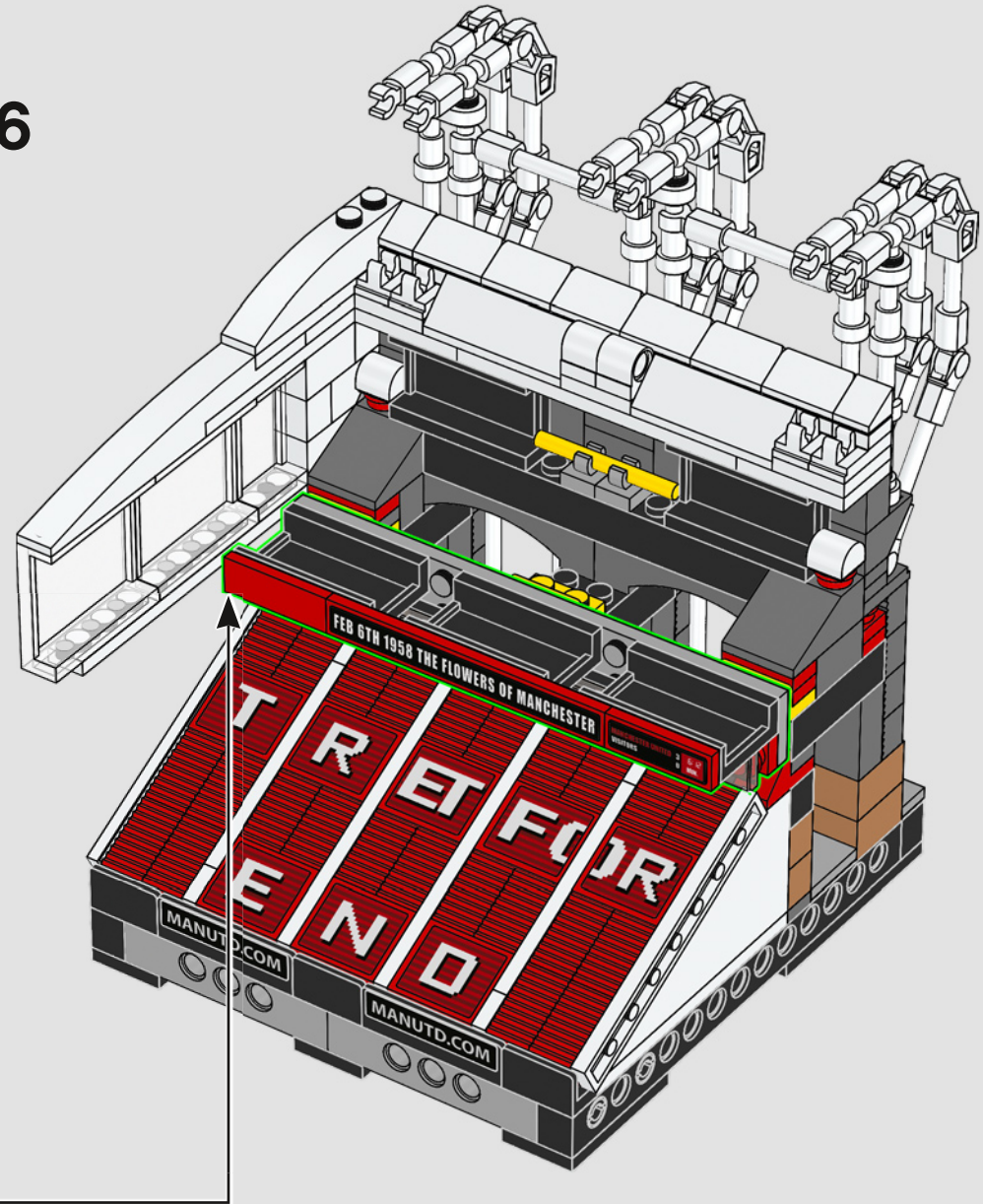
174

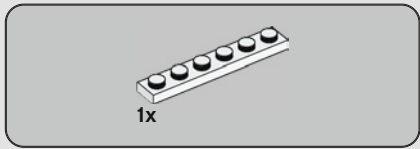
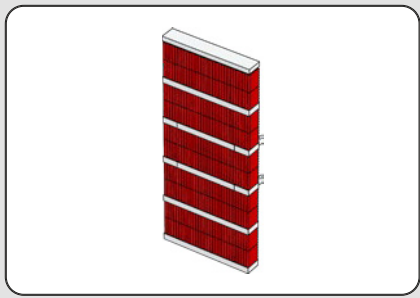


175

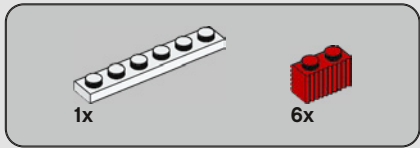
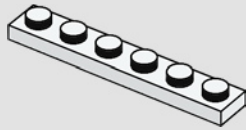


176

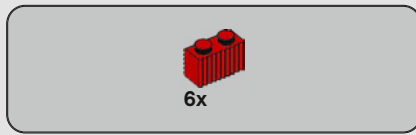
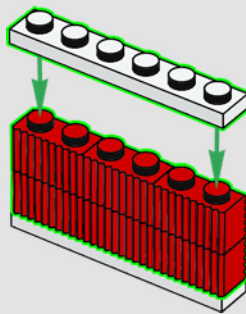




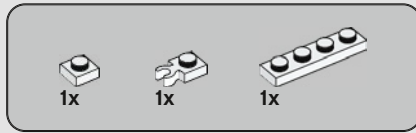
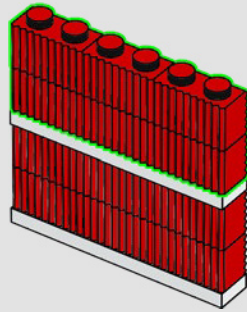
177



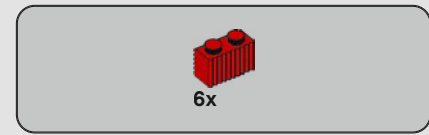
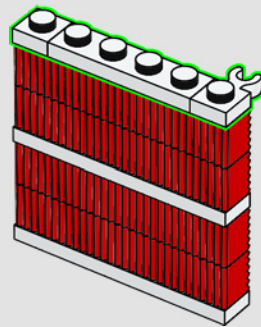
178



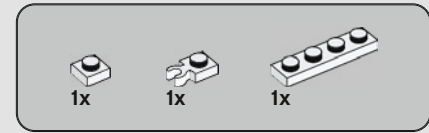
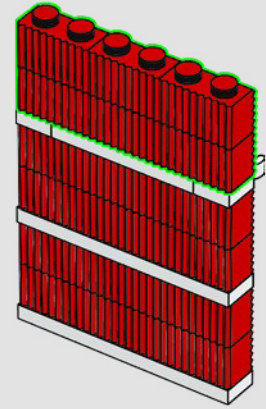
179



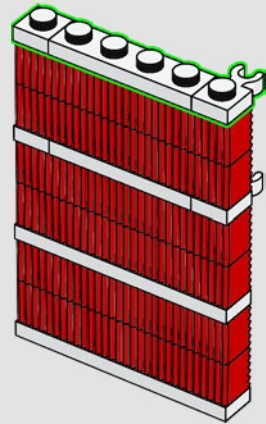
180

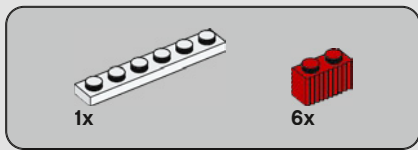


181

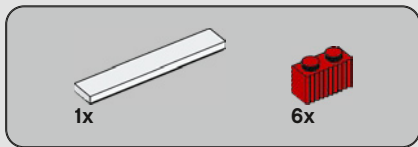
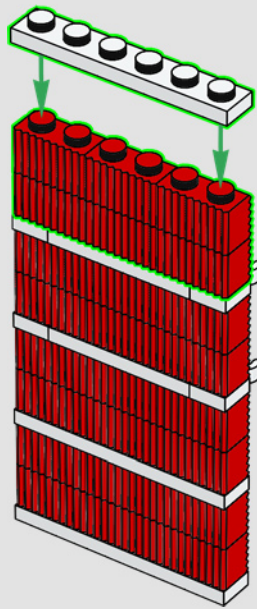


182

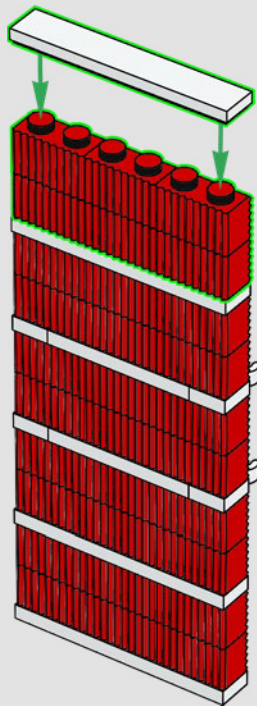




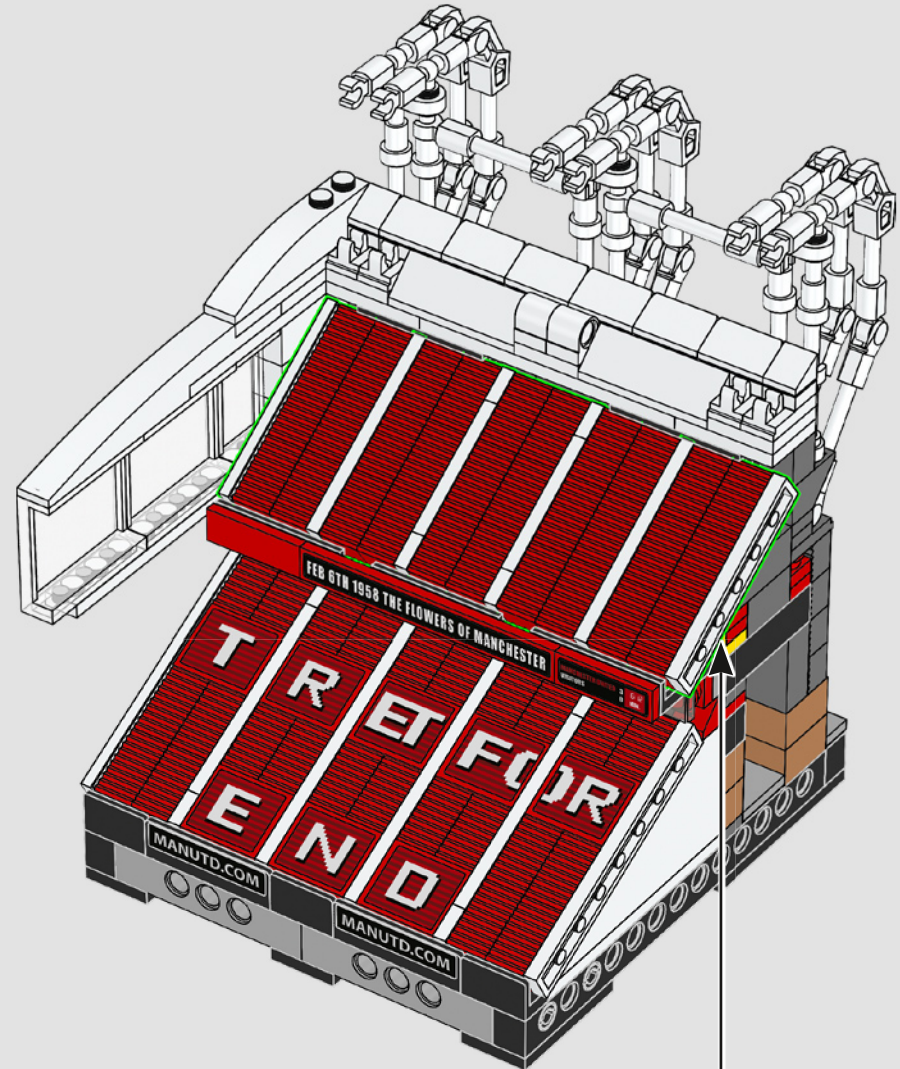
183

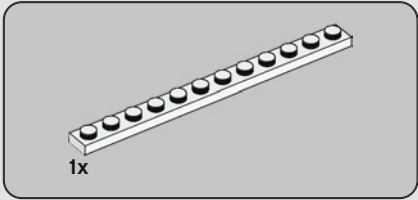
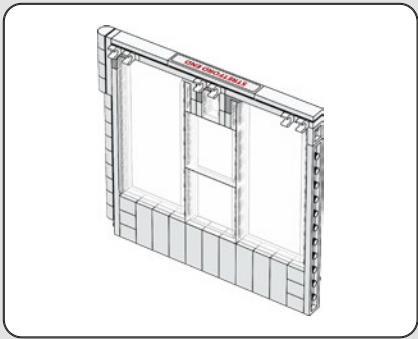


184

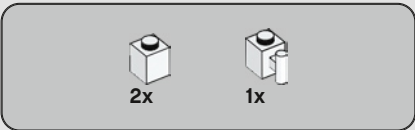
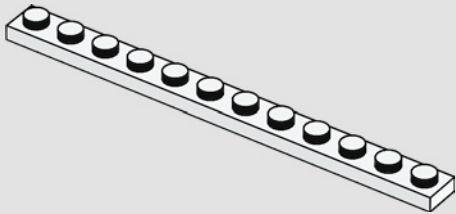


185

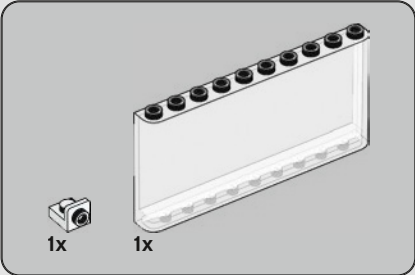
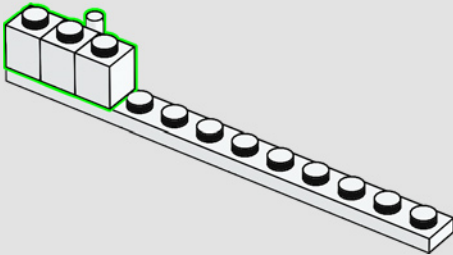




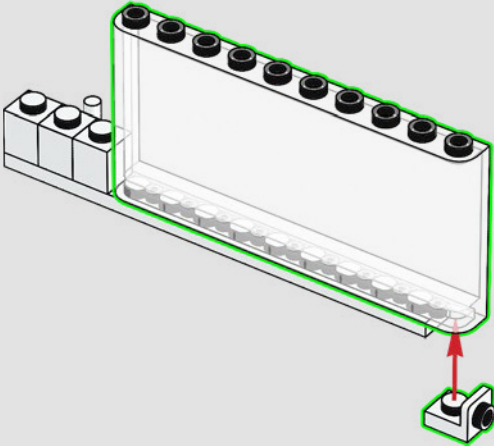
186

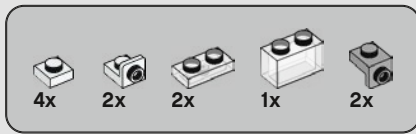


187

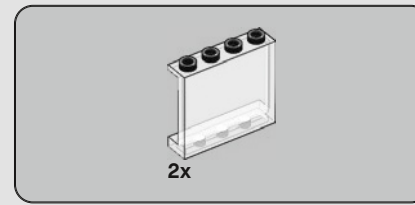
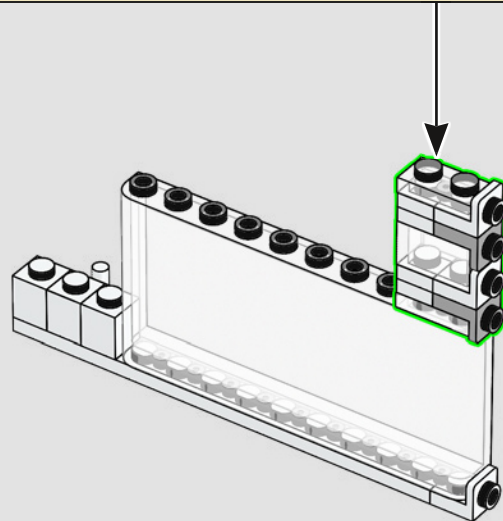
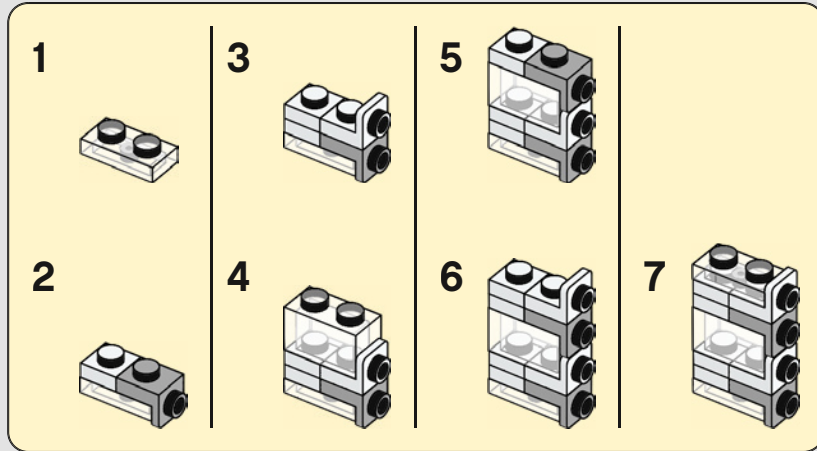


188

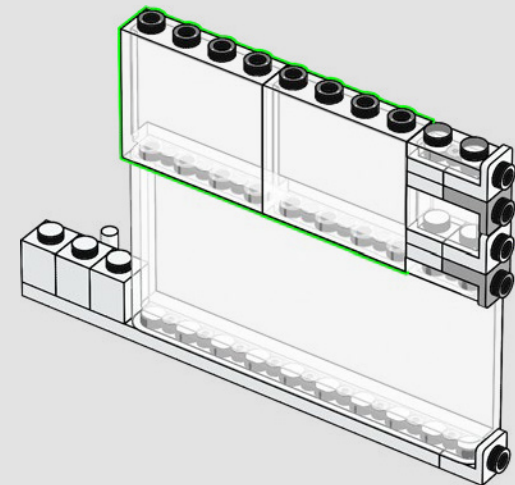


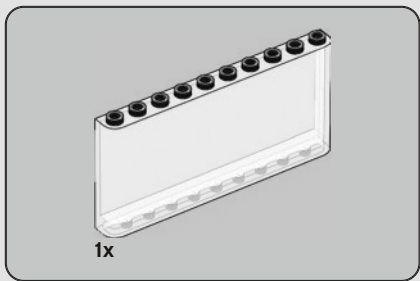


189

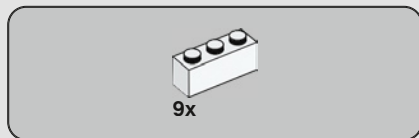
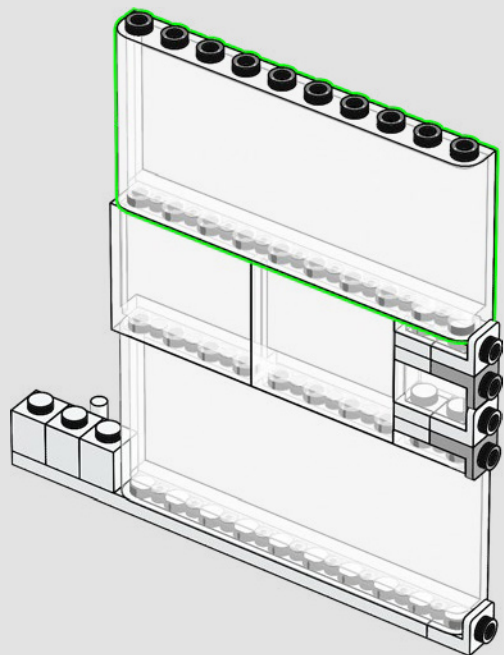


190

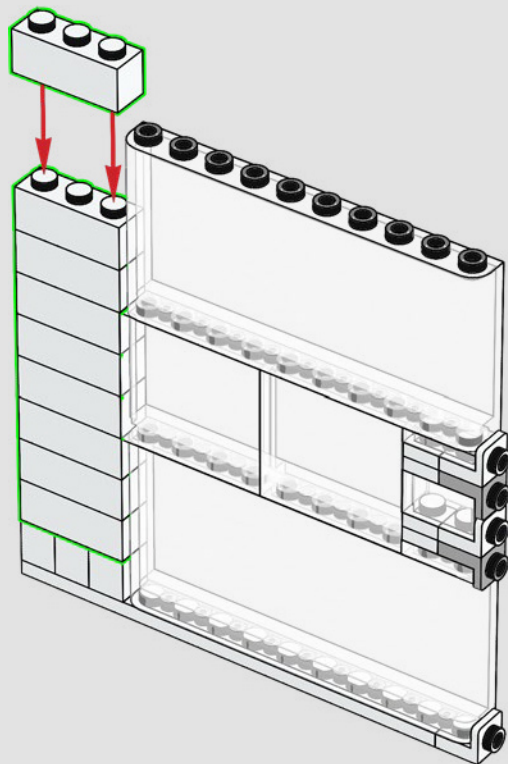




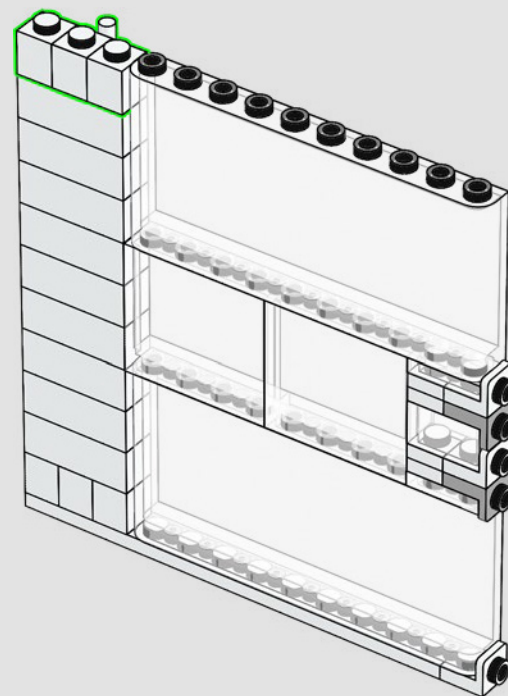
191

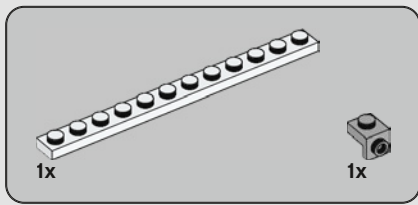


192

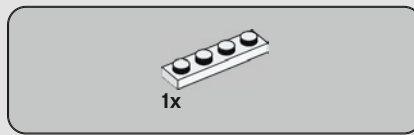
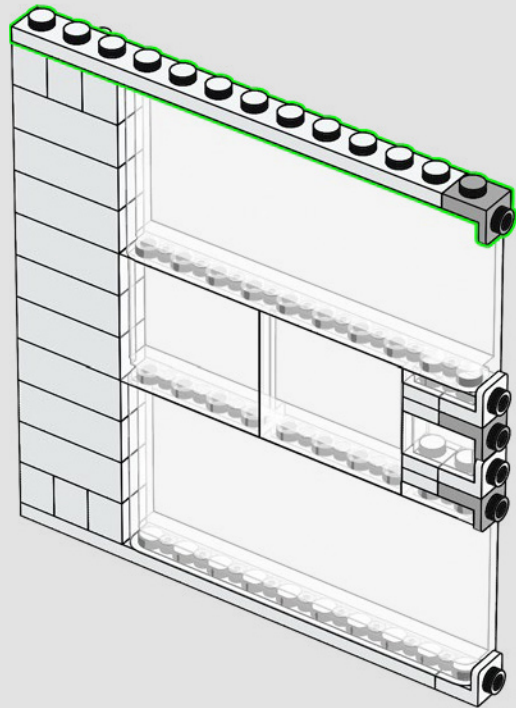


193

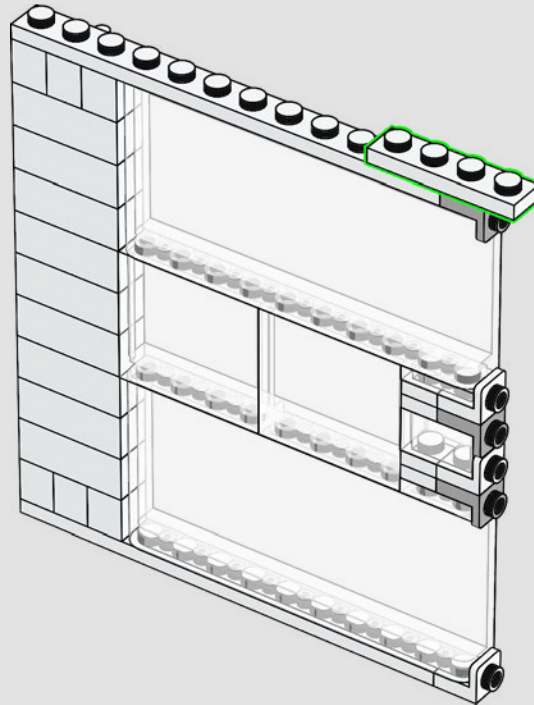




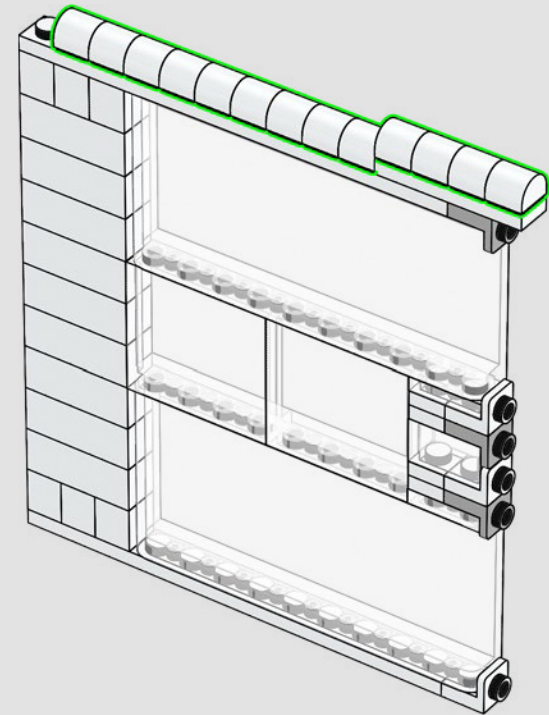
194

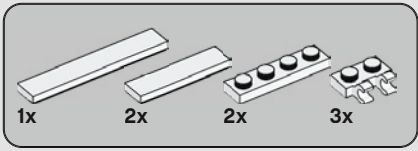


195

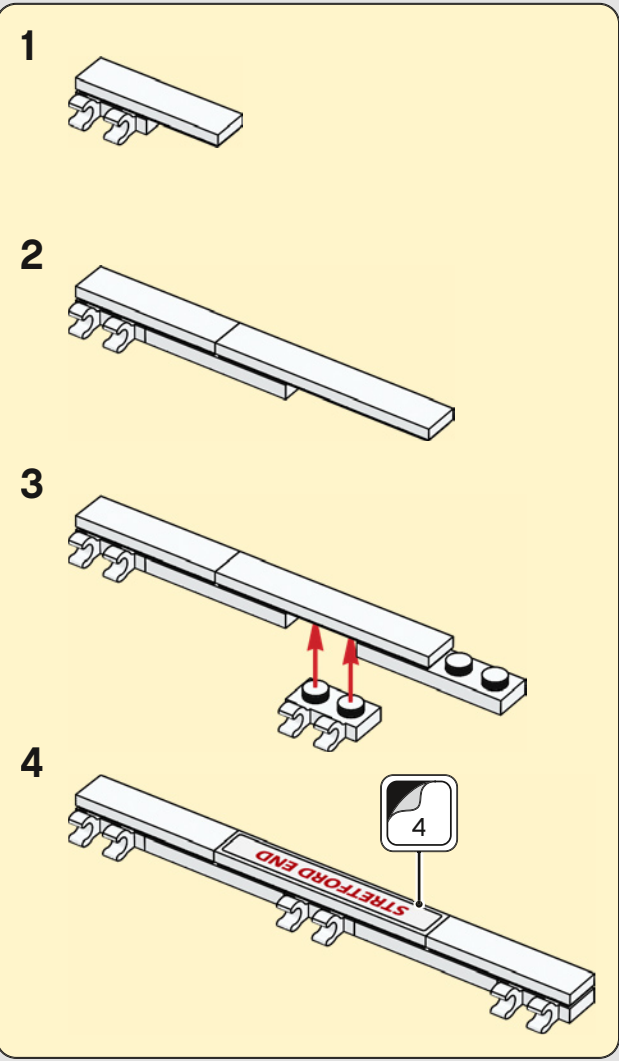
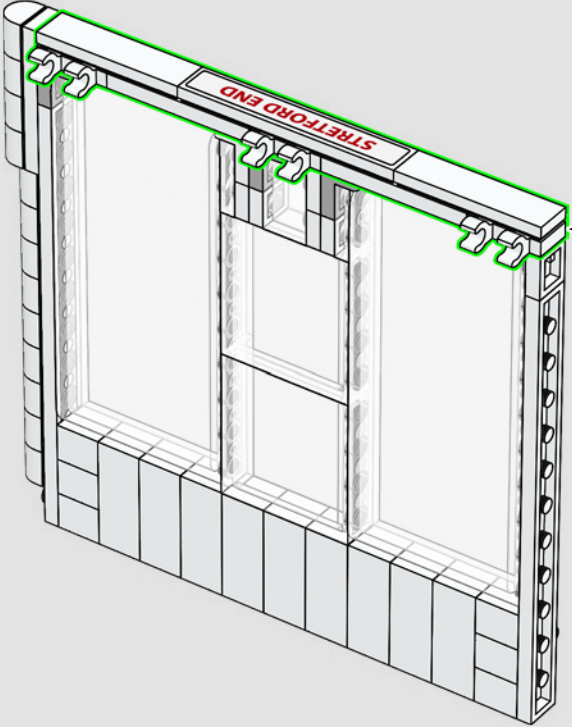


196

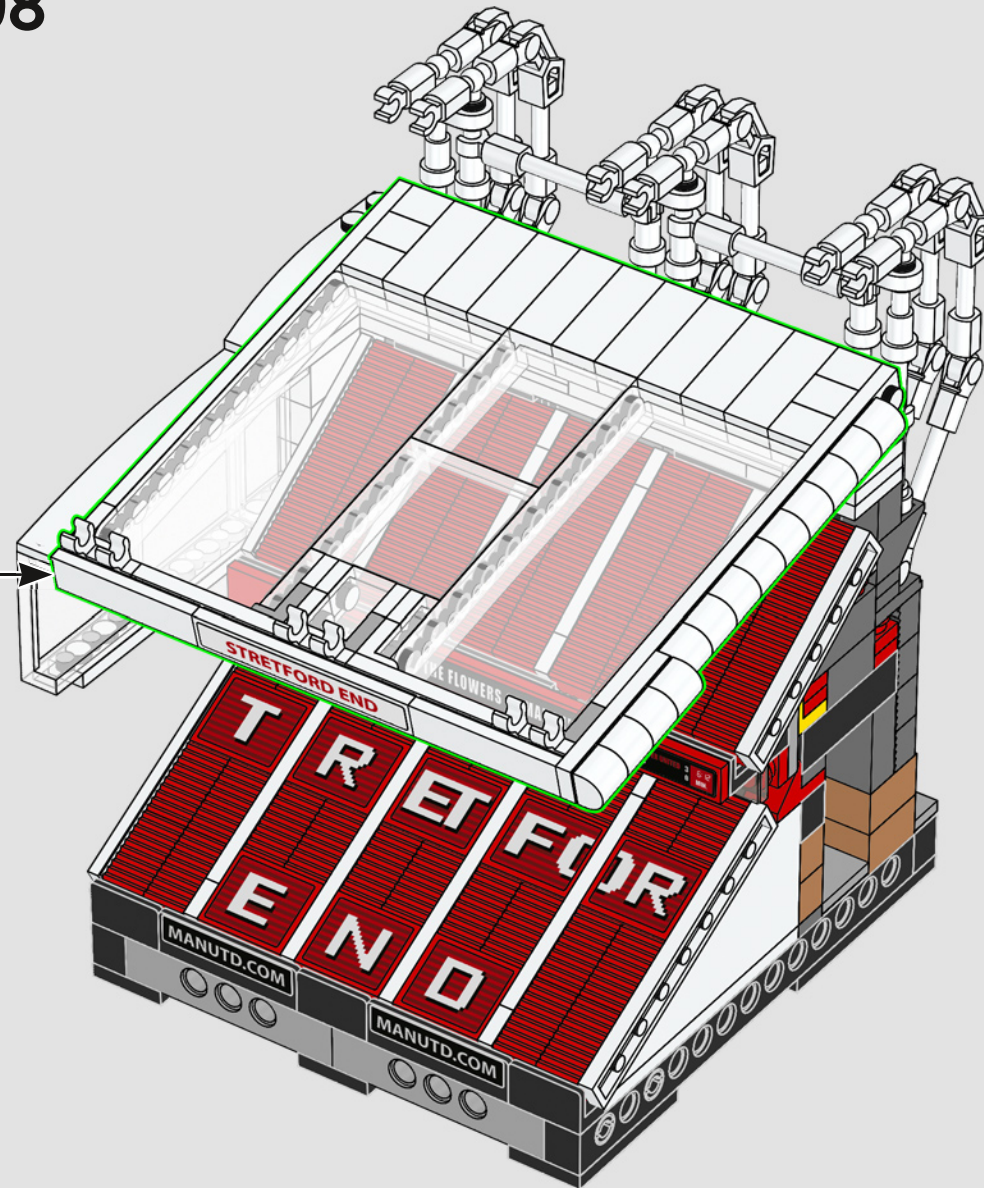


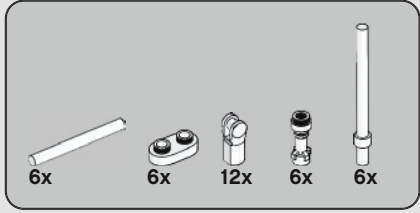
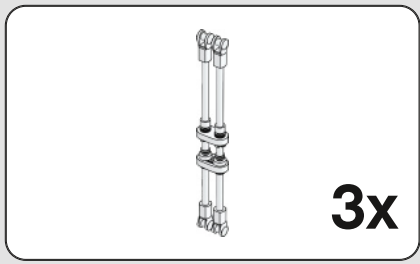


197



198



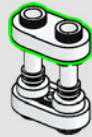


199

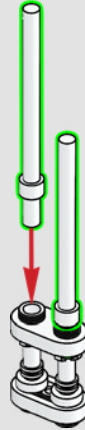
1



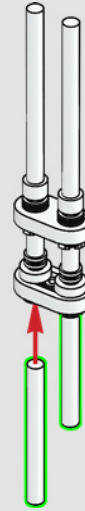
2



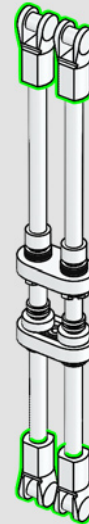
3



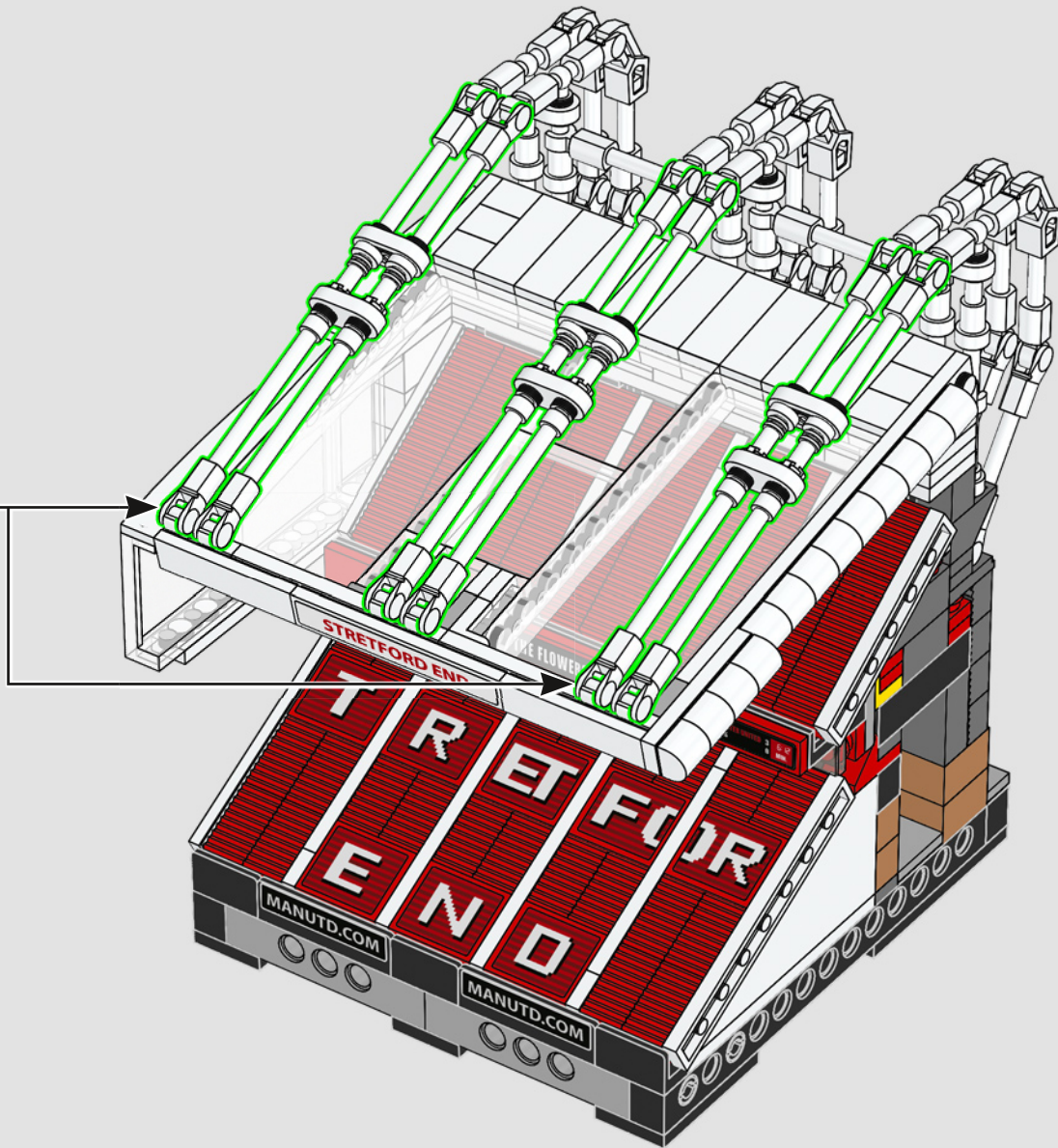
4



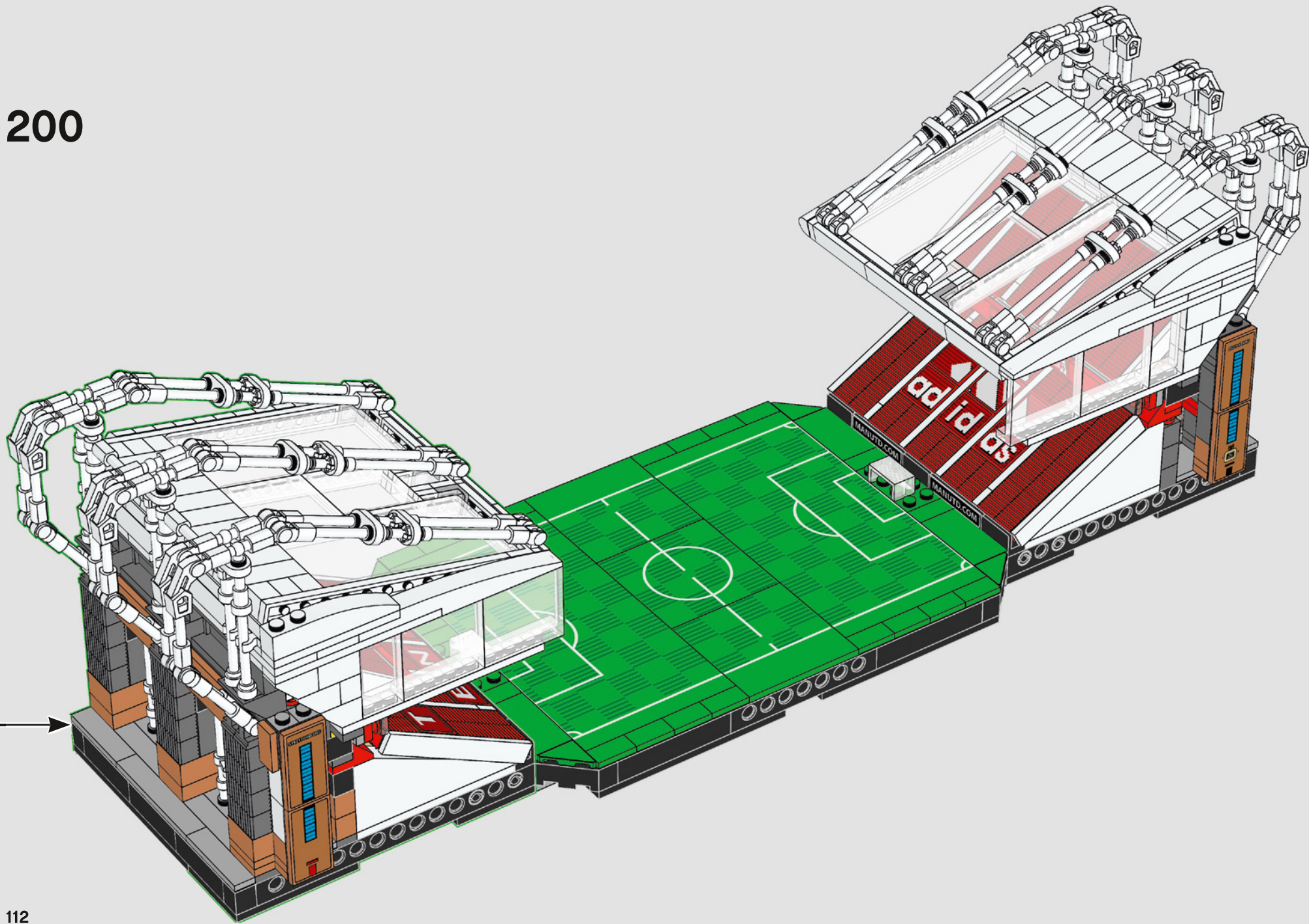
5



3x

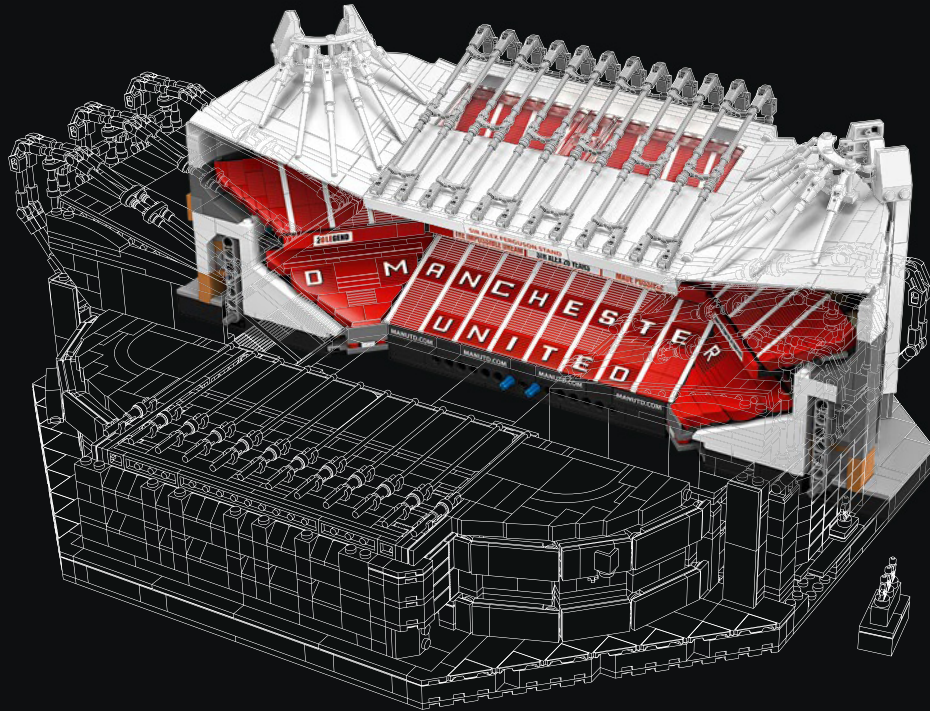


200



DIE NORDTRIBÜNE - SIR ALEX FERGUSON STAND

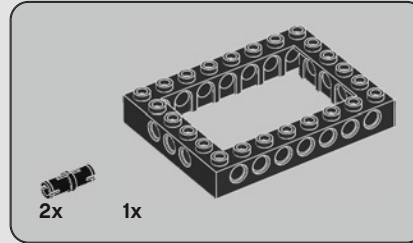
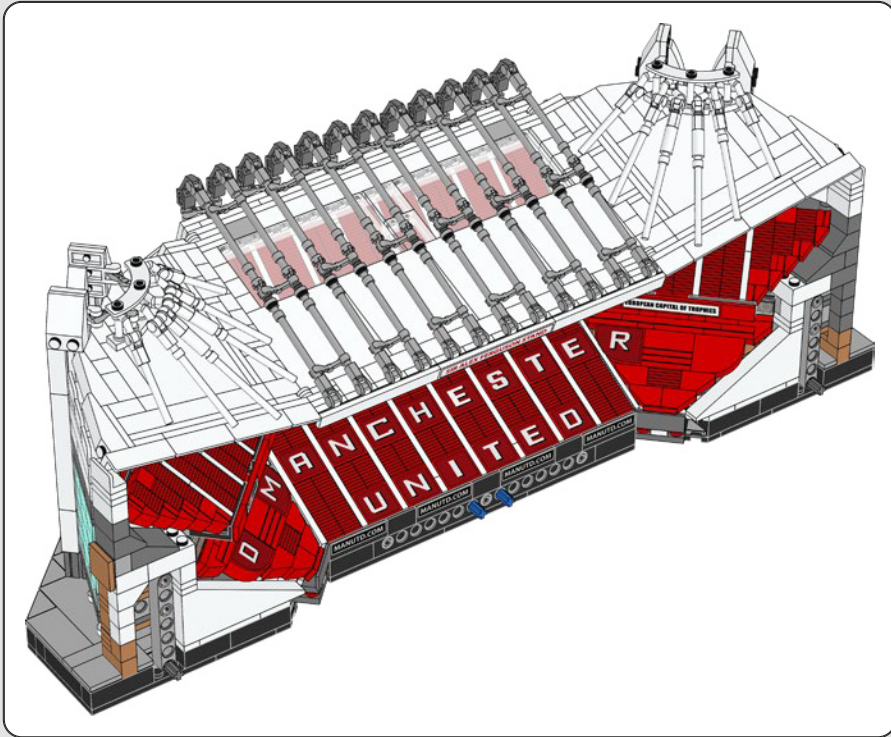
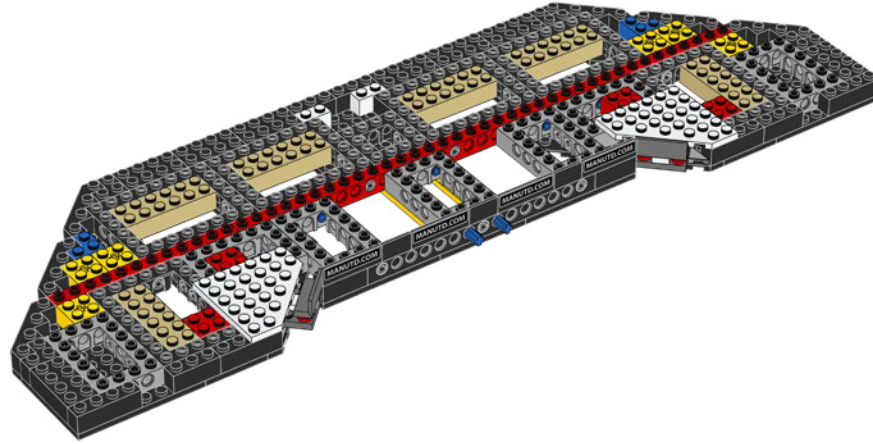
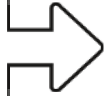
Mit einer Kapazität von 25.258 Plätzen ist der Sir Alex Ferguson Stand die größte der vier Tribünen im Old Trafford. Zu Ehren von Sir Alex Ferguson und als Dank für seine 25-jährige Amtszeit als Trainer wurde die Nordtribüne 2011 nach ihm benannt. Die Statue von Sir Alex draußen vor der Tribüne wurde 2012 errichtet.



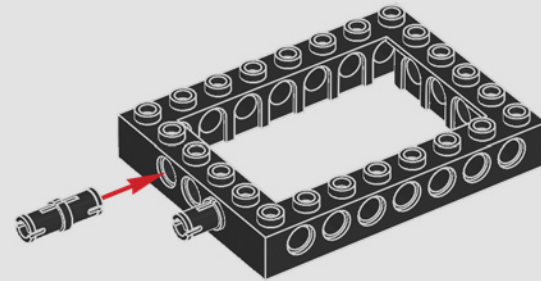
SCHON GEWUSST?

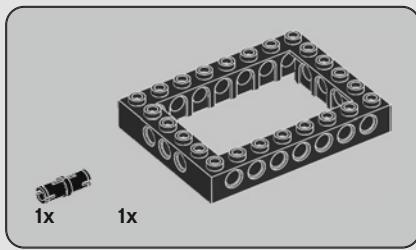
Das Vereinsmuseum und die Trophäensammlung von Manchester United im Alex Ferguson Stand locken jedes Jahr mehr als 330.000 Besucher an.



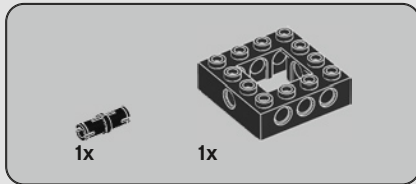
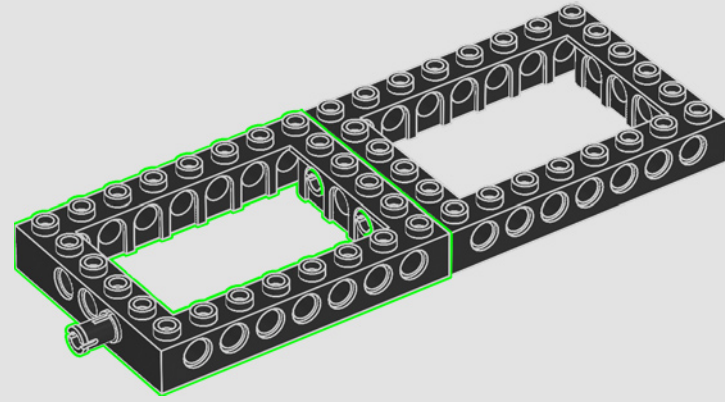


201

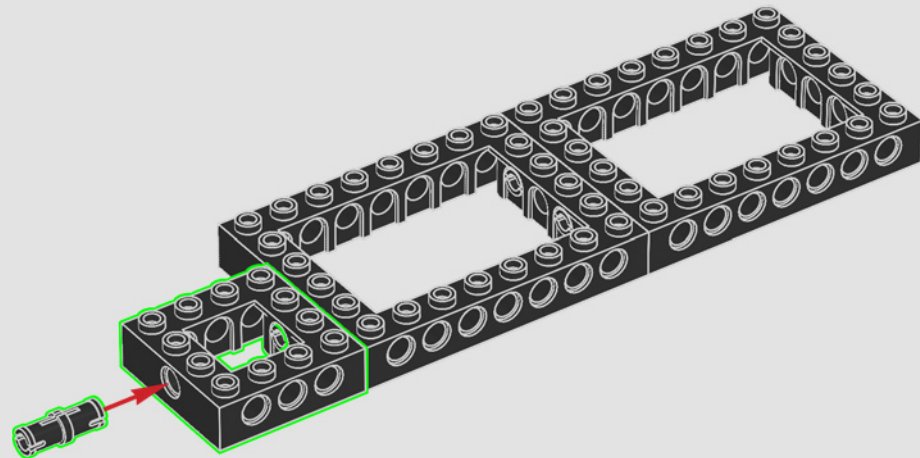


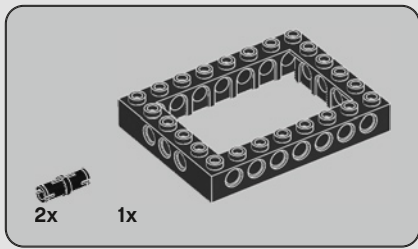


202

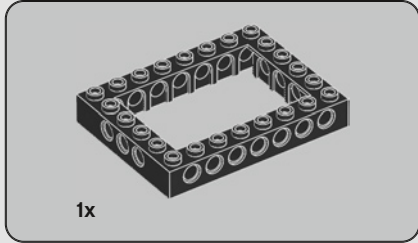
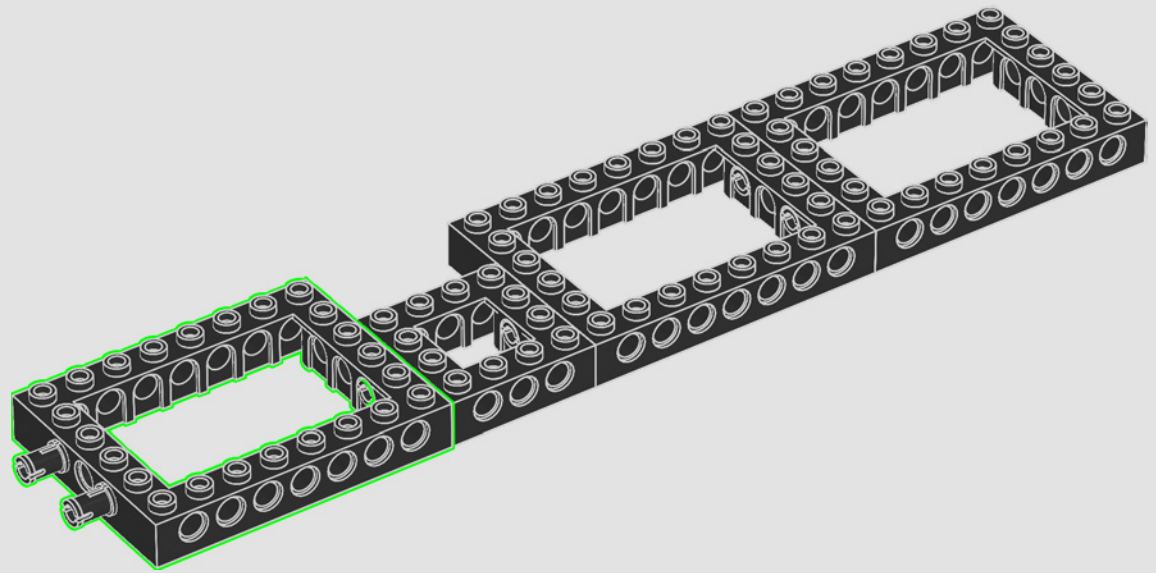


203

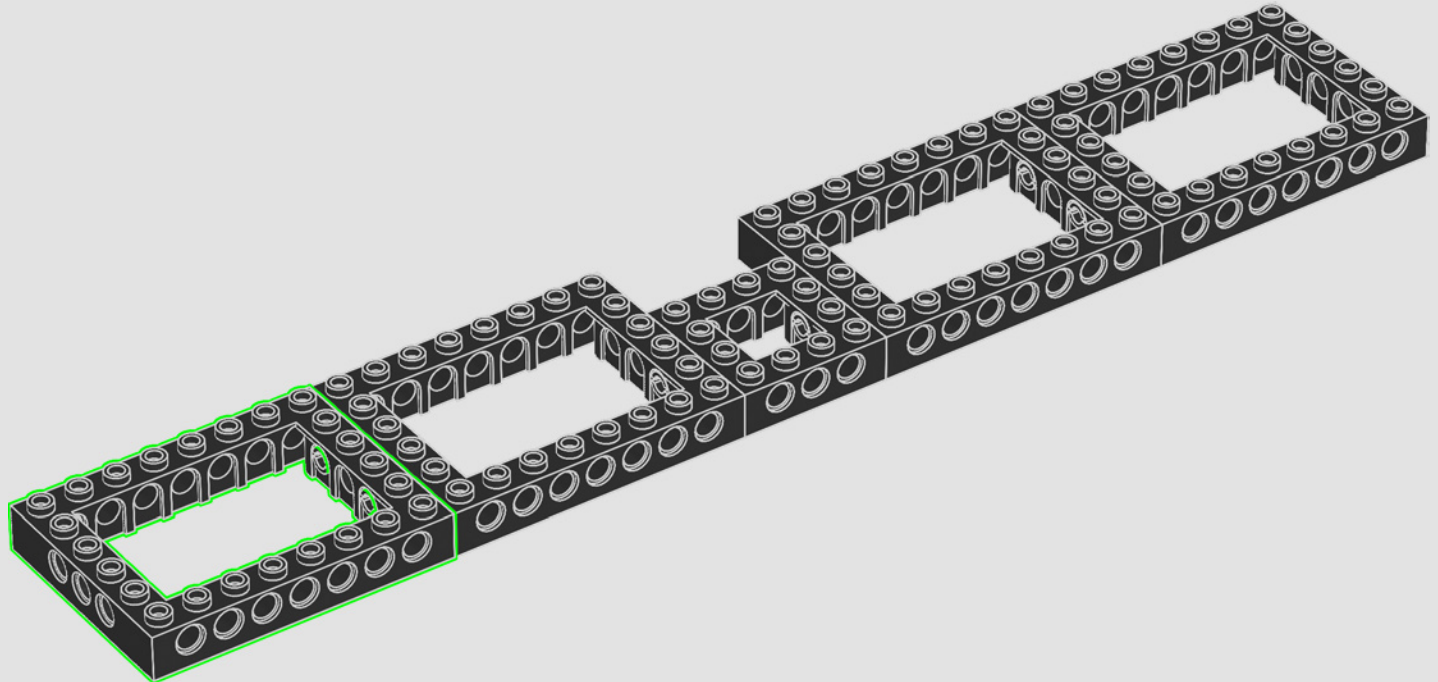


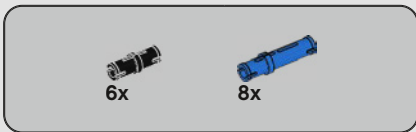


204

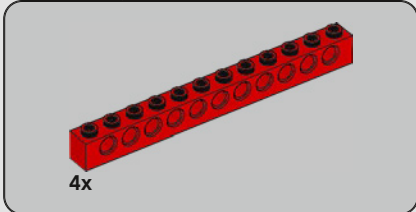
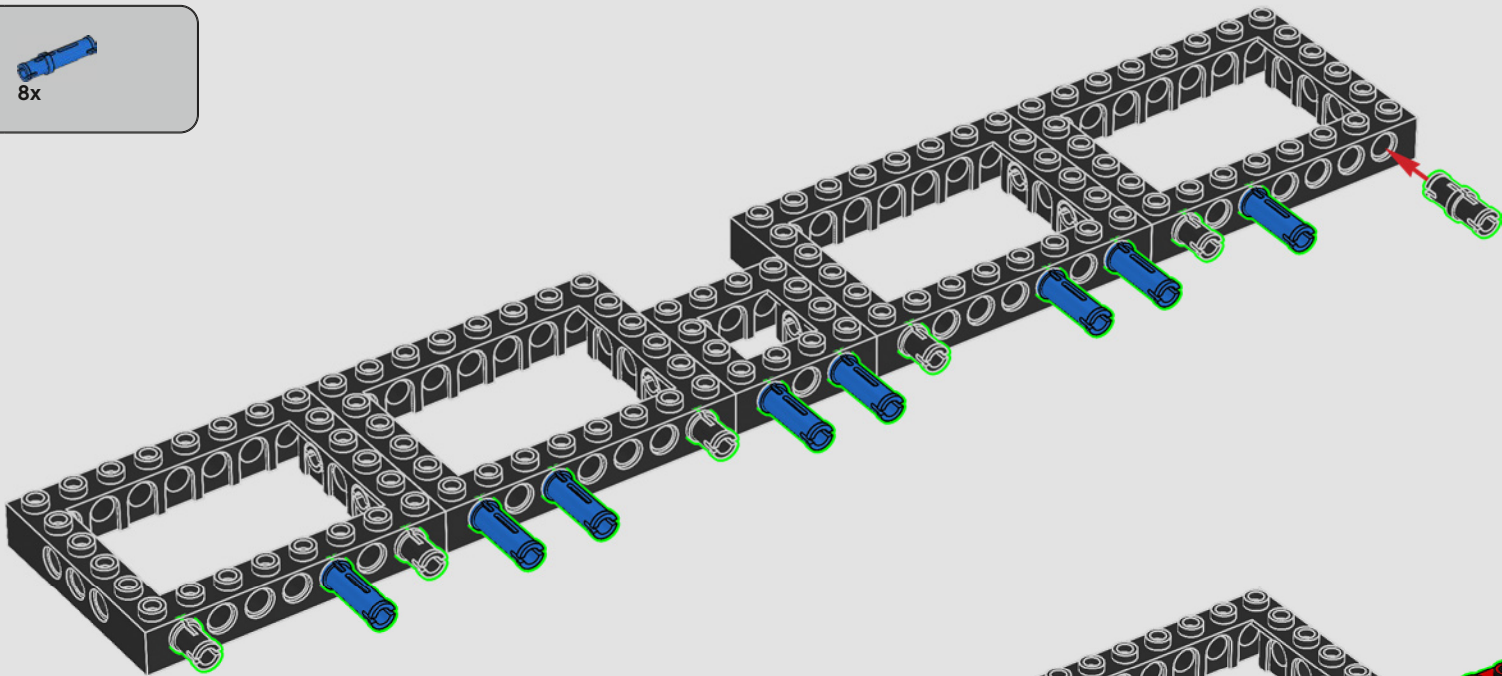


205

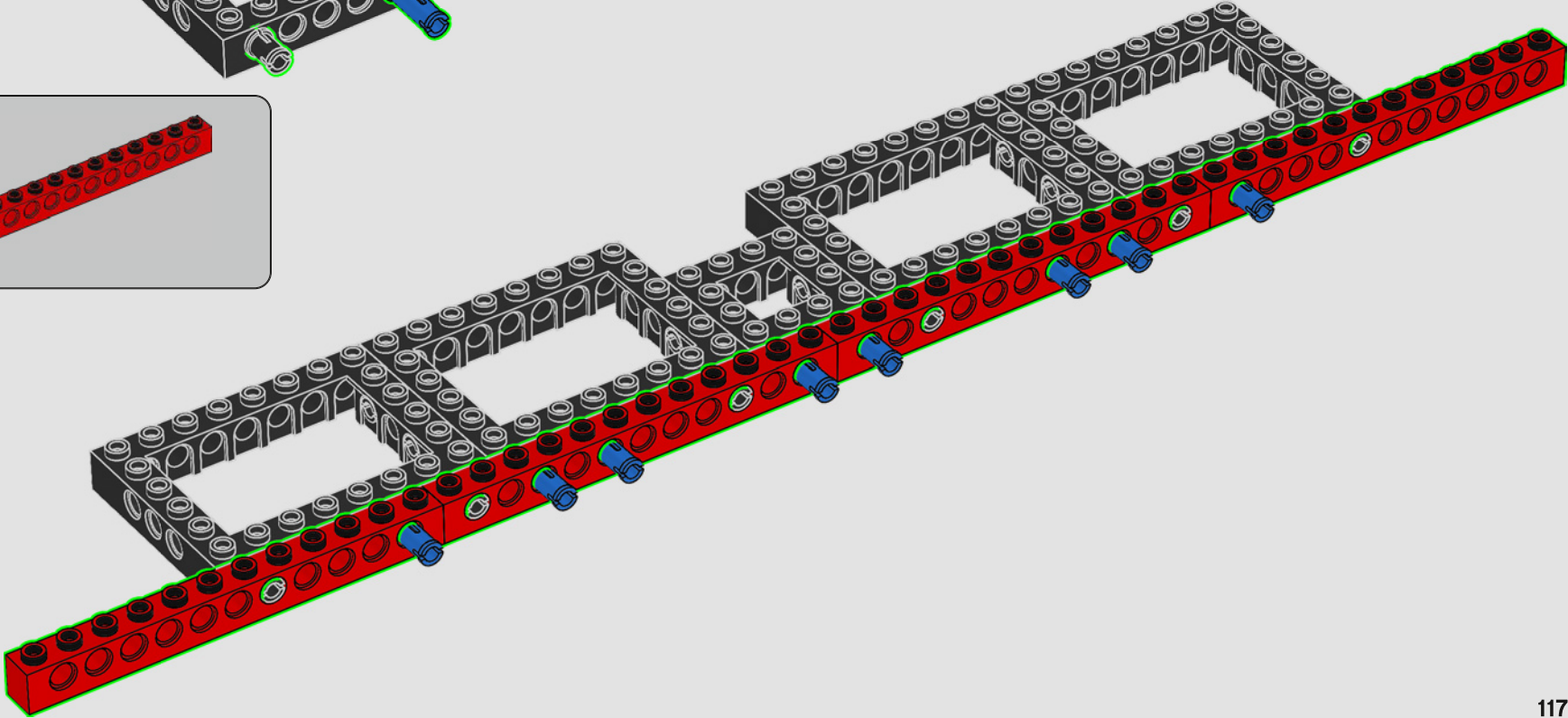


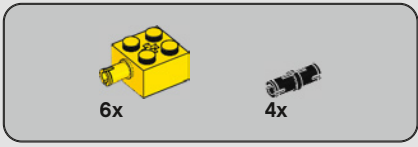


206

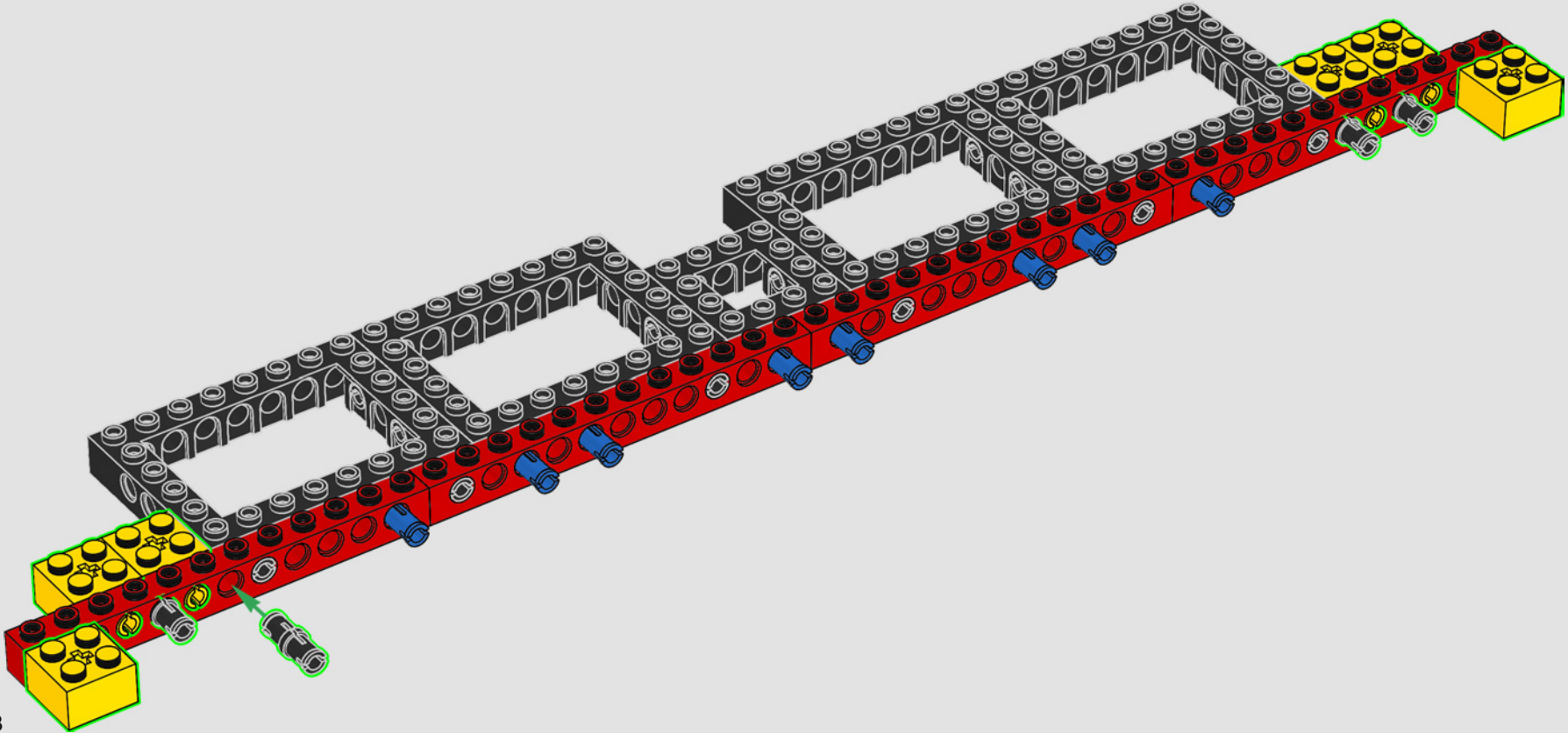


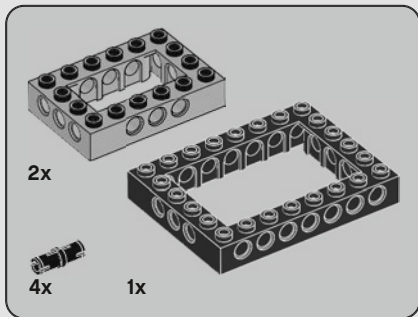
207



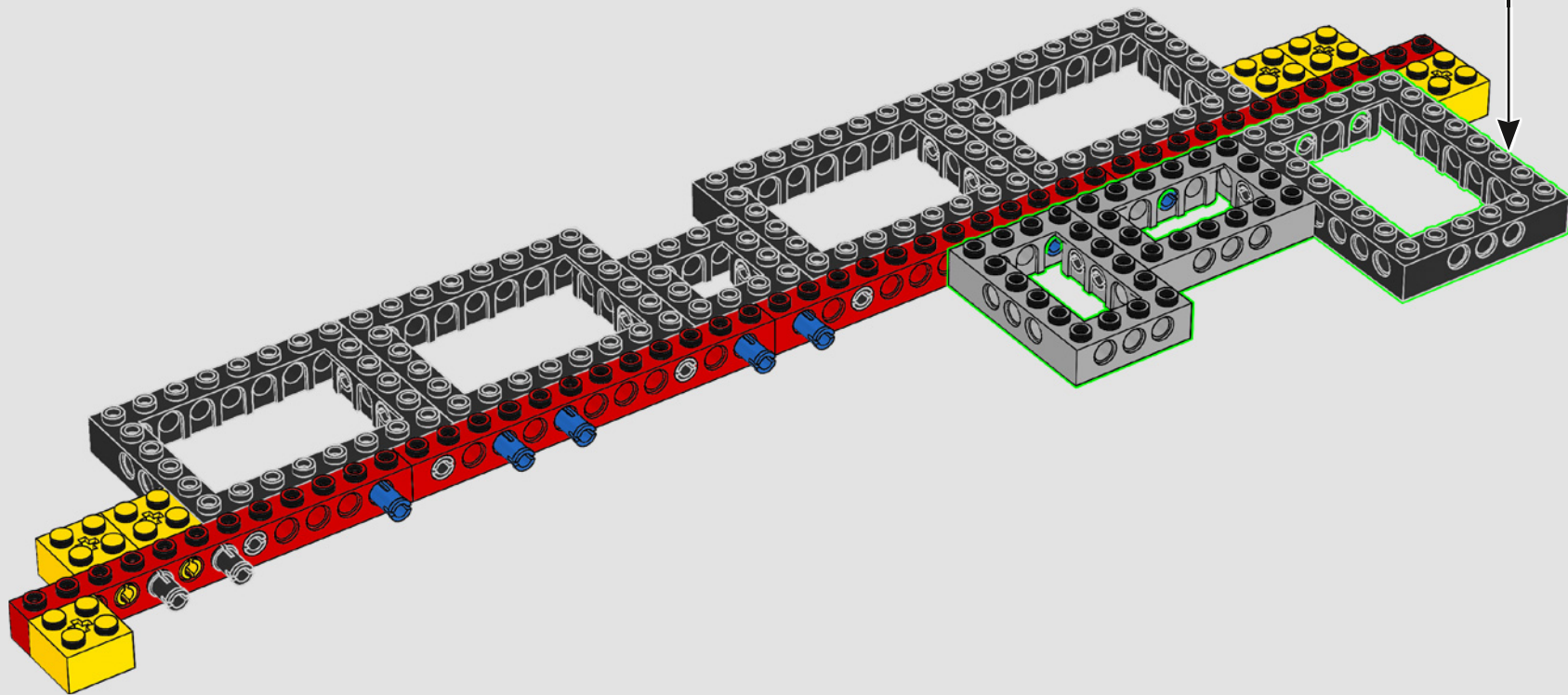
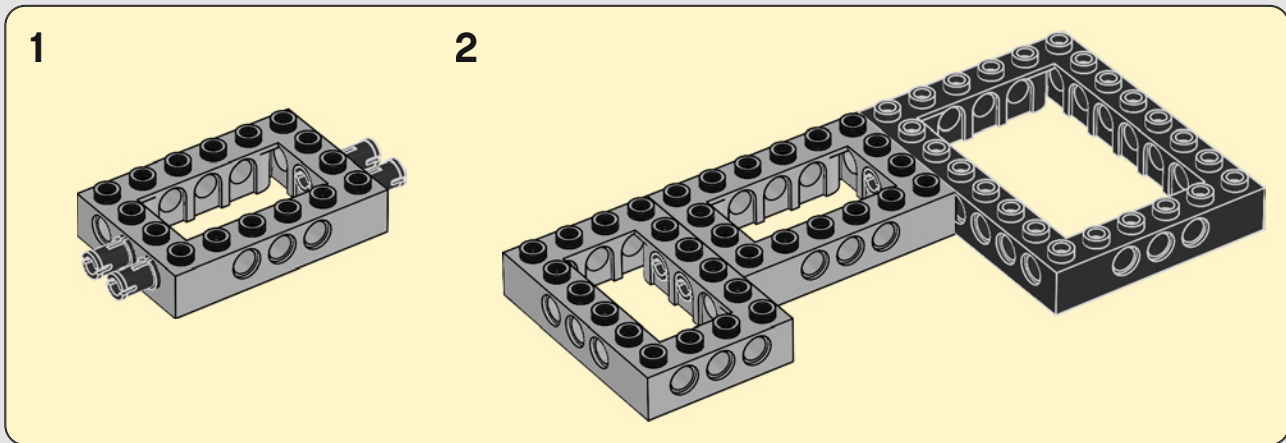


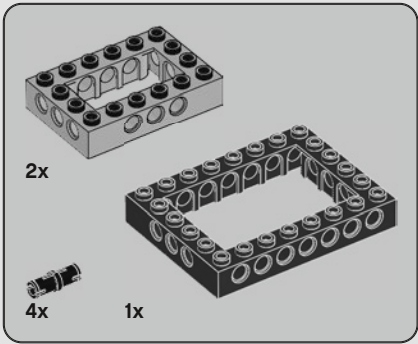
208



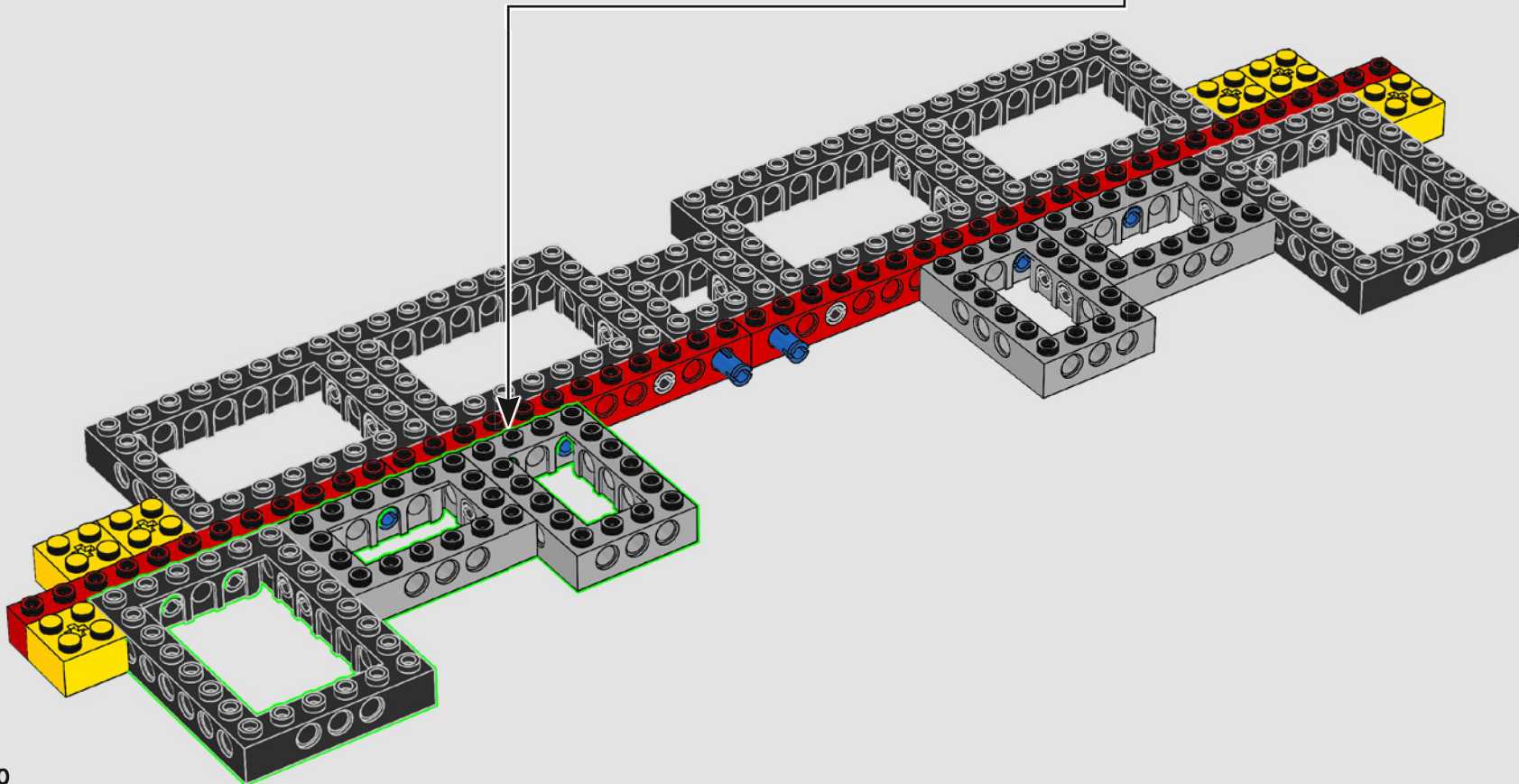
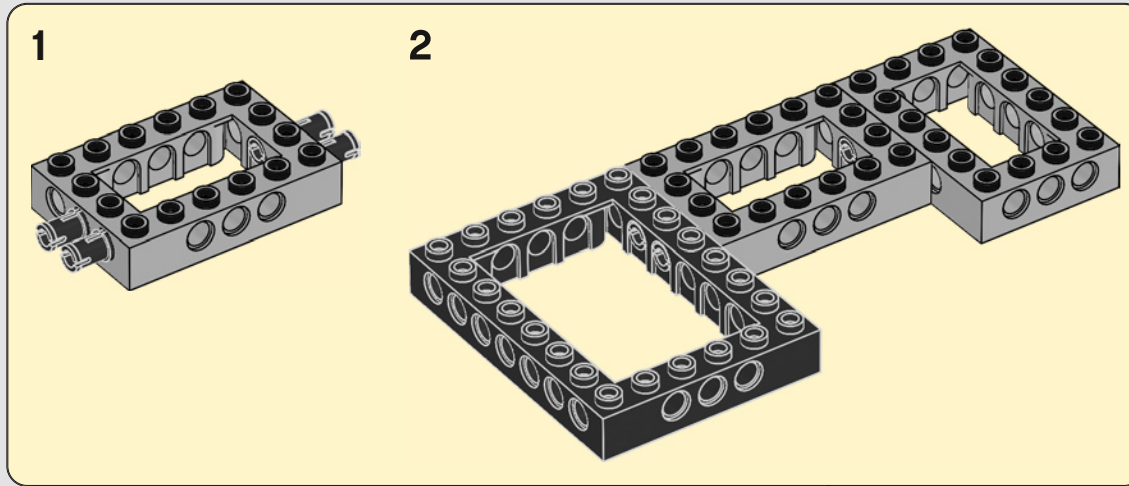


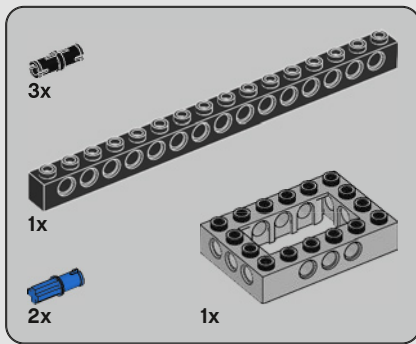
209



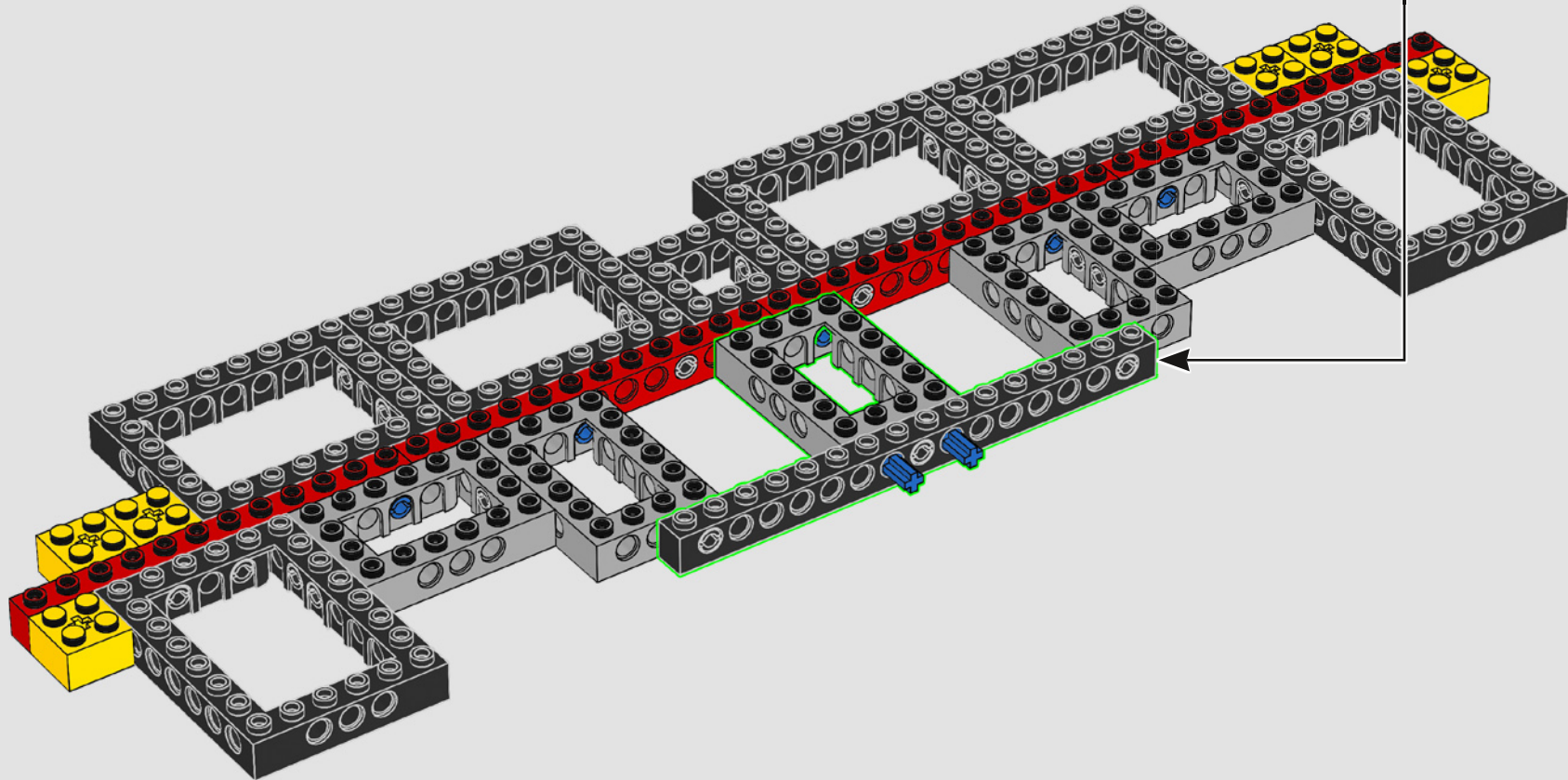
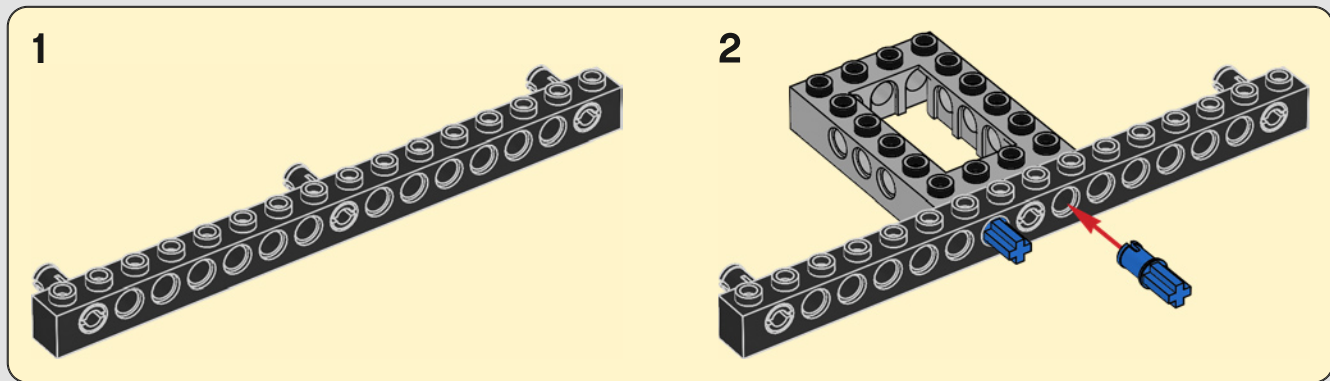


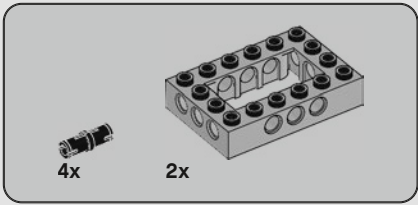
210



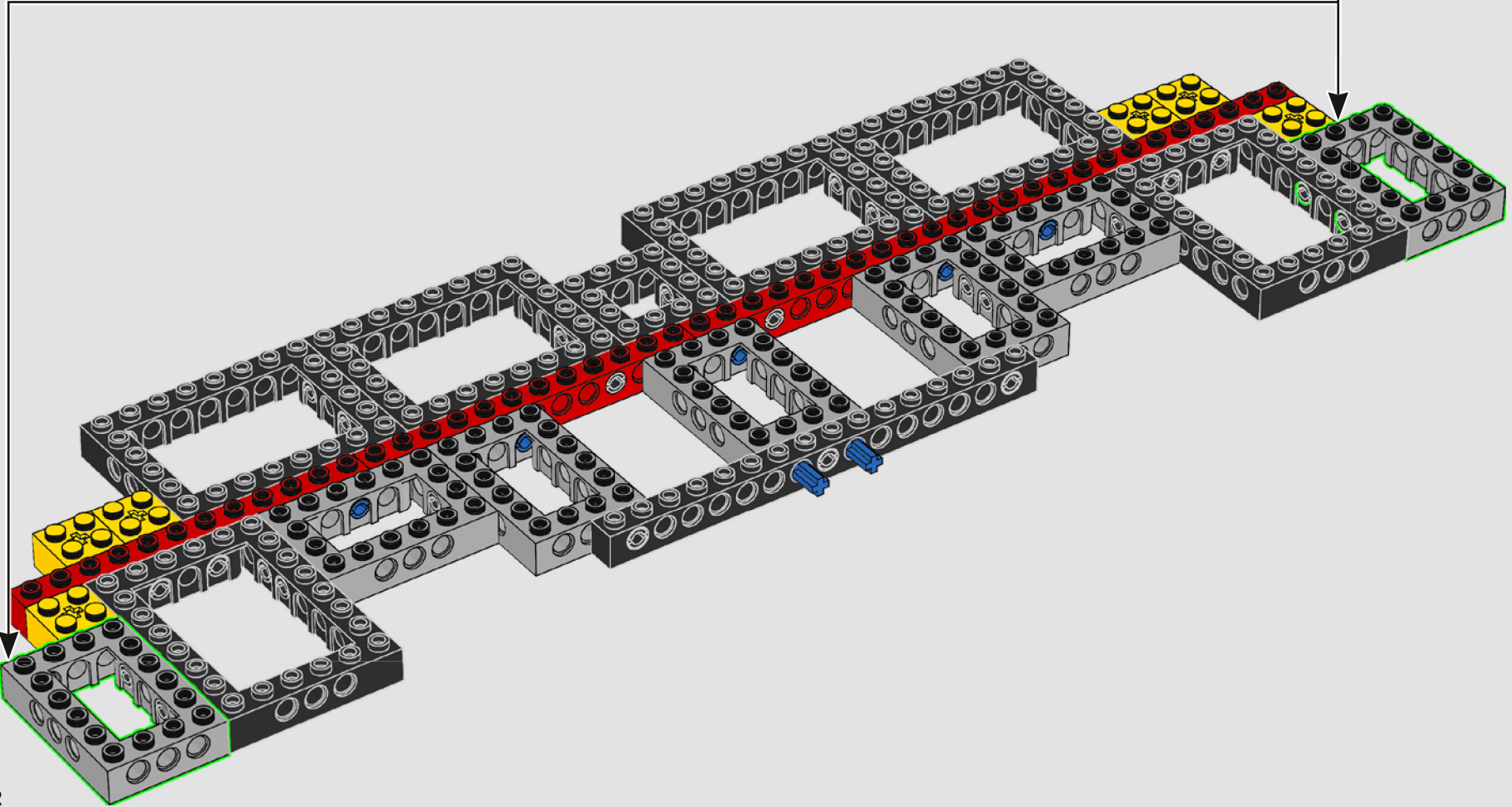
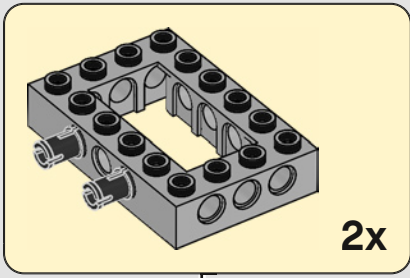


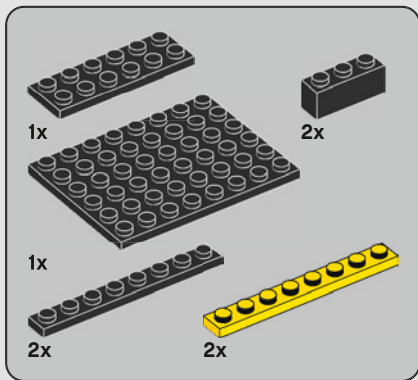
211



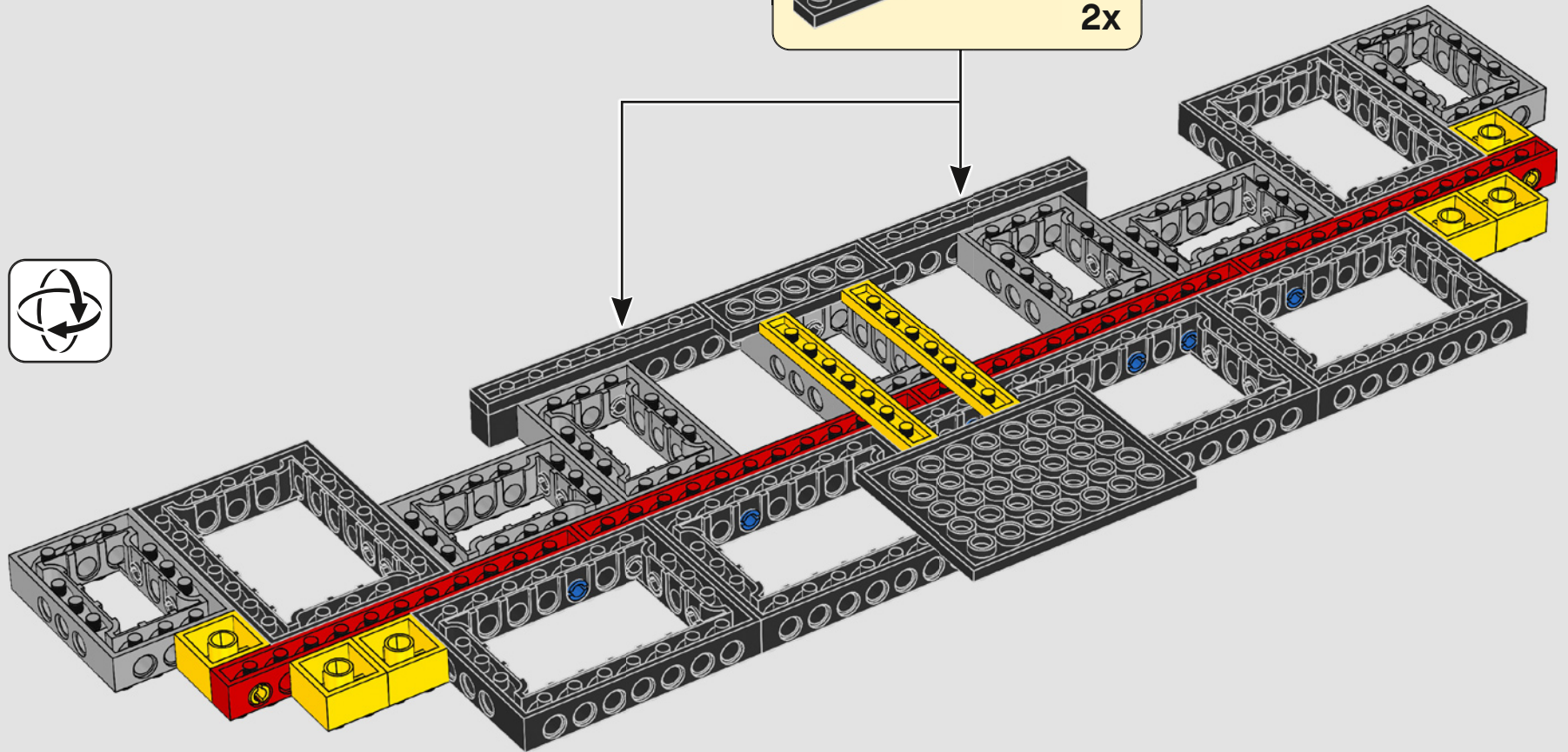
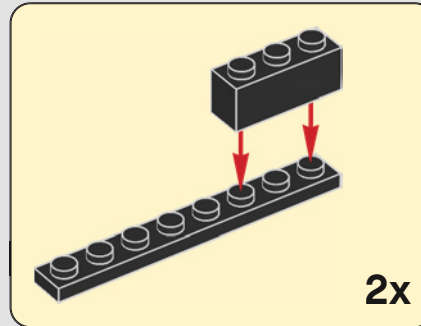


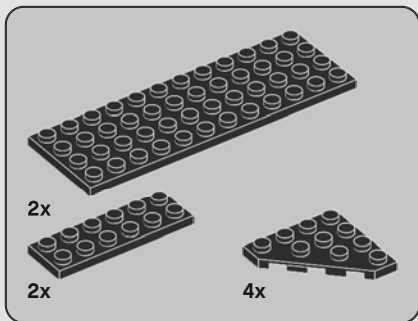
212



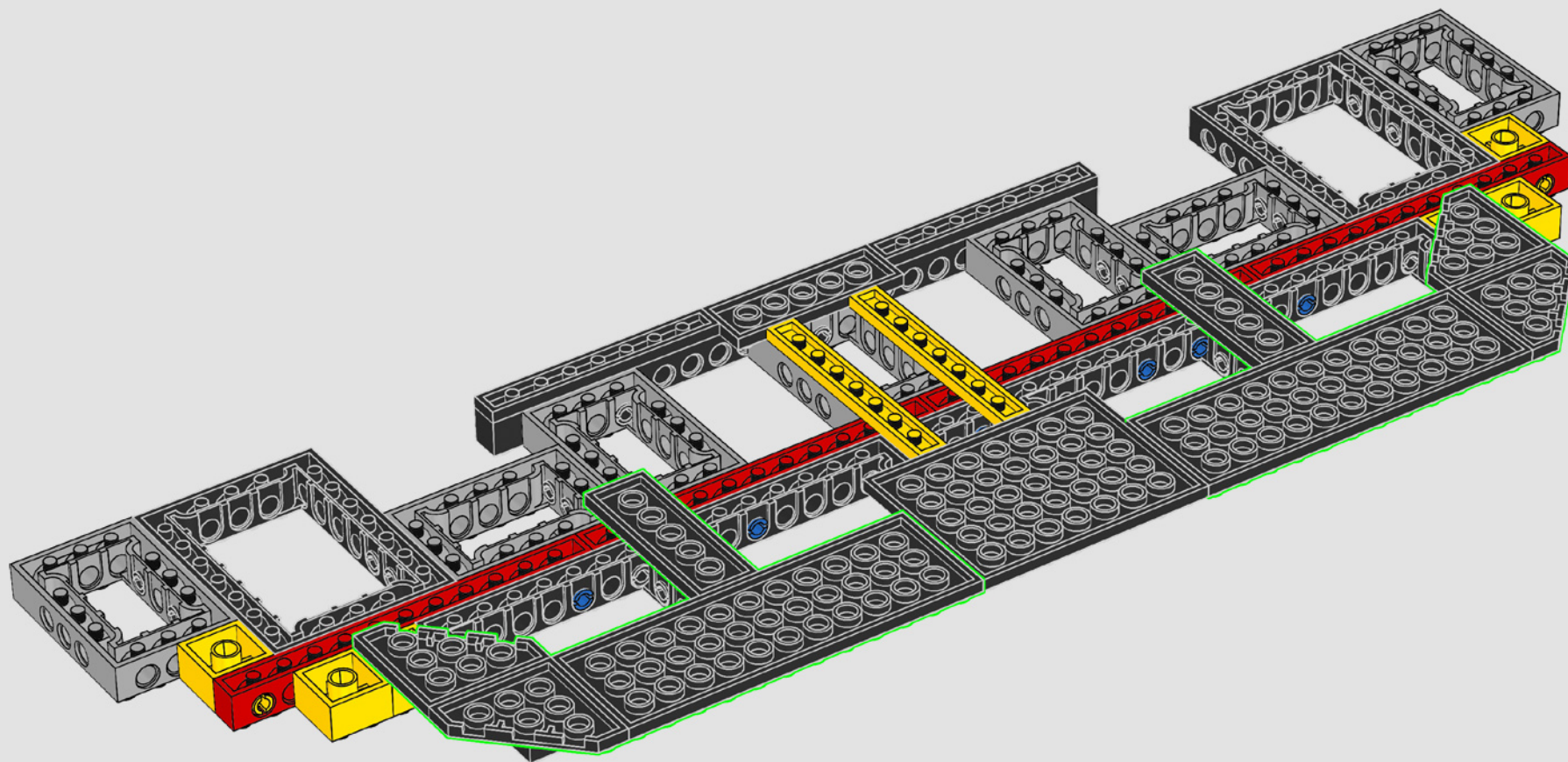


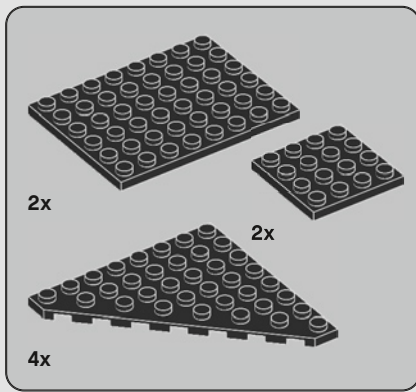
213



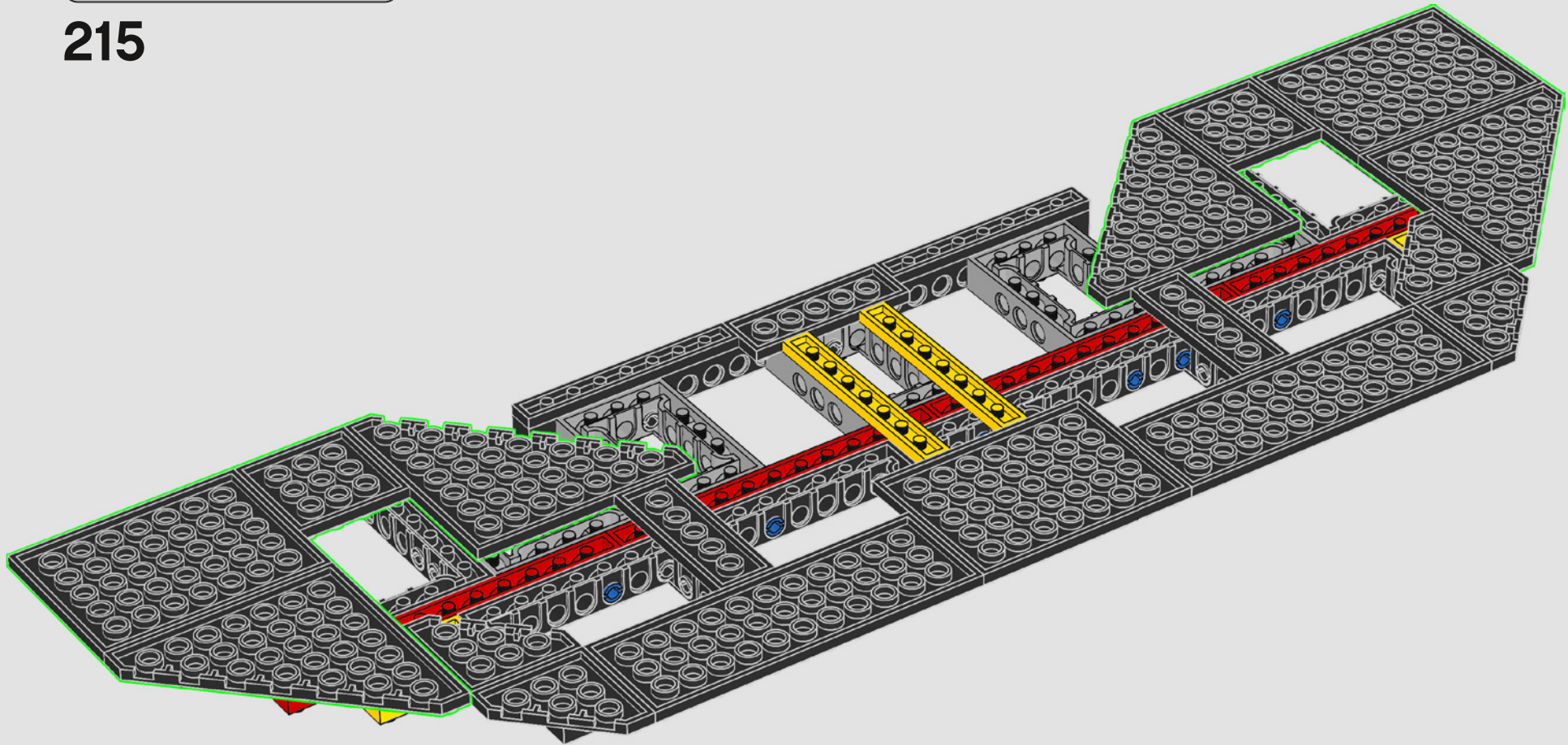


214

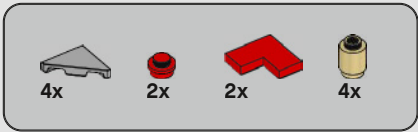




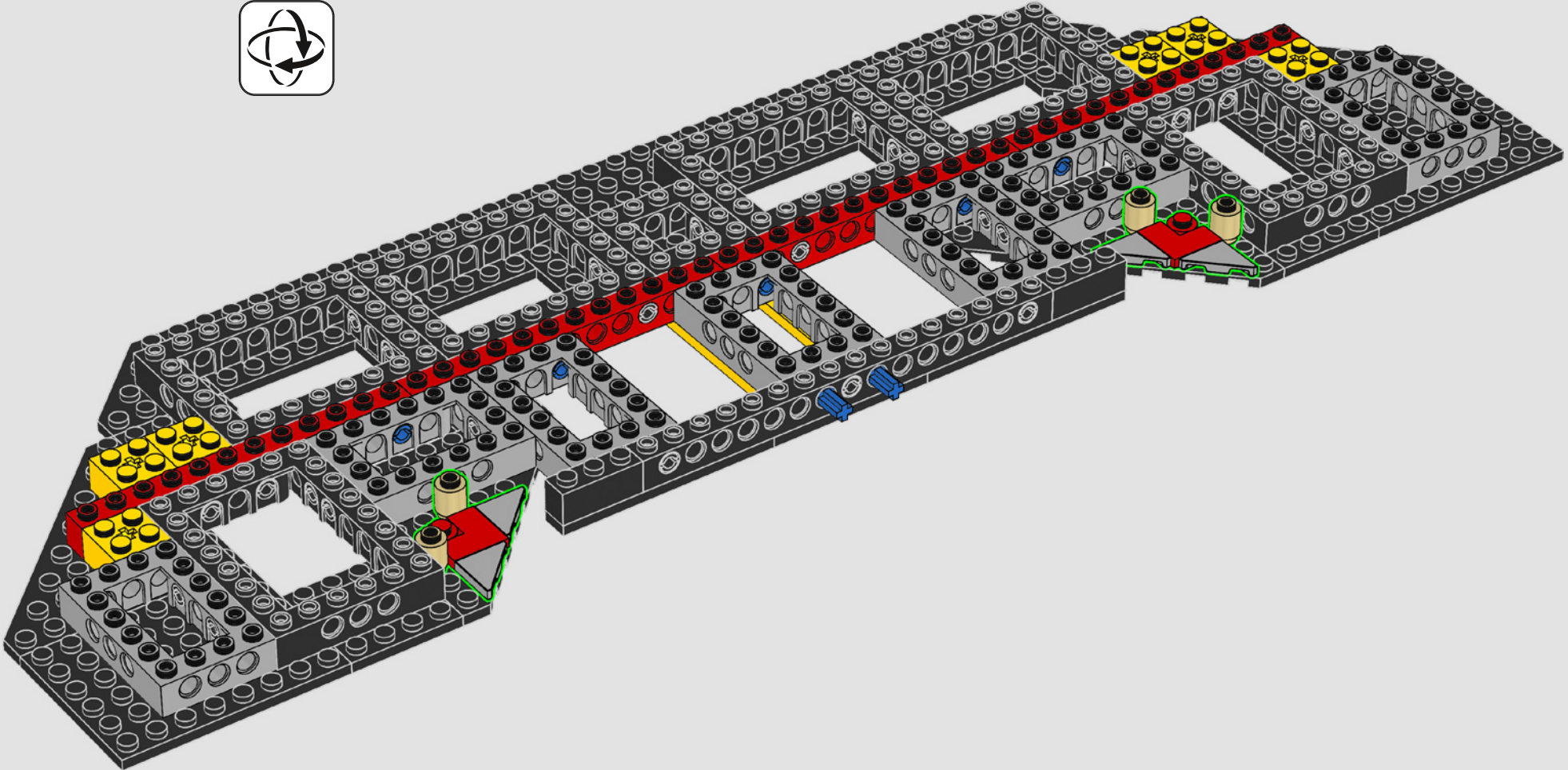
215

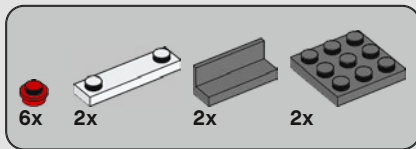


4x 2x 2x 4x

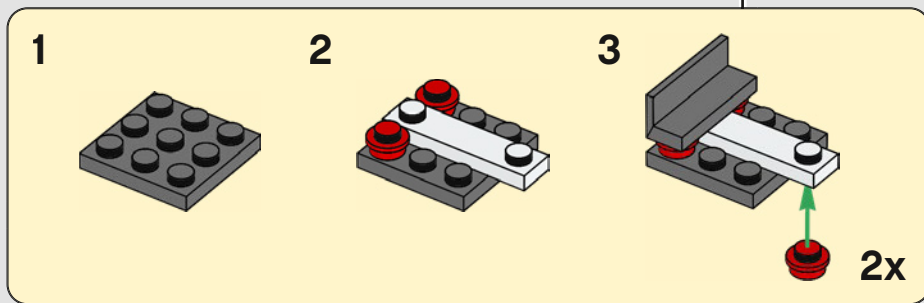
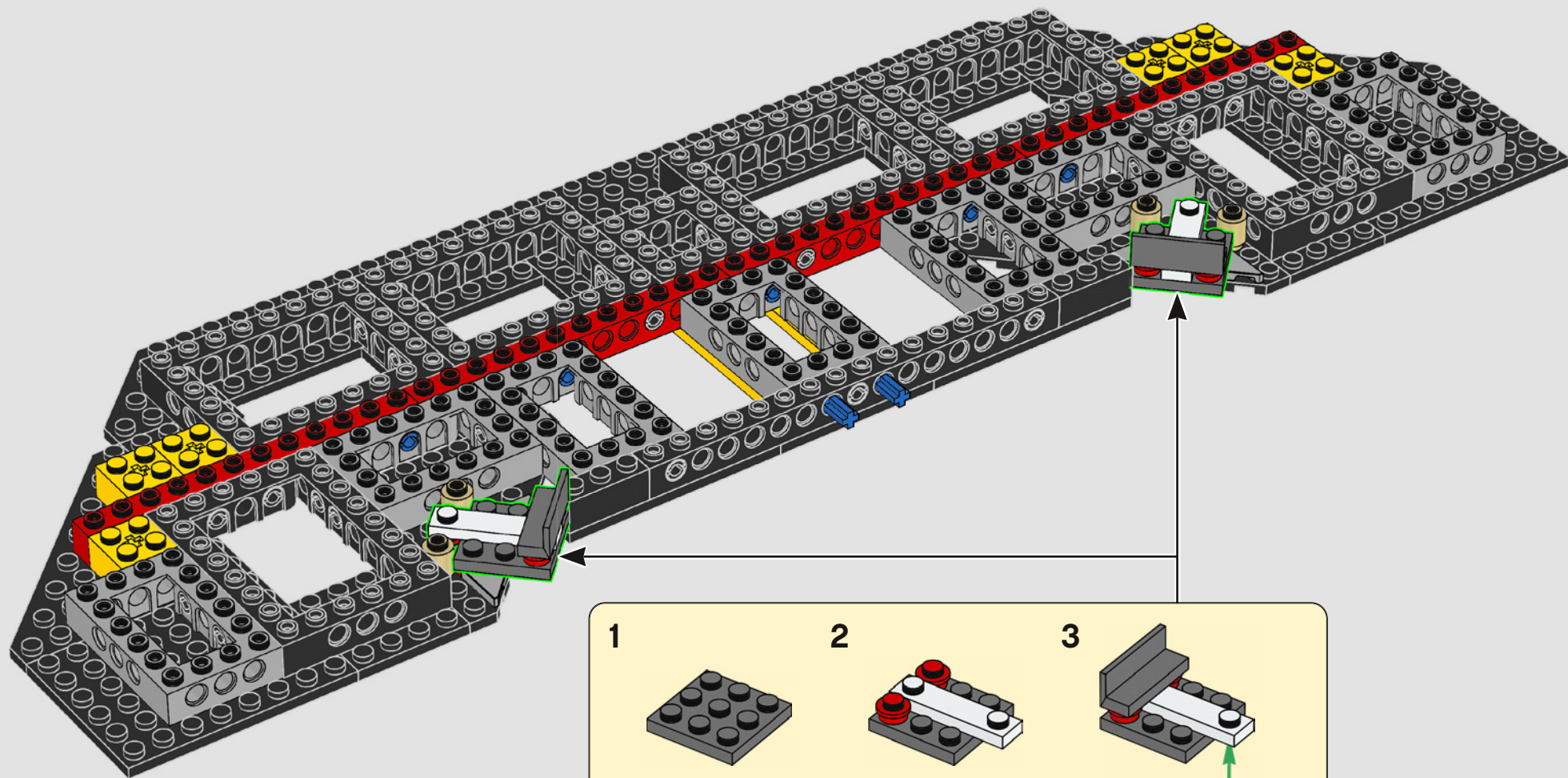


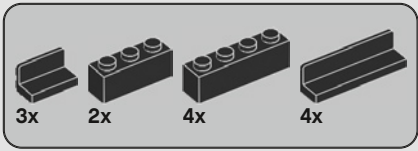
216



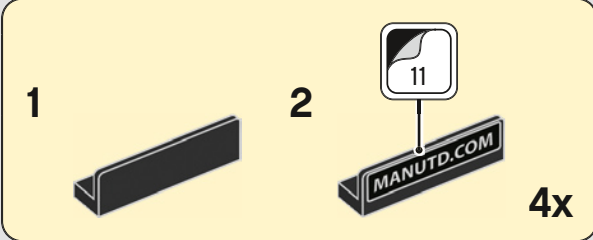
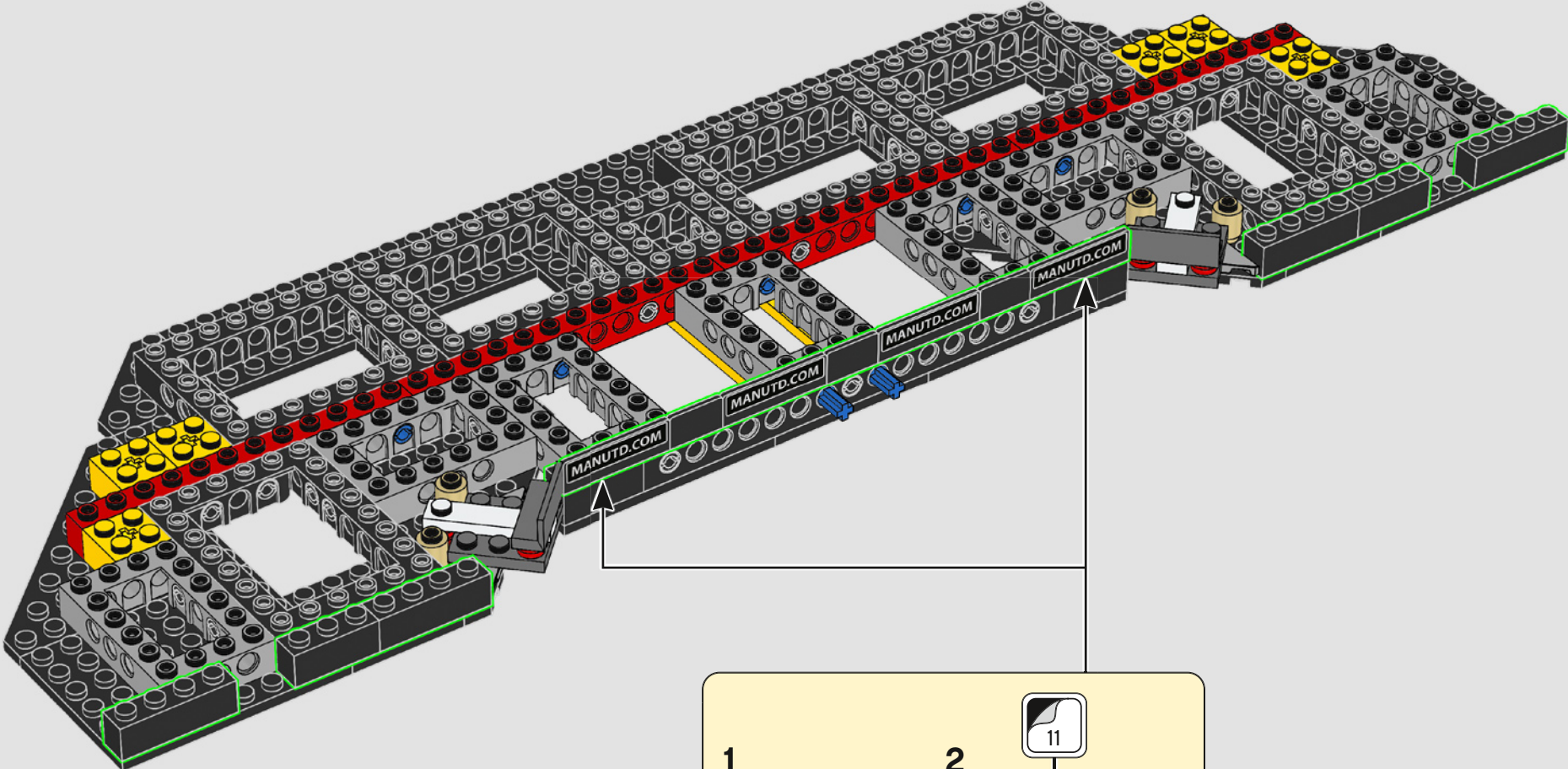


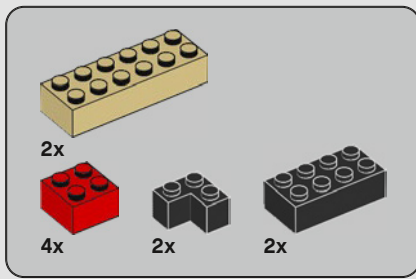
217



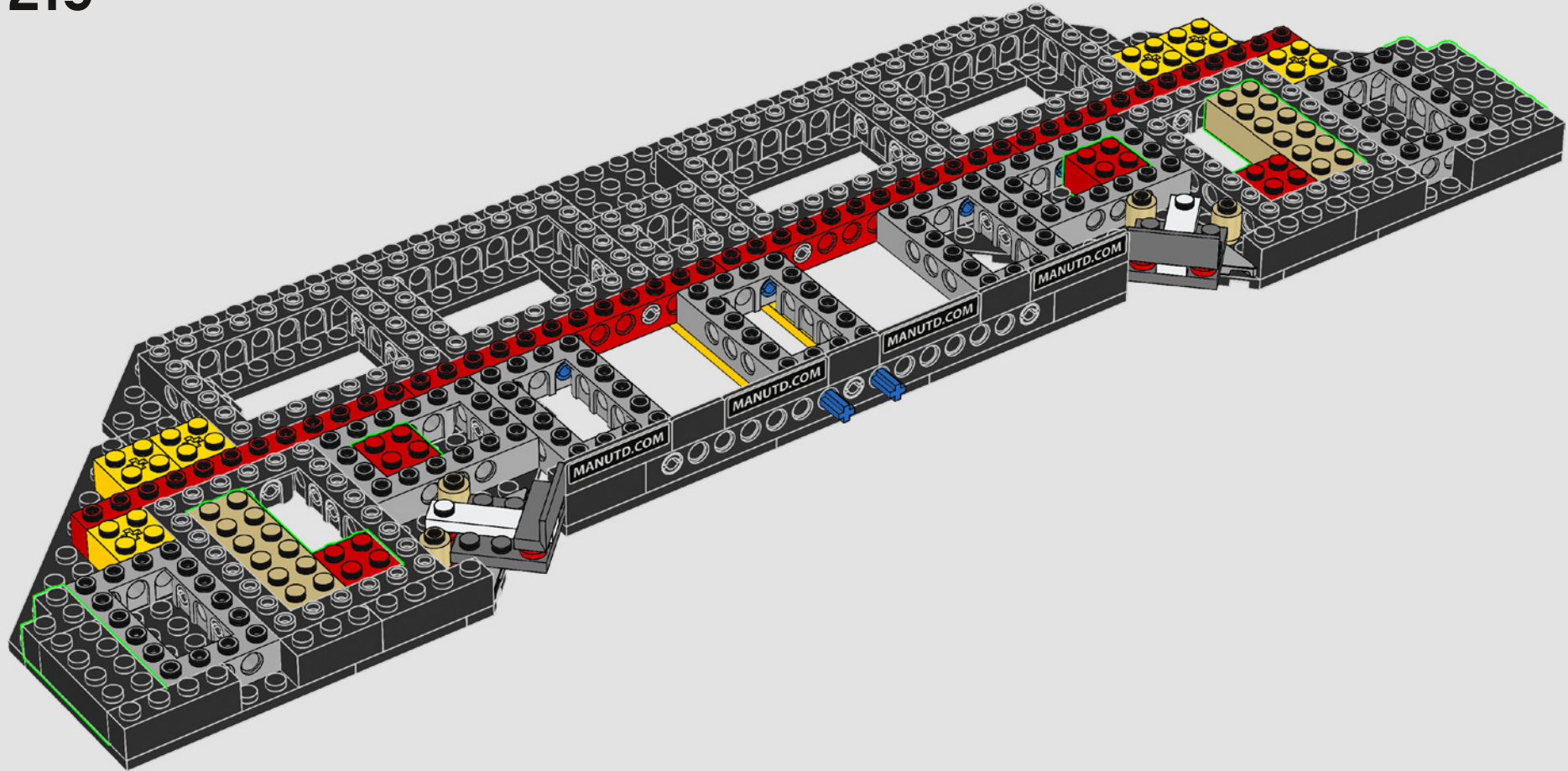


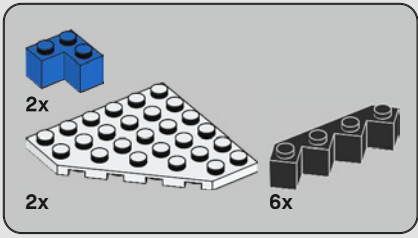
218



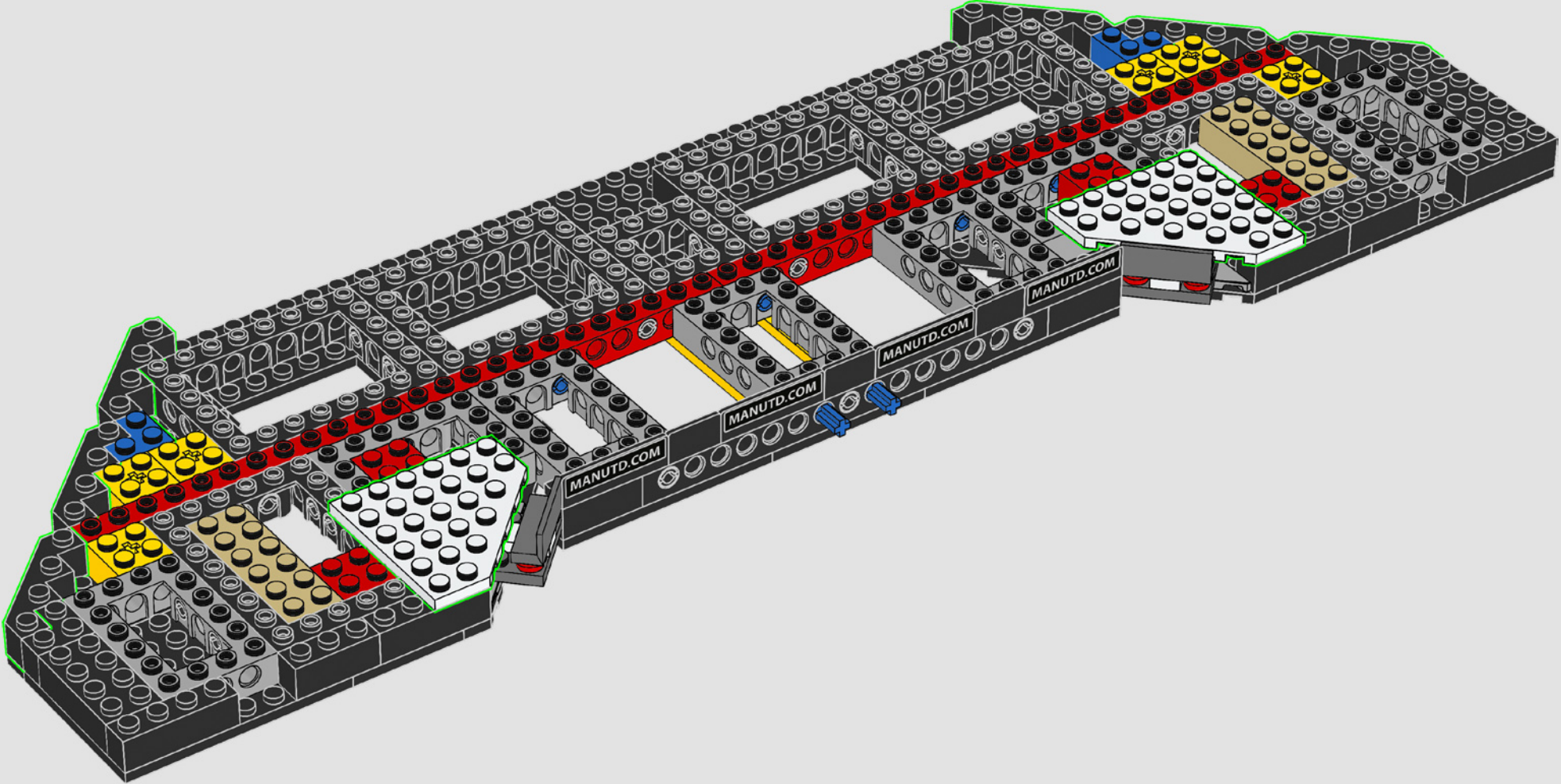


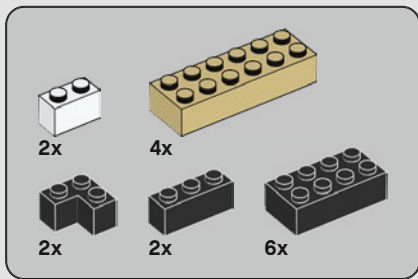
219



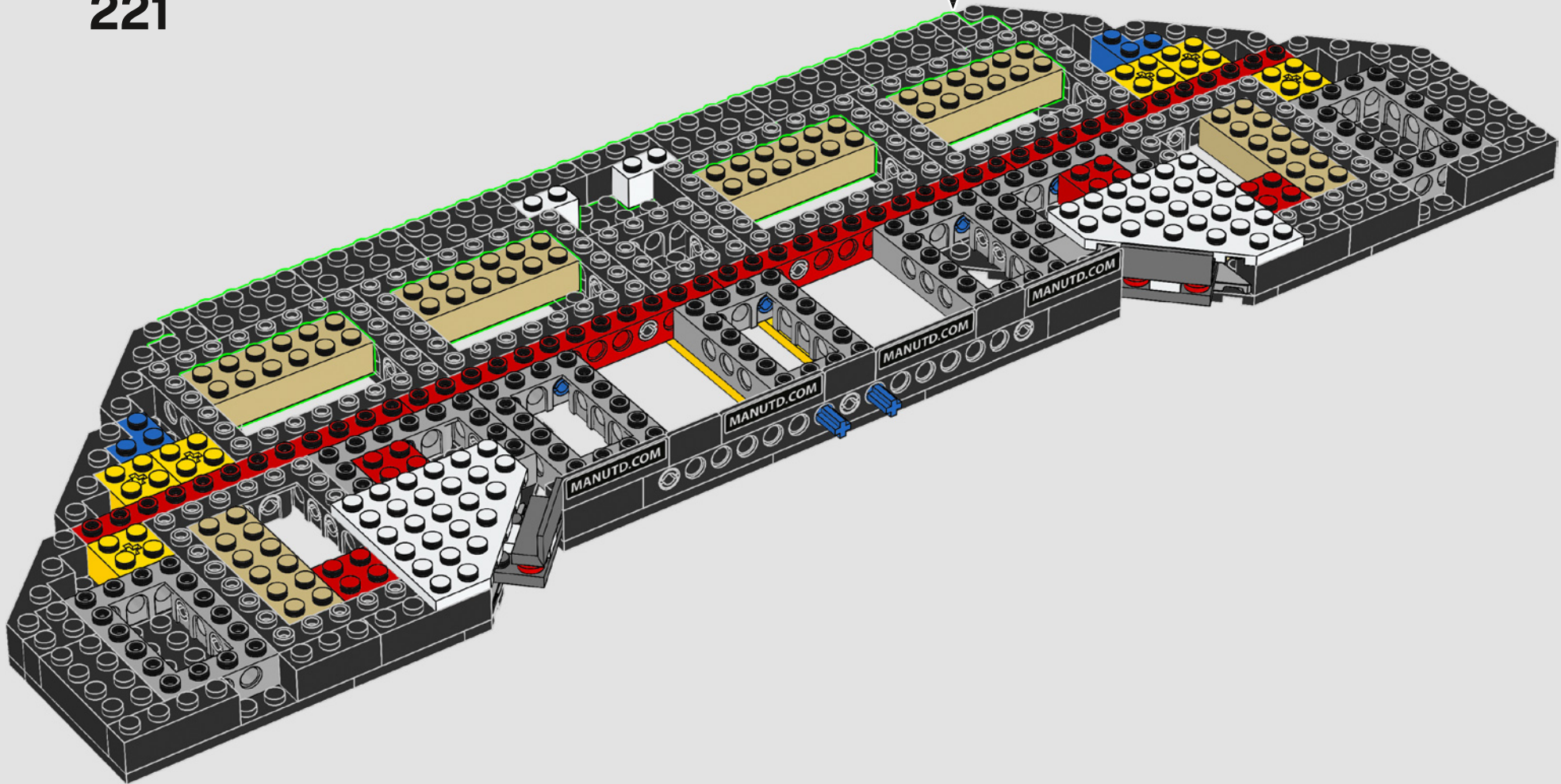
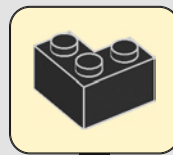


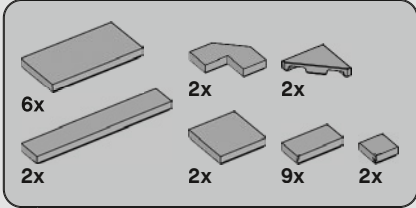
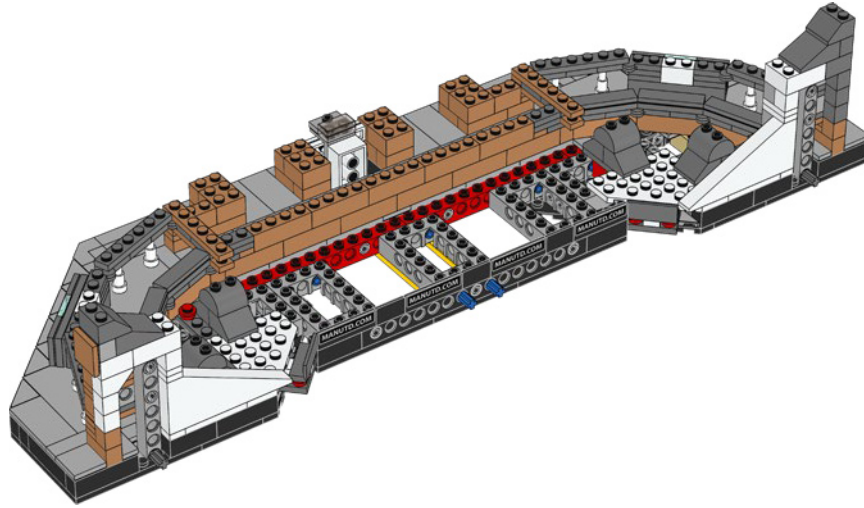
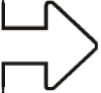
220



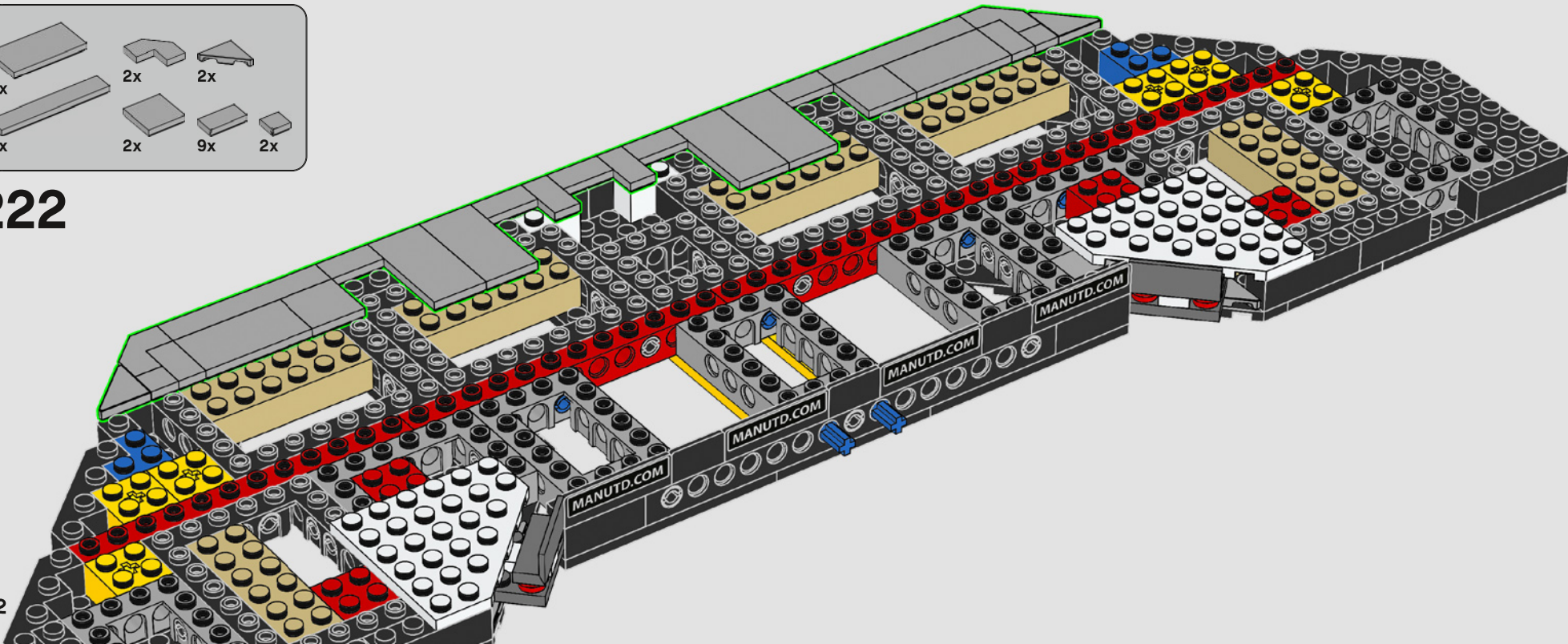


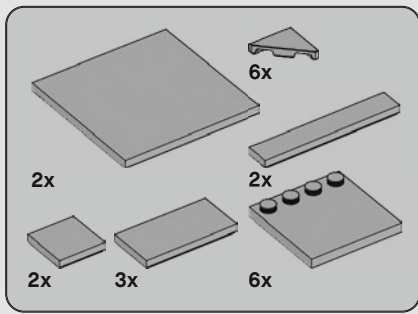
221



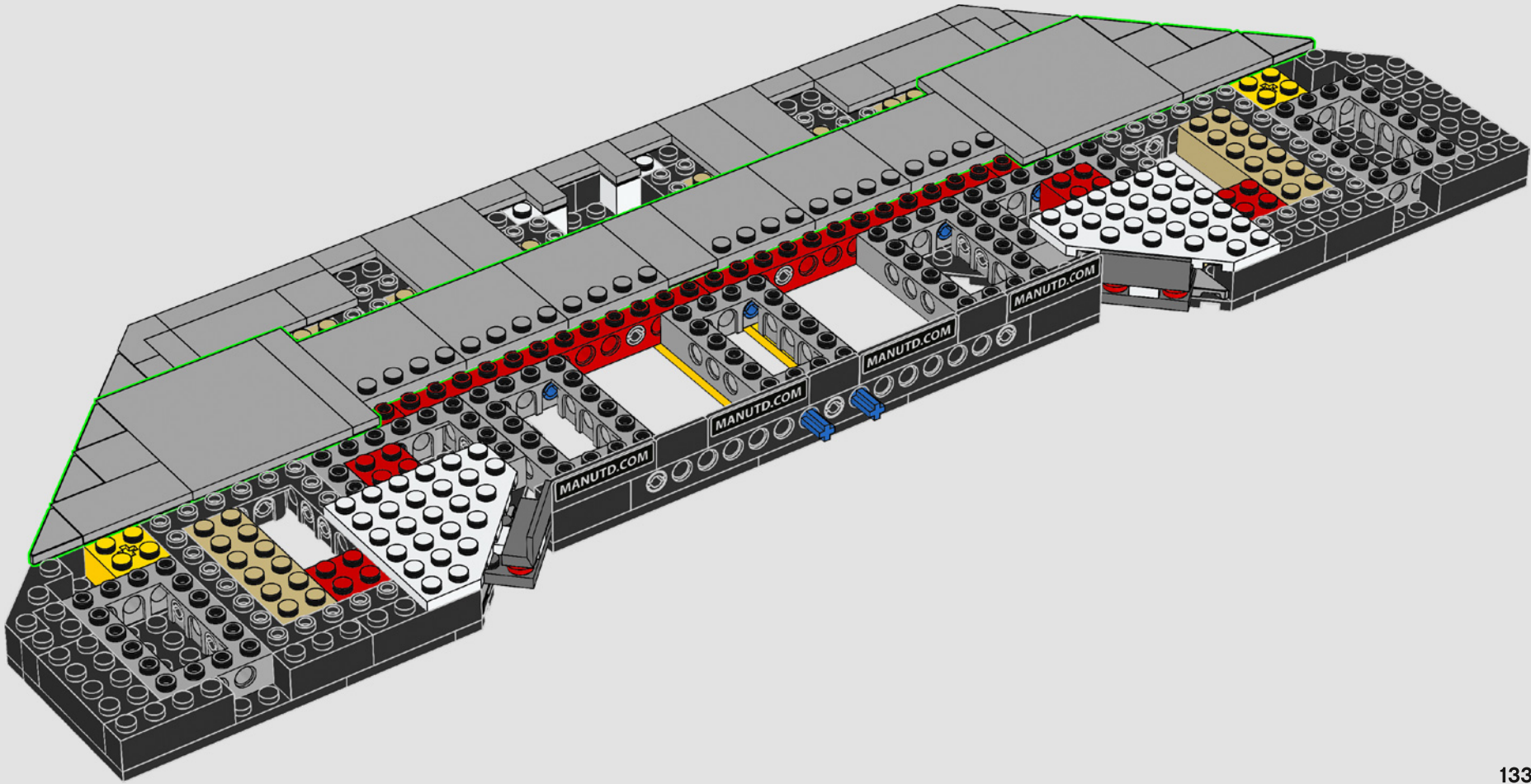


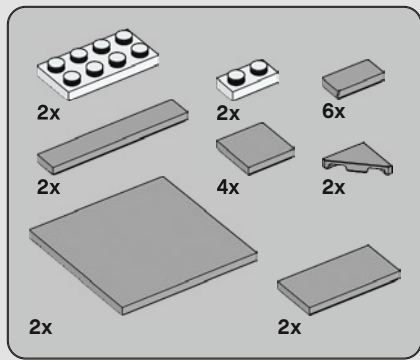
222



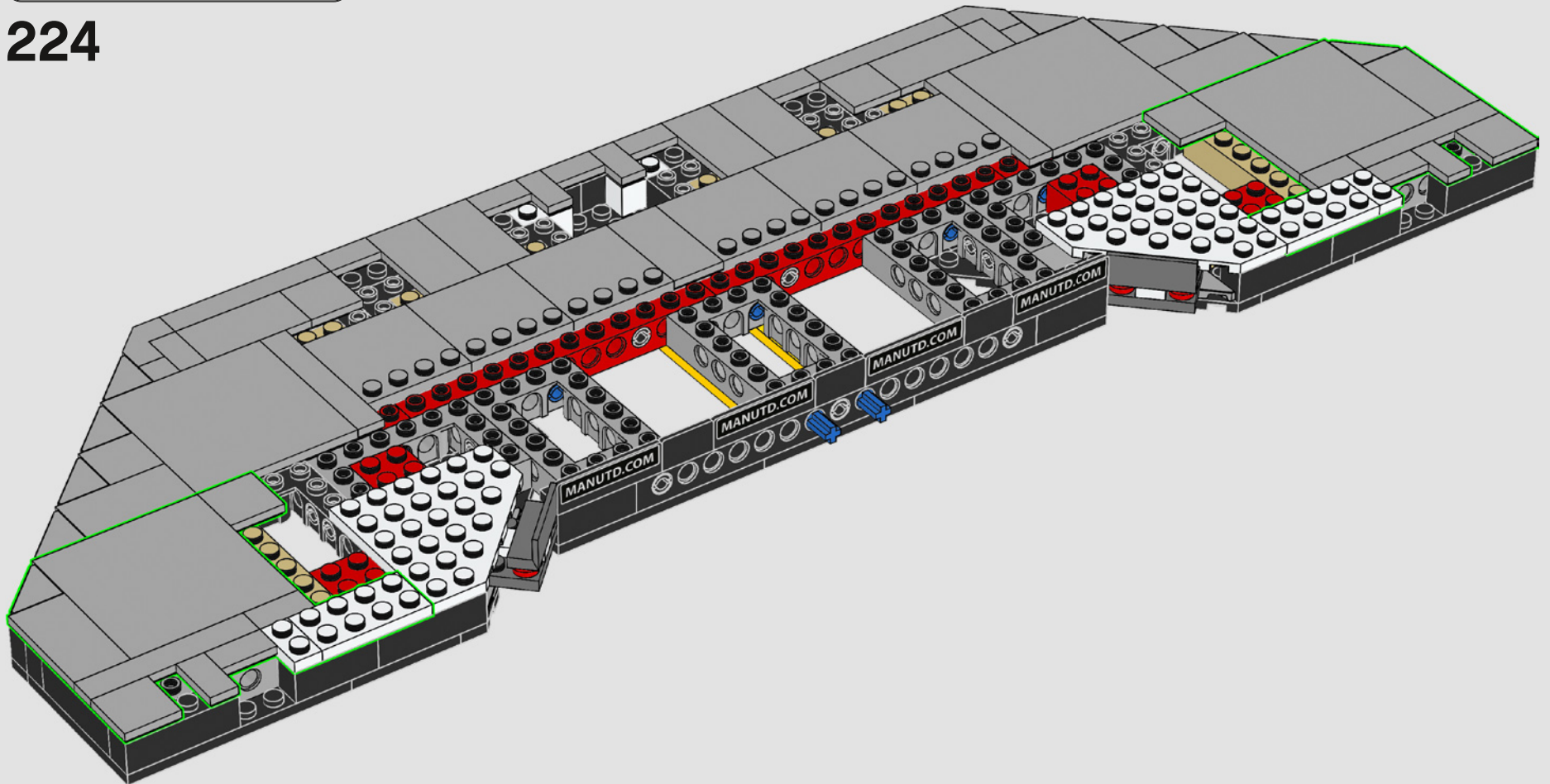


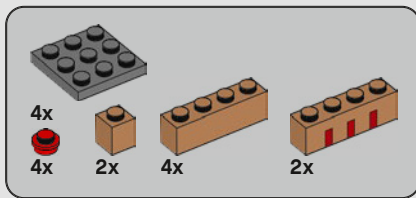
223



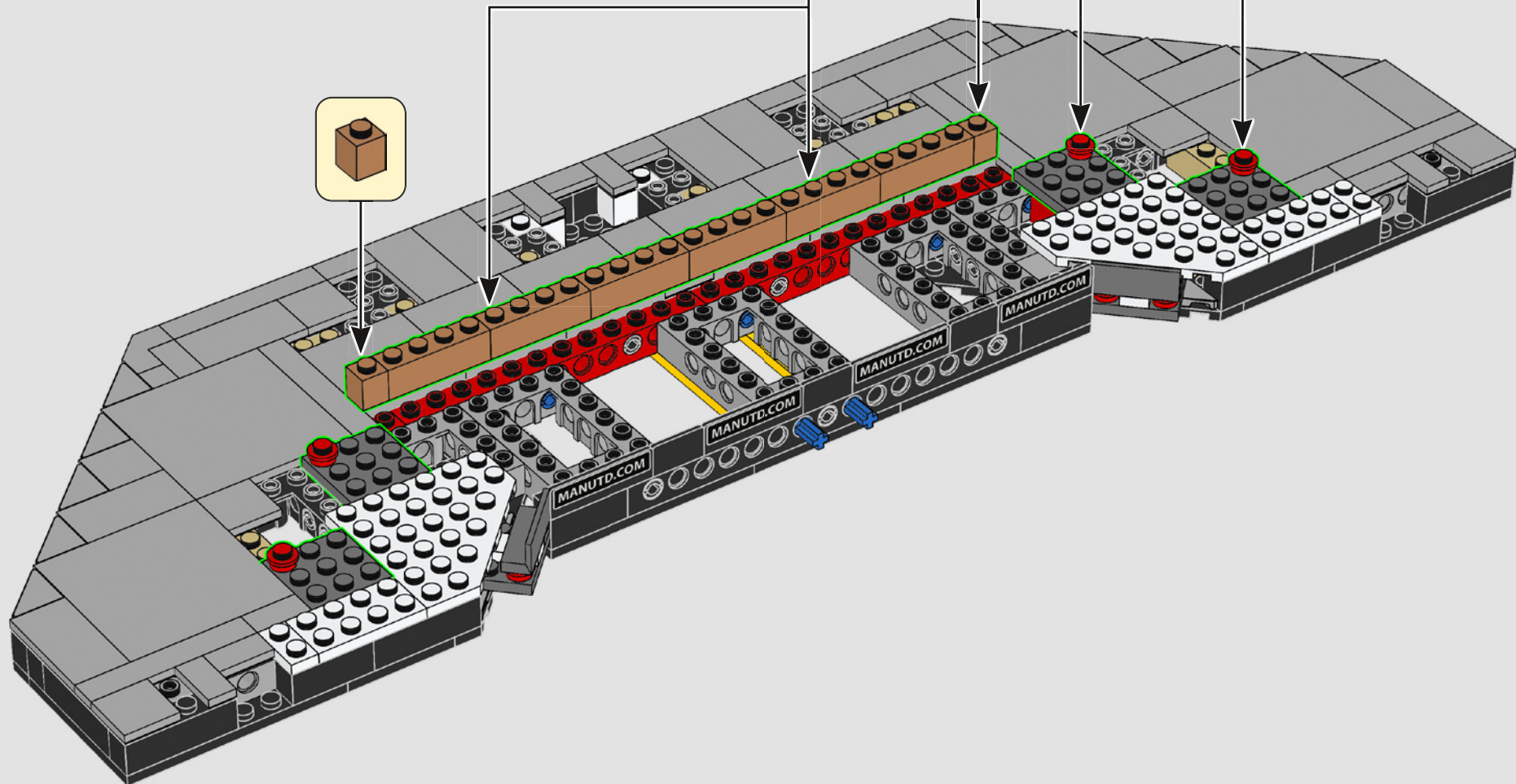
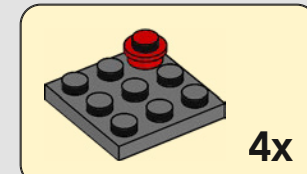
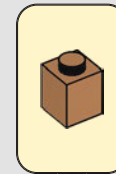
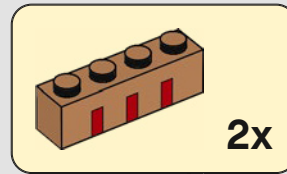


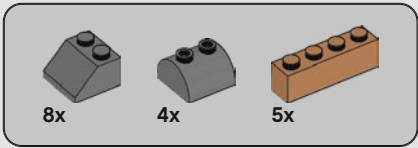
224



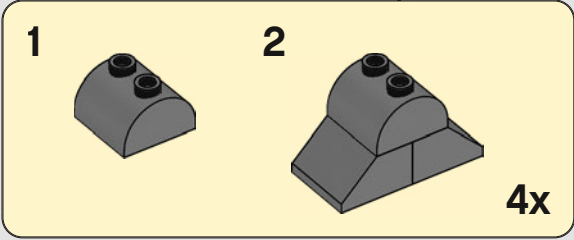
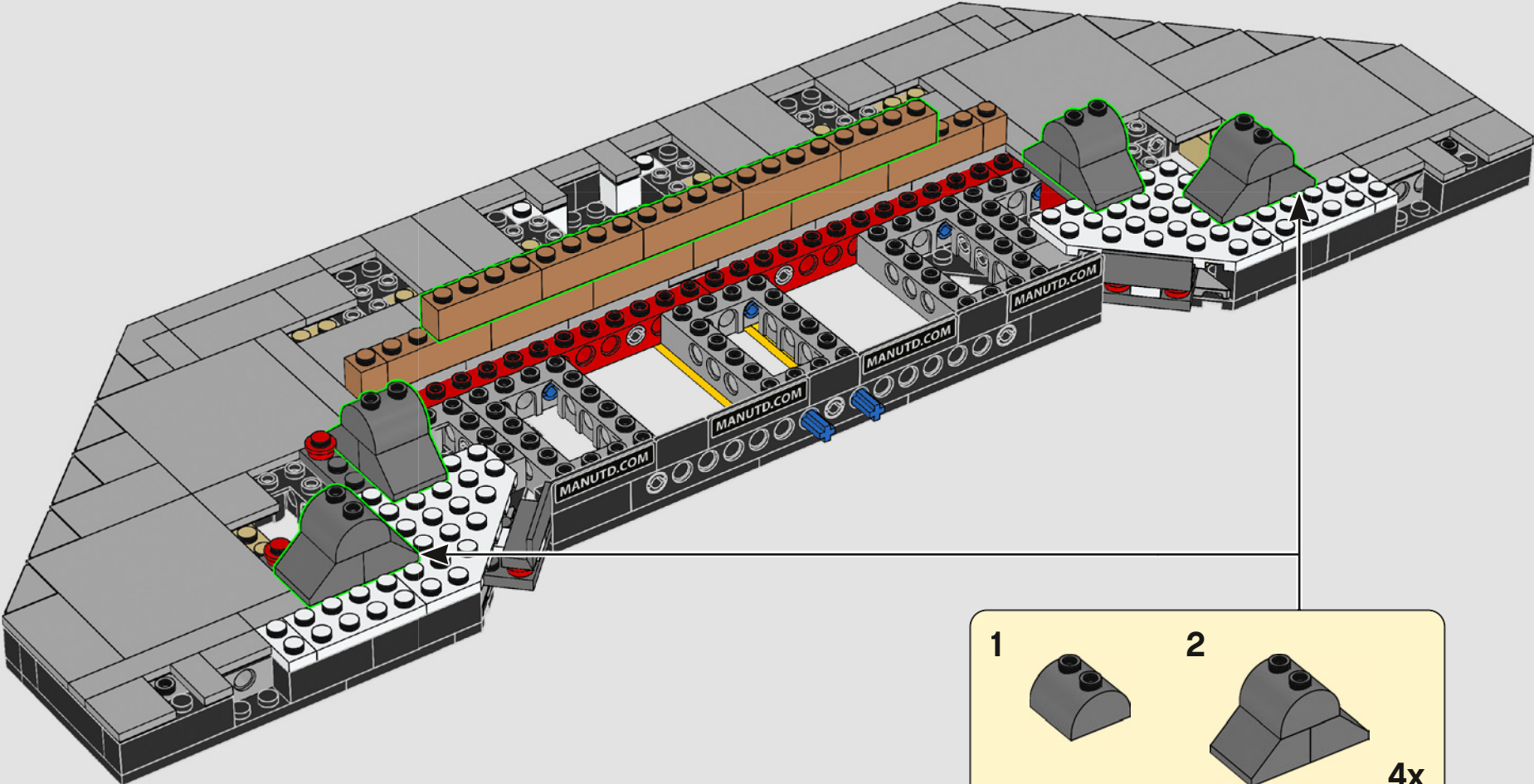


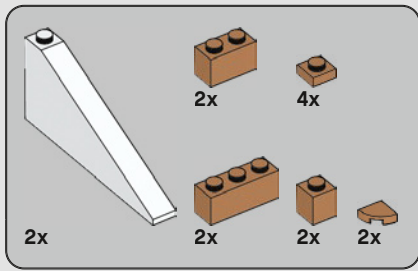
225



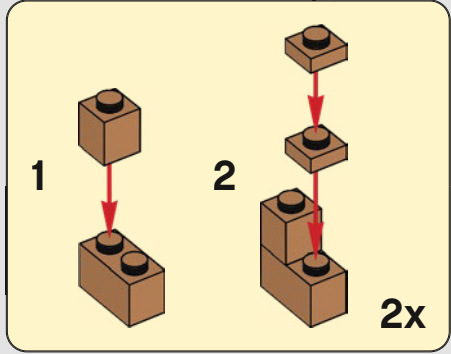
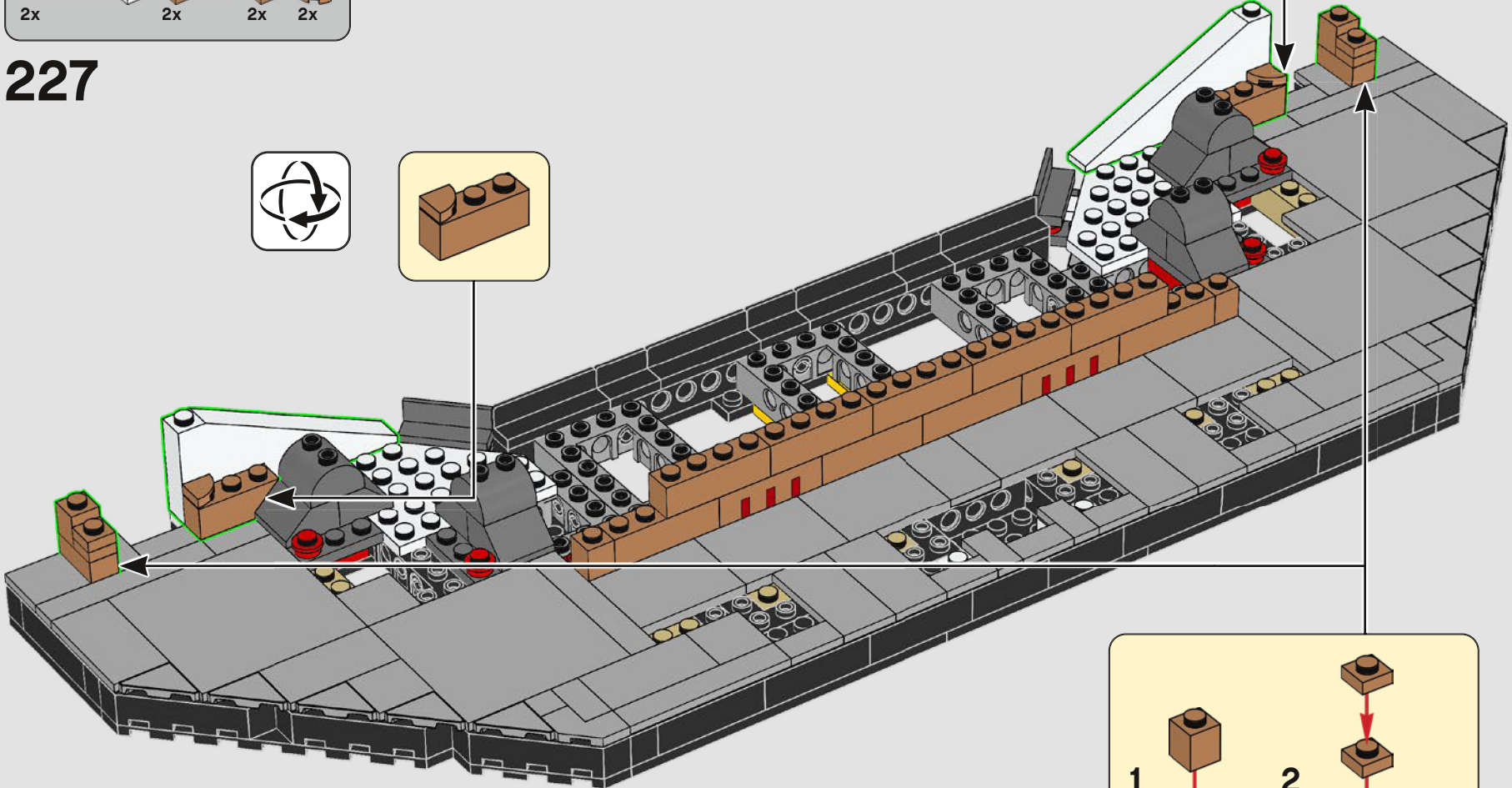
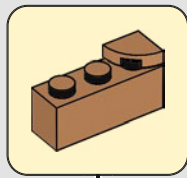
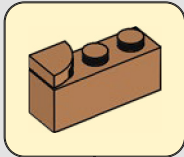


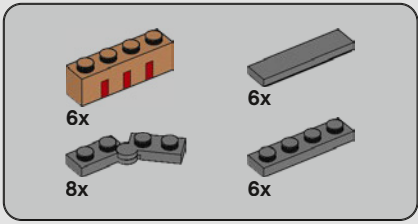
226





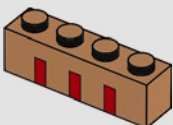
227



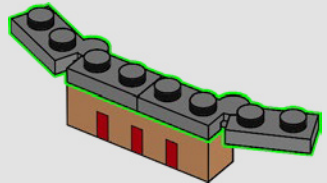


228

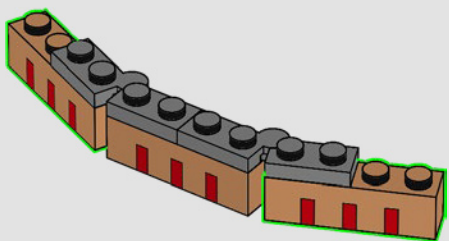
1



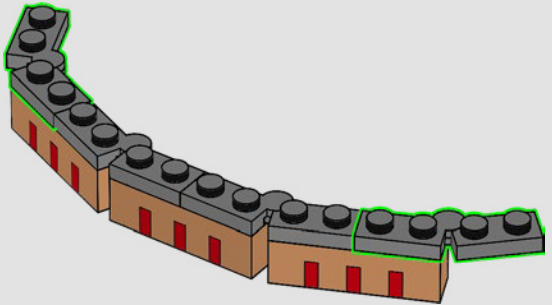
2



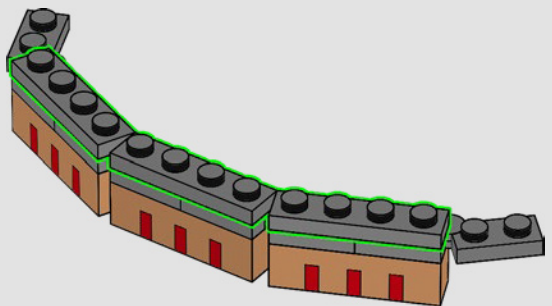
3



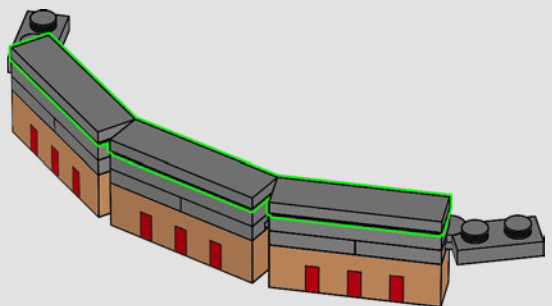
4



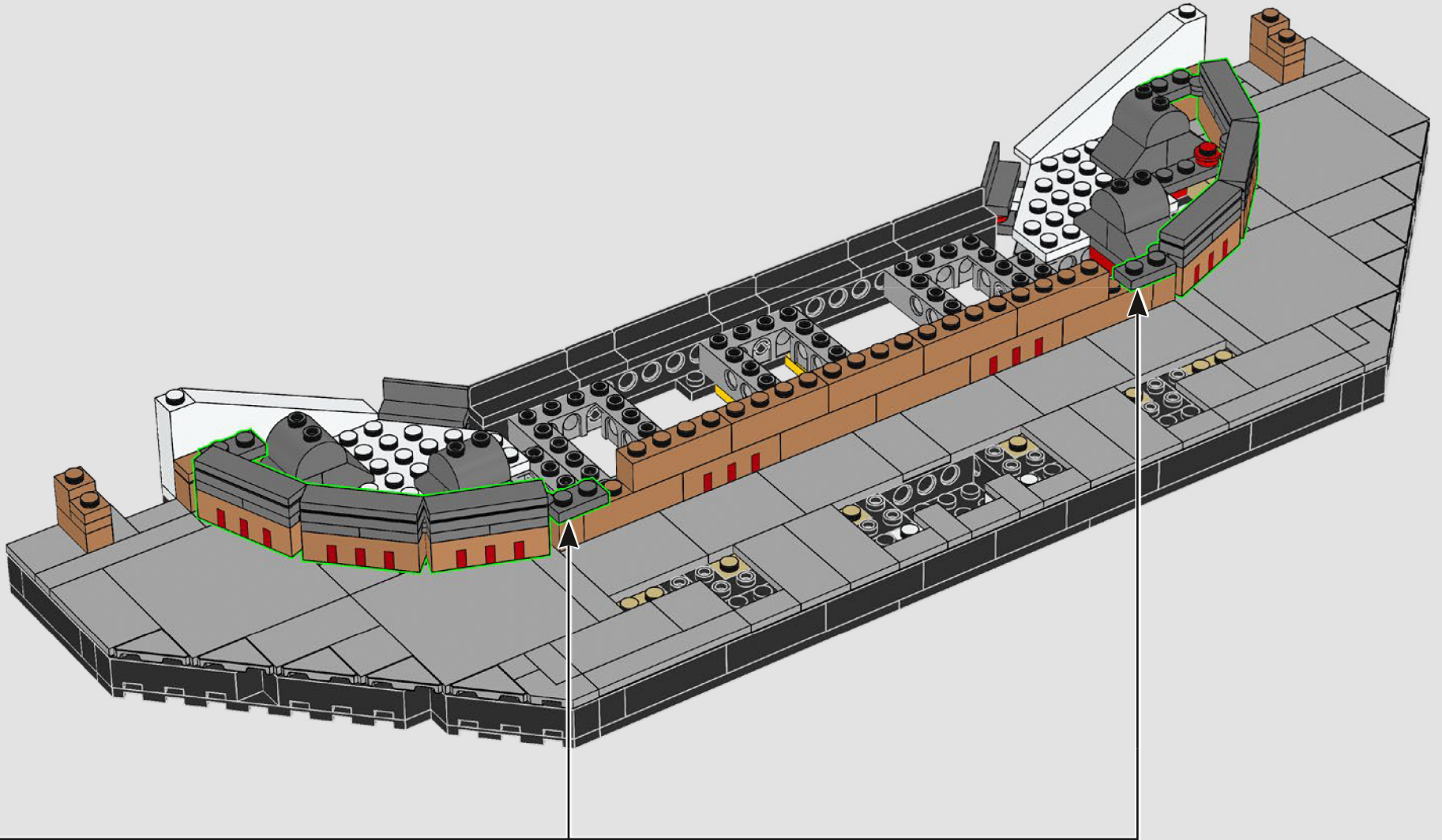
5

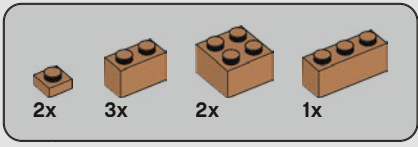


6

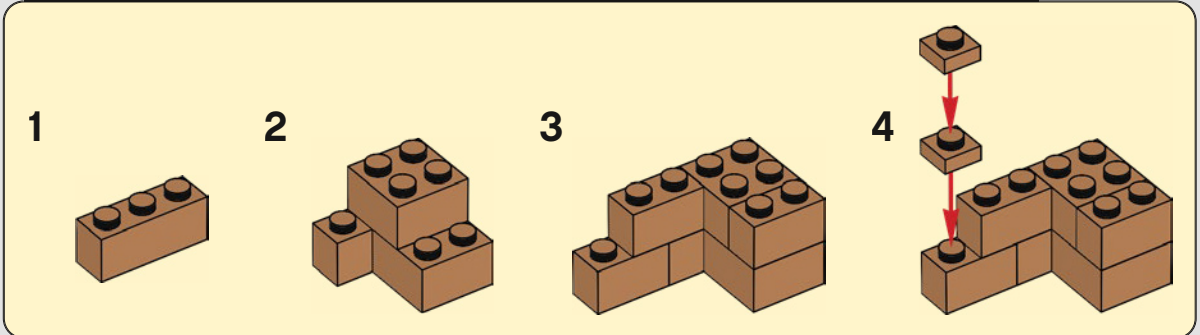
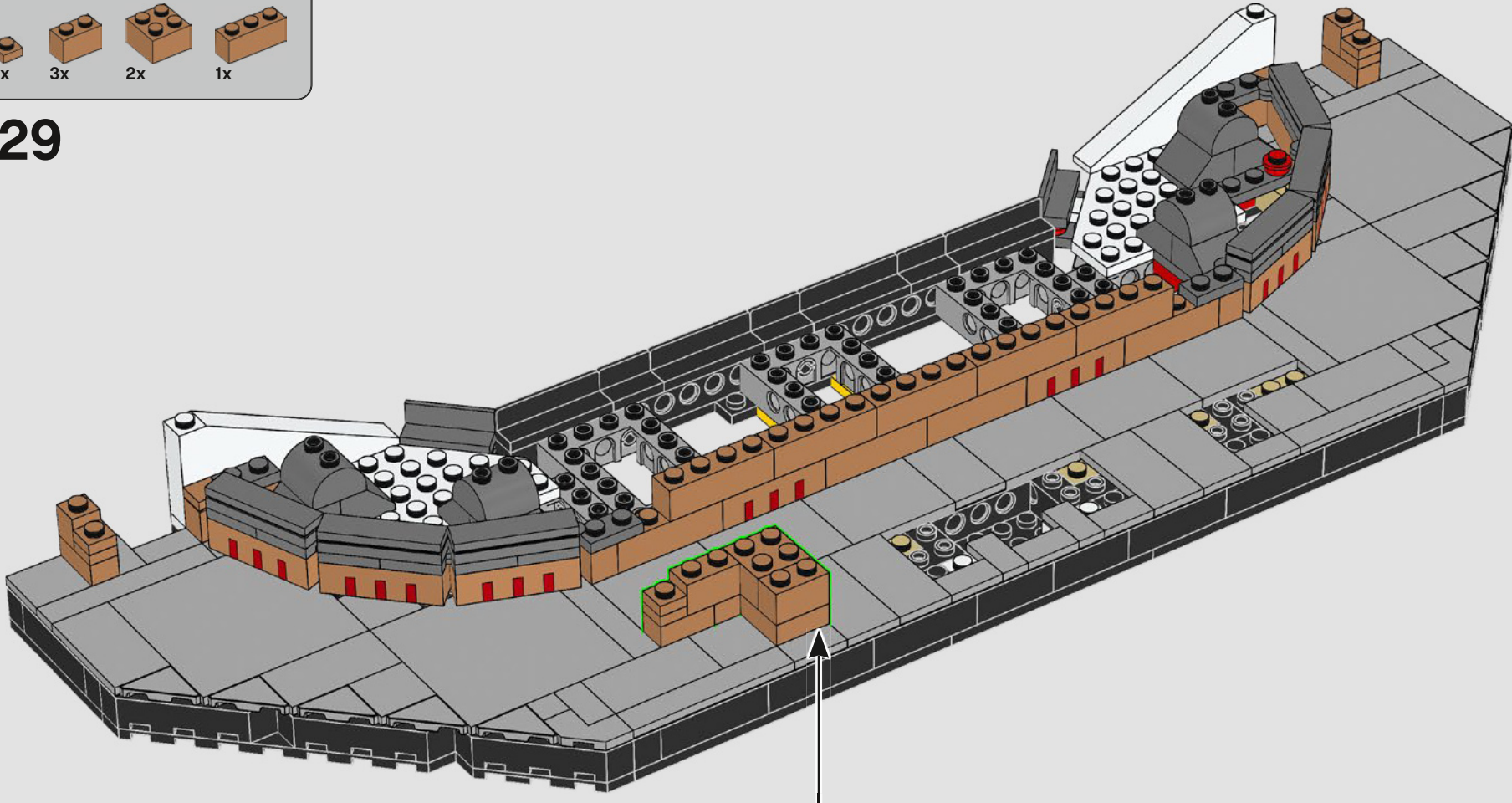


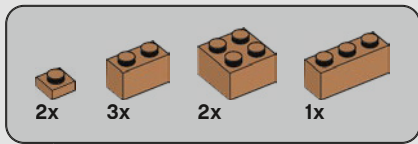
2x



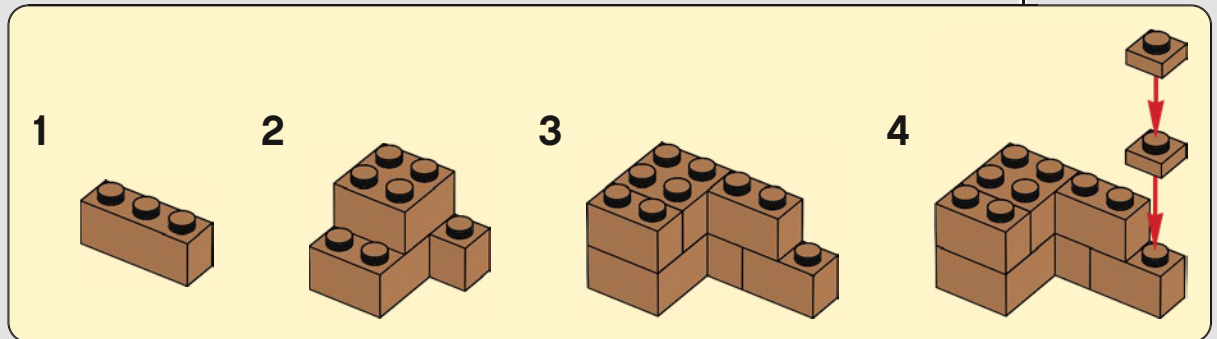
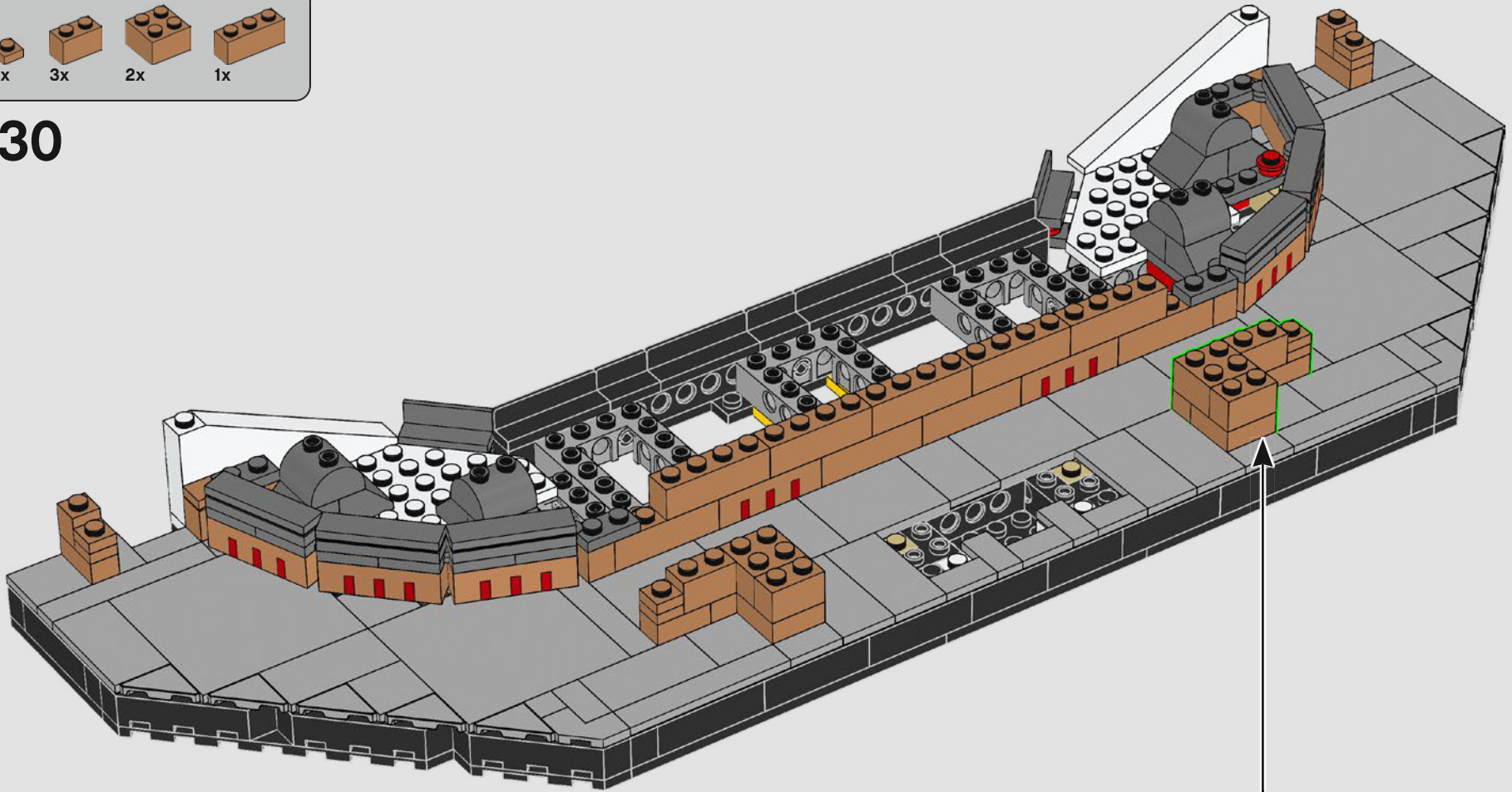


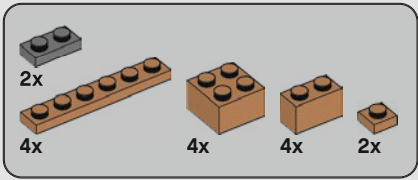
229



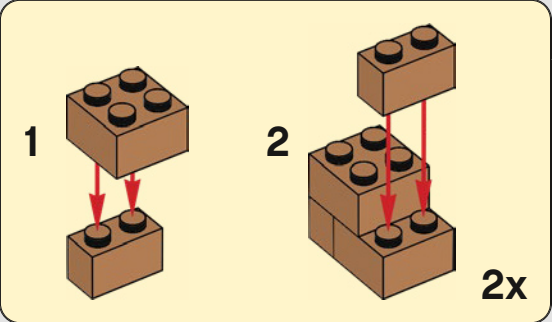
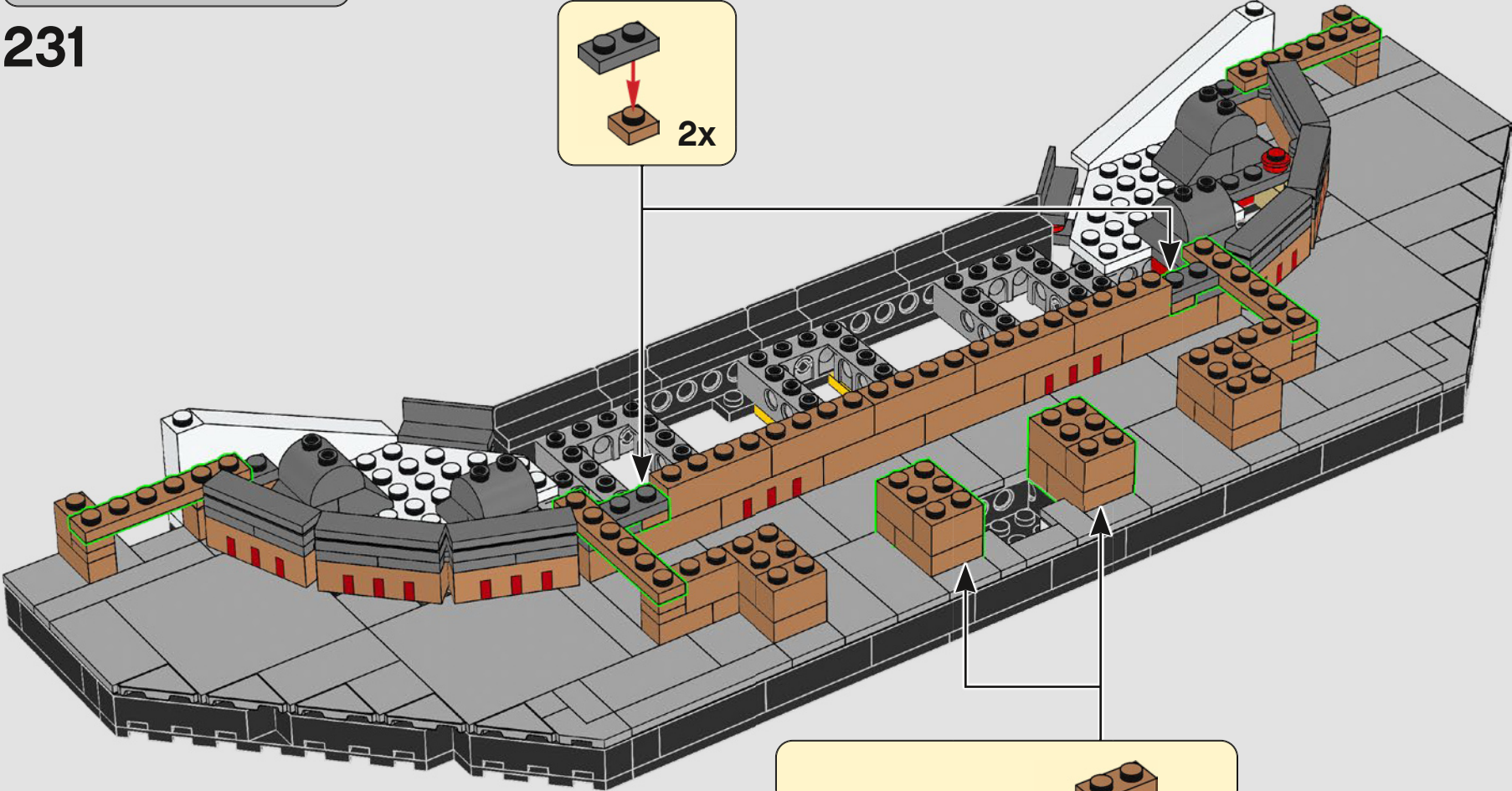
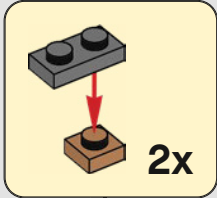


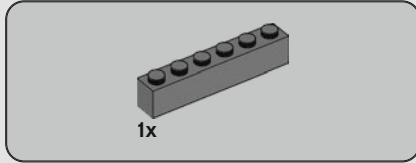
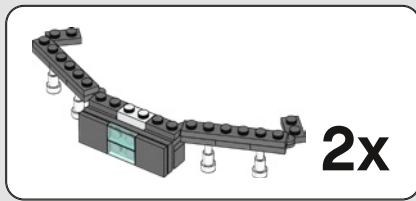
230



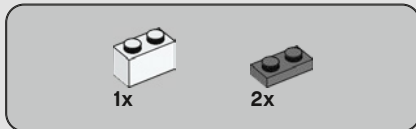
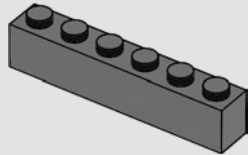


231

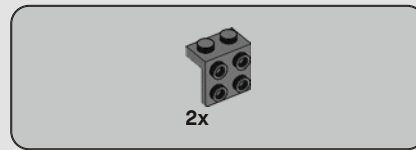
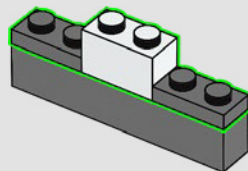




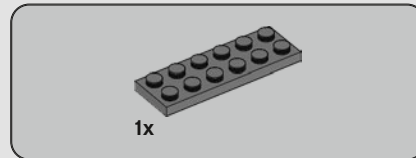
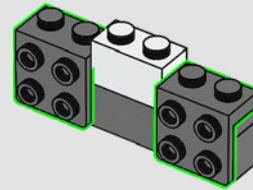
232



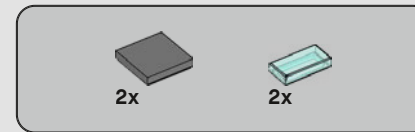
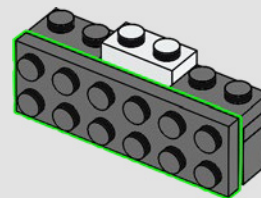
233



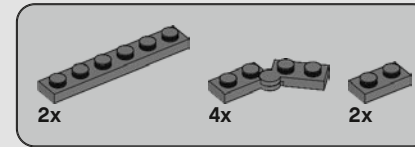
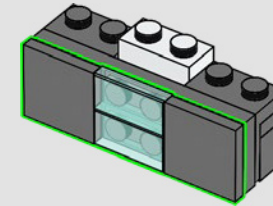
234



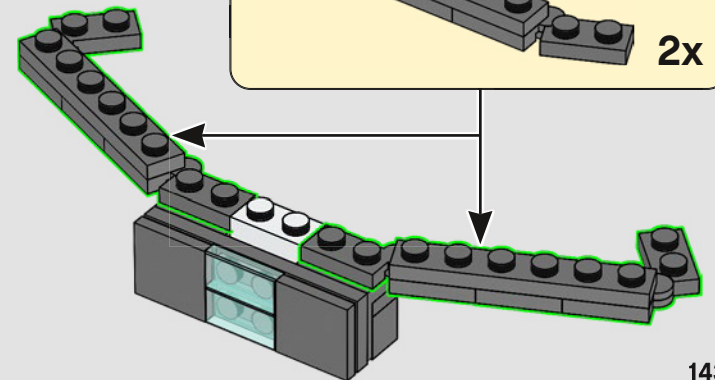
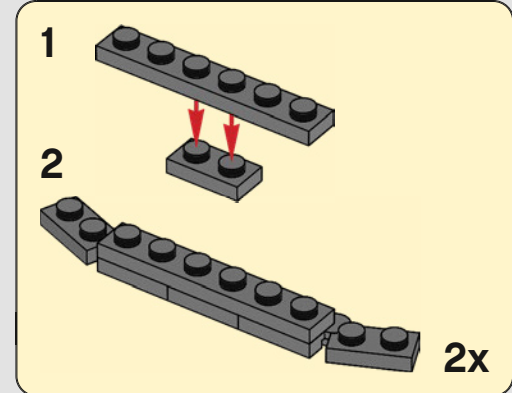
235



236



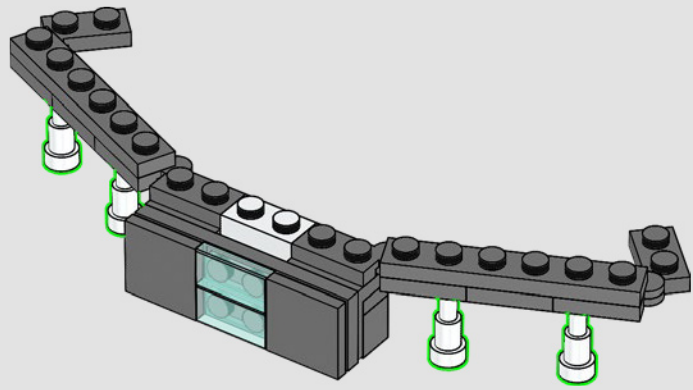
237





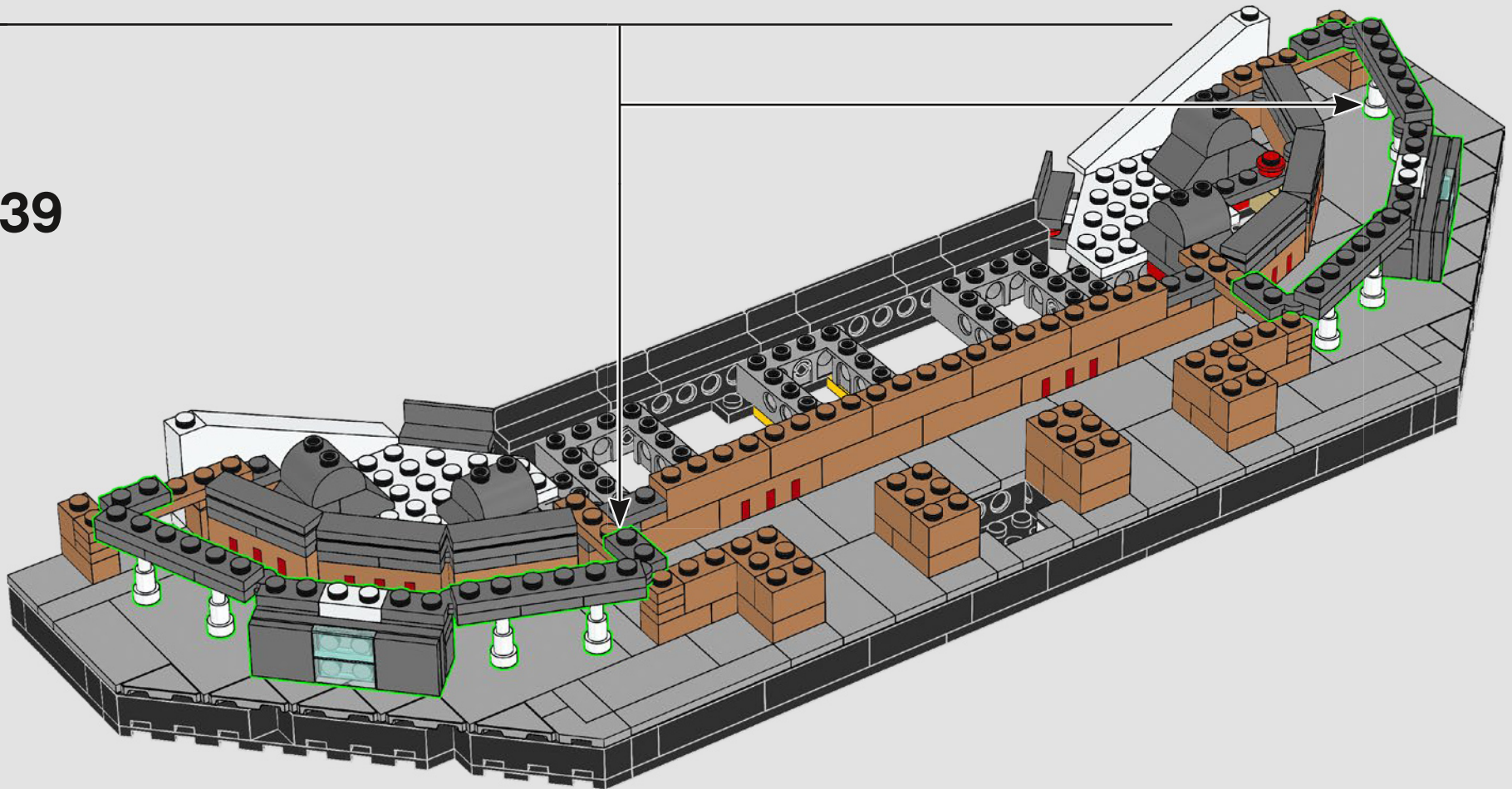
4x

238



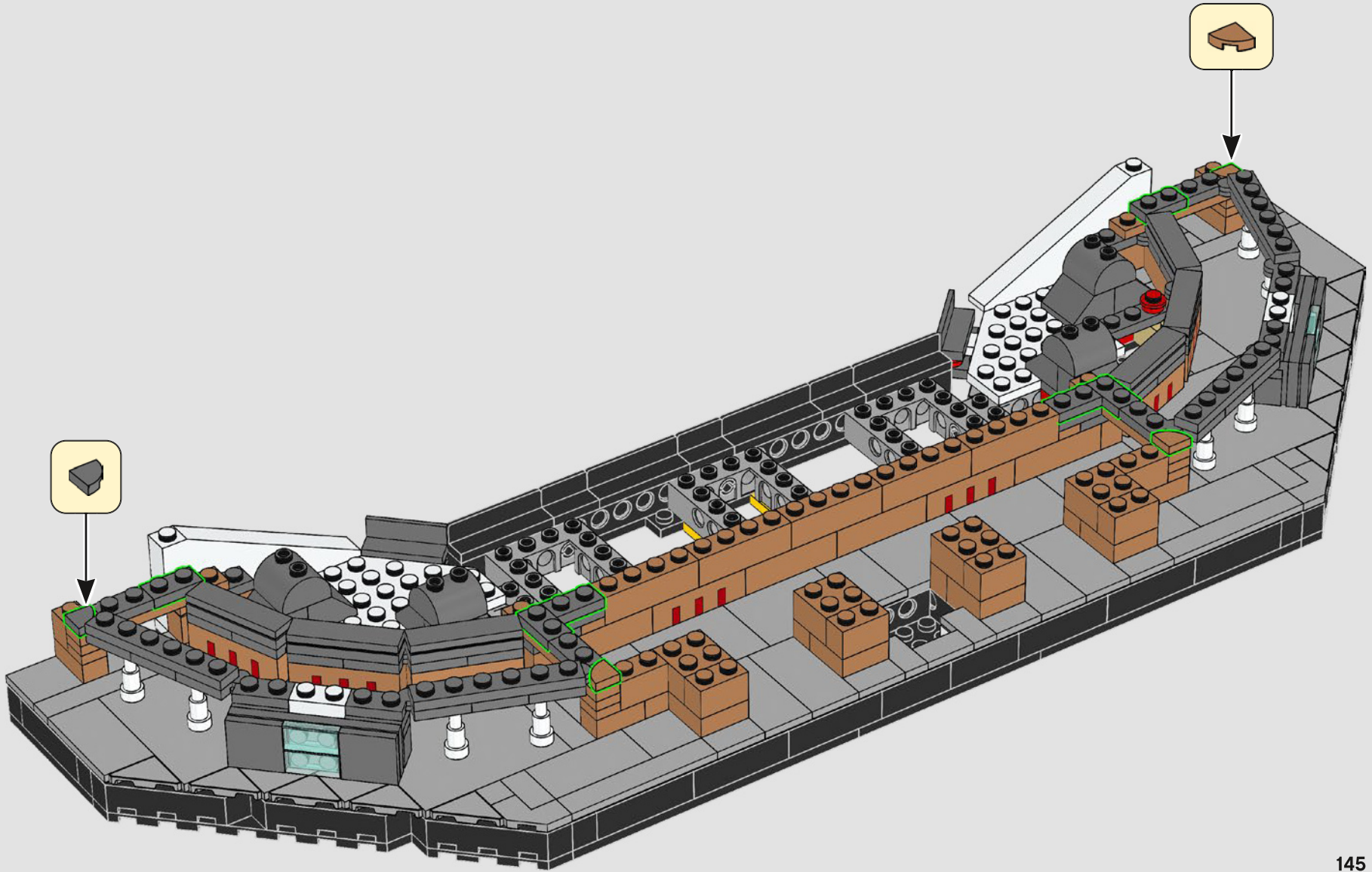
2x

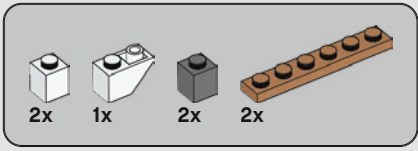
239



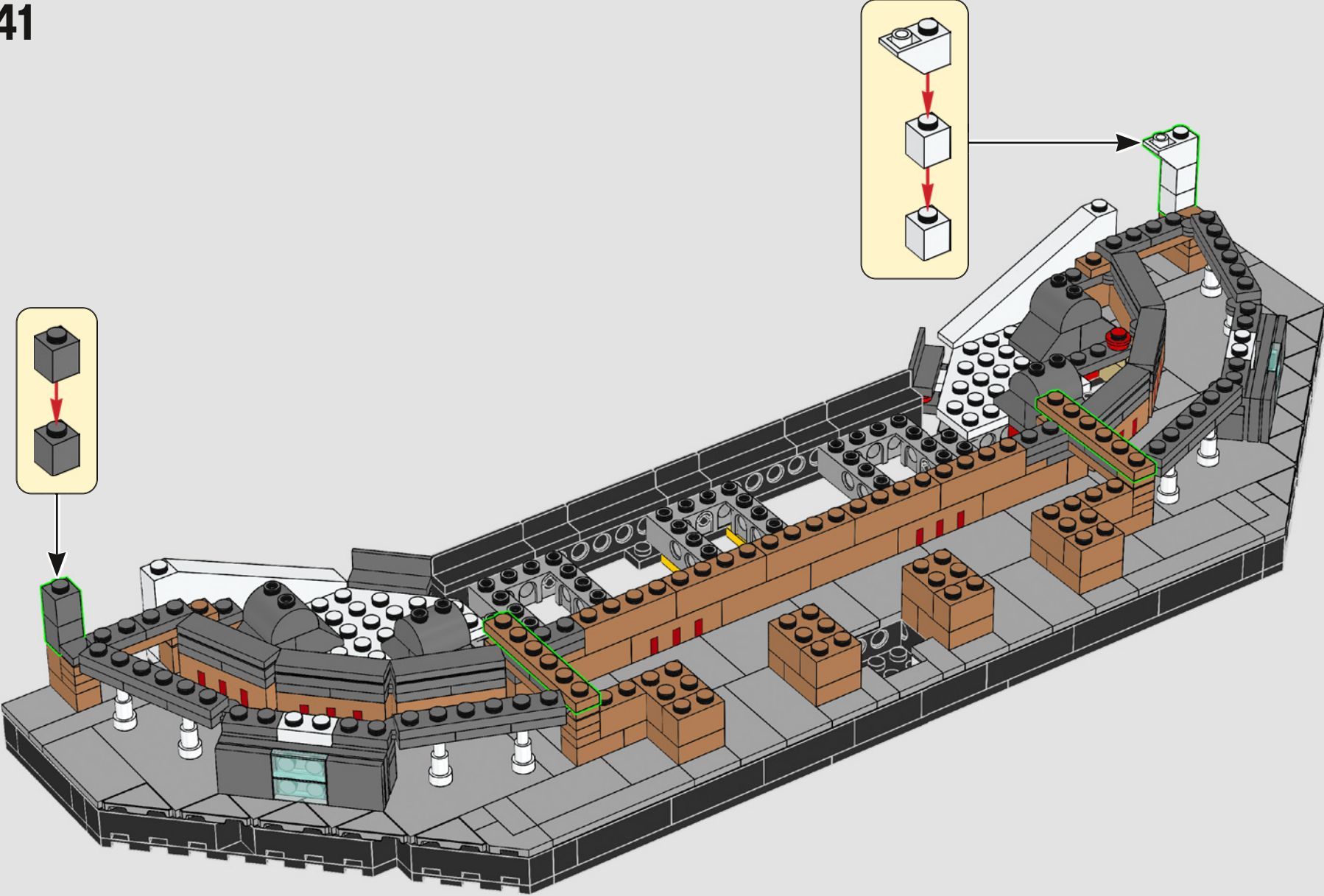
6x 1x 3x

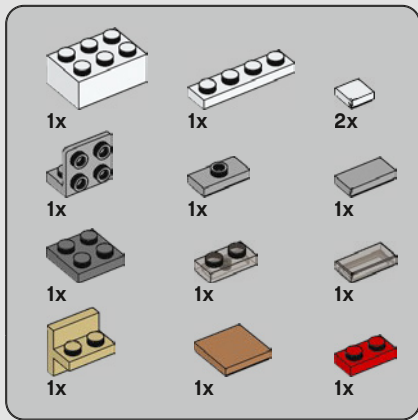
240



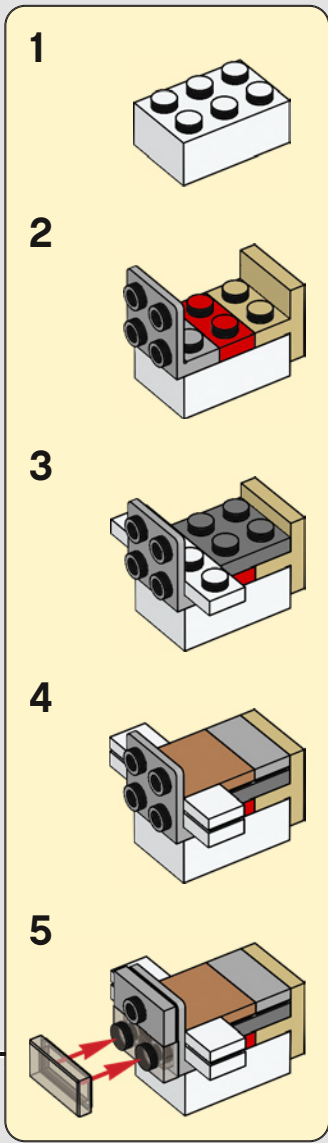
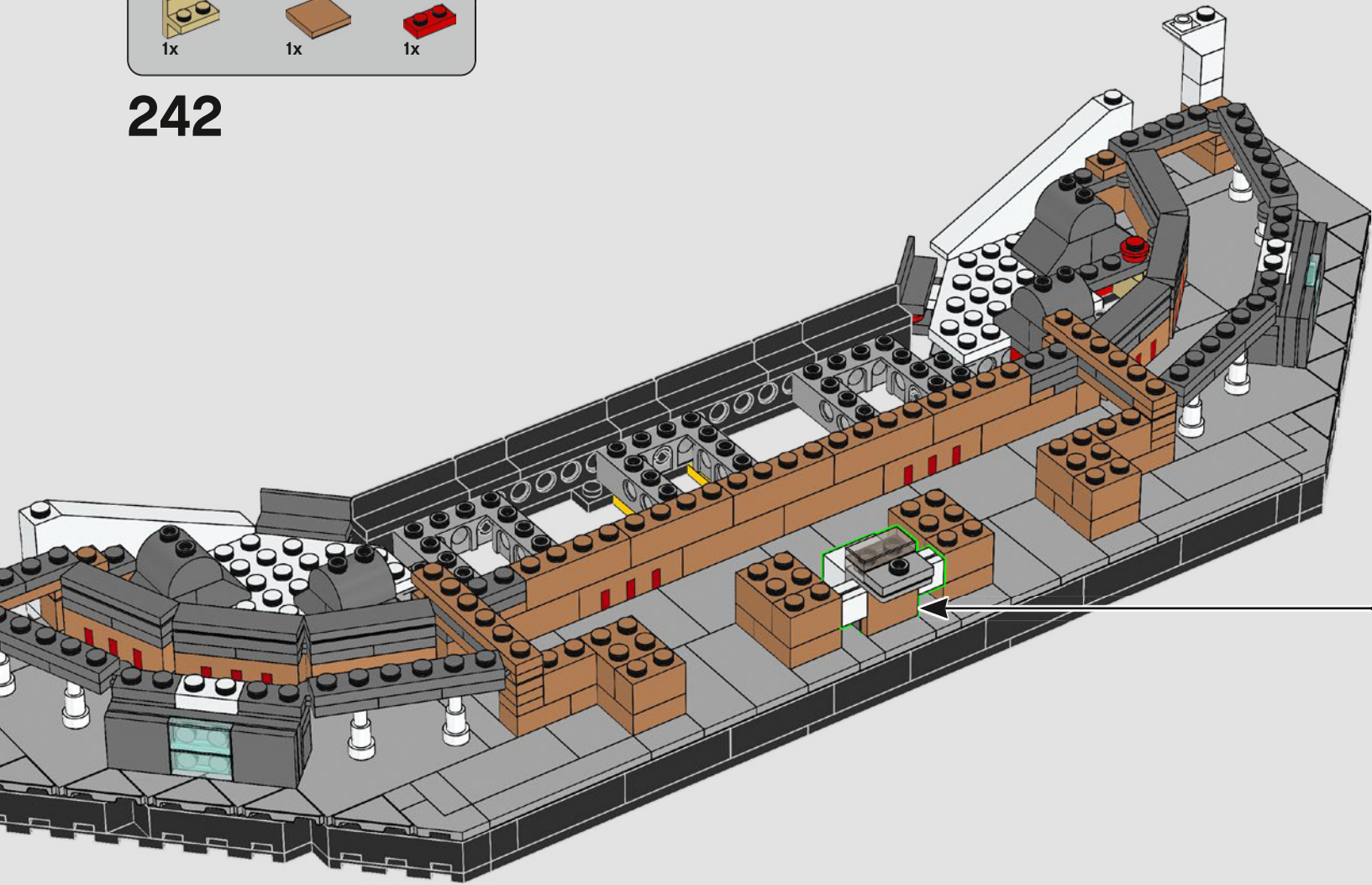


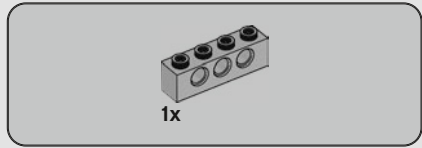
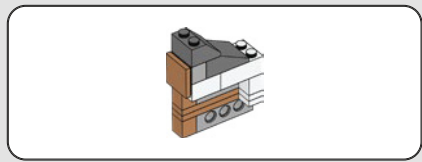
241



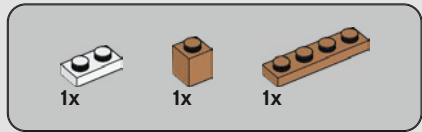
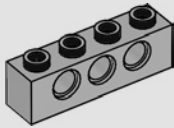


242

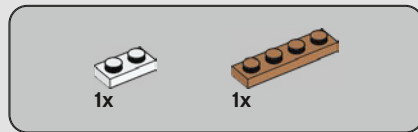
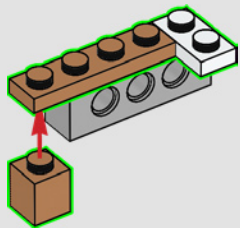




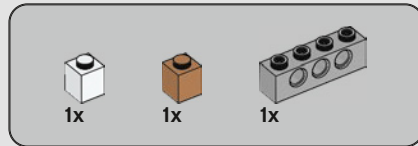
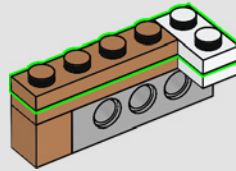
243



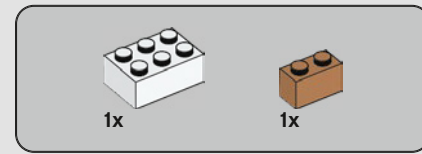
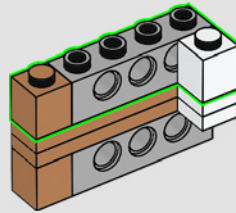
244



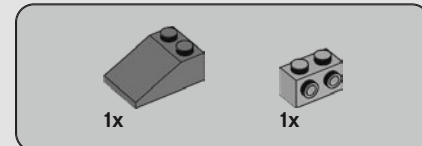
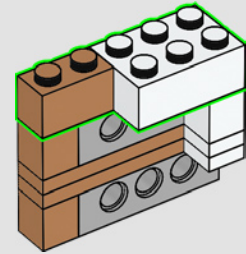
245



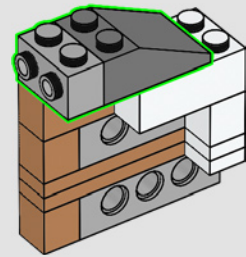
246

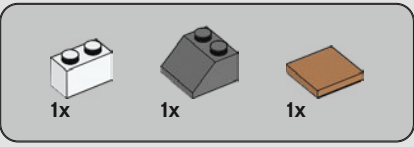


247

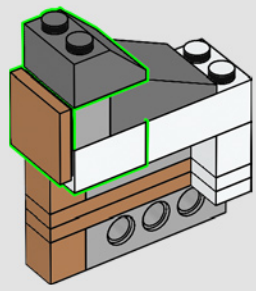


248

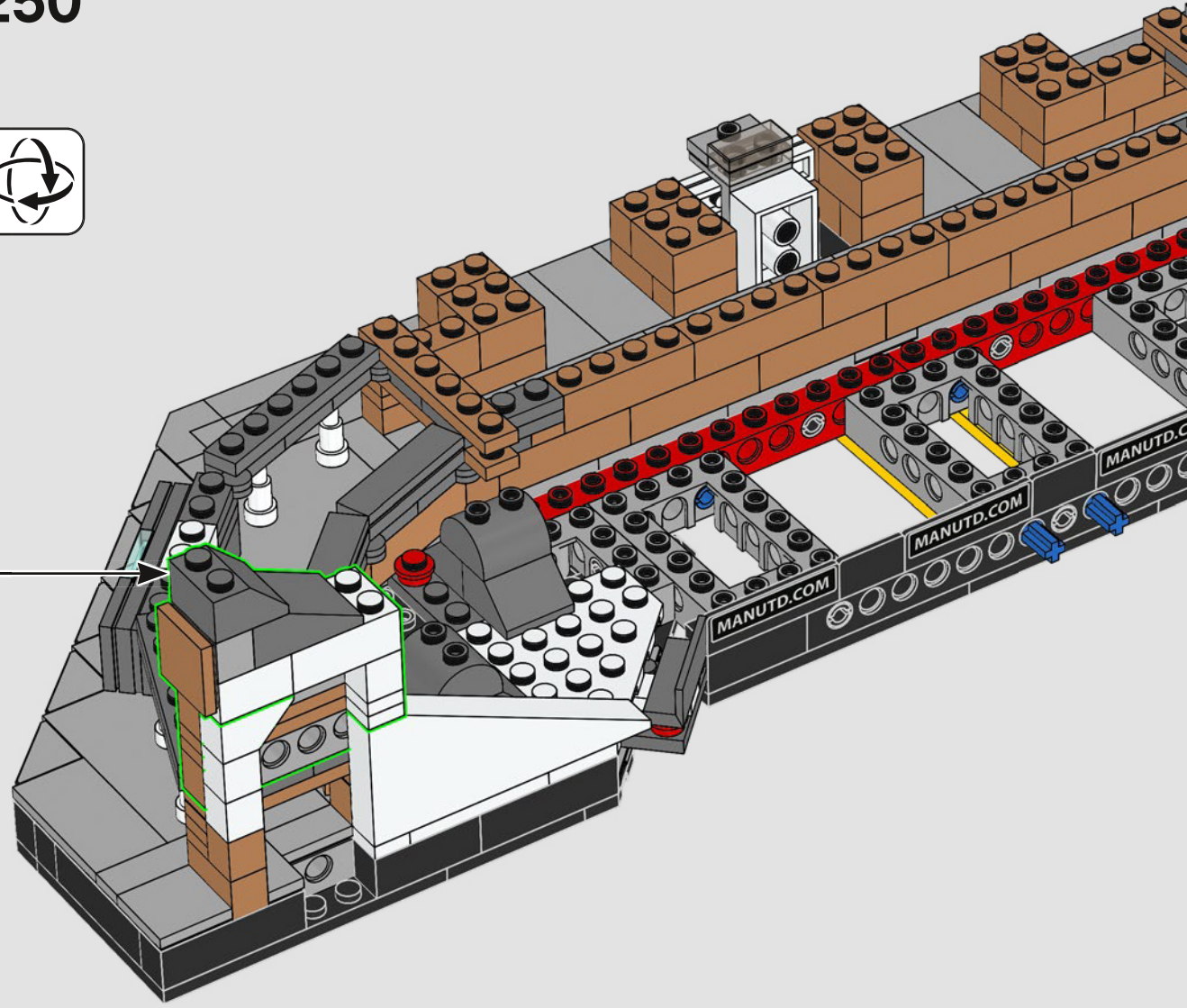


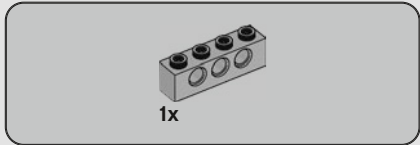
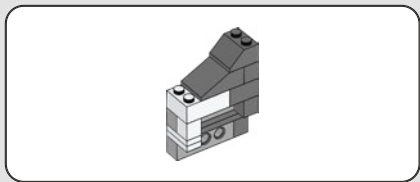


249

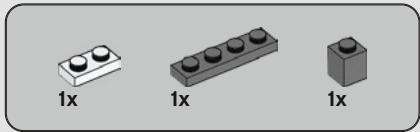
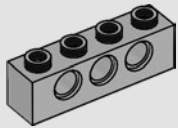


250

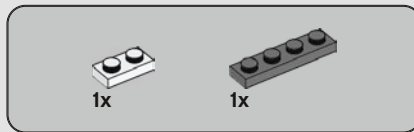
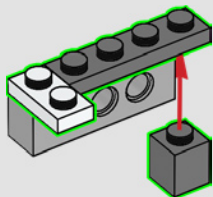




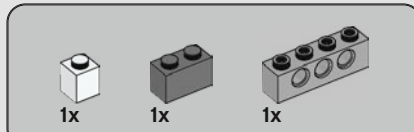
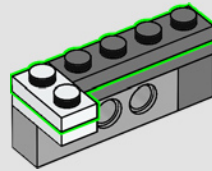
251



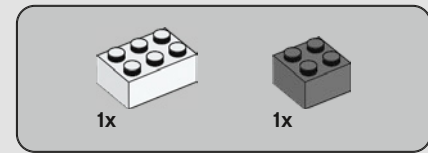
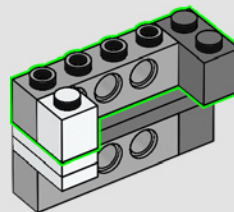
252



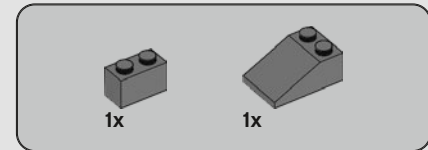
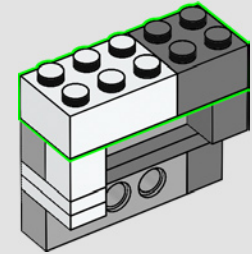
253



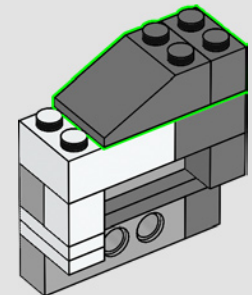
254

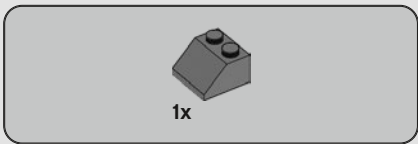


255

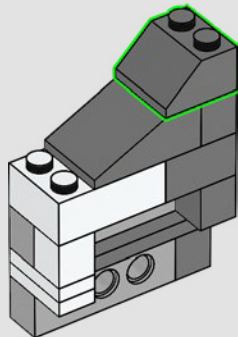


256

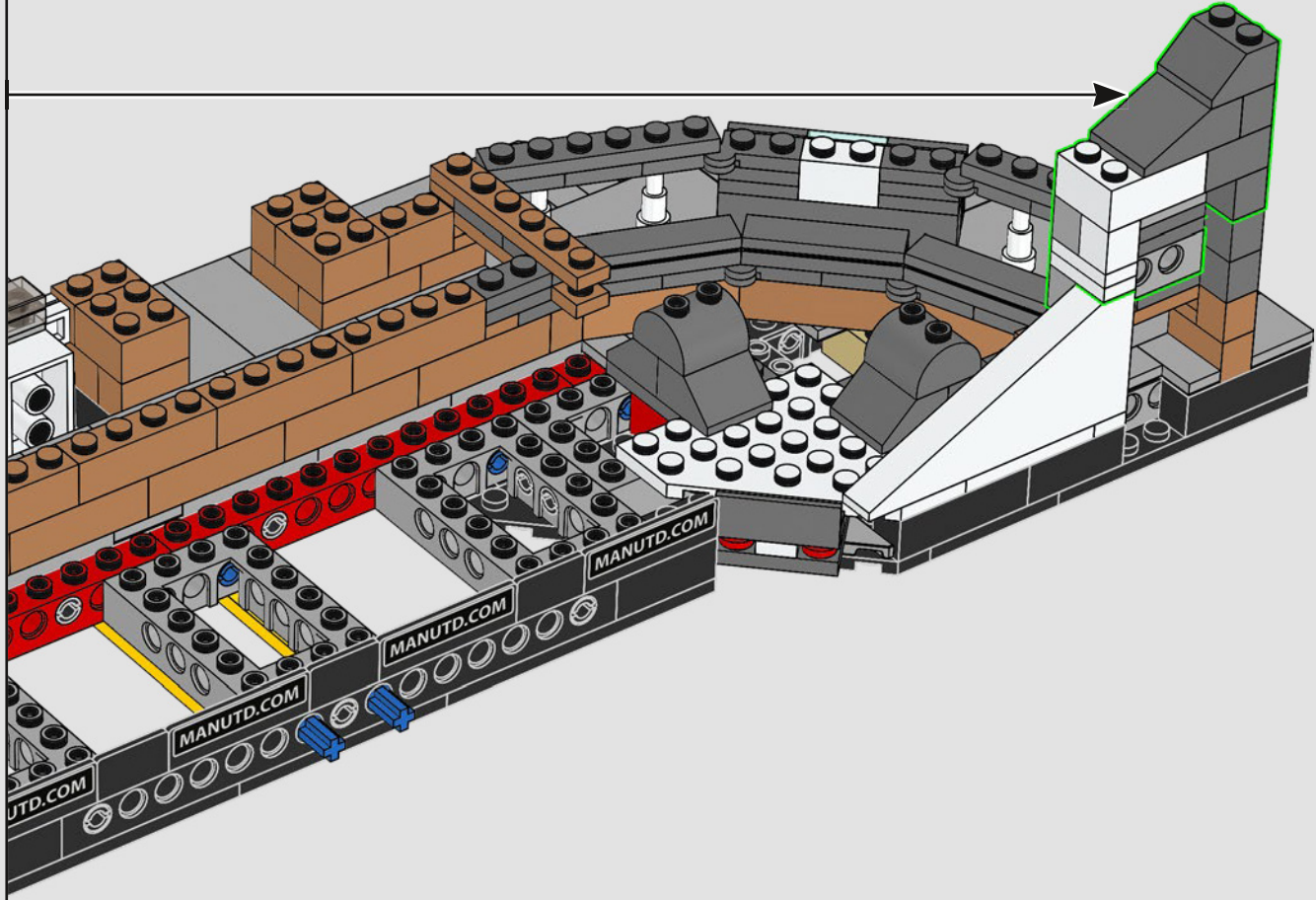


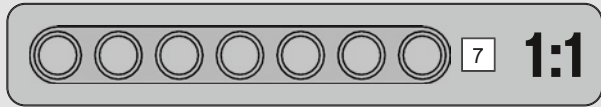
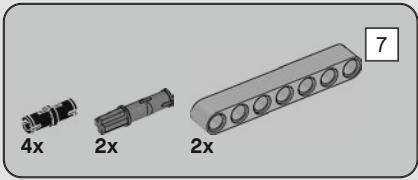


257

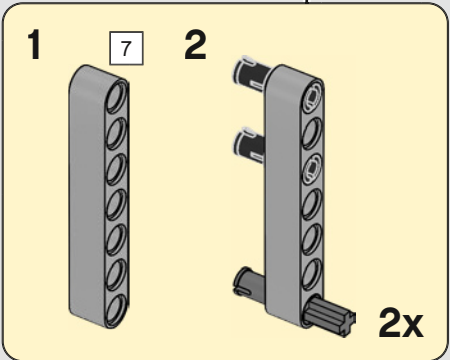
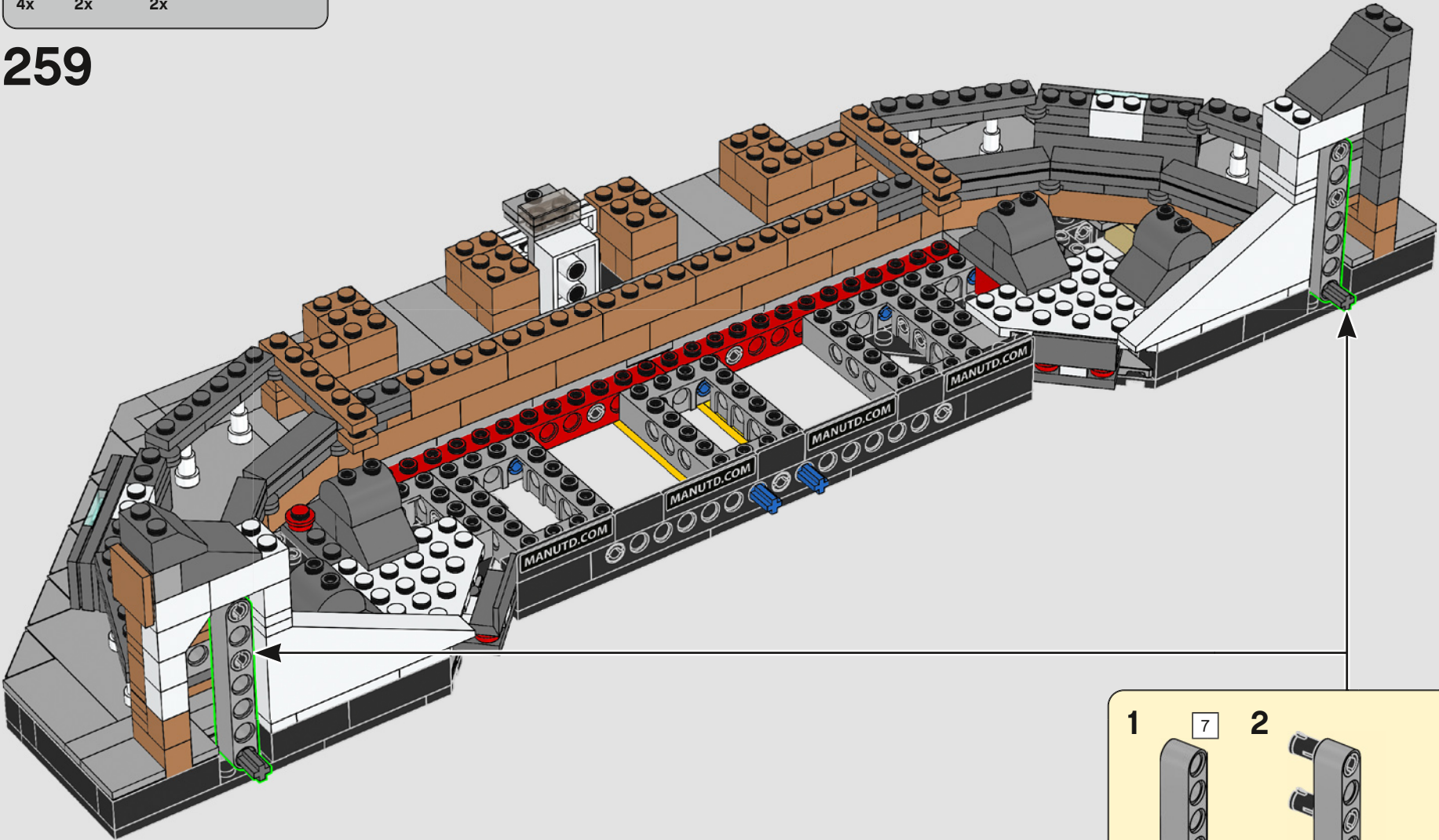


258

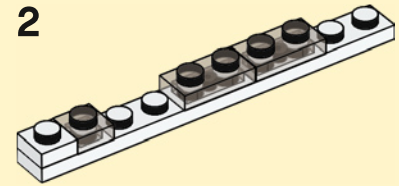
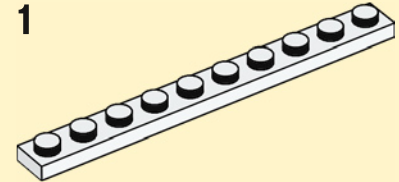
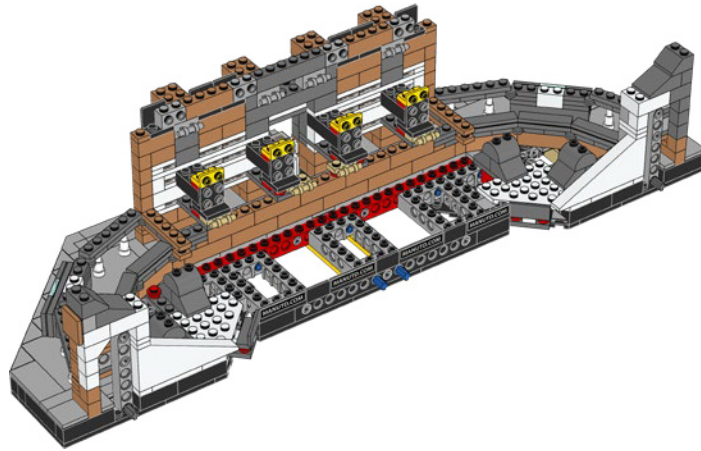




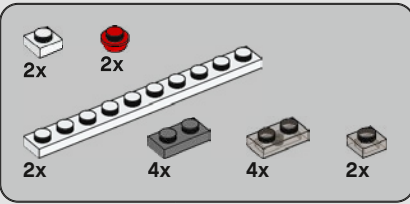
259



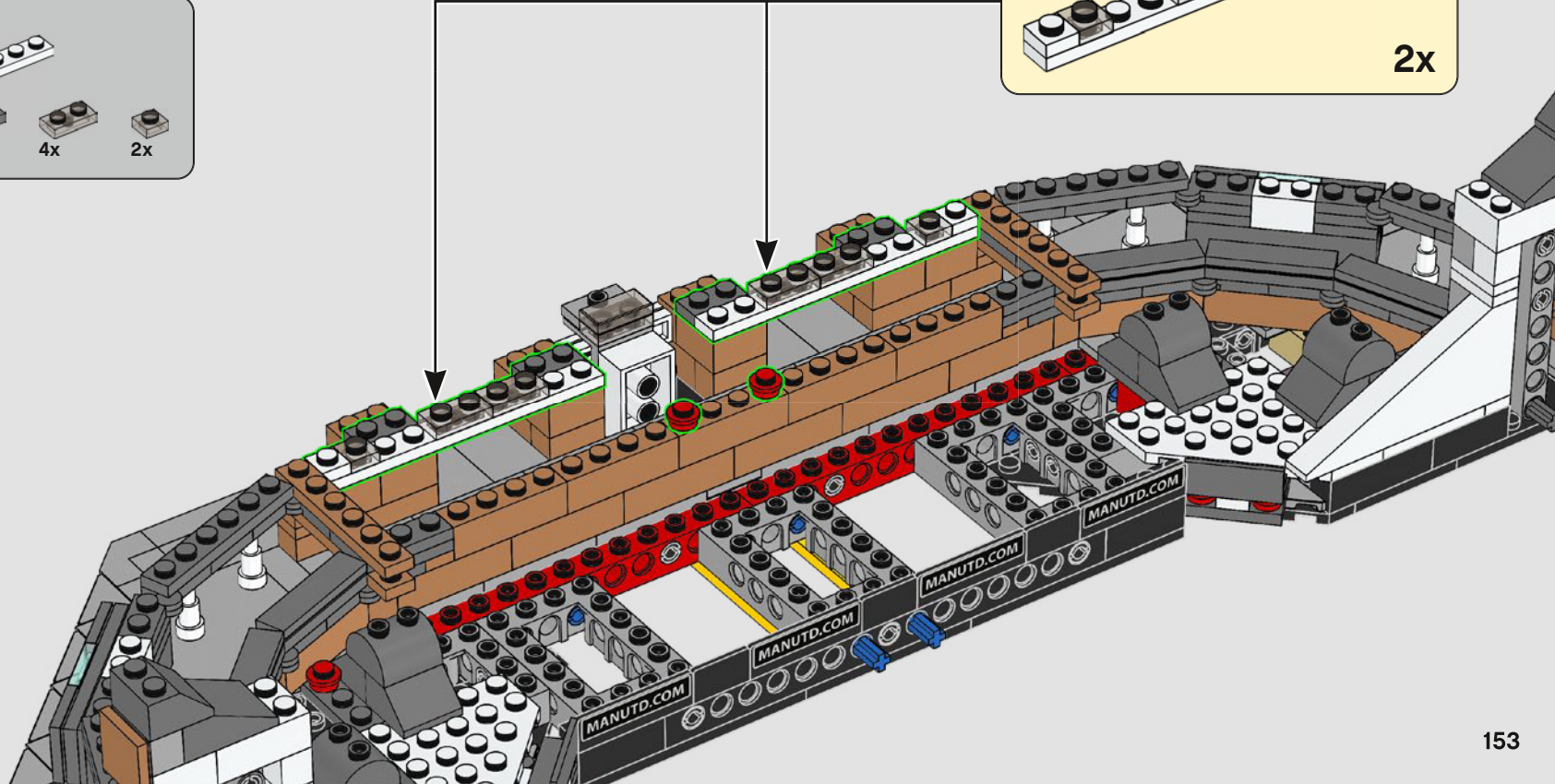
10

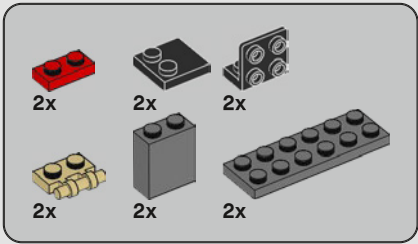


2x

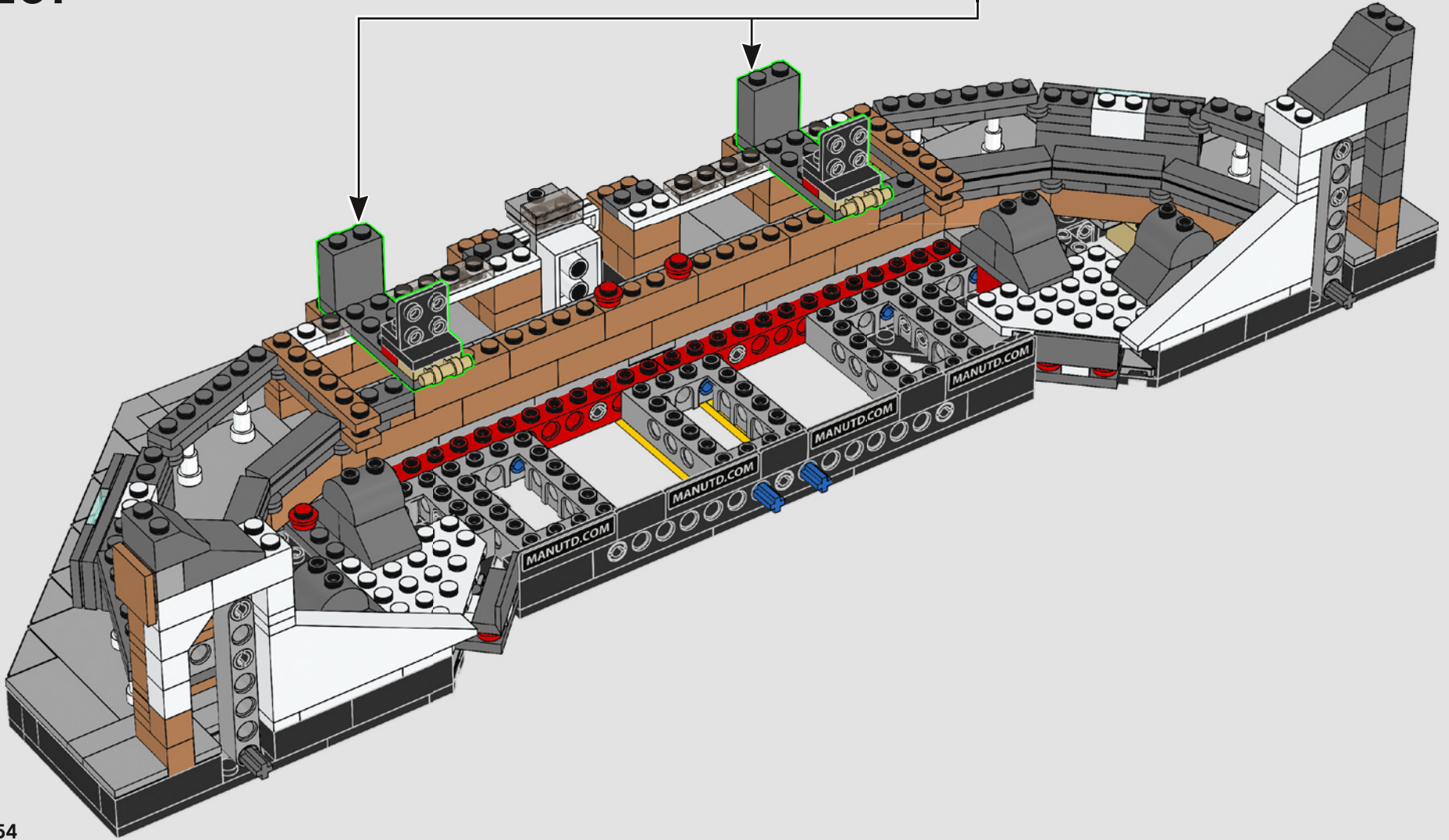
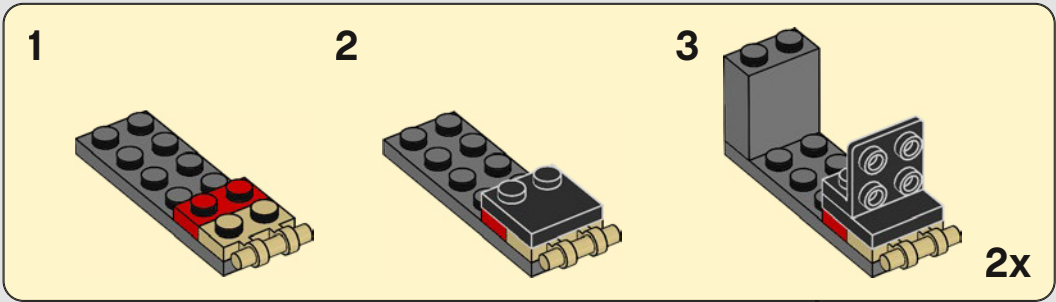


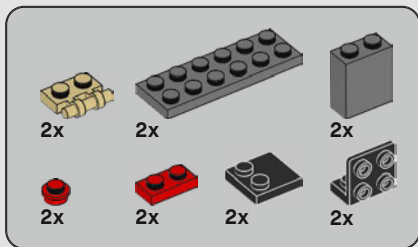
260



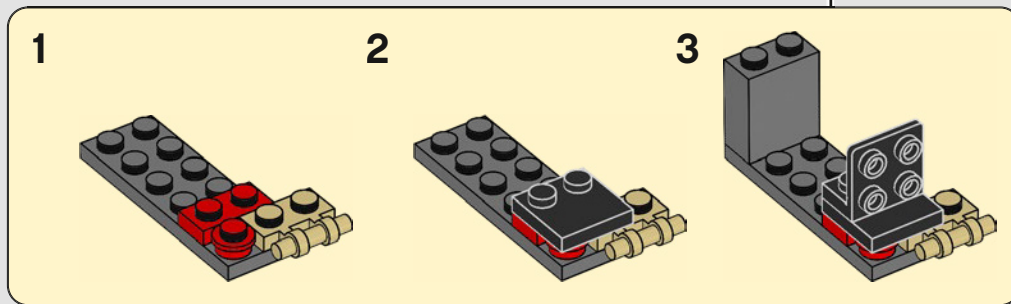
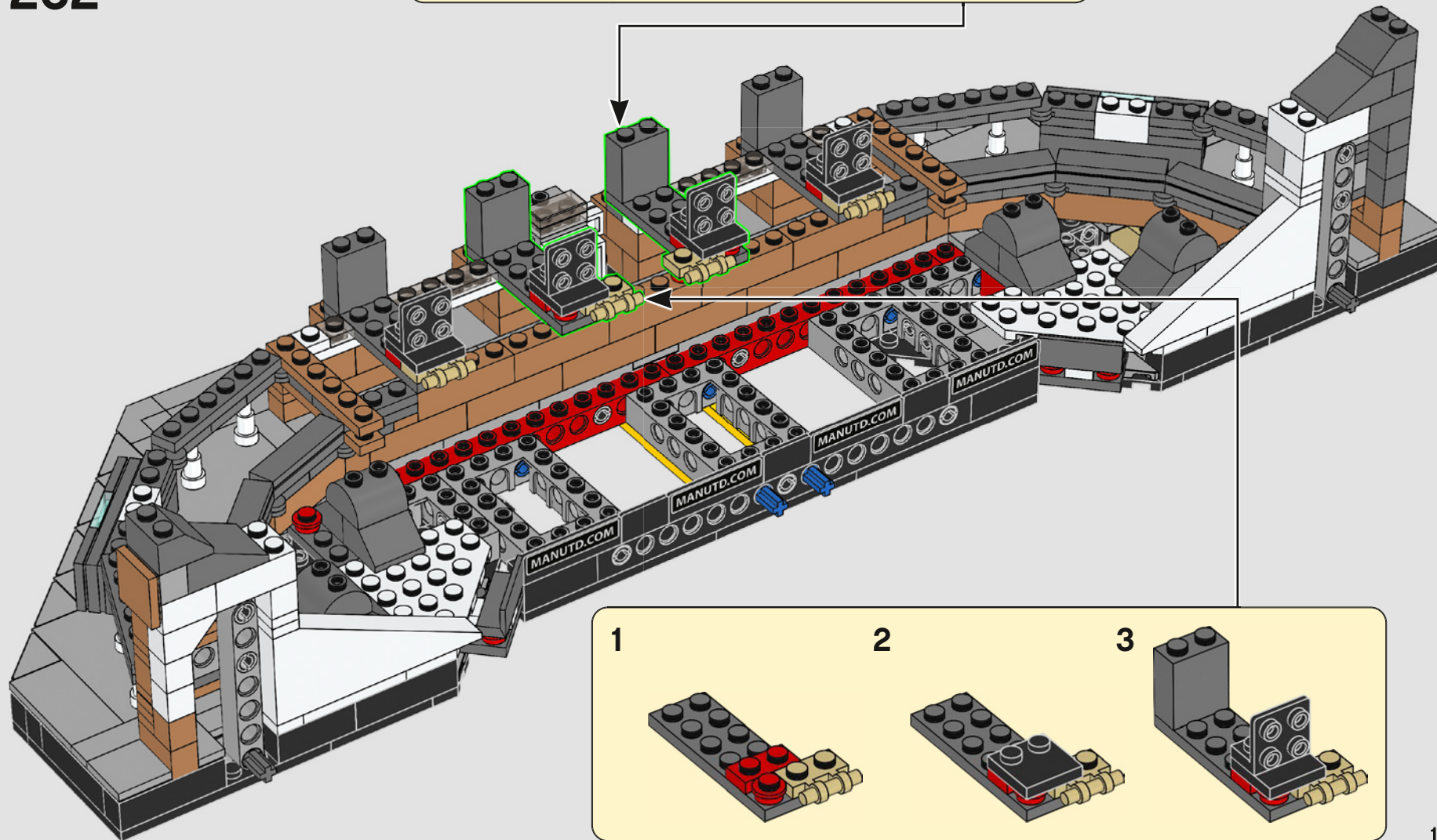
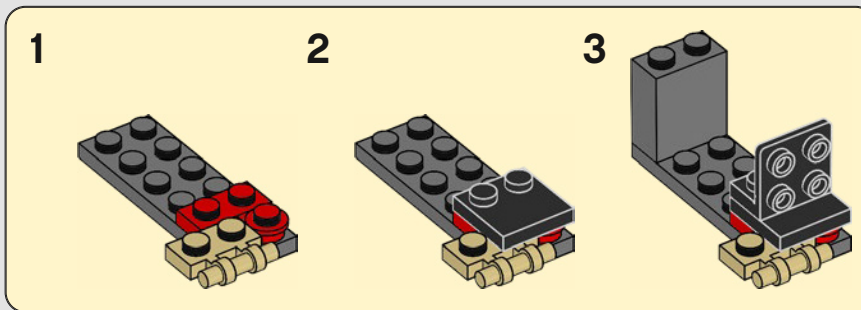


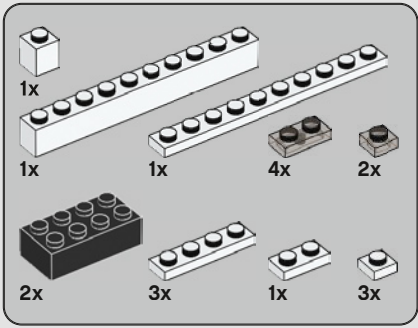
261





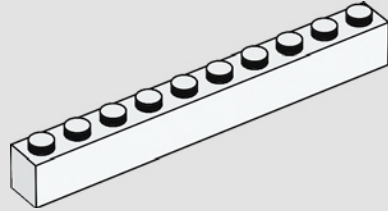
262



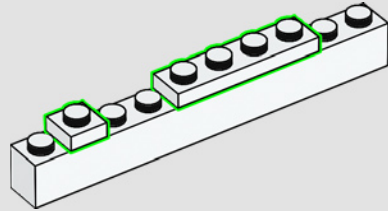


263

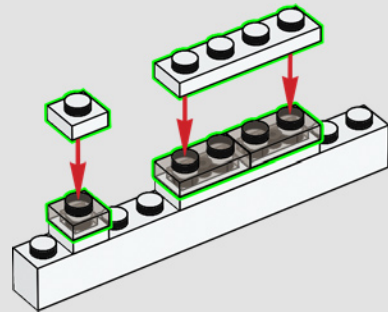
1



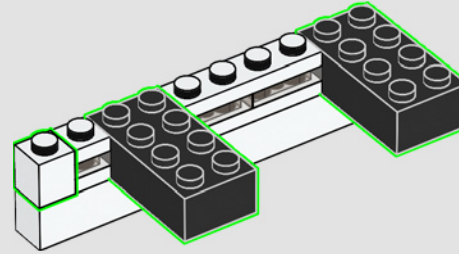
2



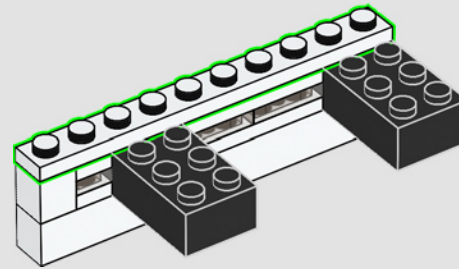
3



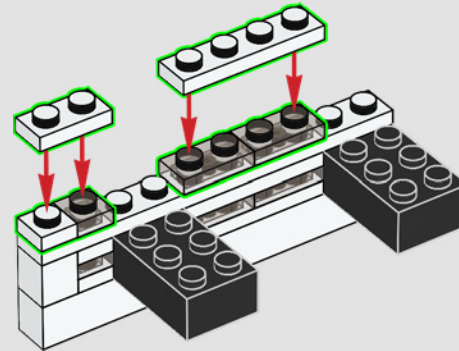
4

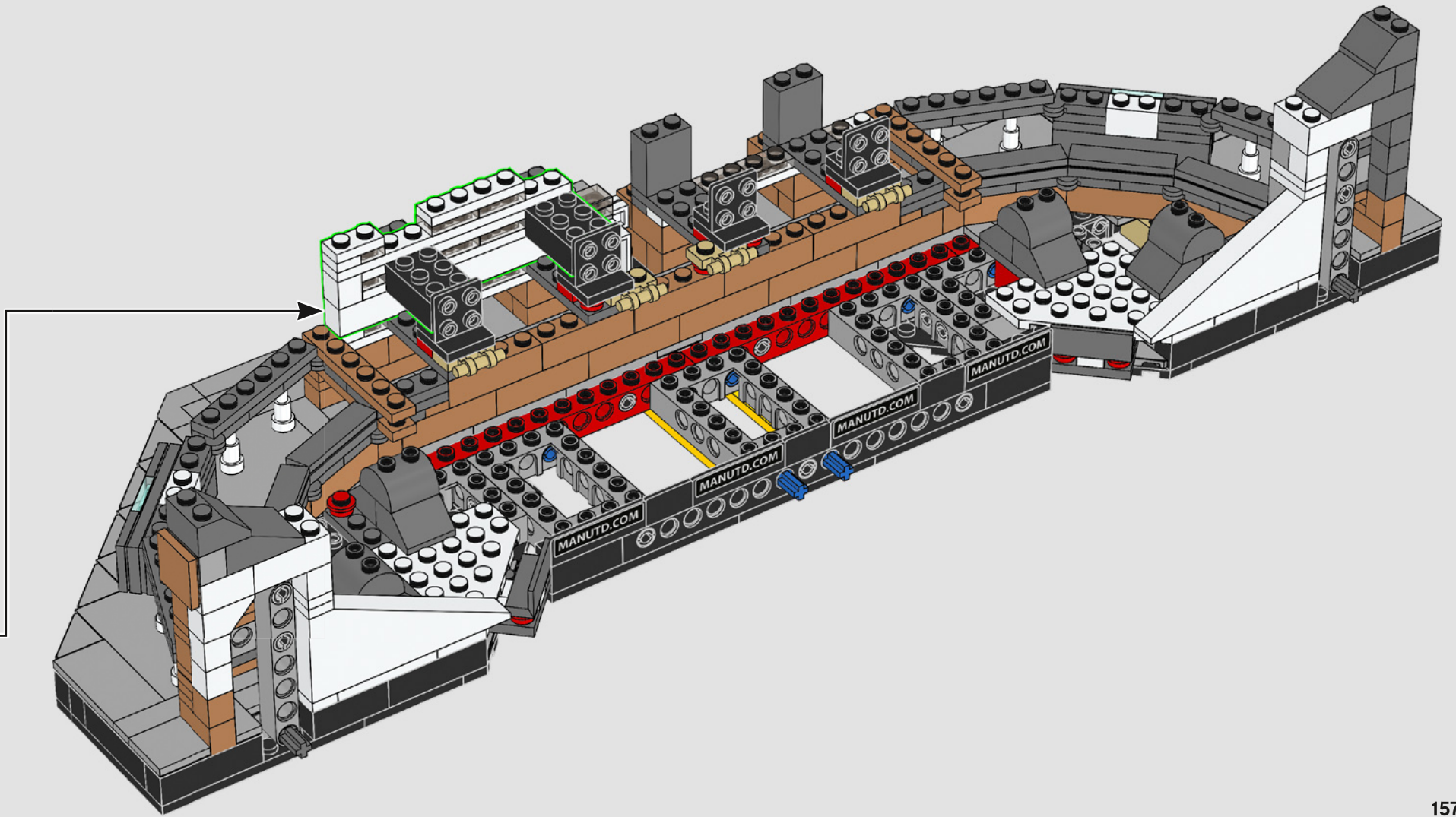


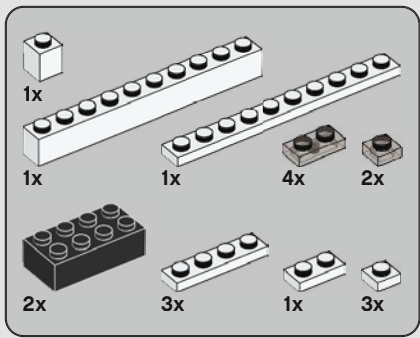
5



6

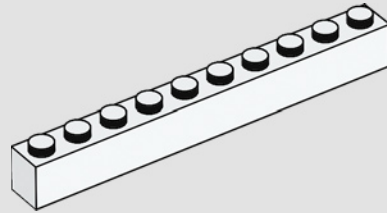




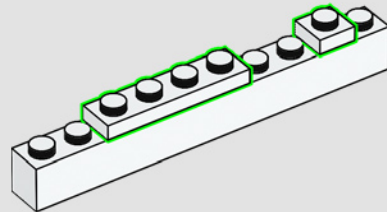


264

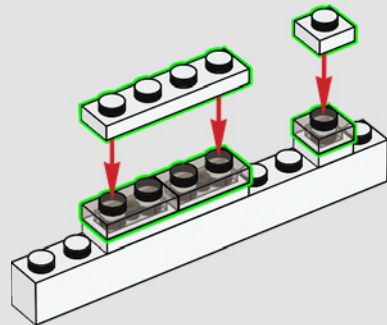
1



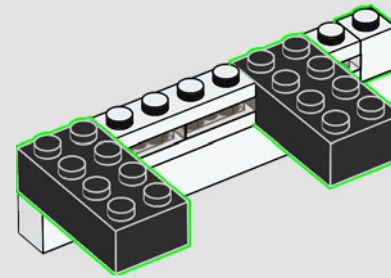
2



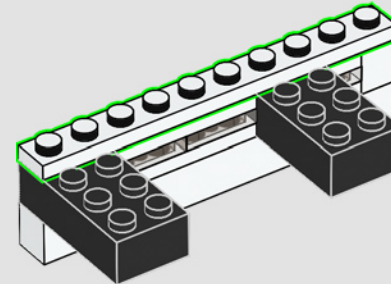
3



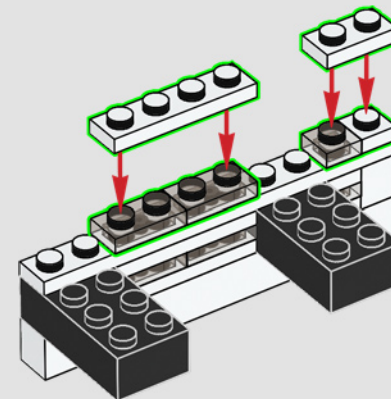
4

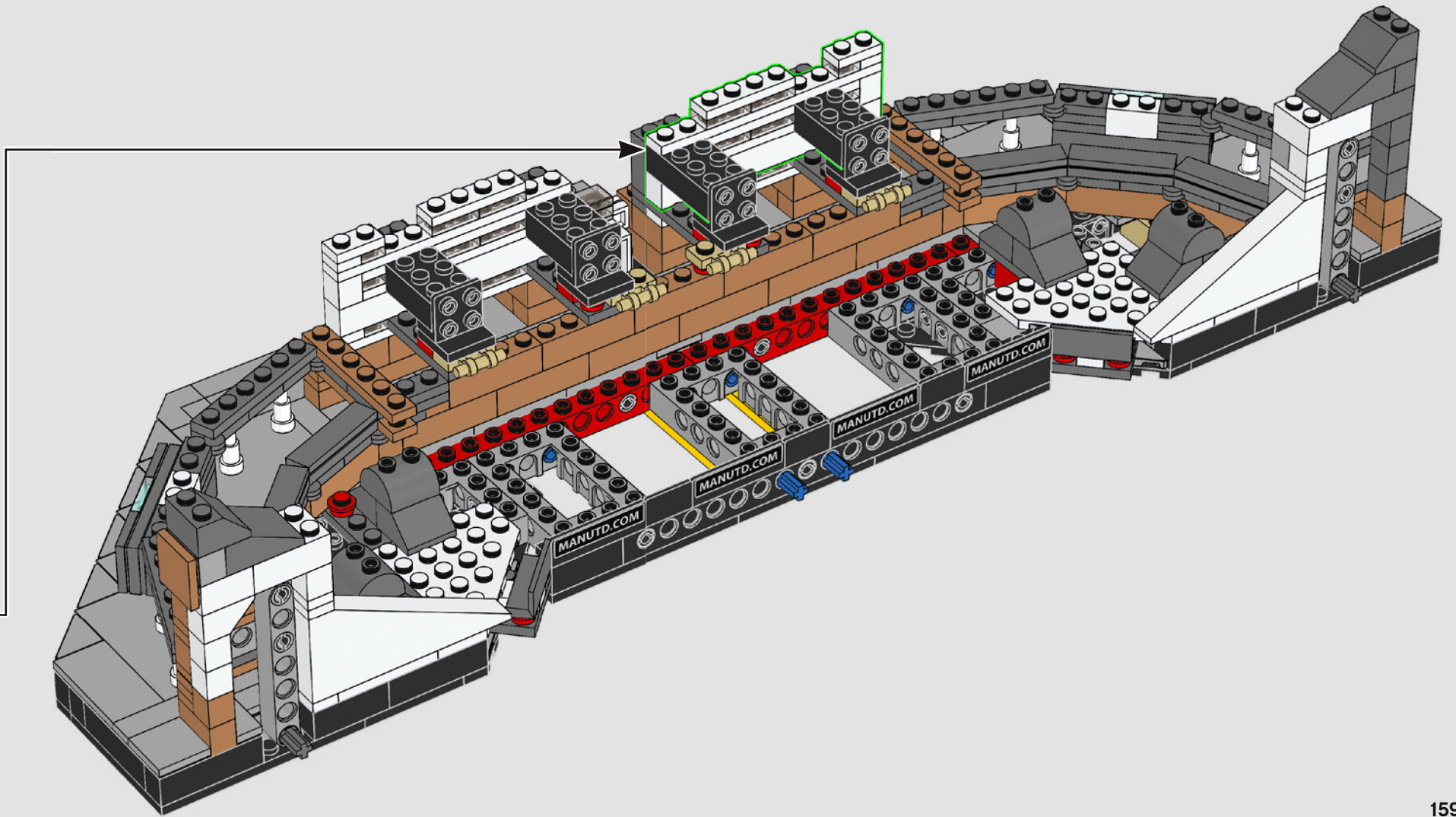


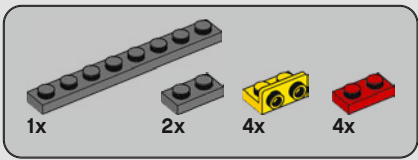
5



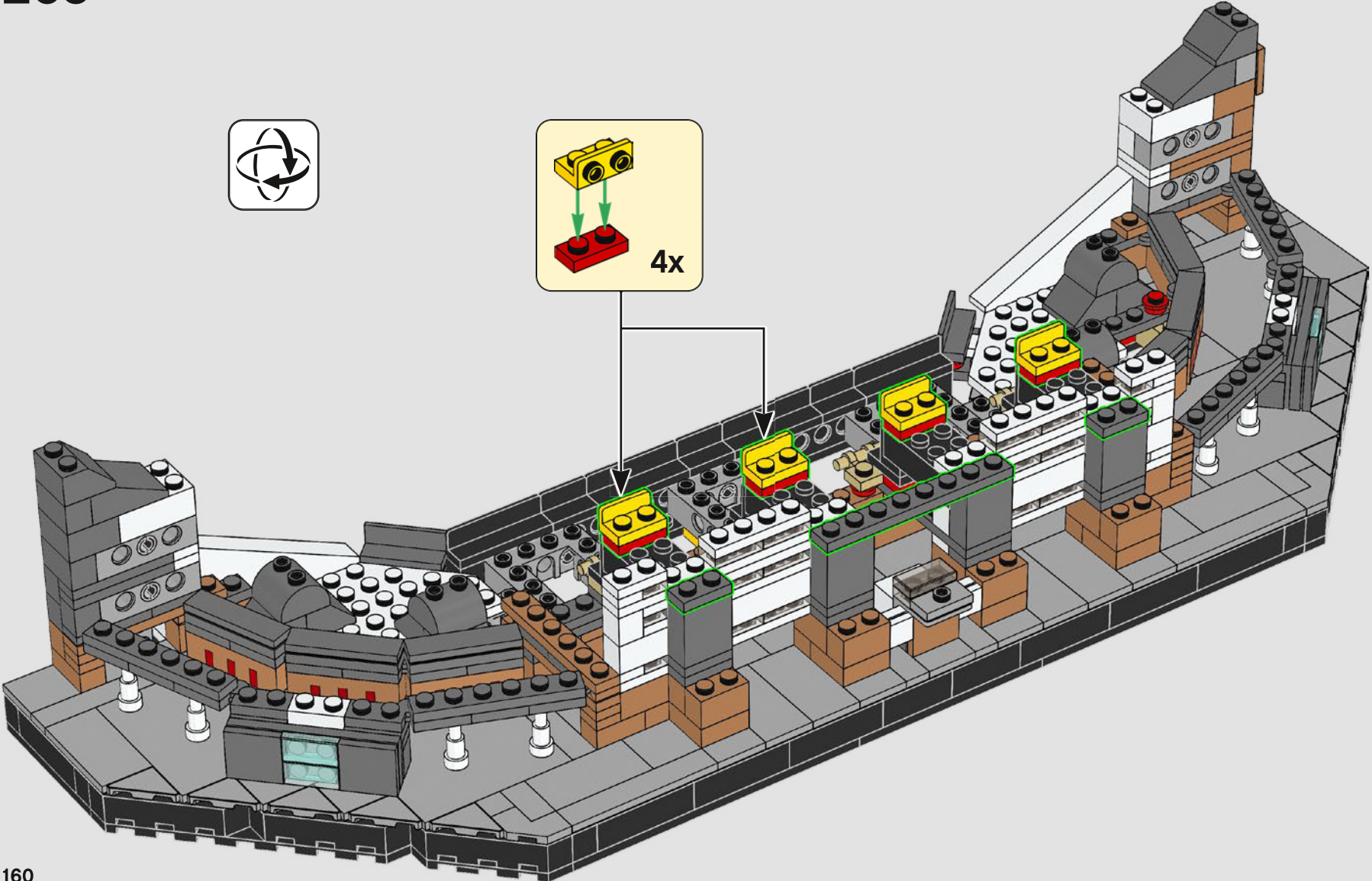
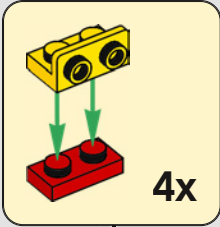
6

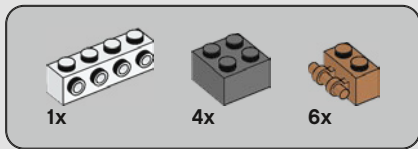




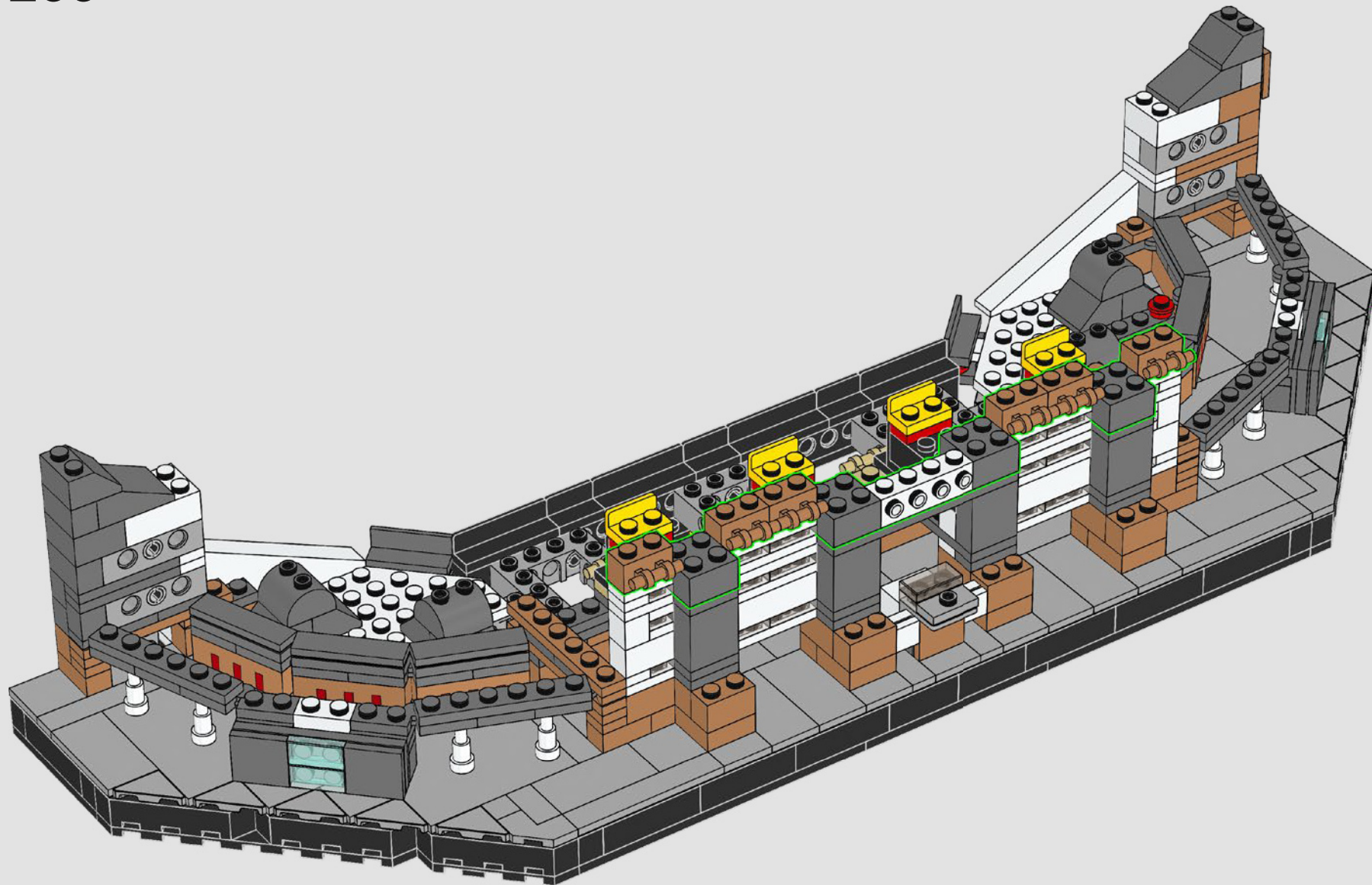


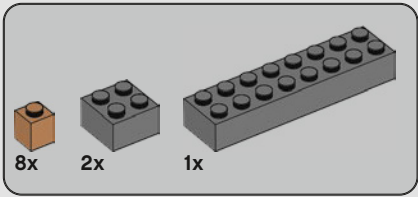
265



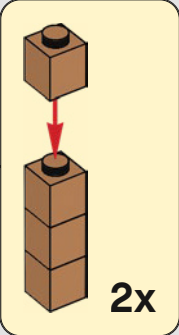
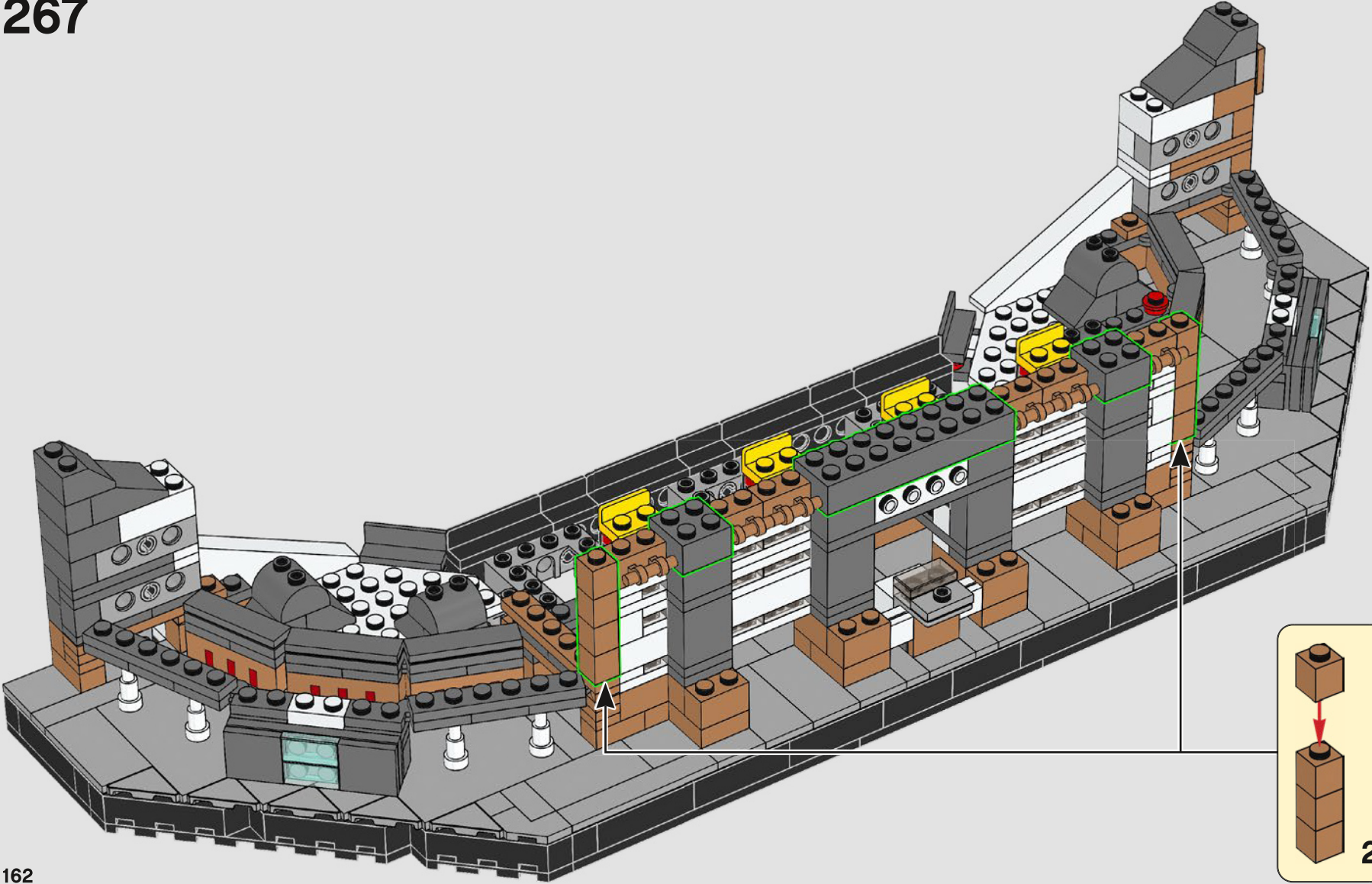


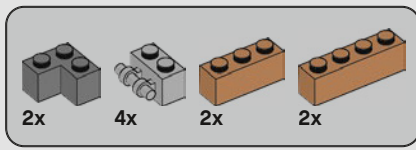
266



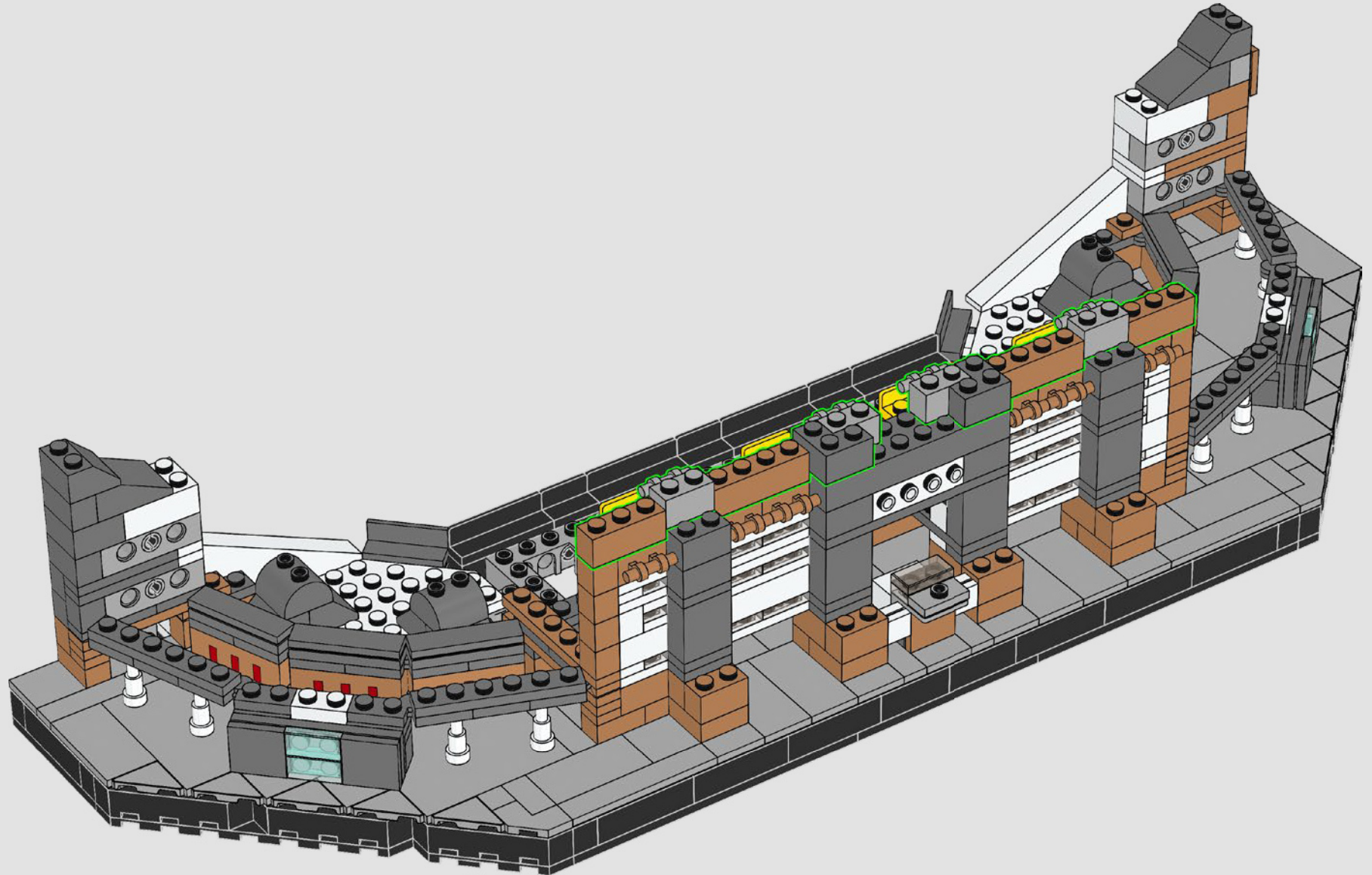


267



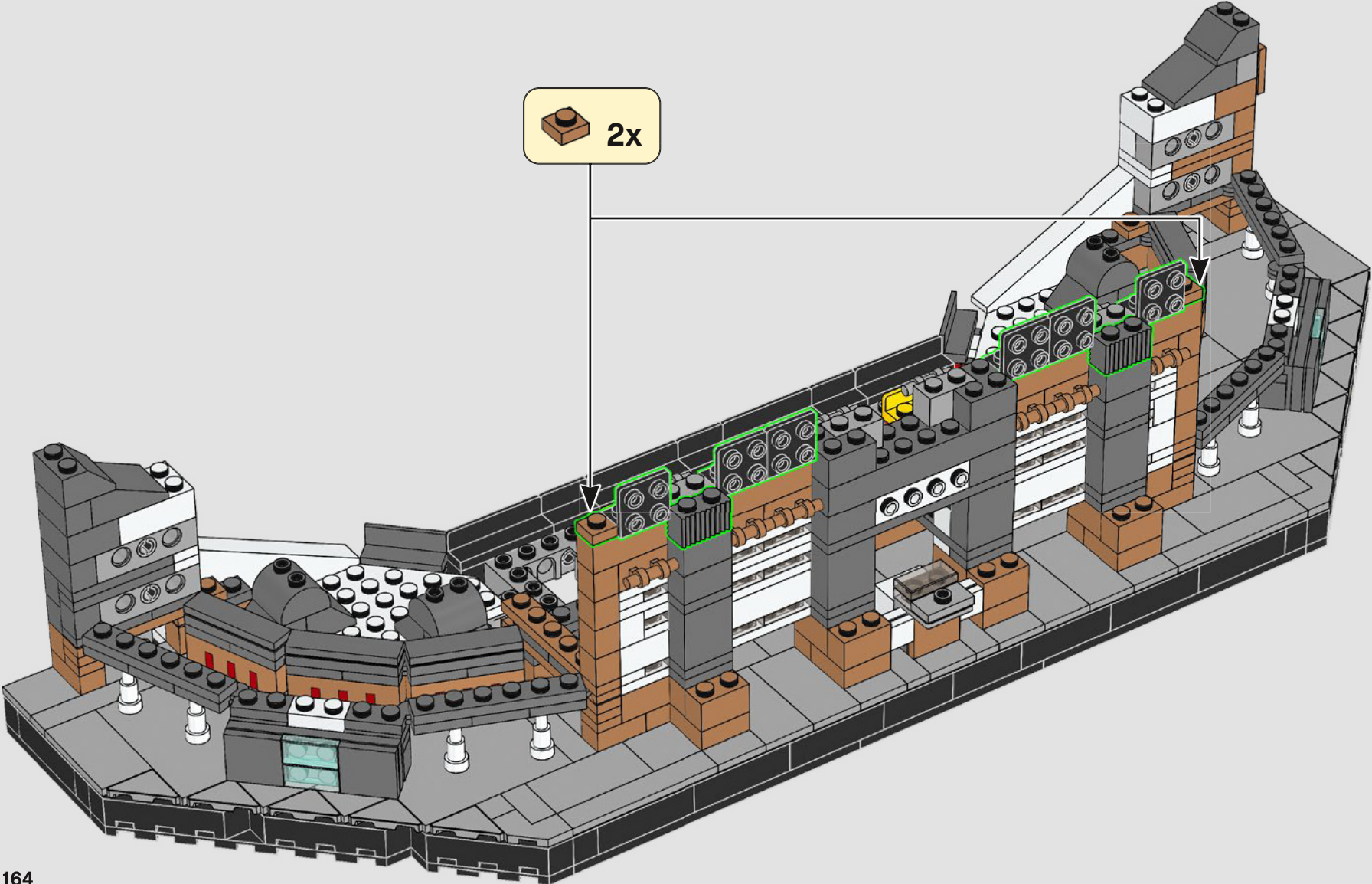


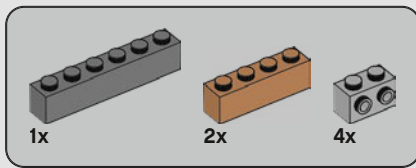
268



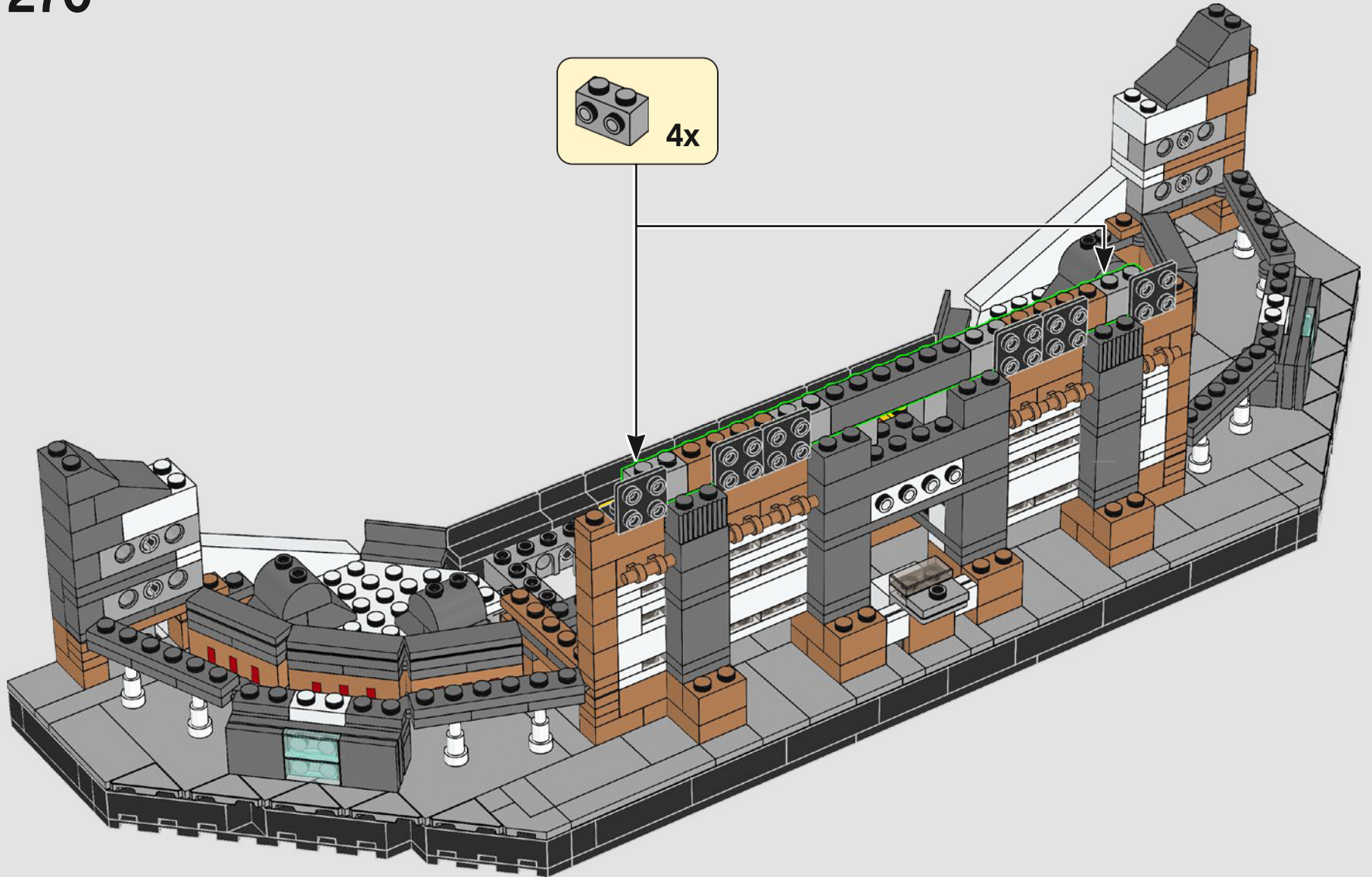
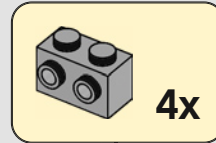


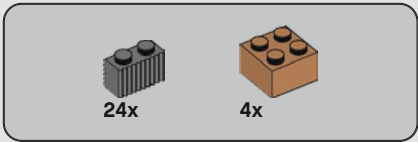
269



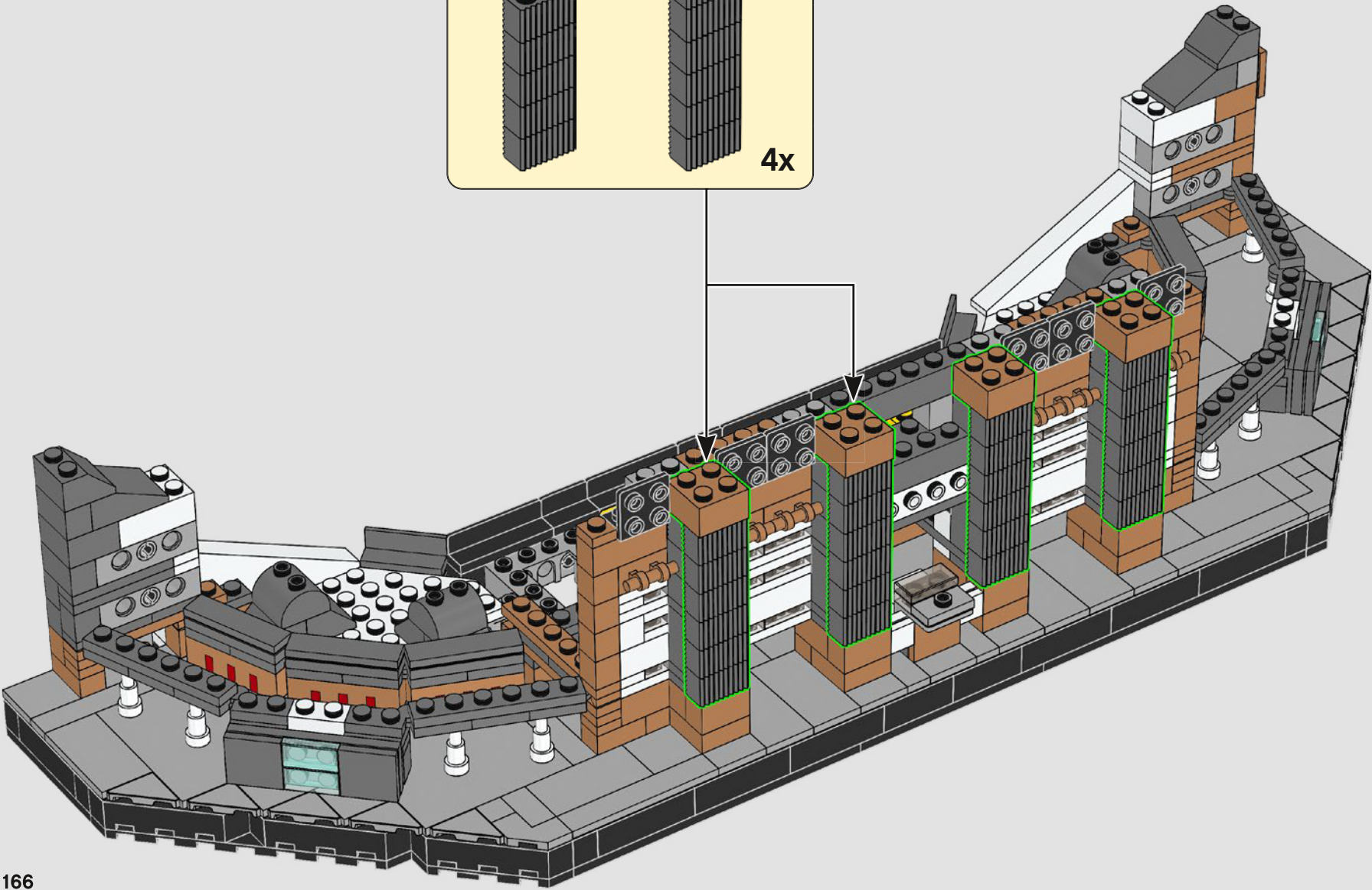
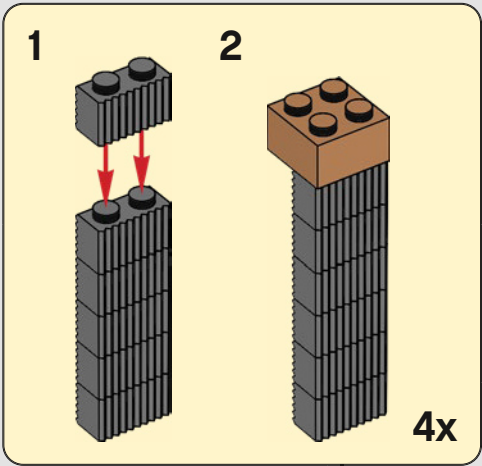


270



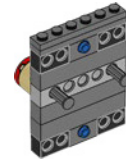
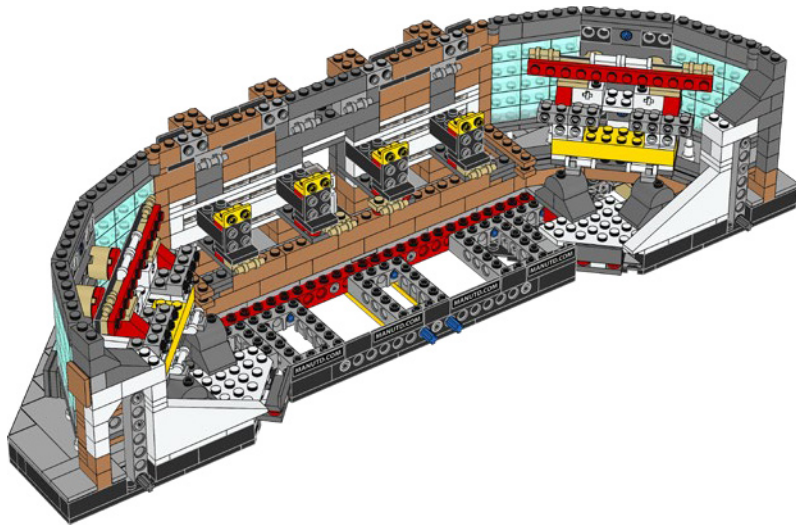
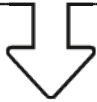


271

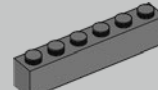




11

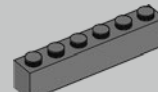
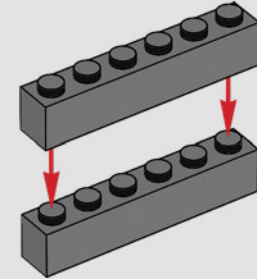


2x



2x

272

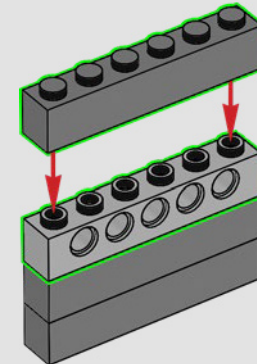


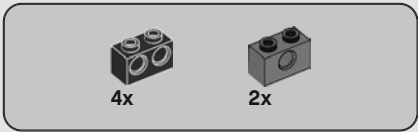
1x



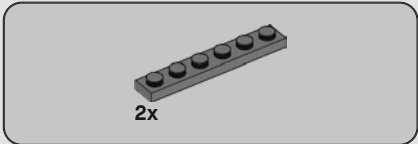
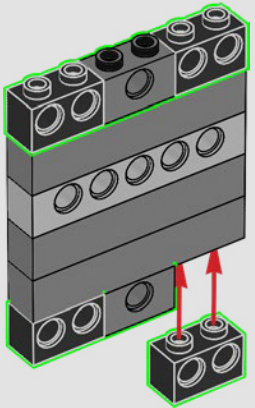
1x

273

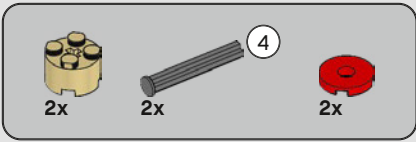
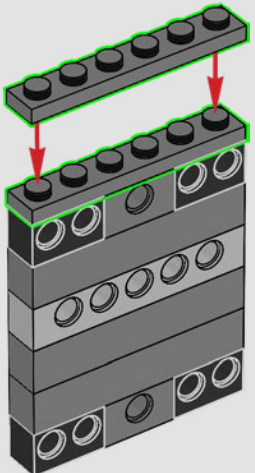




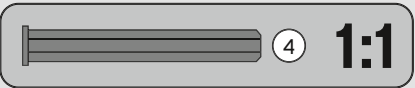
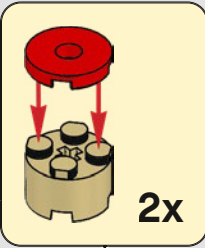
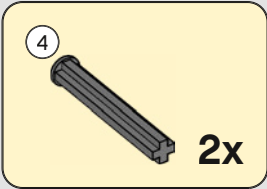
274



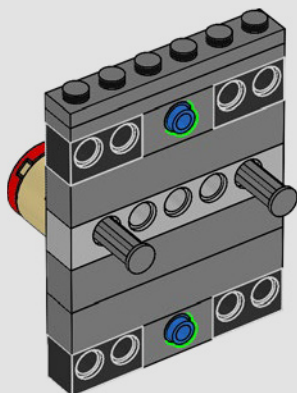
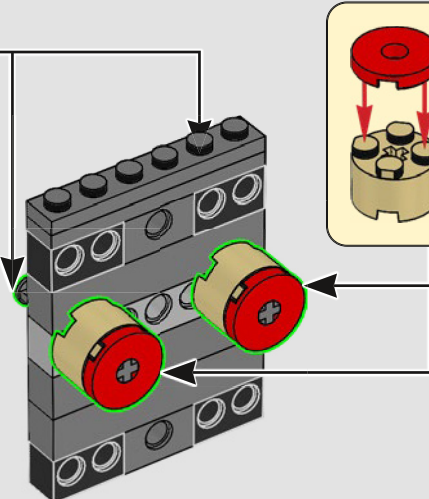
275



276

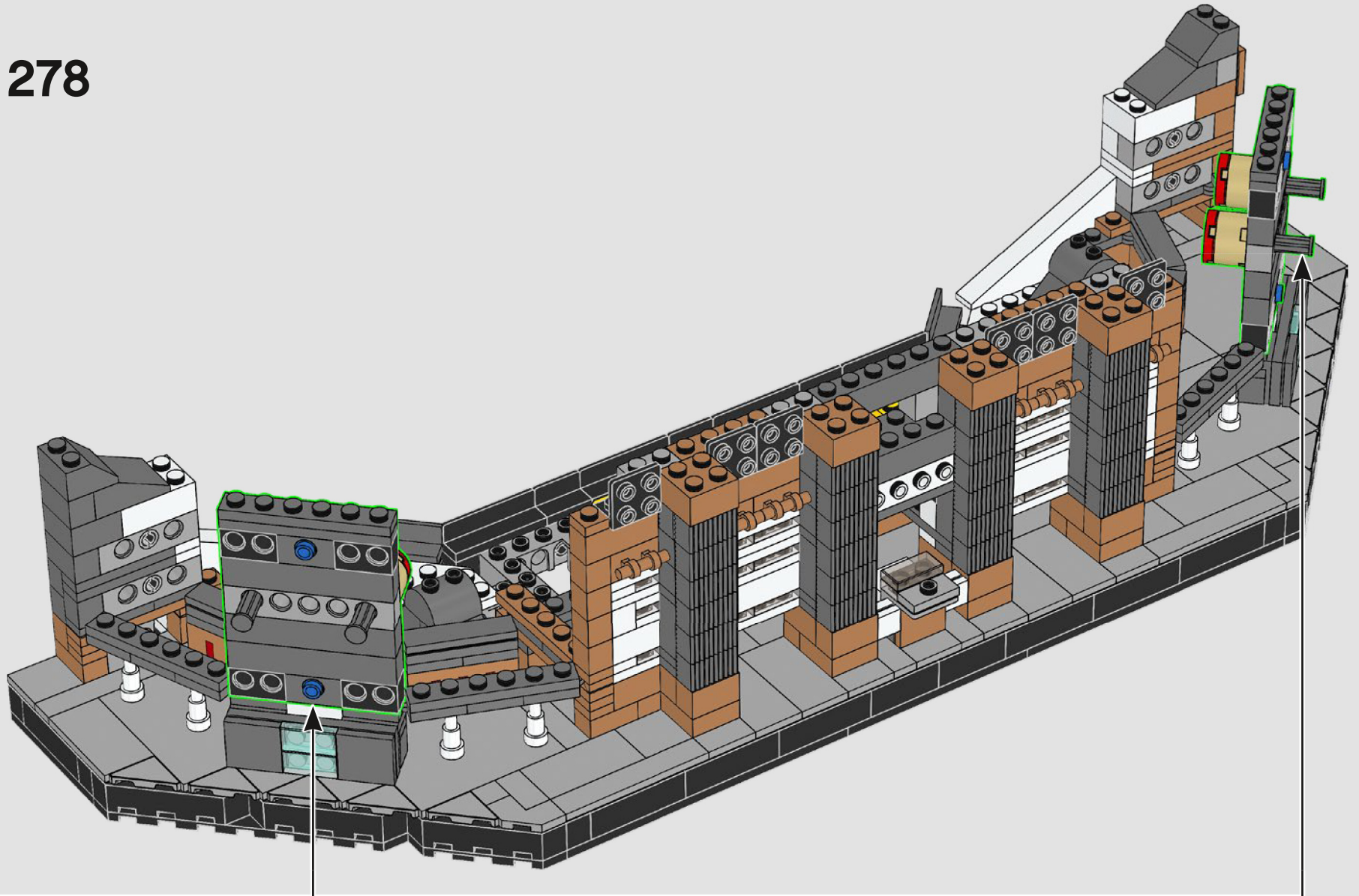


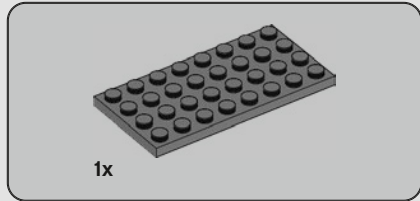
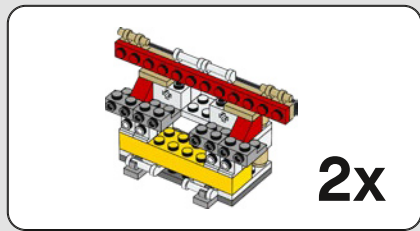
277



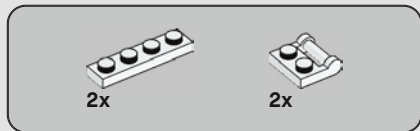
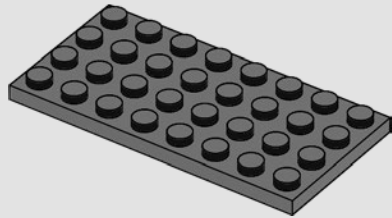
2x

278

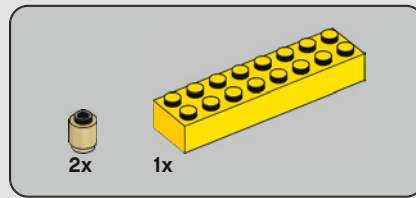
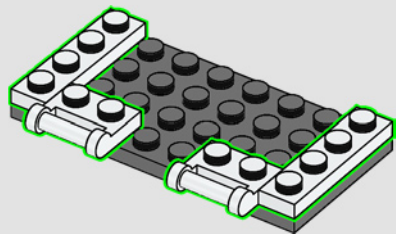




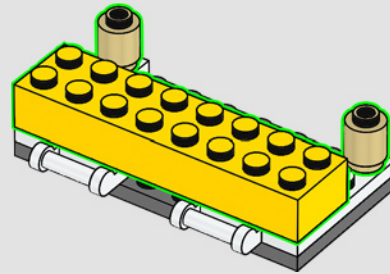
279



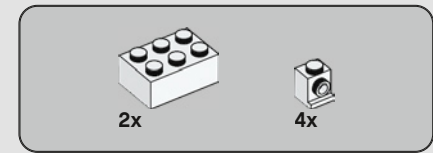
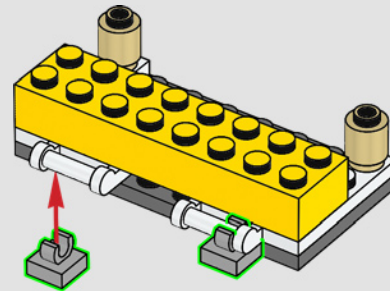
280



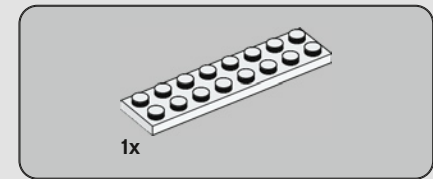
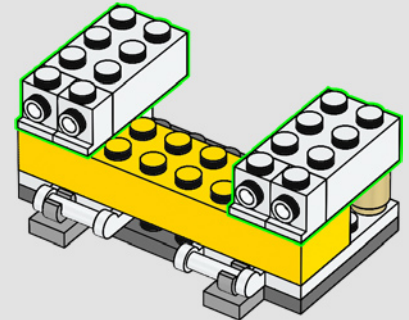
281



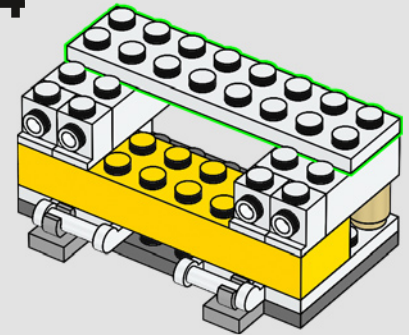
282



283

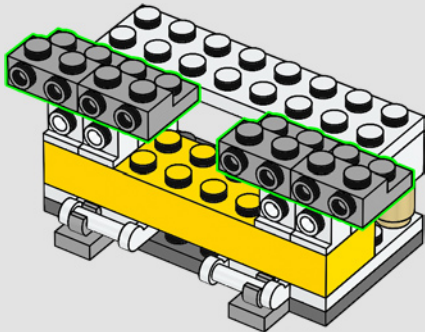


284

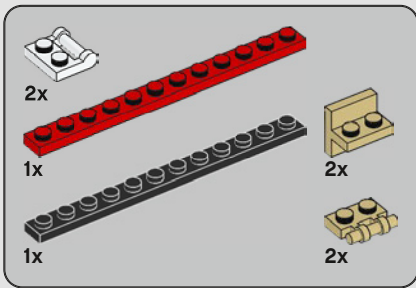
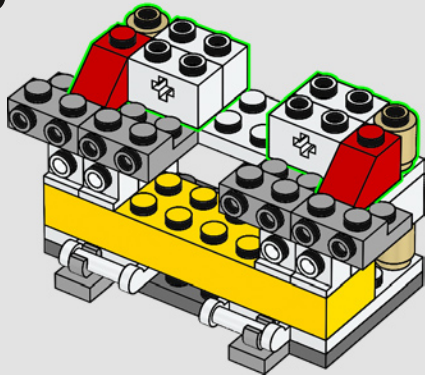




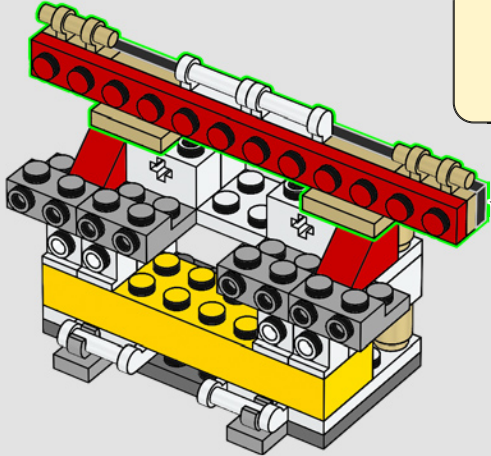
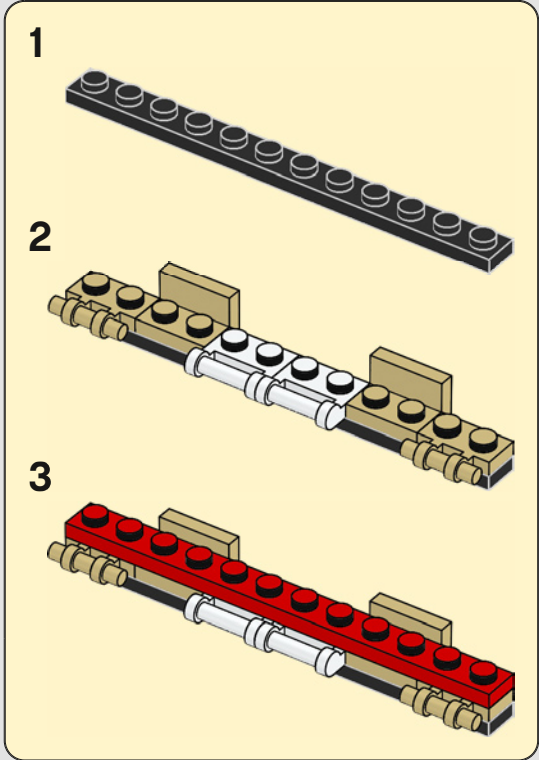
285



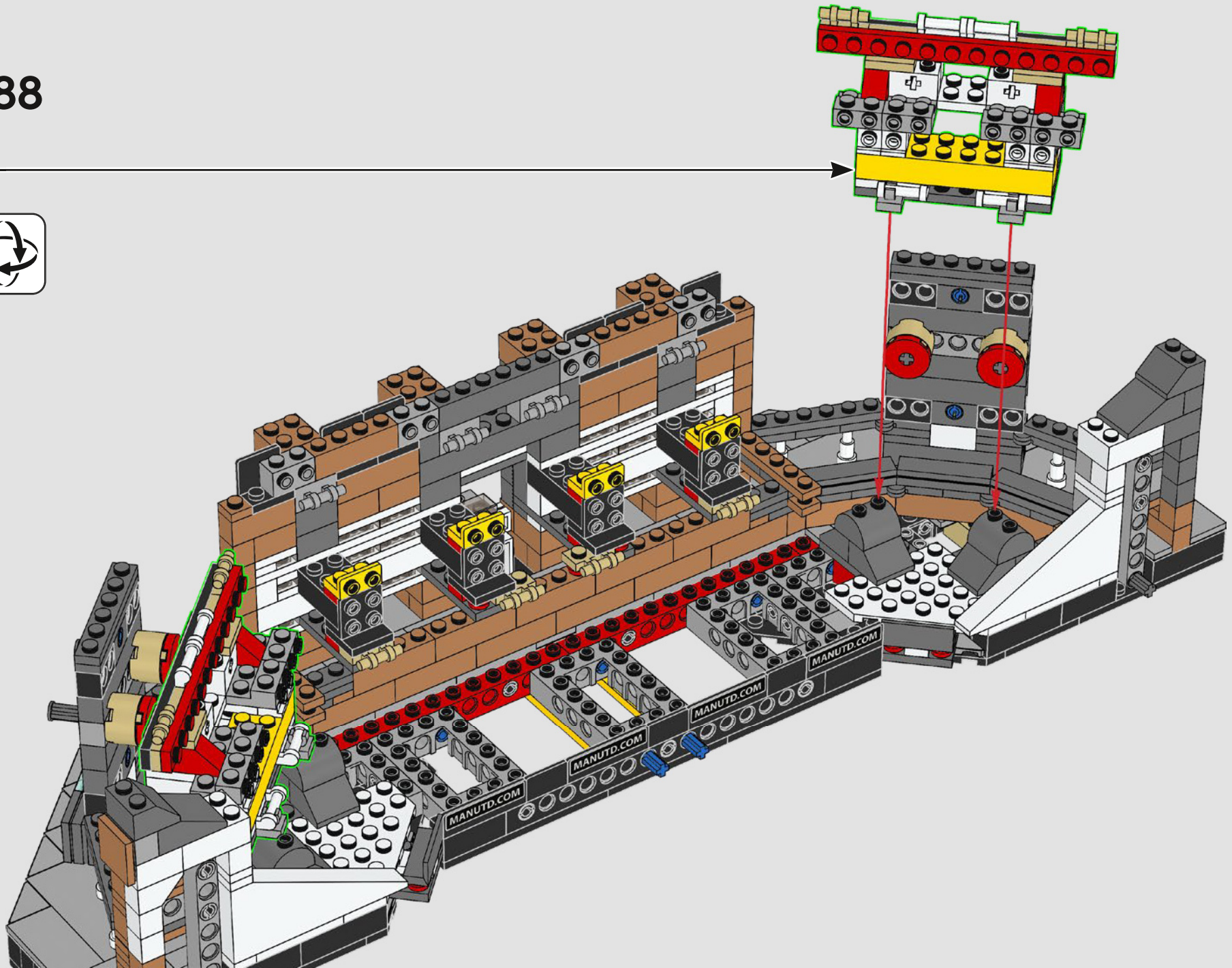
286



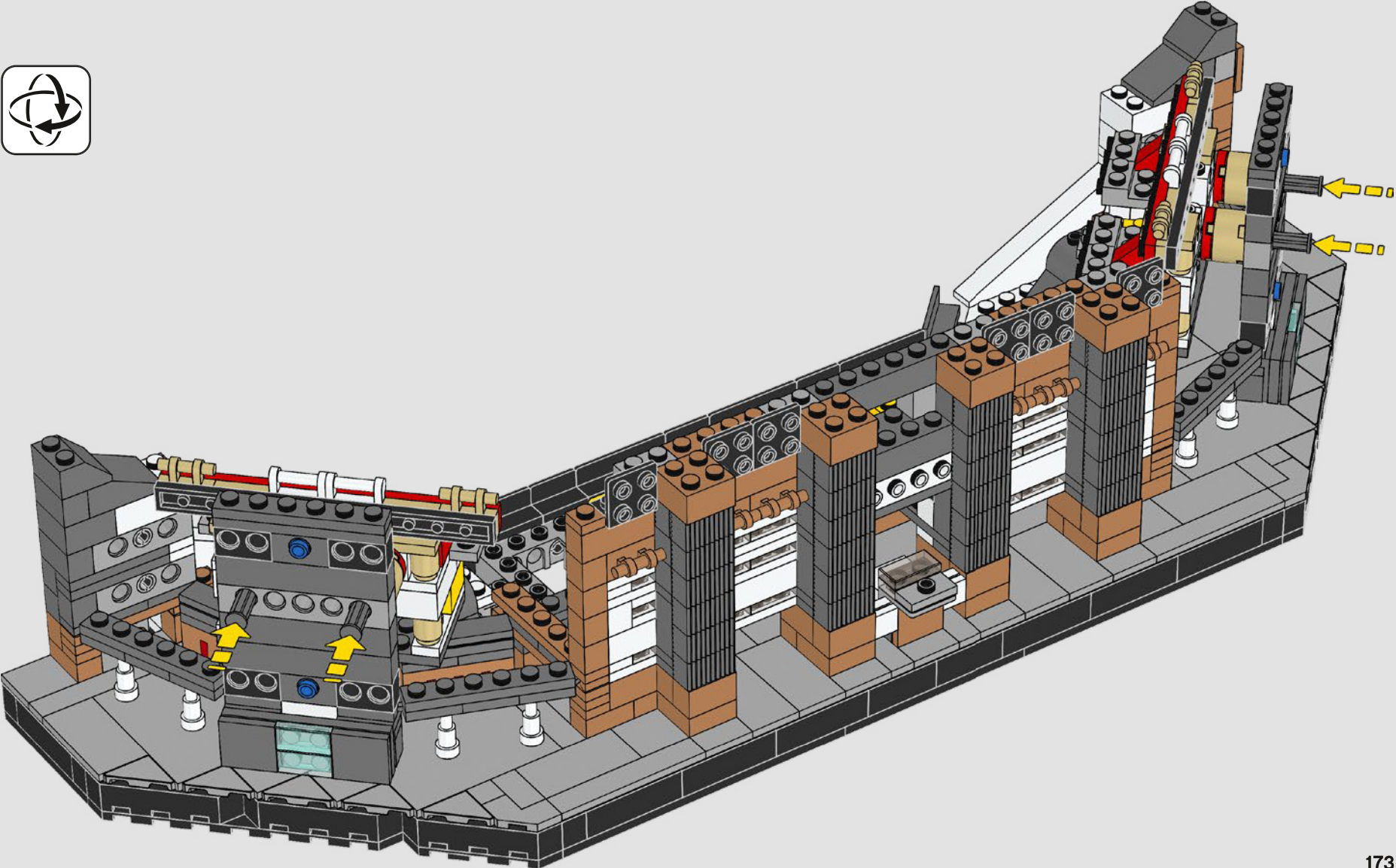
287

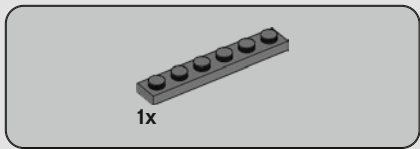


2x

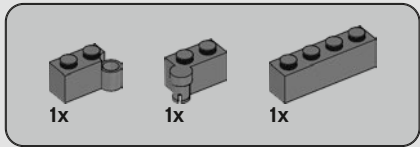
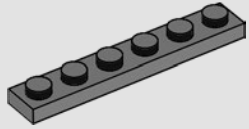


289

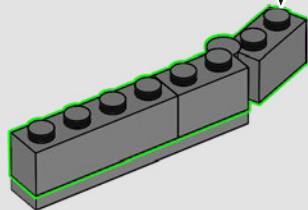
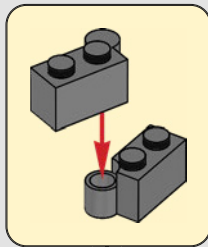




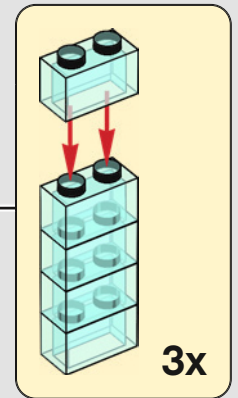
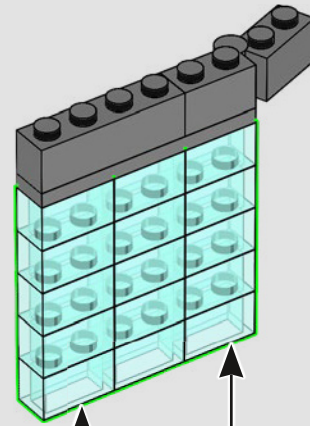
290



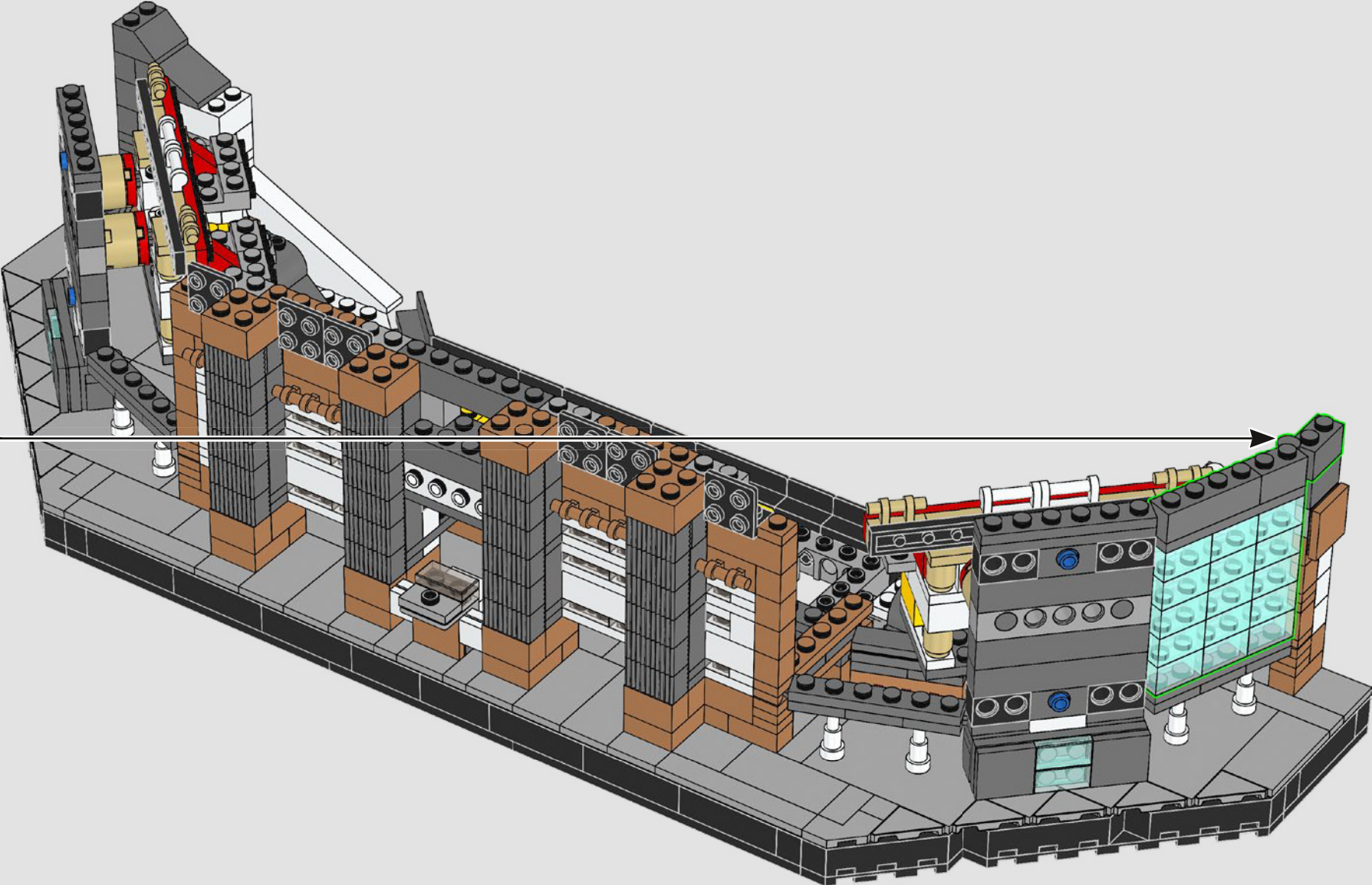
291

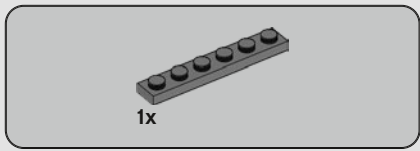


292

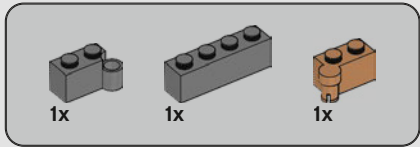
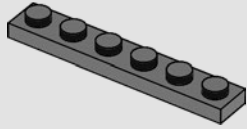


293

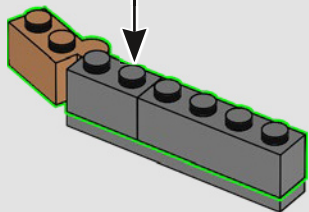
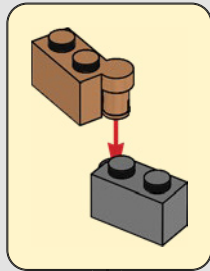




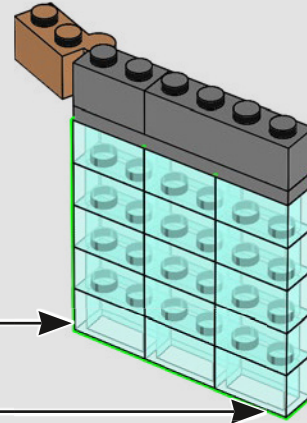
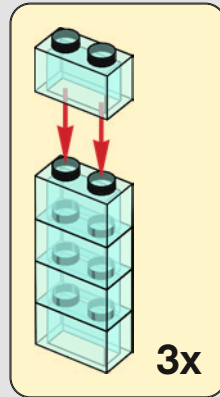
294



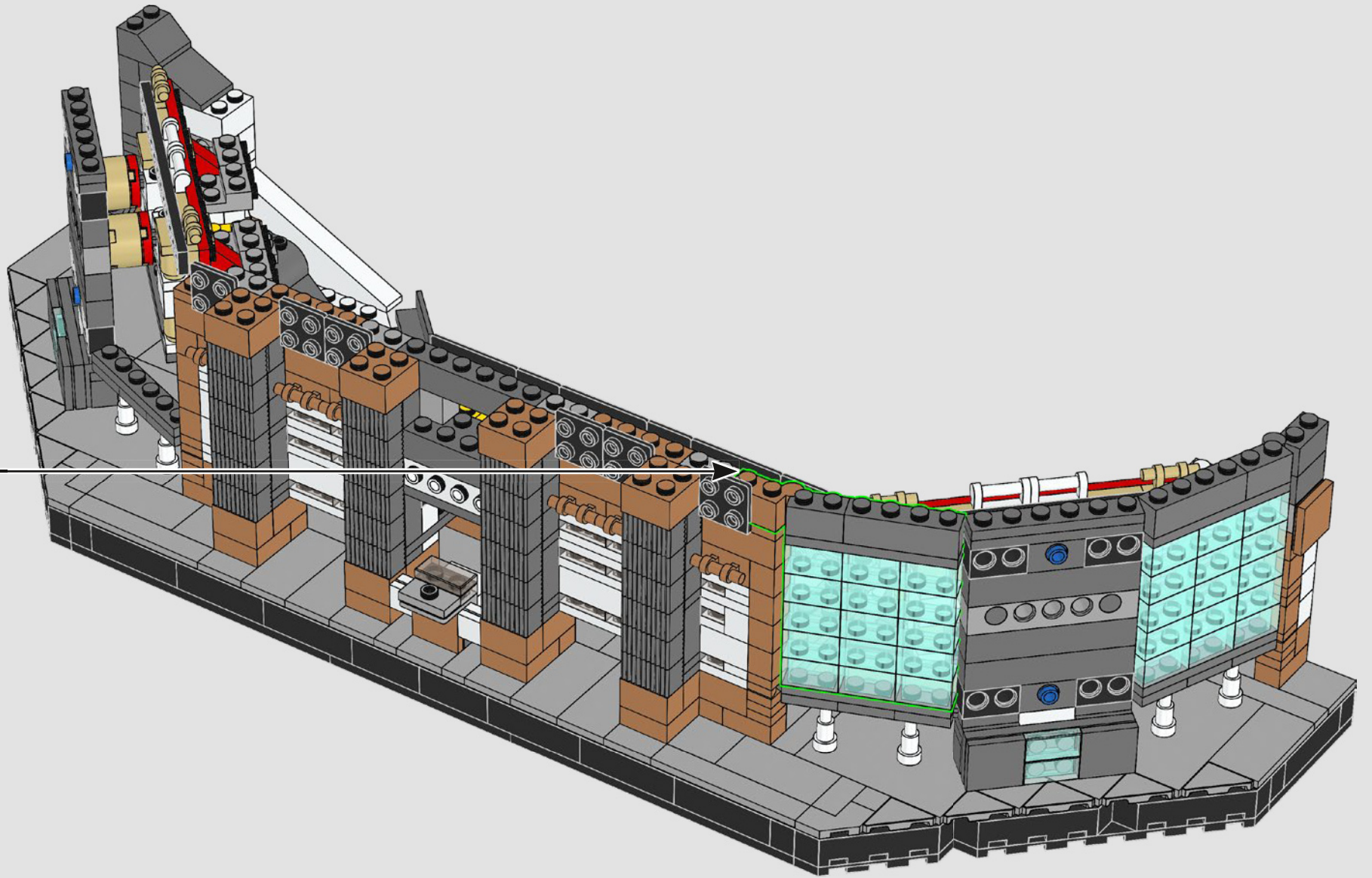
295

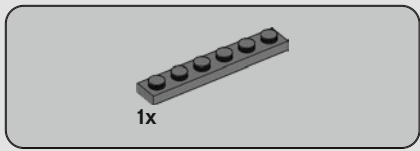


296

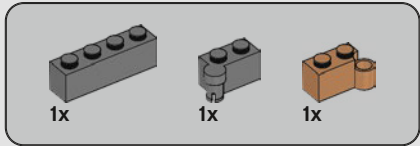
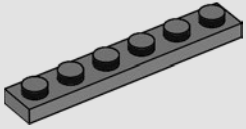


297

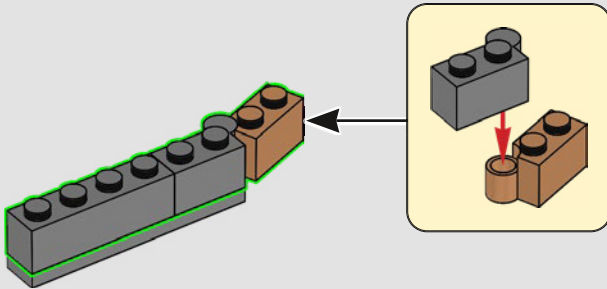




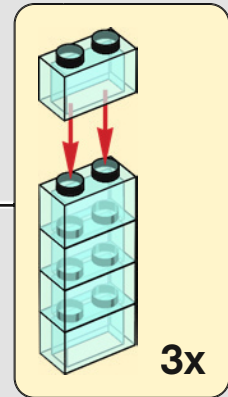
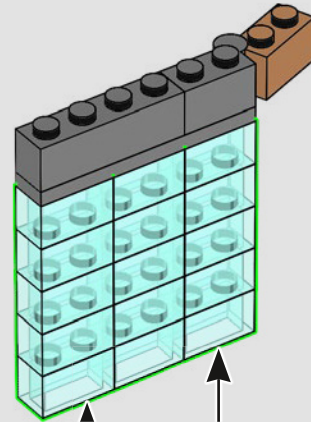
298



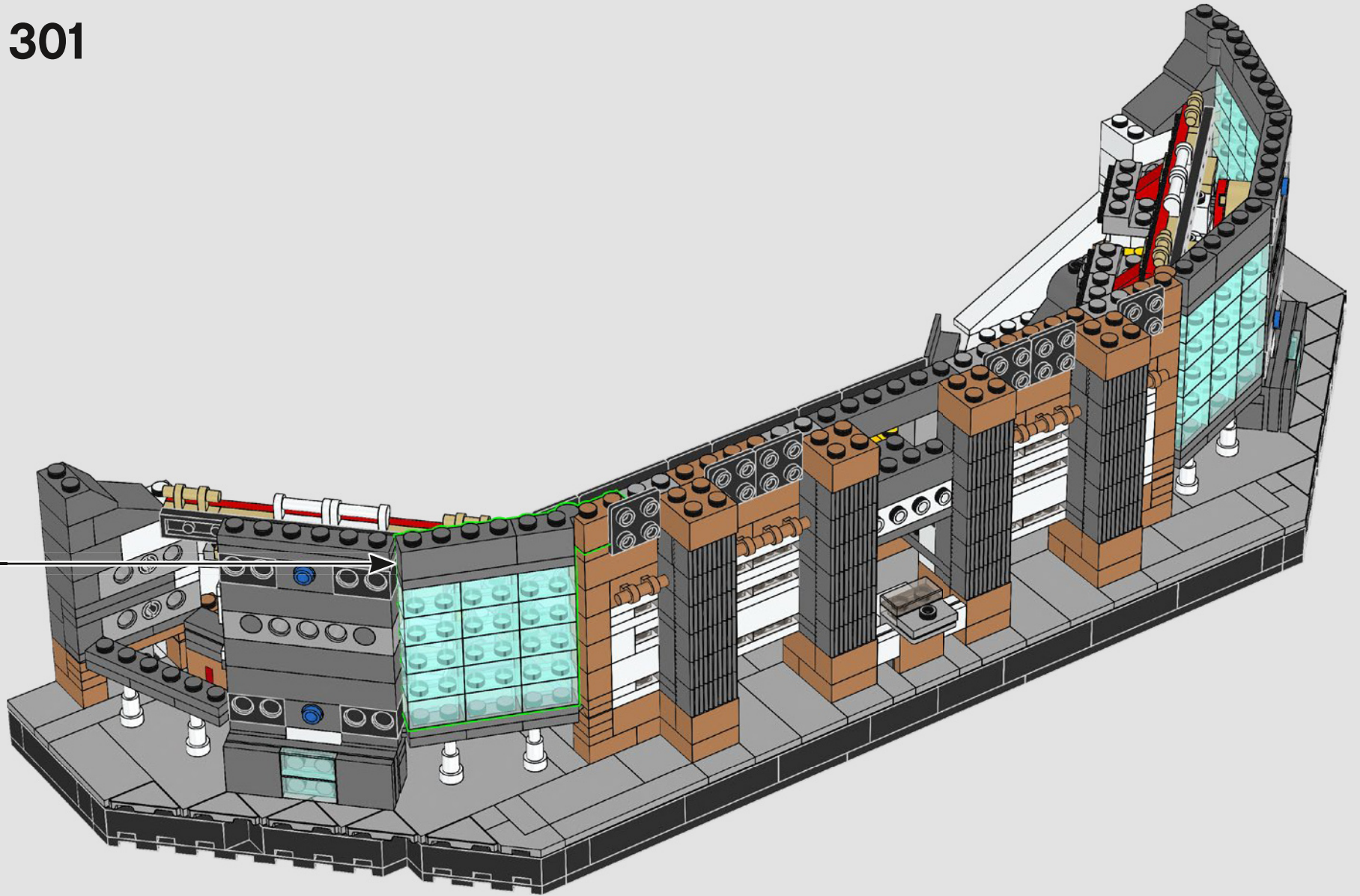
299

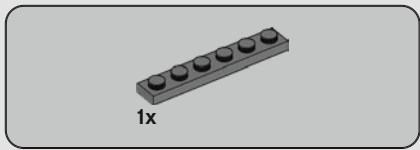


300

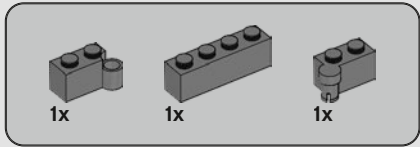
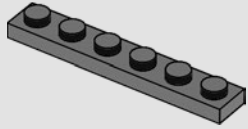


301

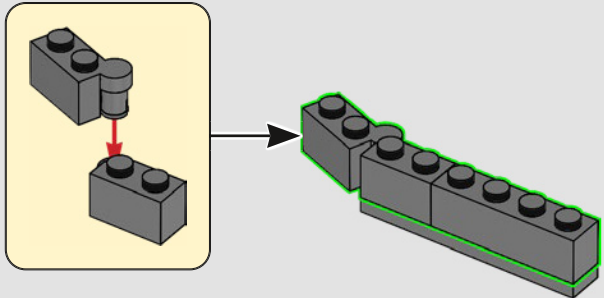




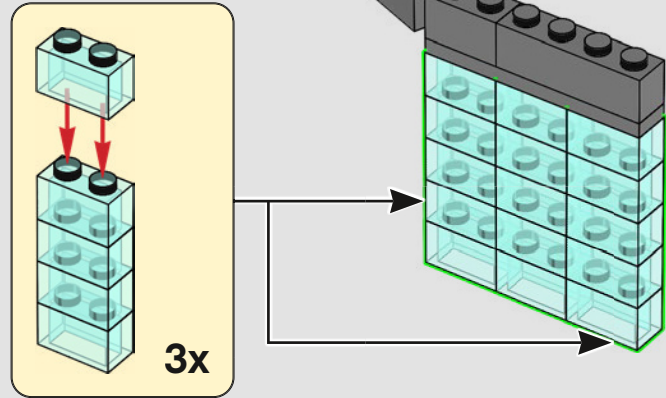
302



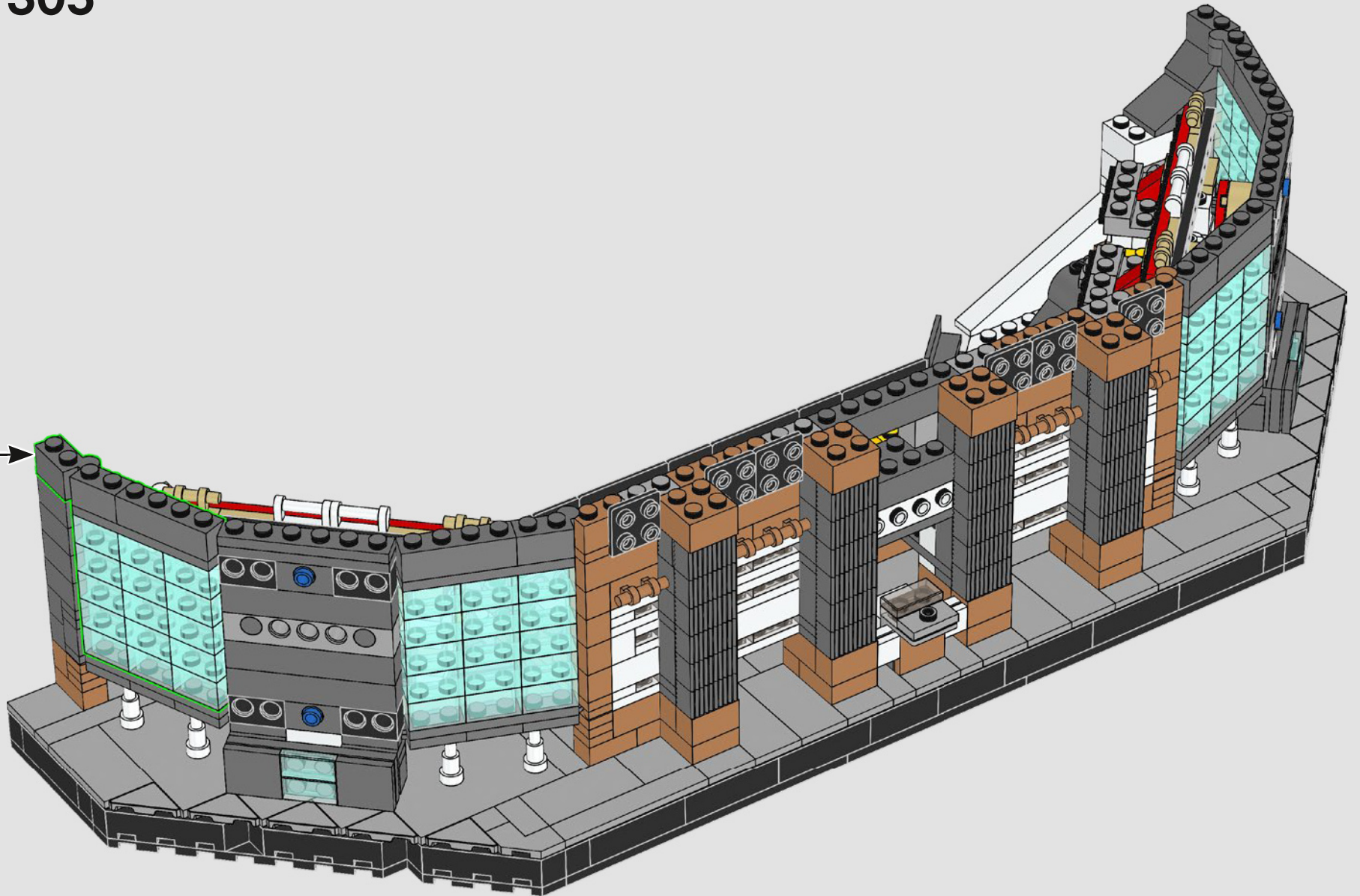
303

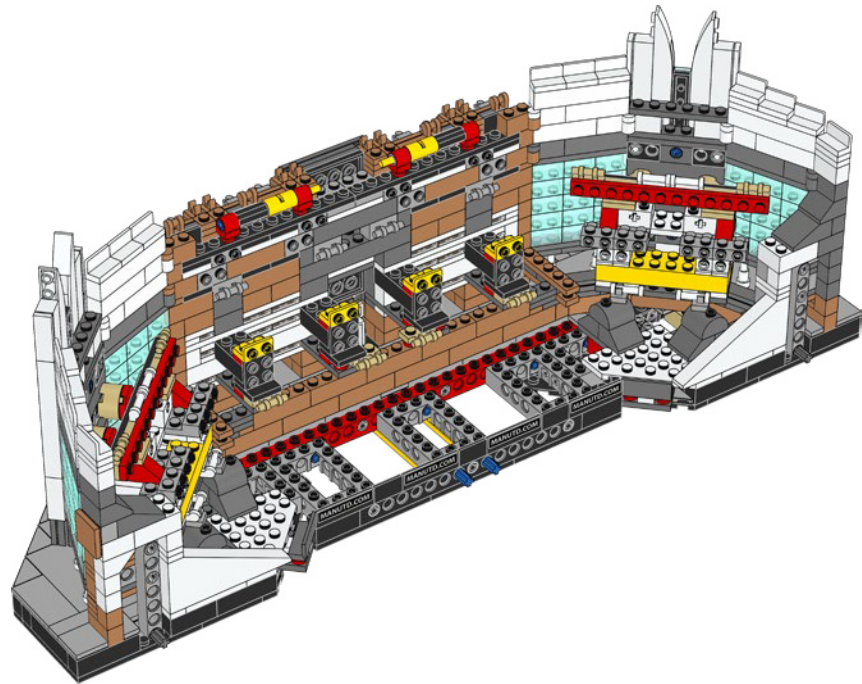
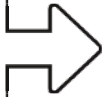


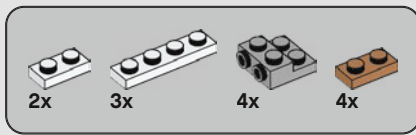
304



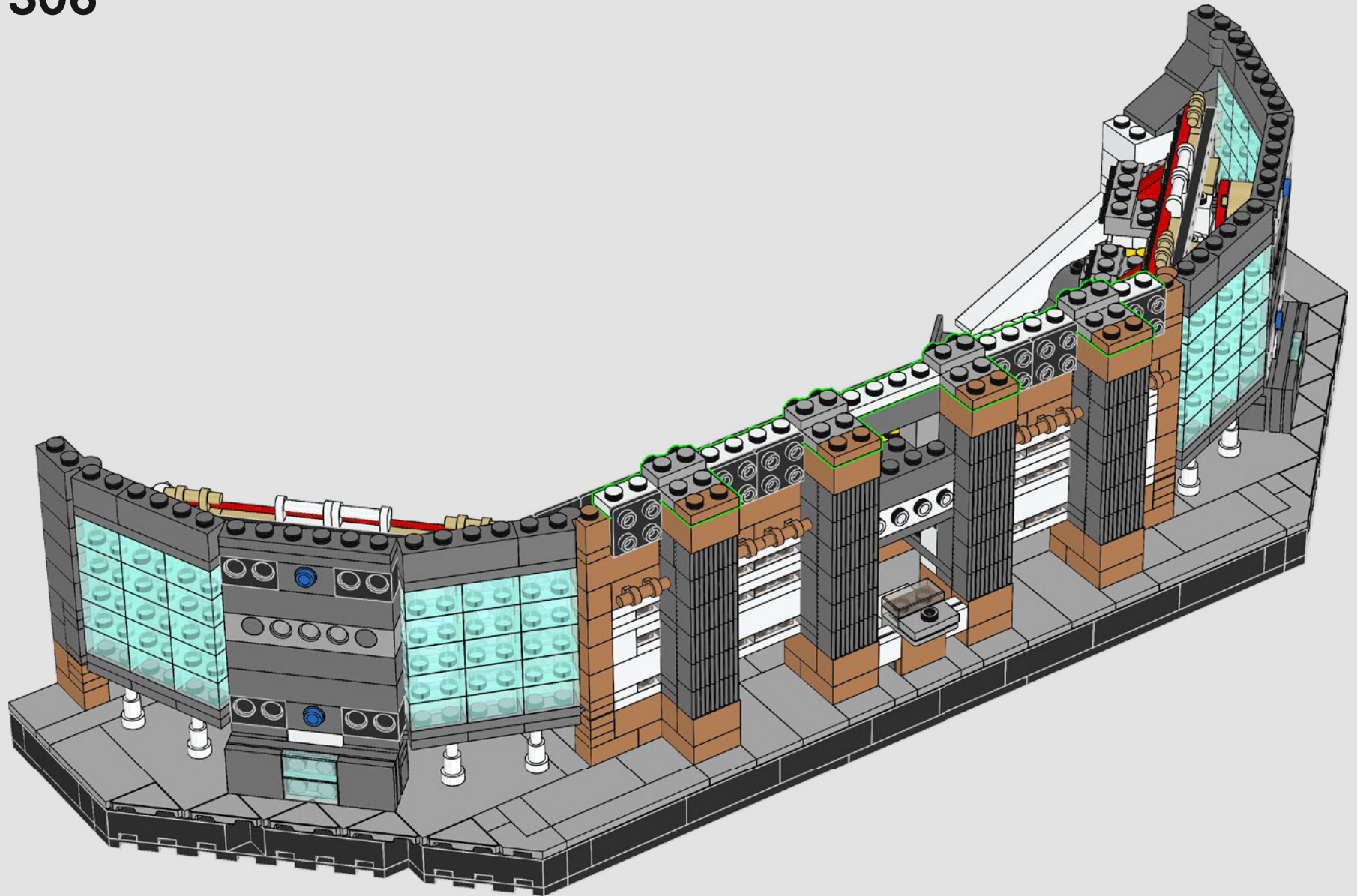
305







306



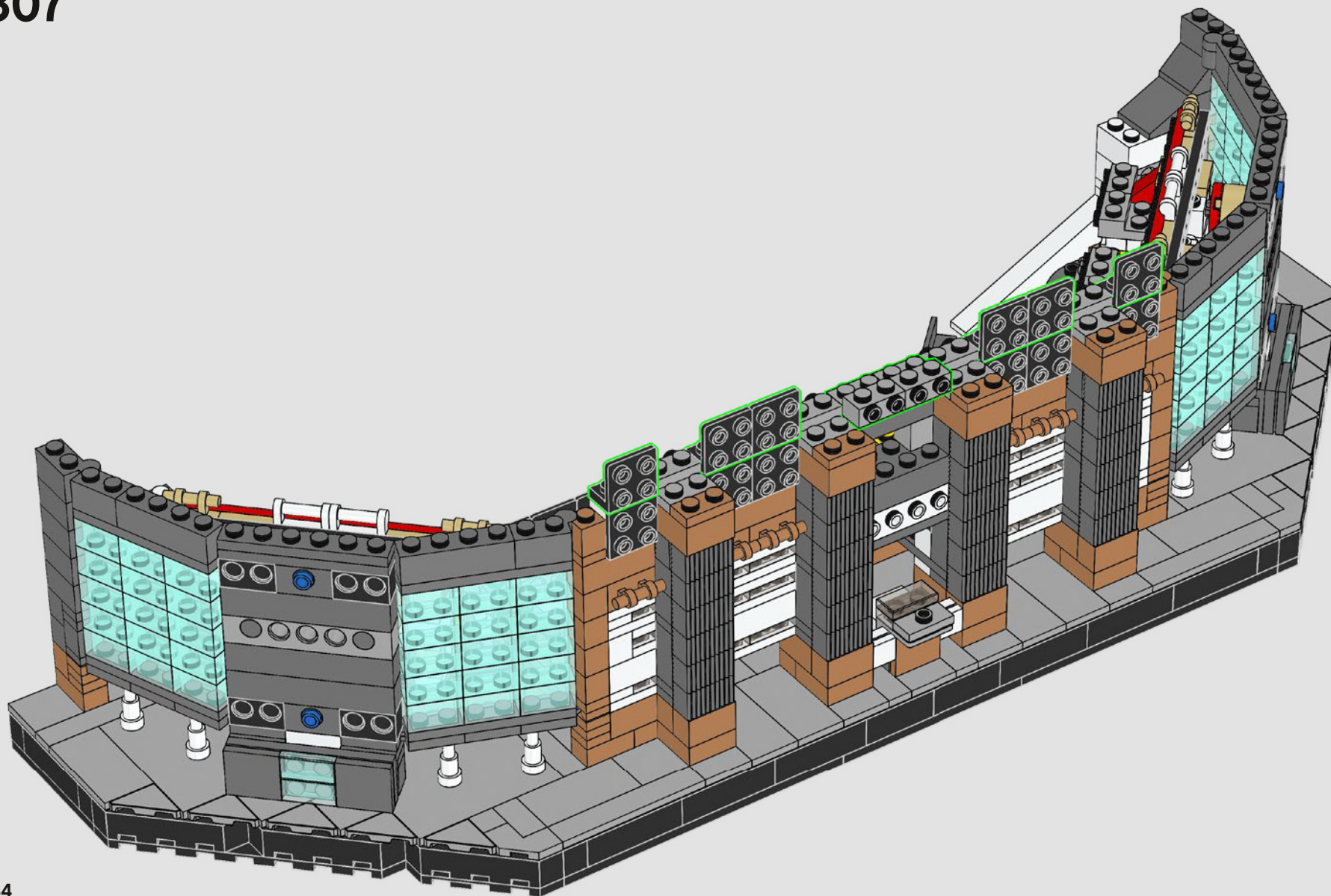


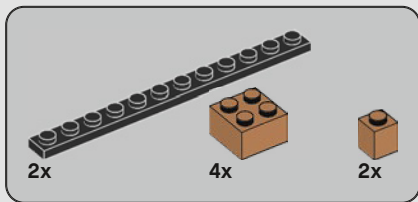
2x



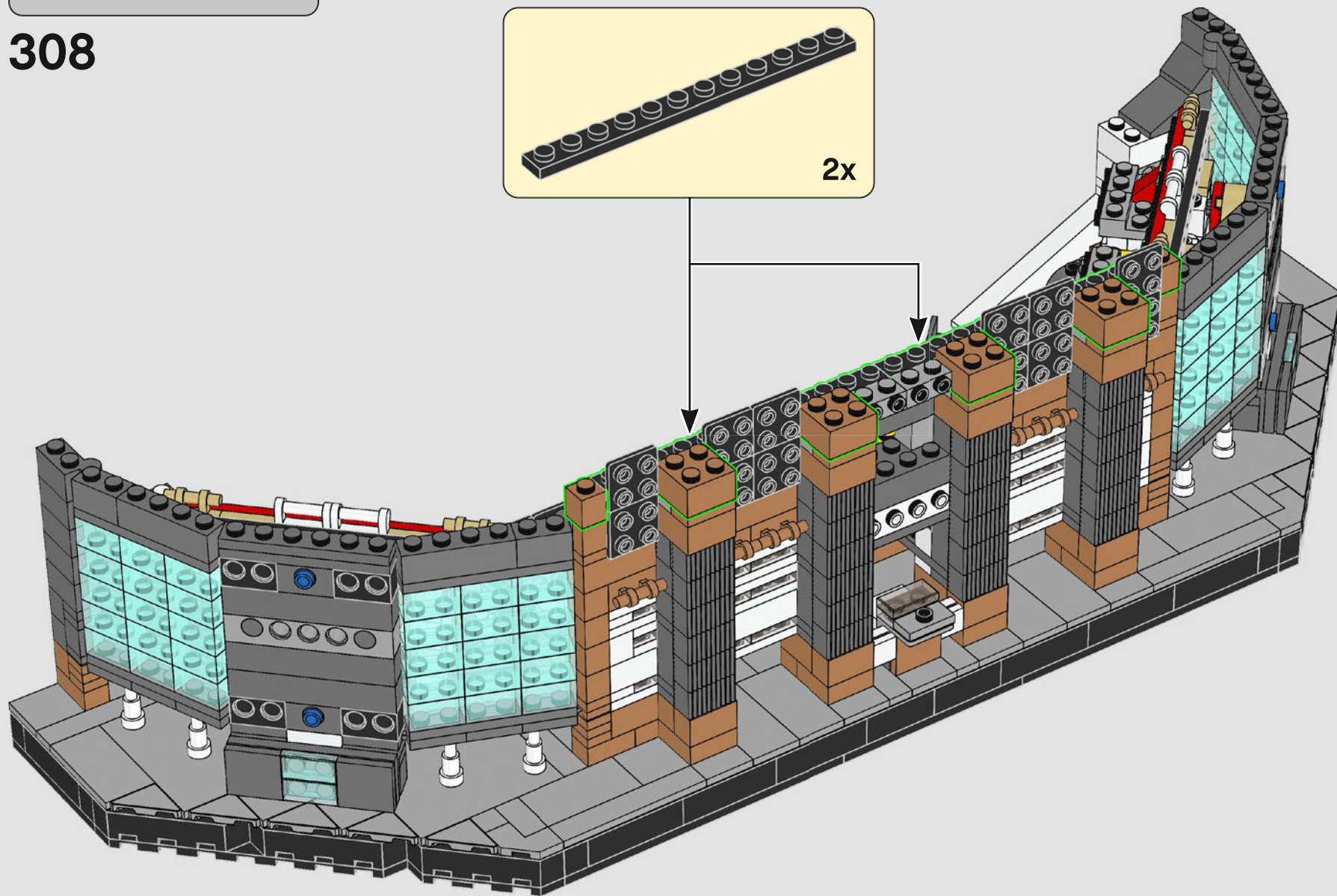
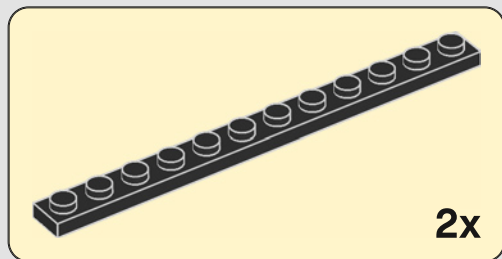
6x

307





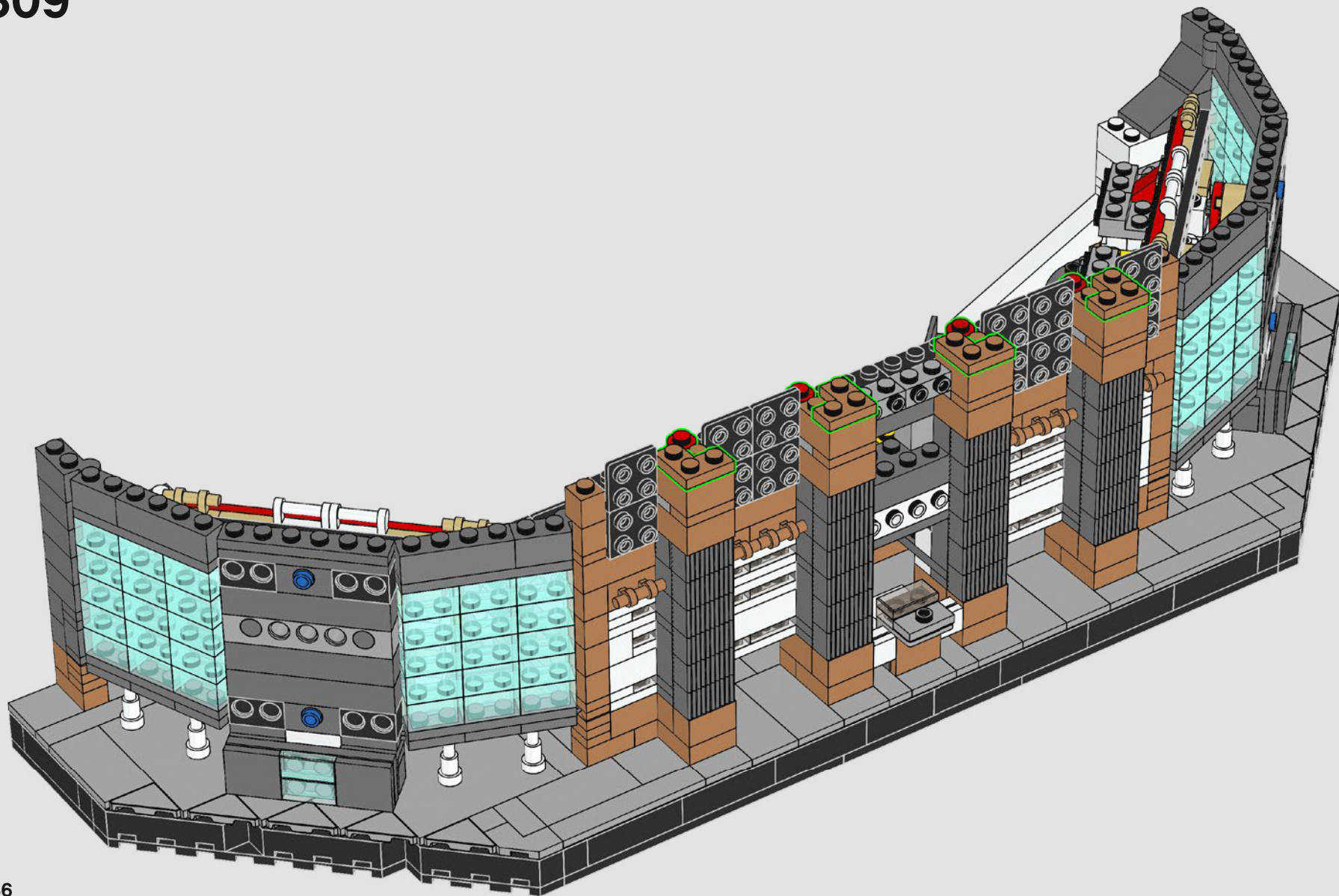
308

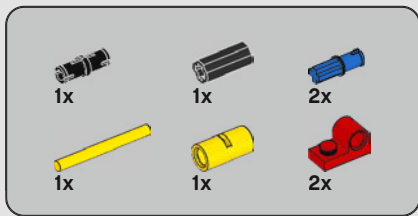


4x

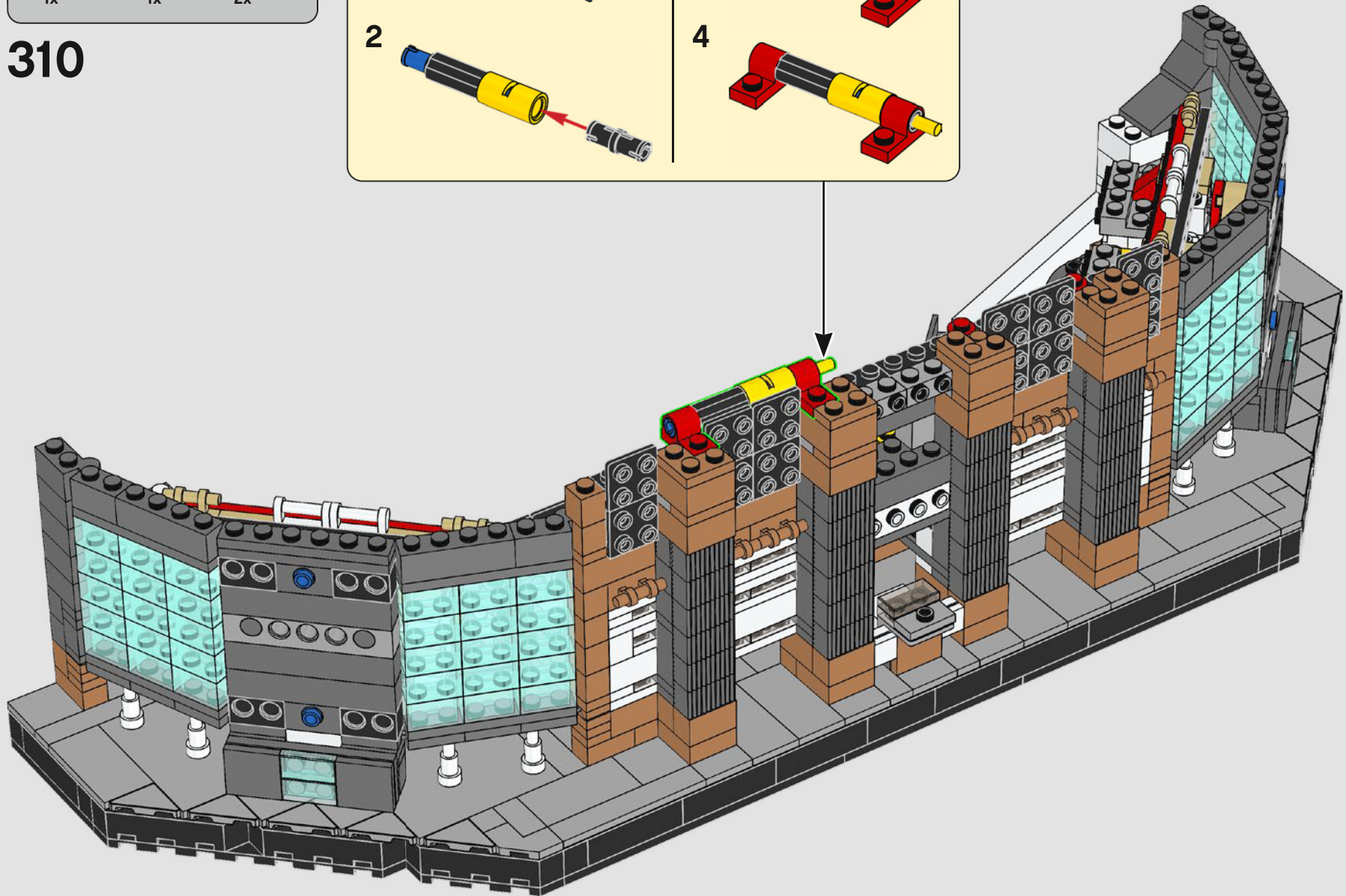
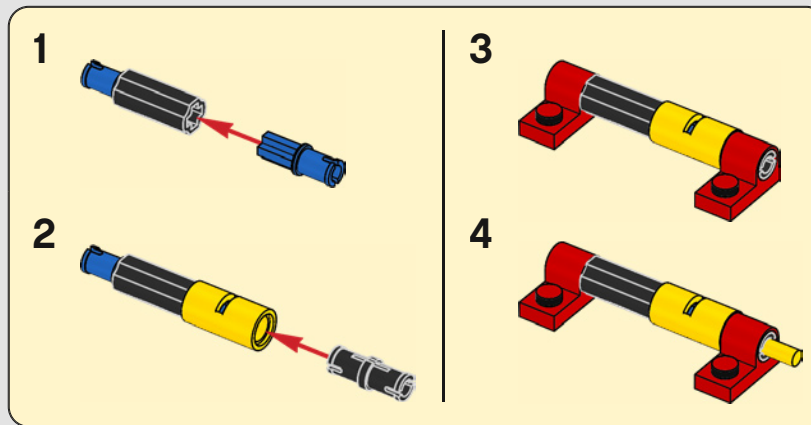
4x

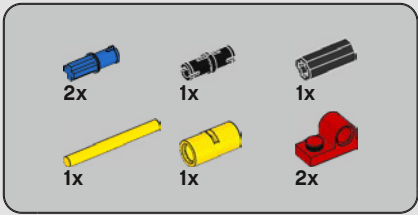
309



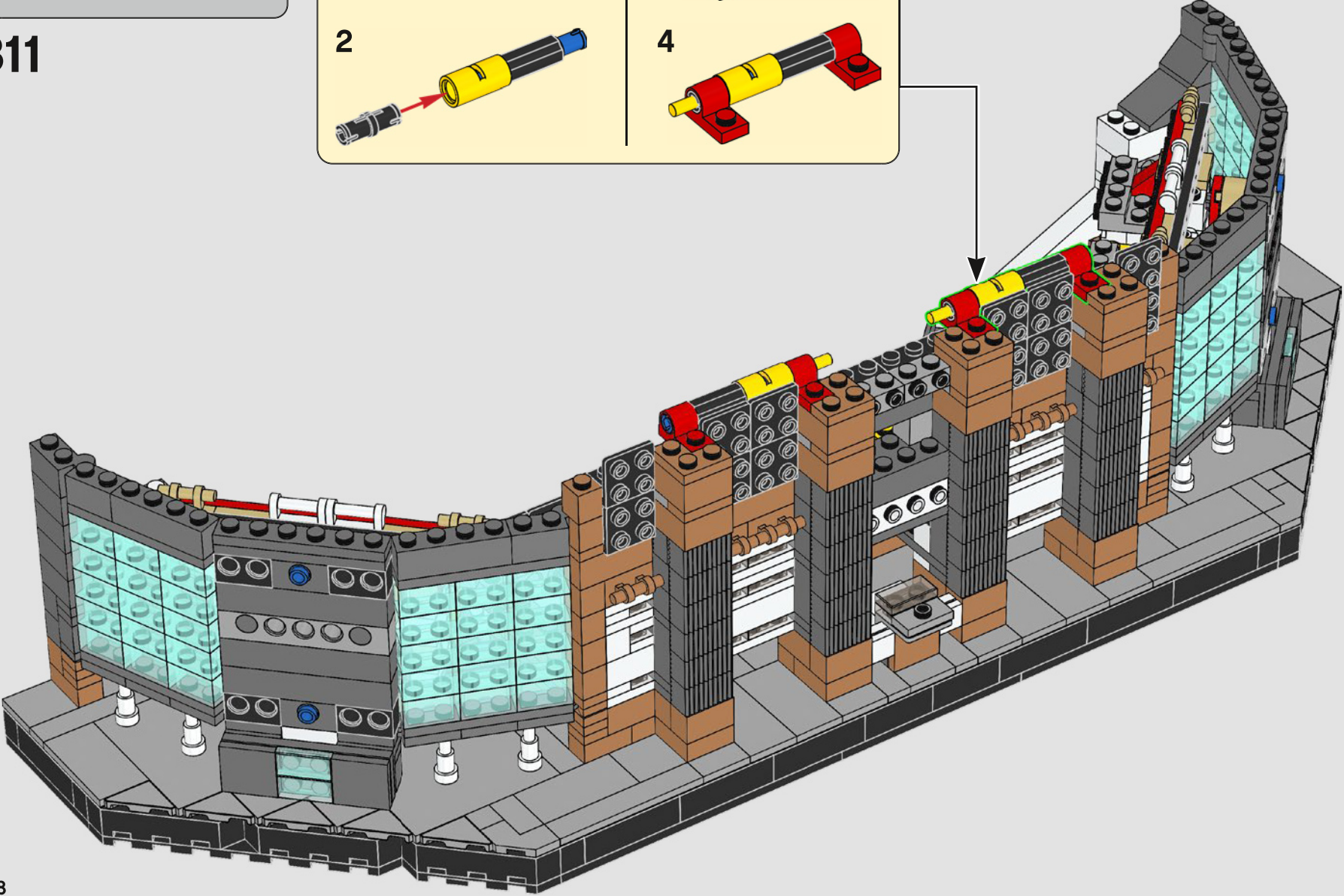
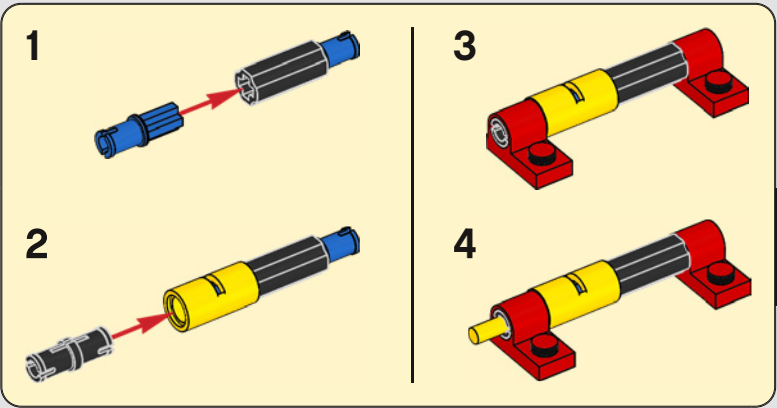


310





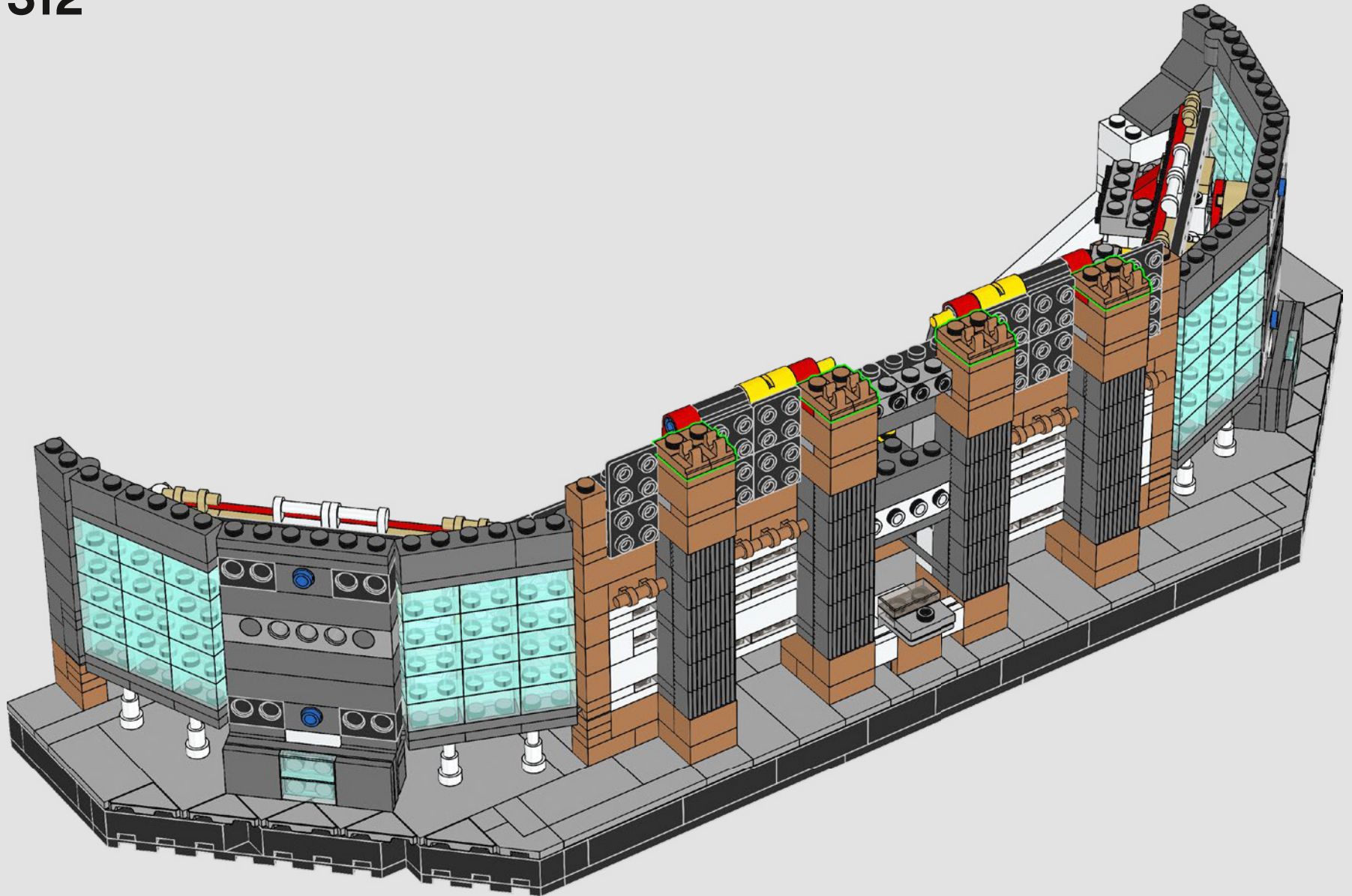
311

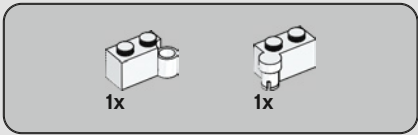




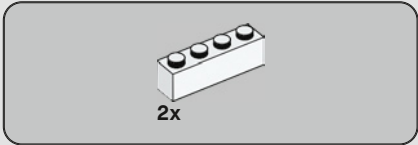
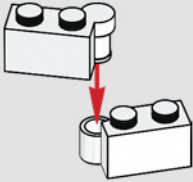
8x

312

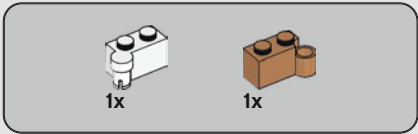
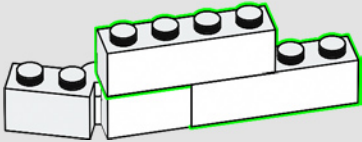




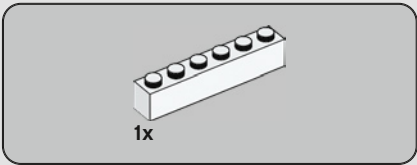
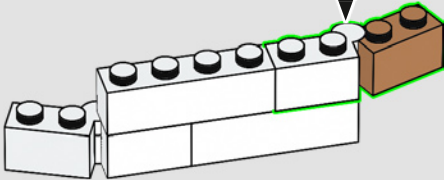
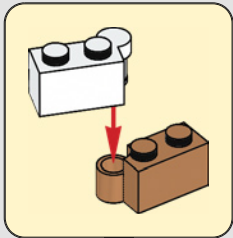
313



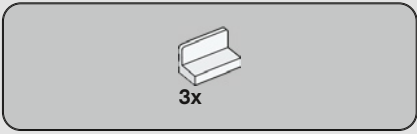
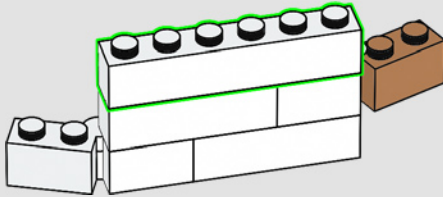
314



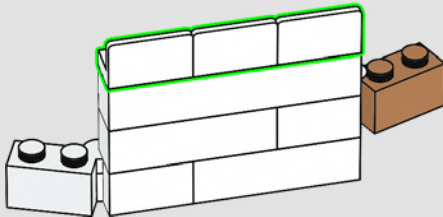
315



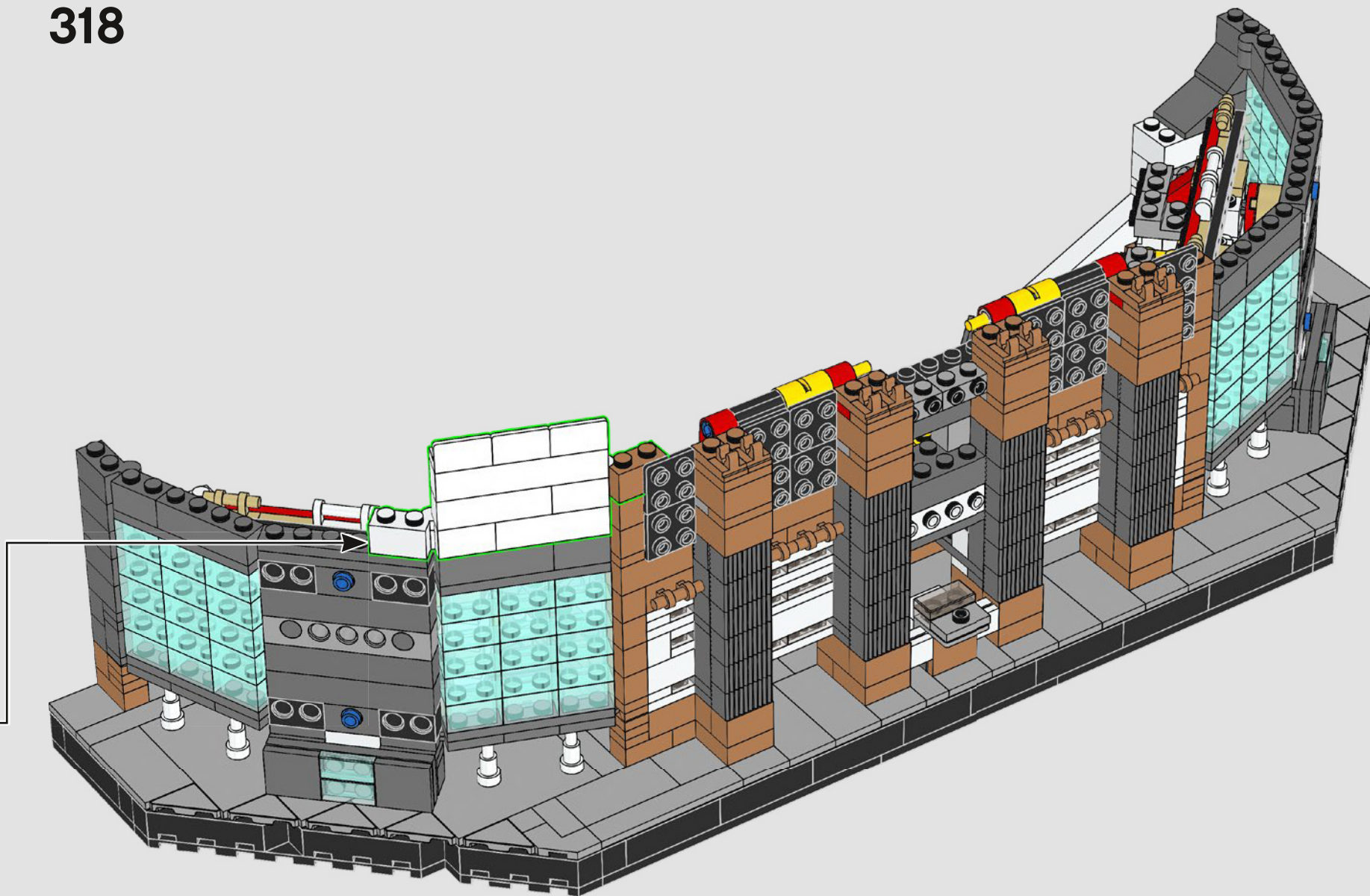
316

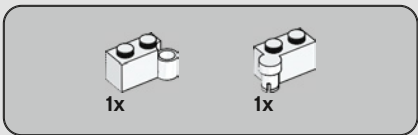


317

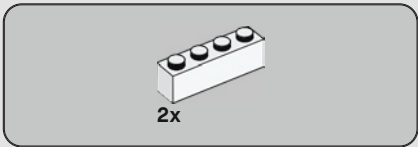
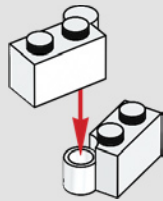


318

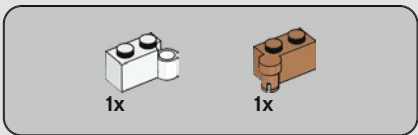
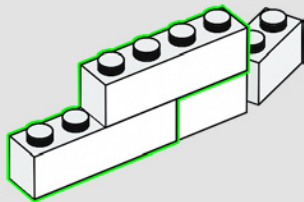




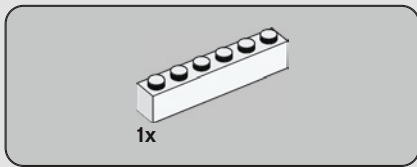
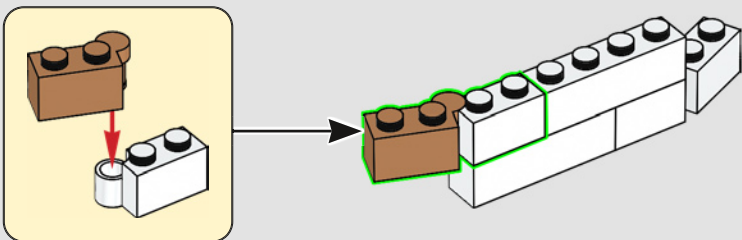
319



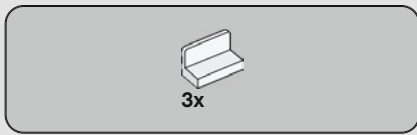
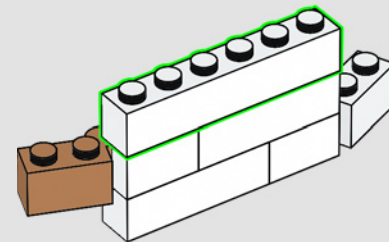
320



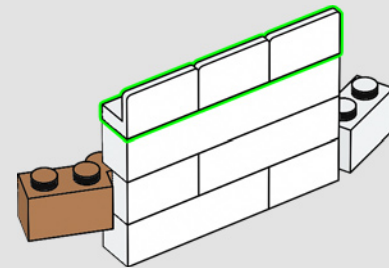
321



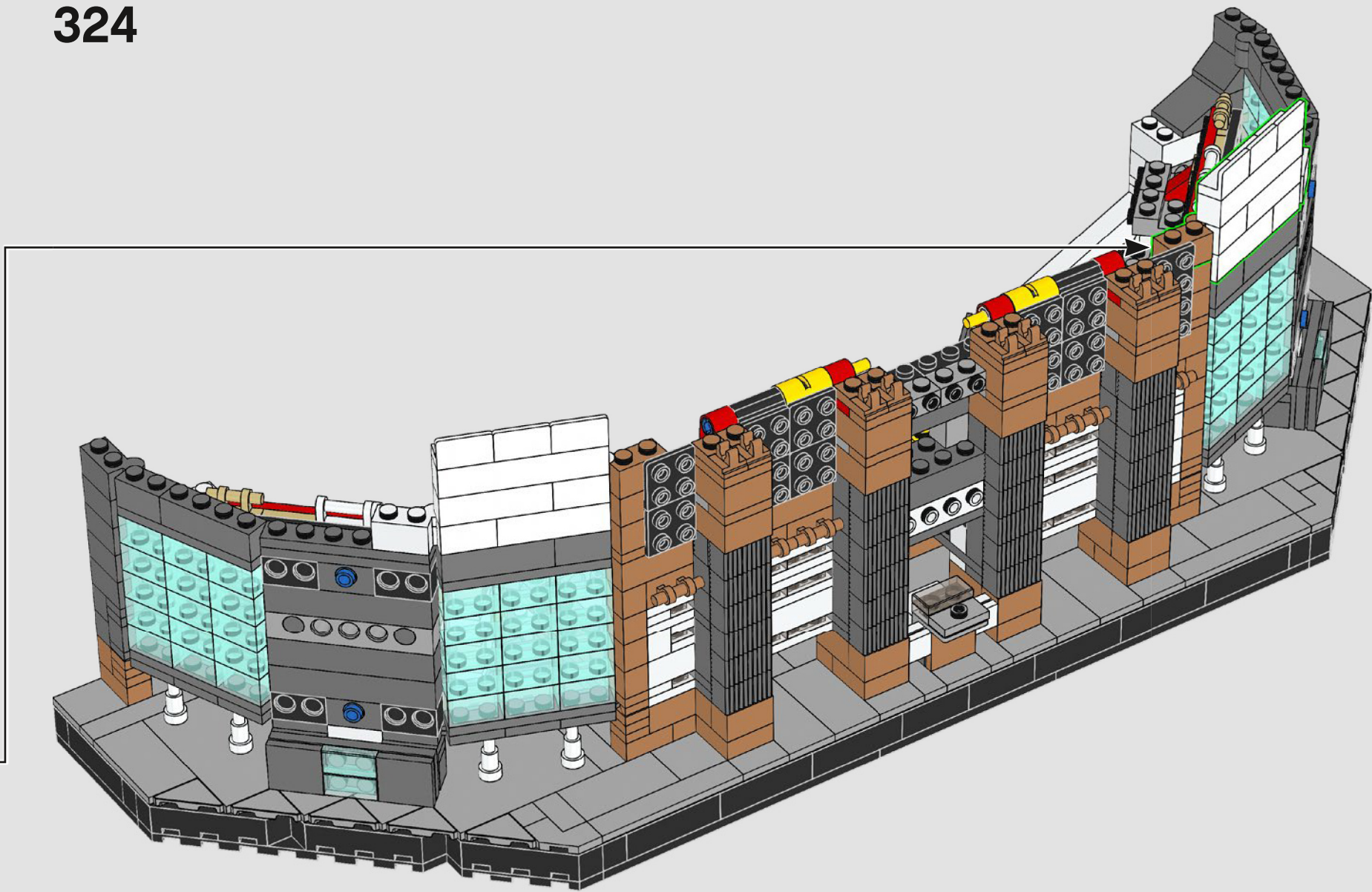
322

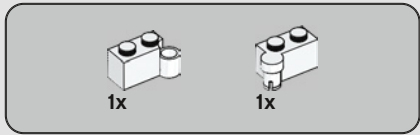


323

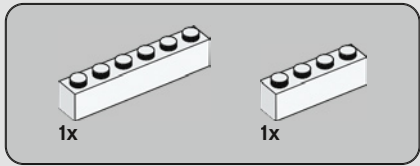
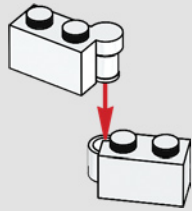


324

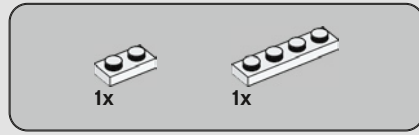
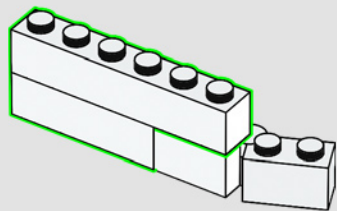




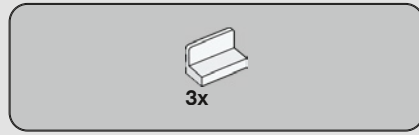
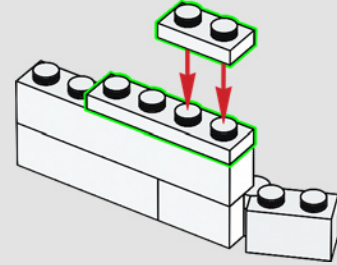
325



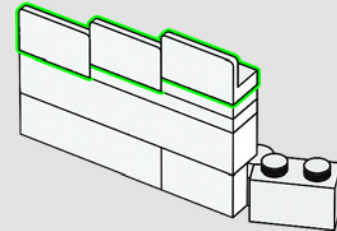
326



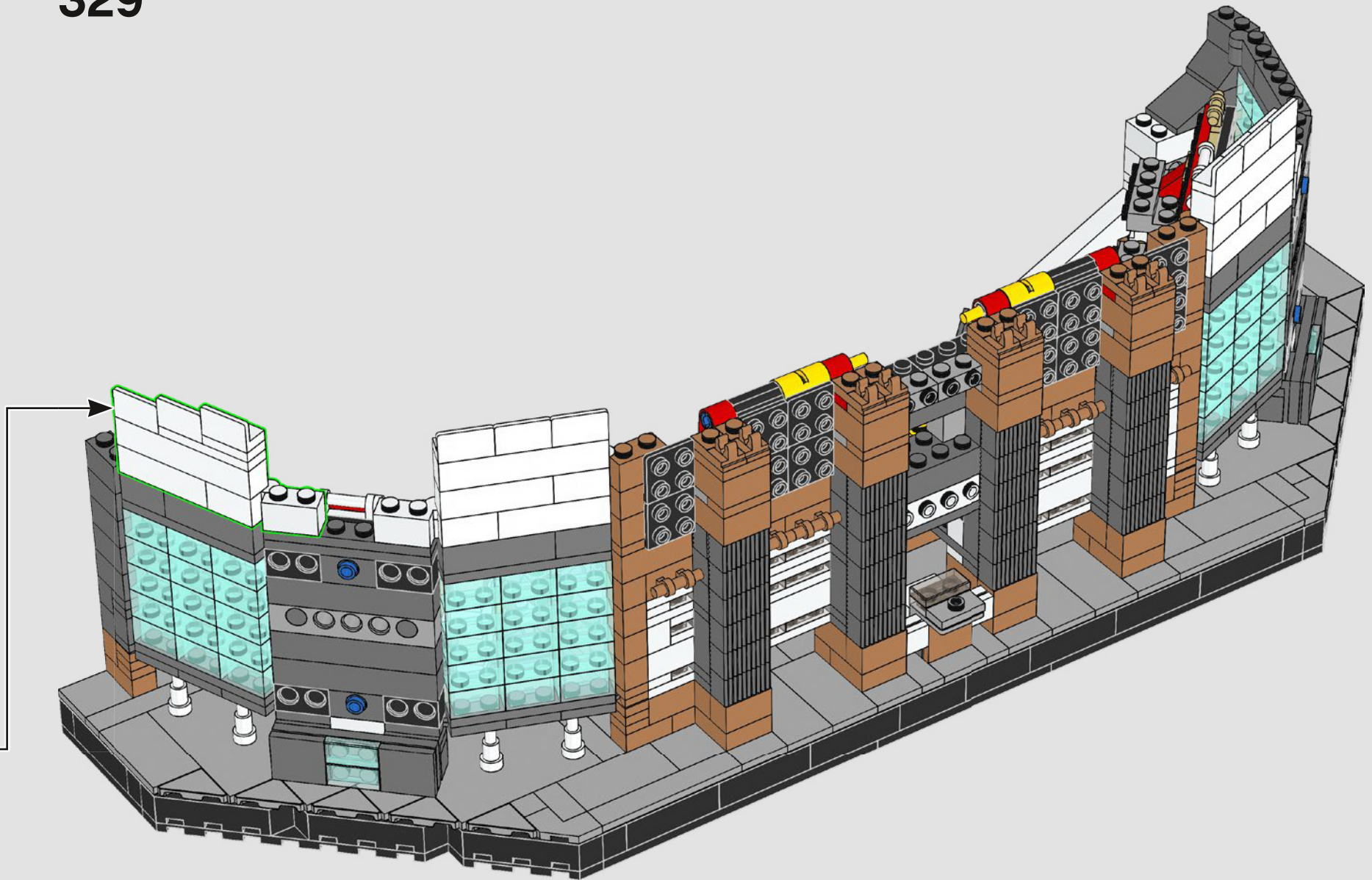
327

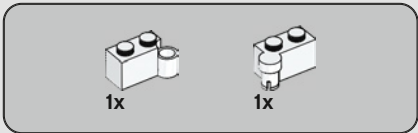


328

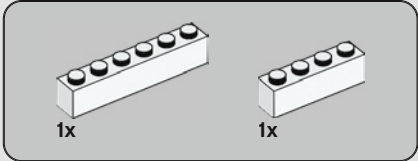
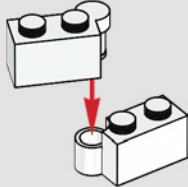


329

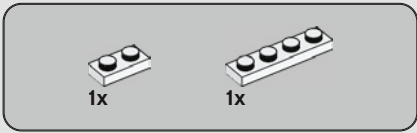
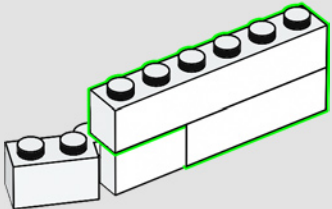




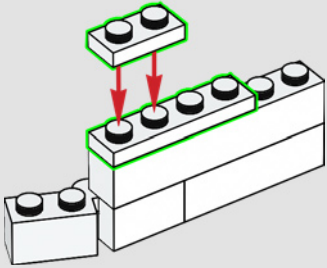
330



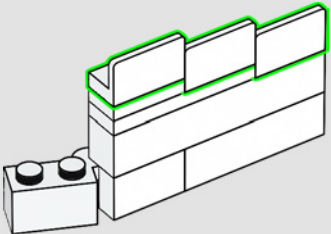
331



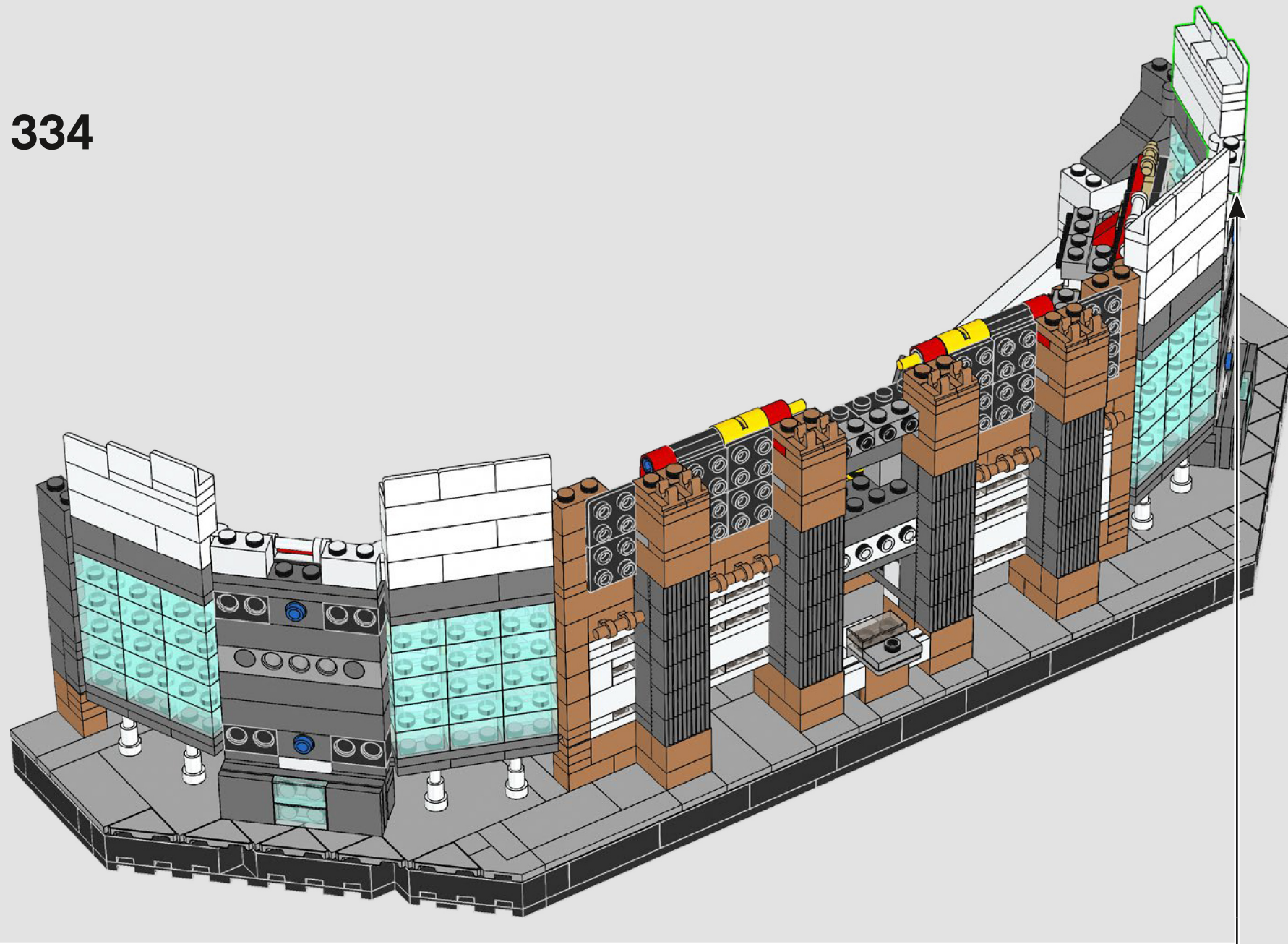
332



333

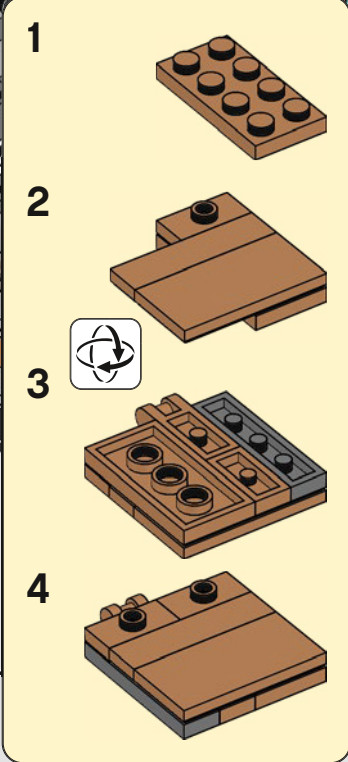
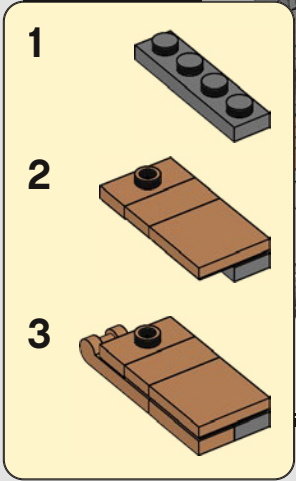
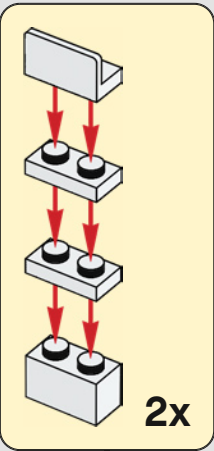


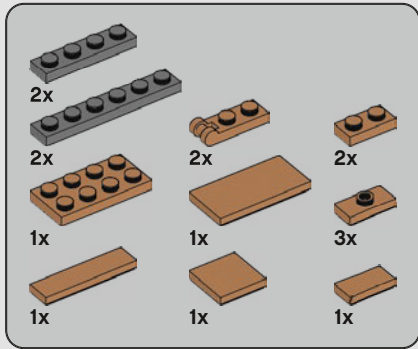
334



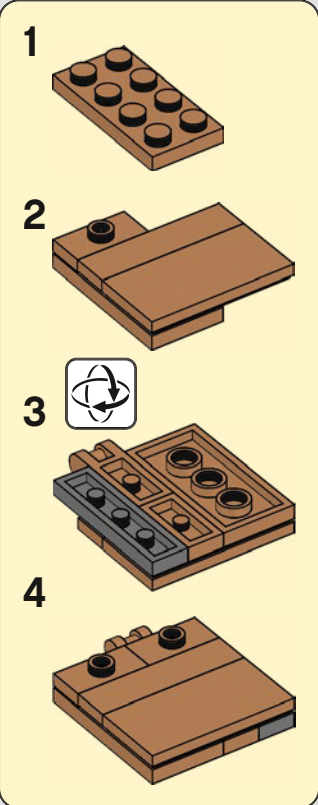
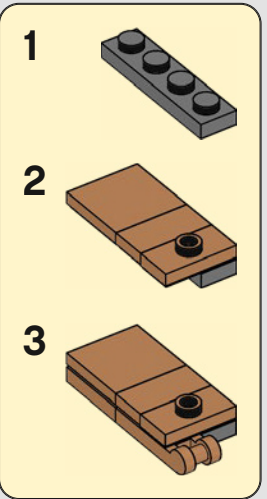
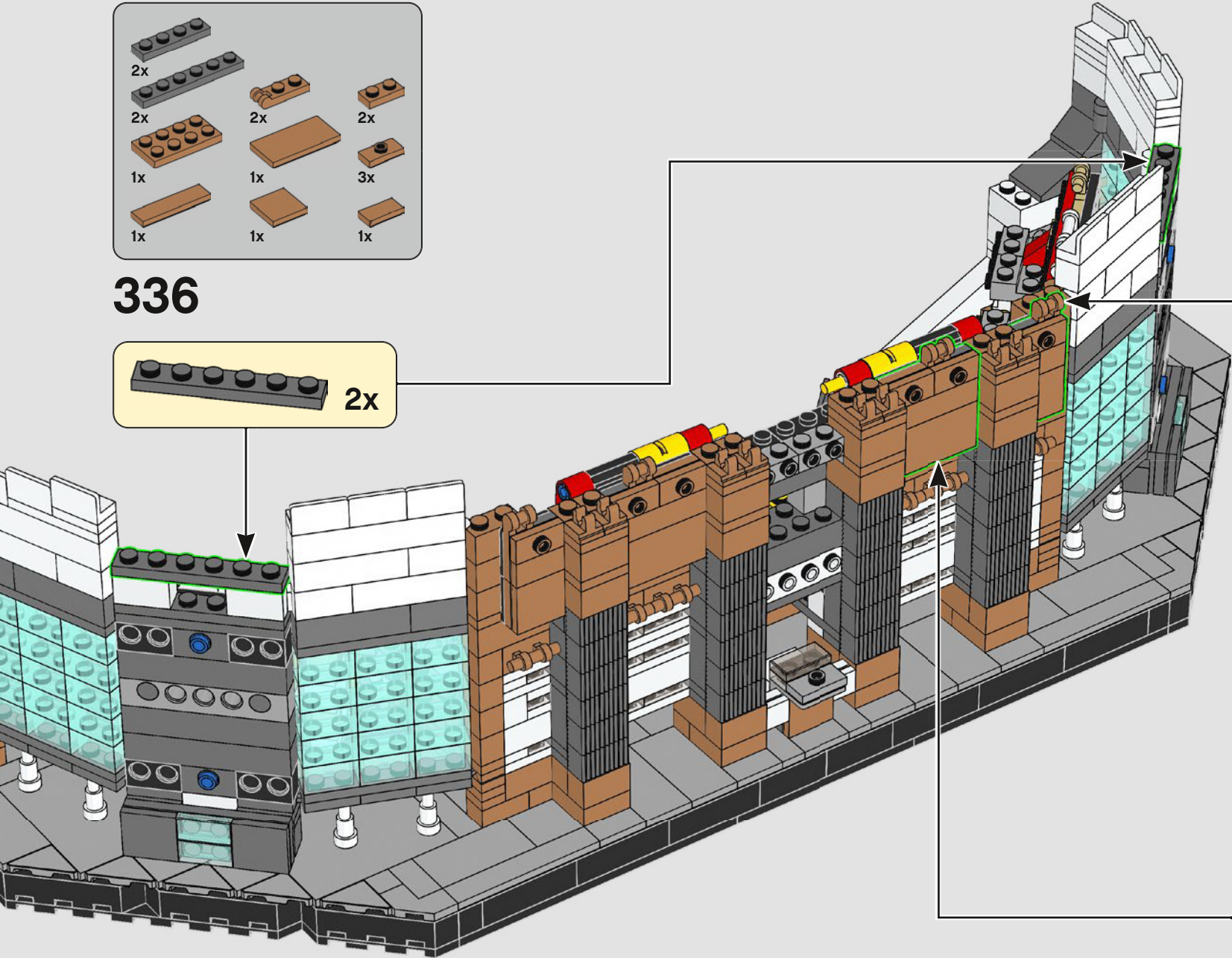
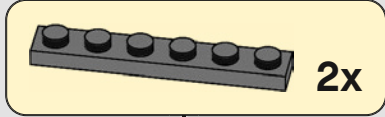
- | | | |
|----|----|----|
| 4x | 2x | 2x |
| 3x | 1x | 1x |
| 1x | 2x | 1x |
| 2x | 1x | 2x |

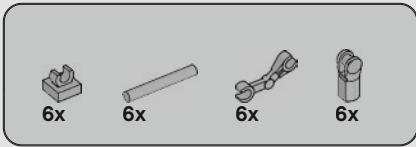
335



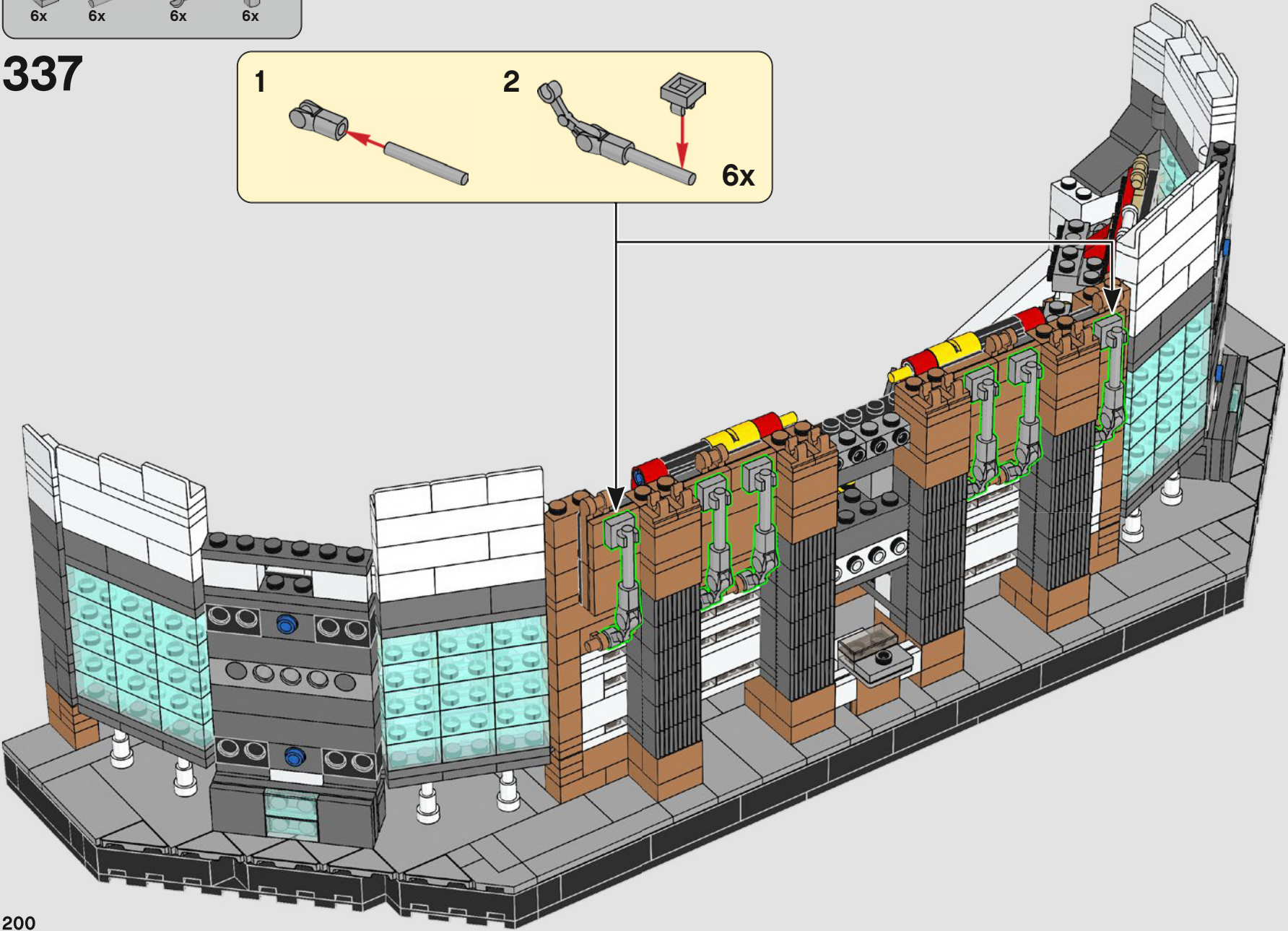
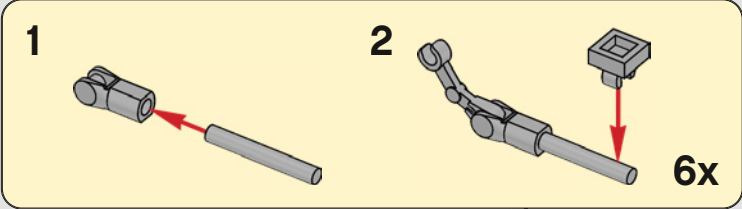


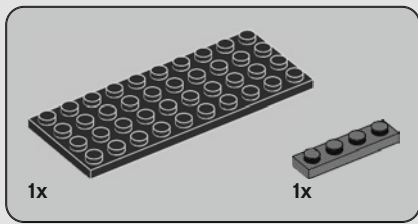
336



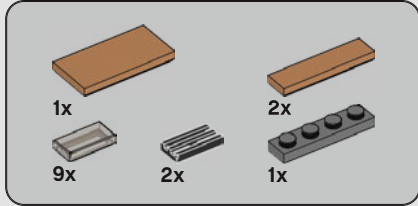
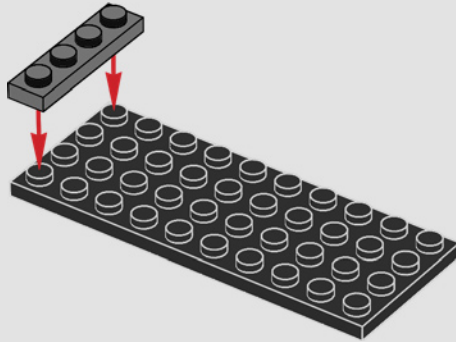


337

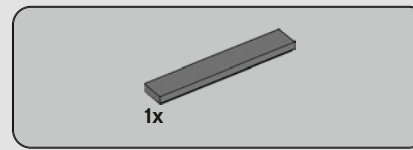
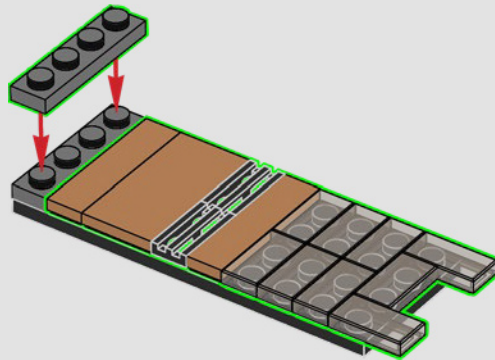




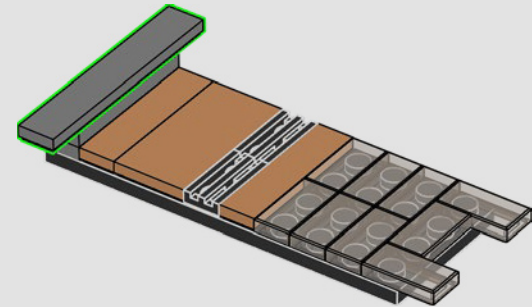
338



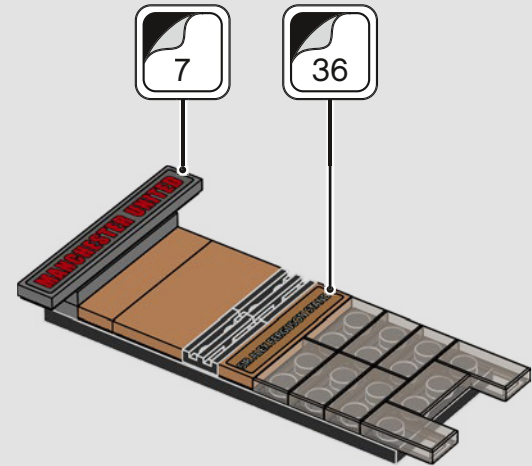
339



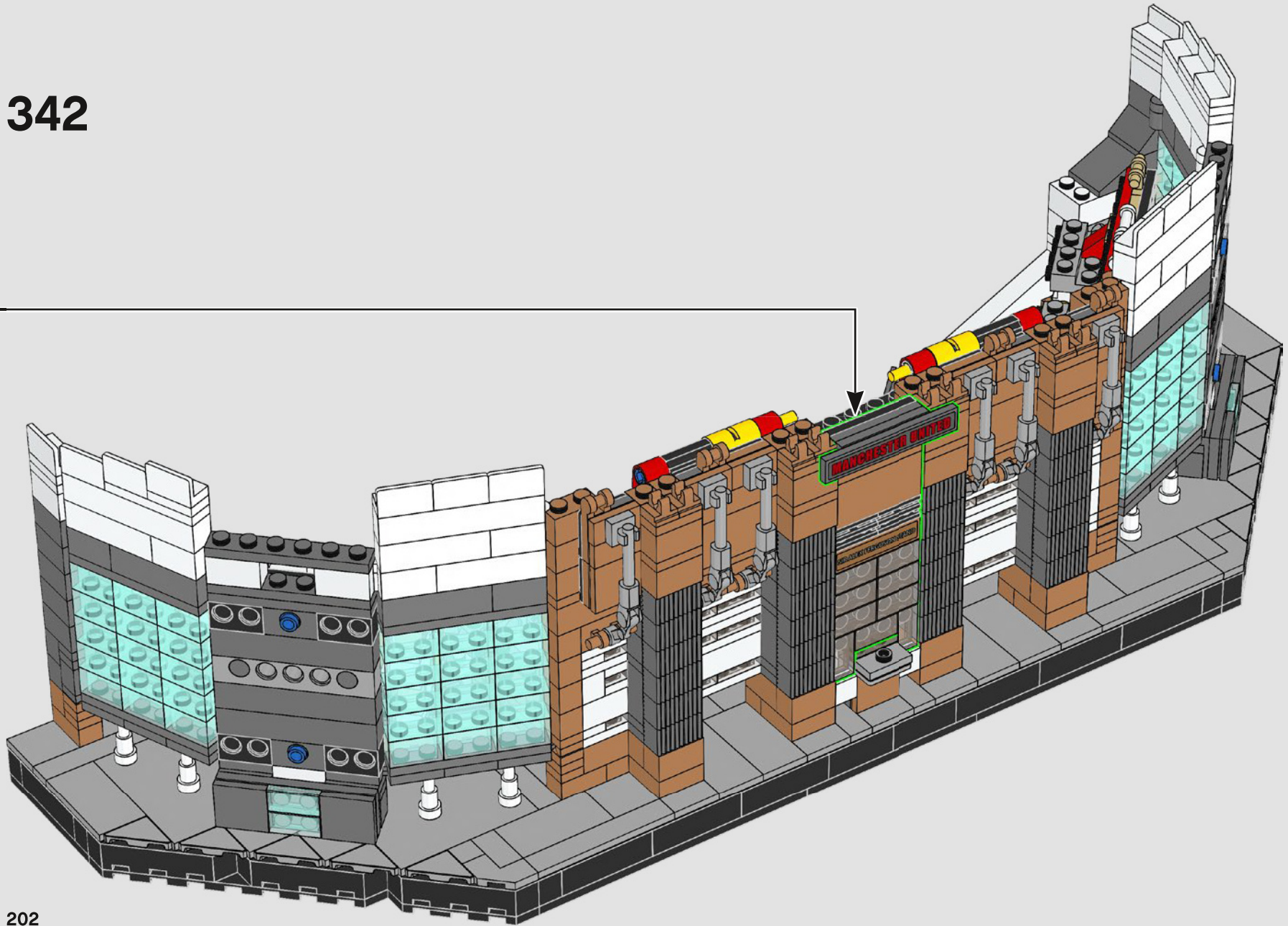
340

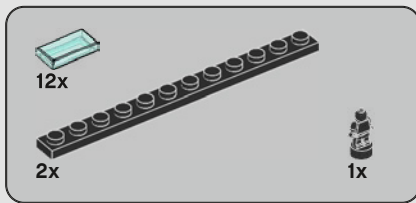


341

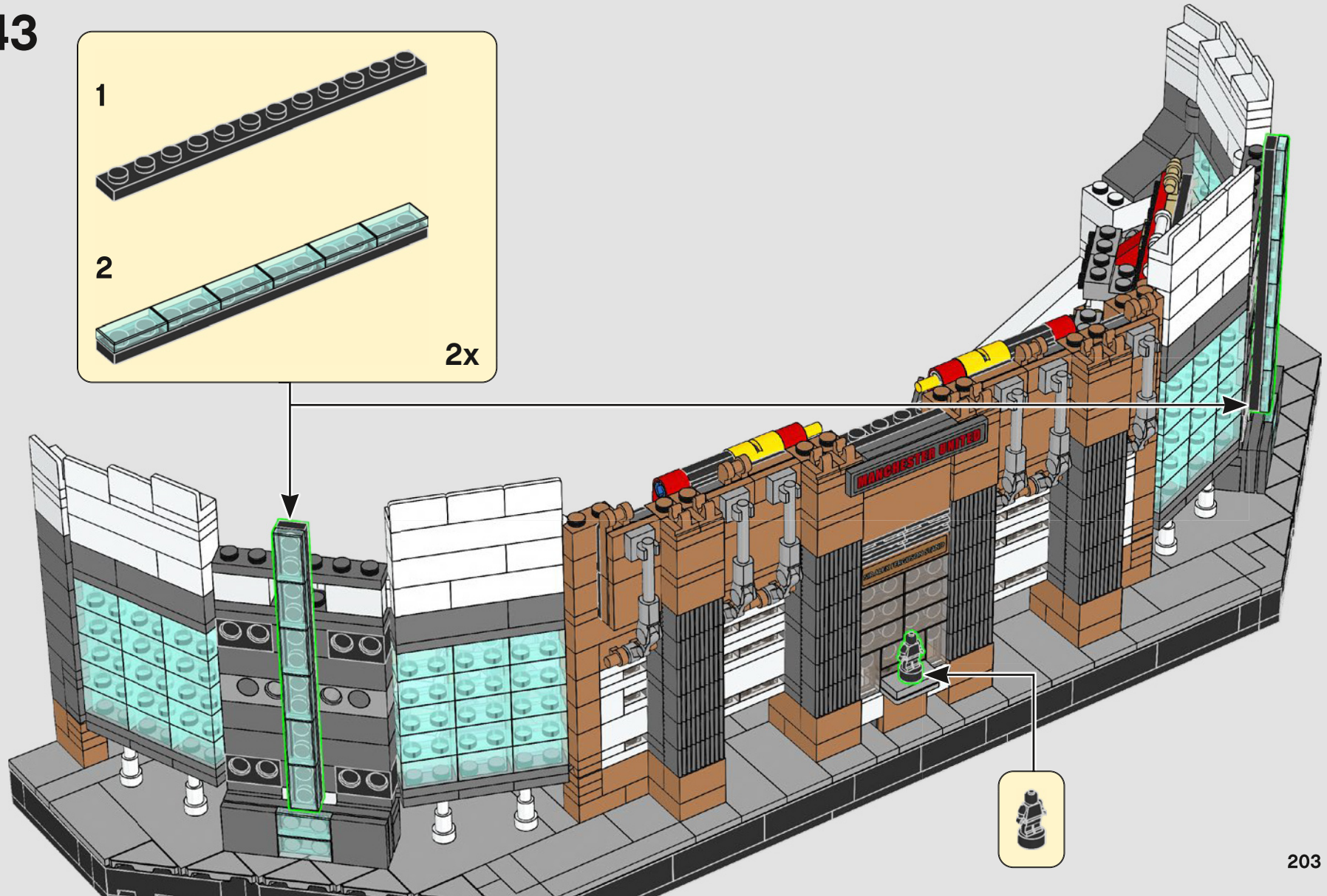
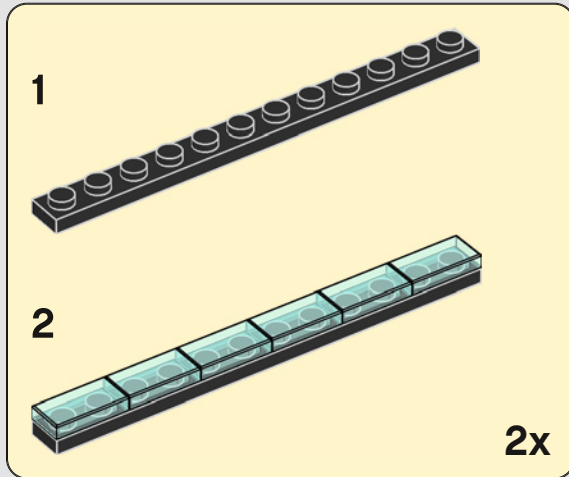


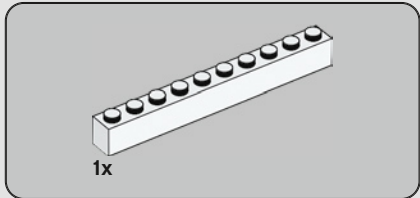
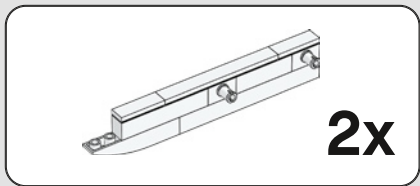
342



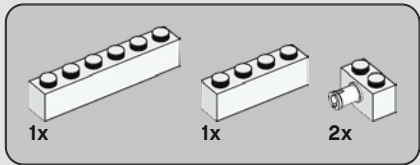
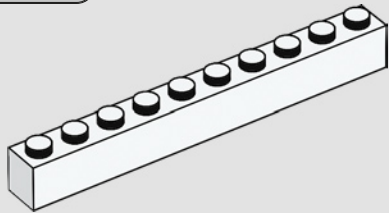


343

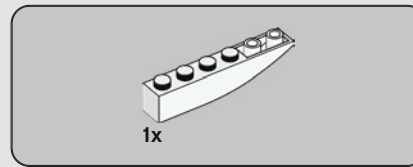
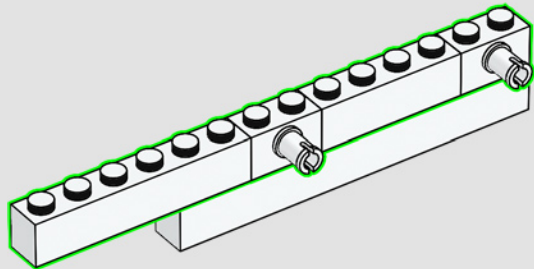




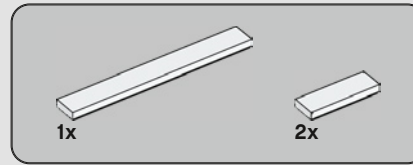
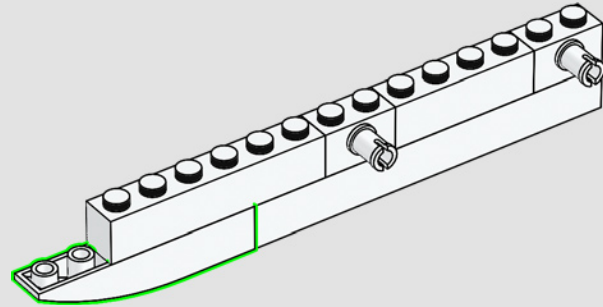
344



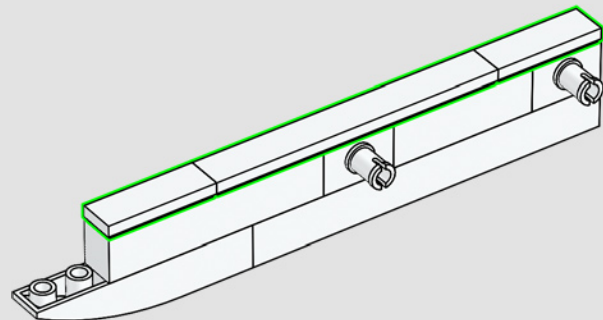
345



346

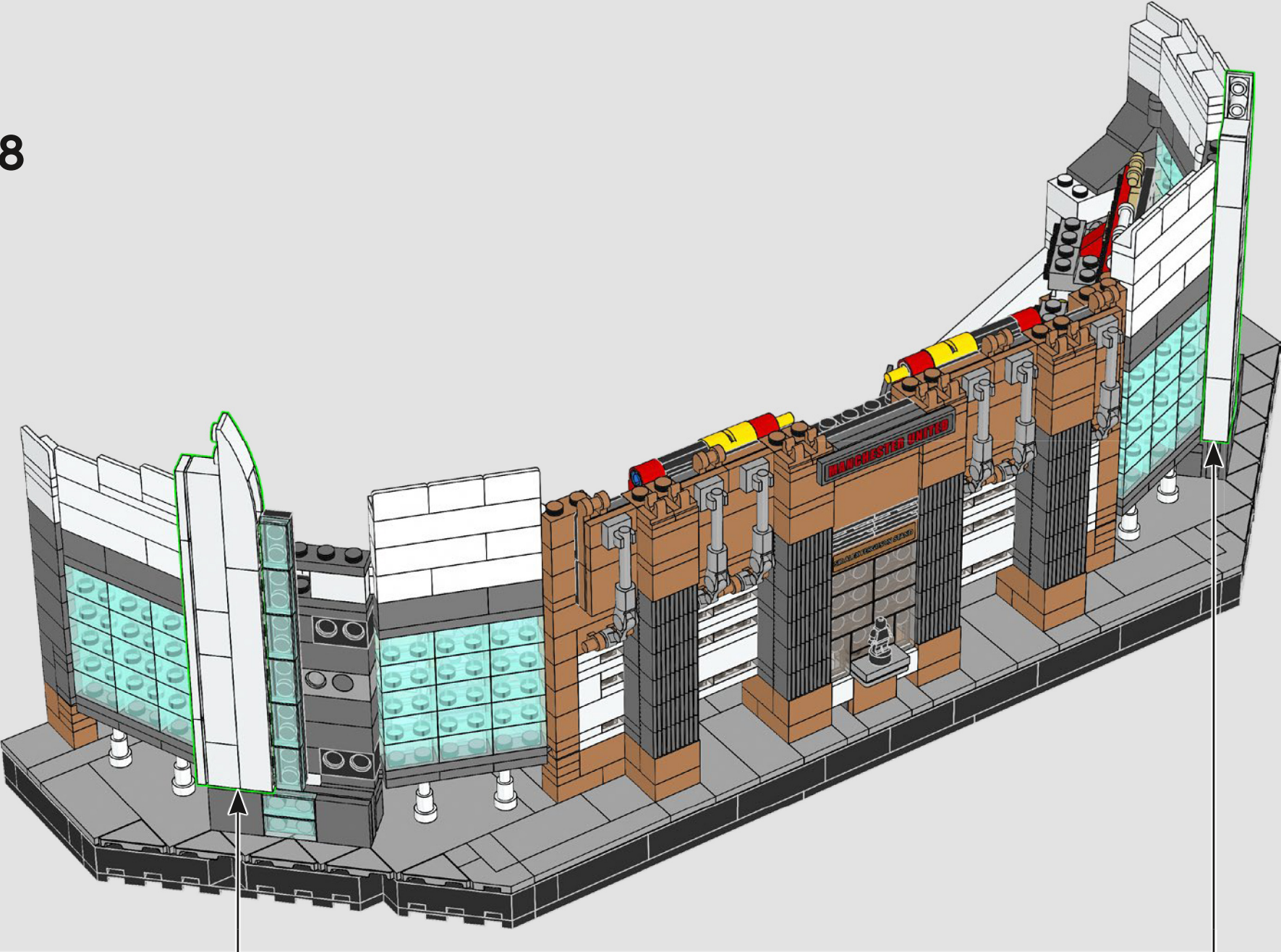


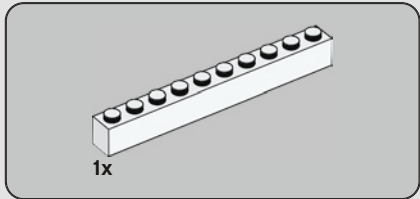
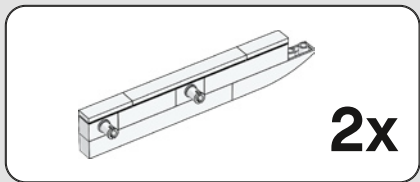
347



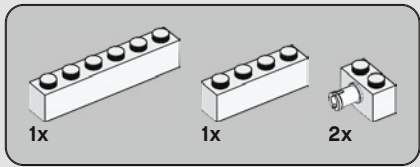
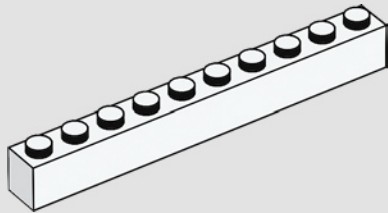
2x

348

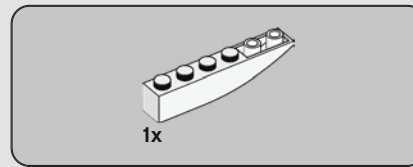
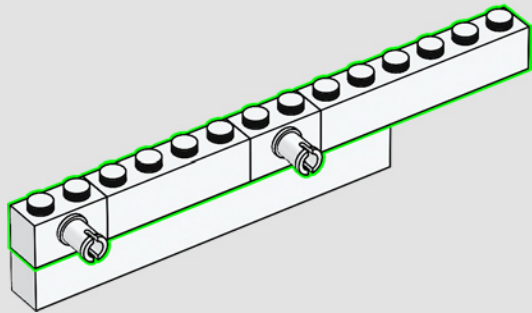




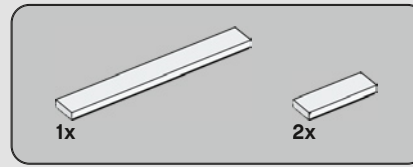
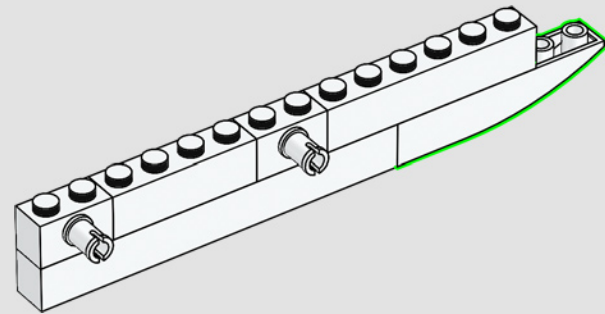
349



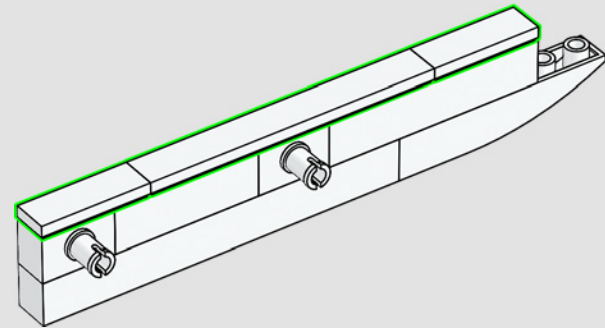
350



351

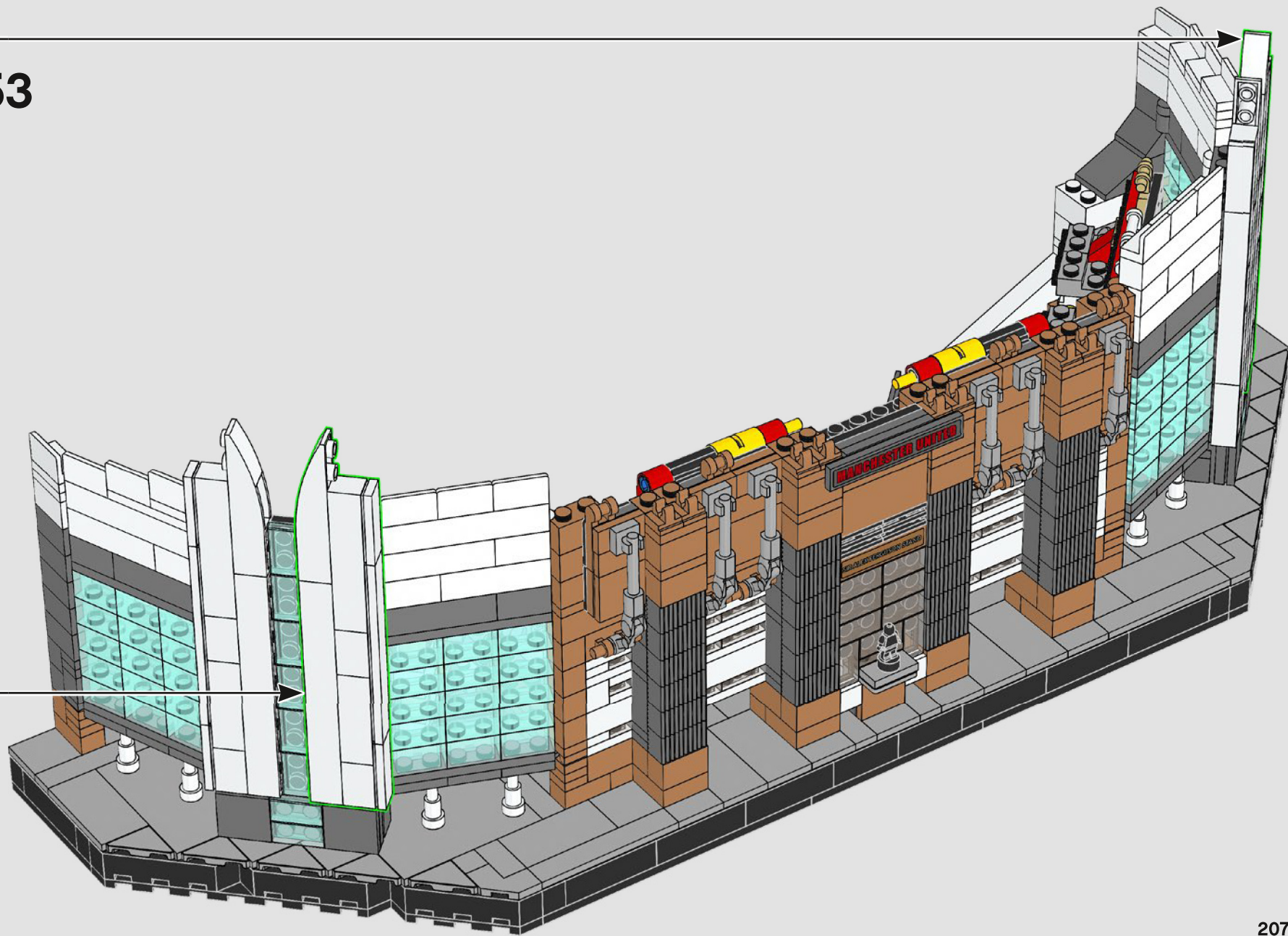


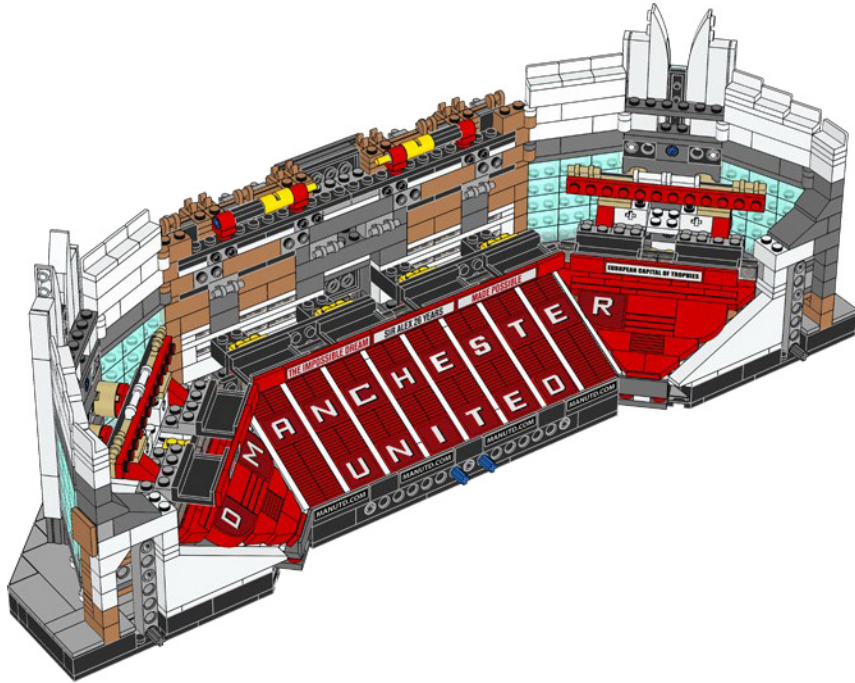
352

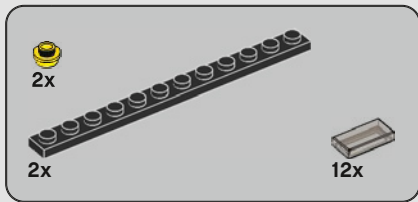


2x

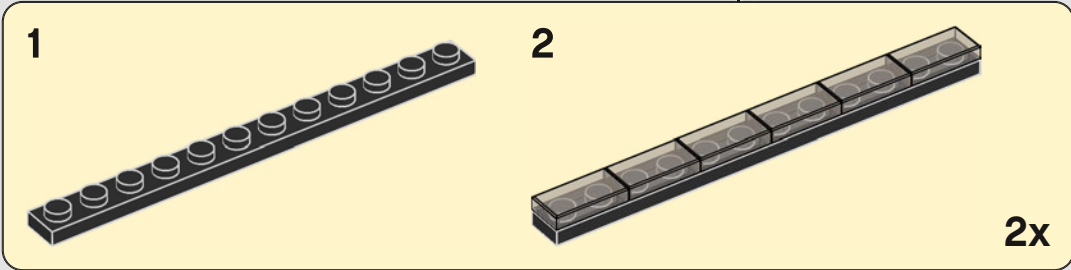
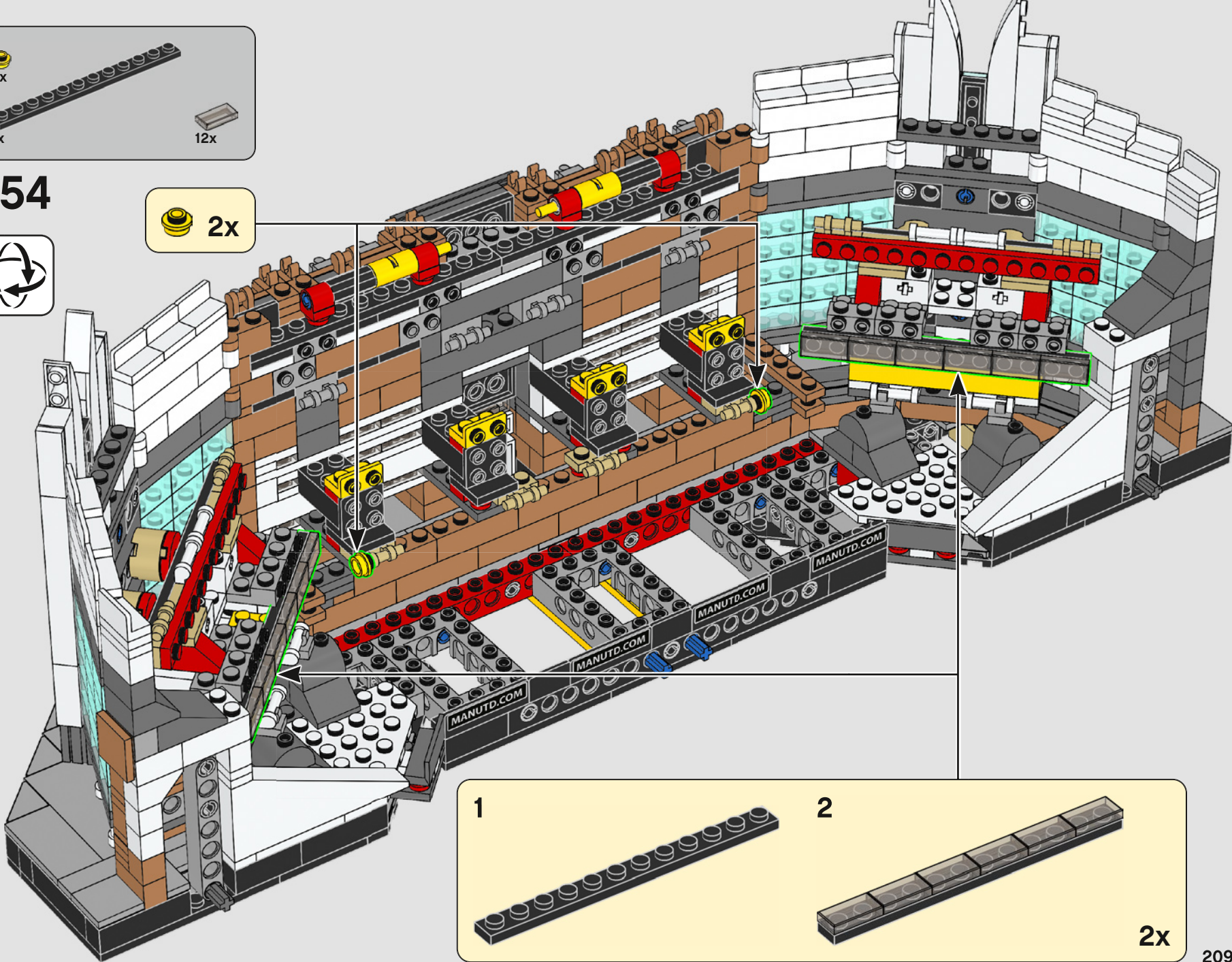
353

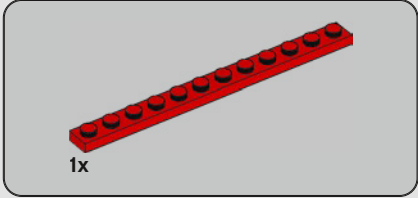
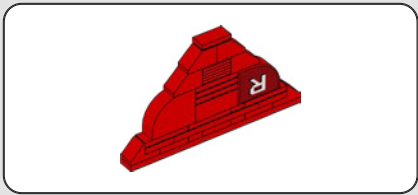




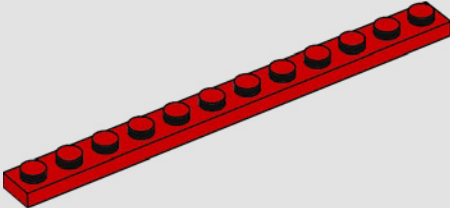


354

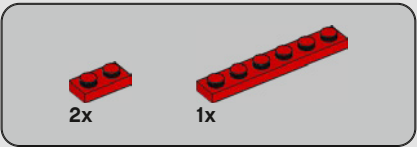
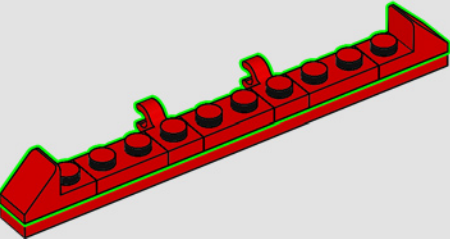




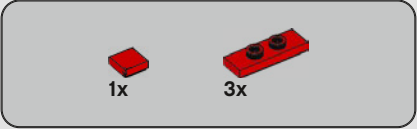
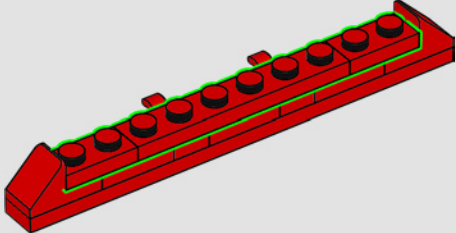
355



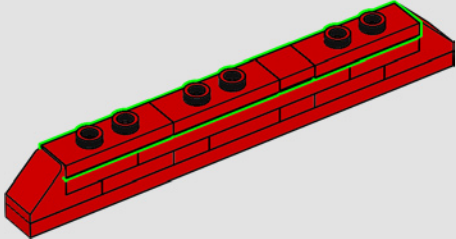
356

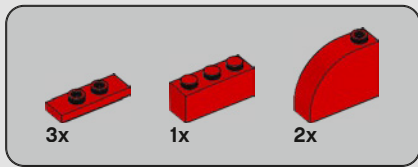


357

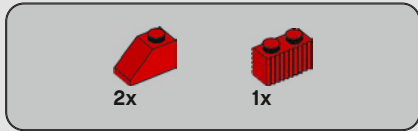
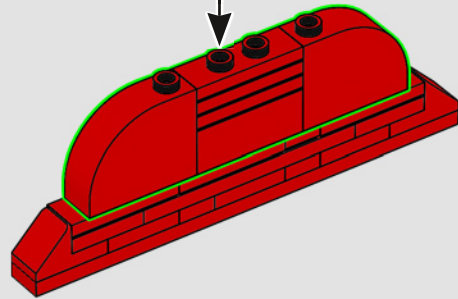
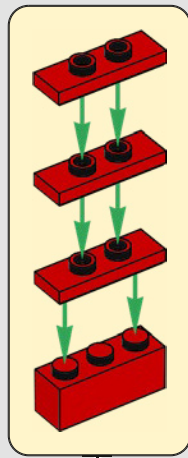


358

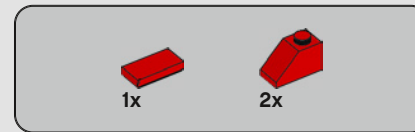
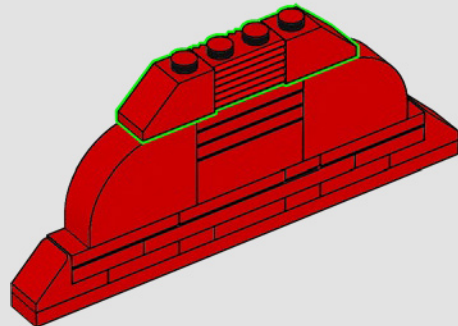




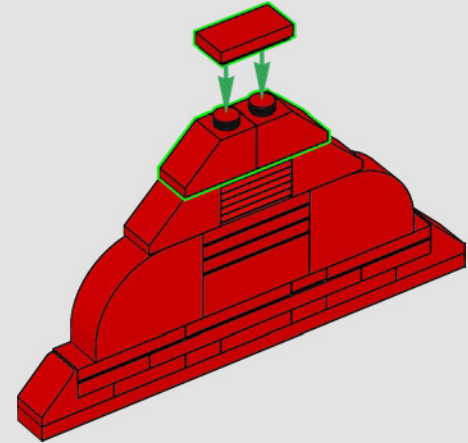
359



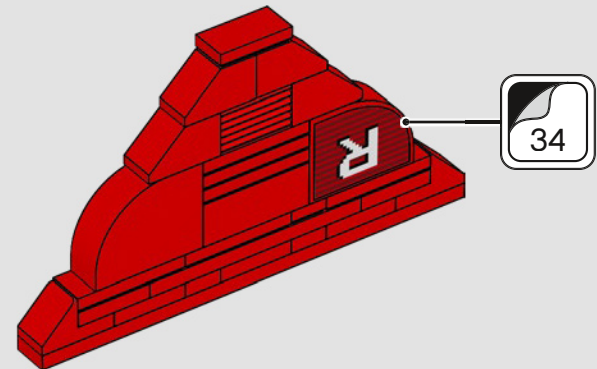
360



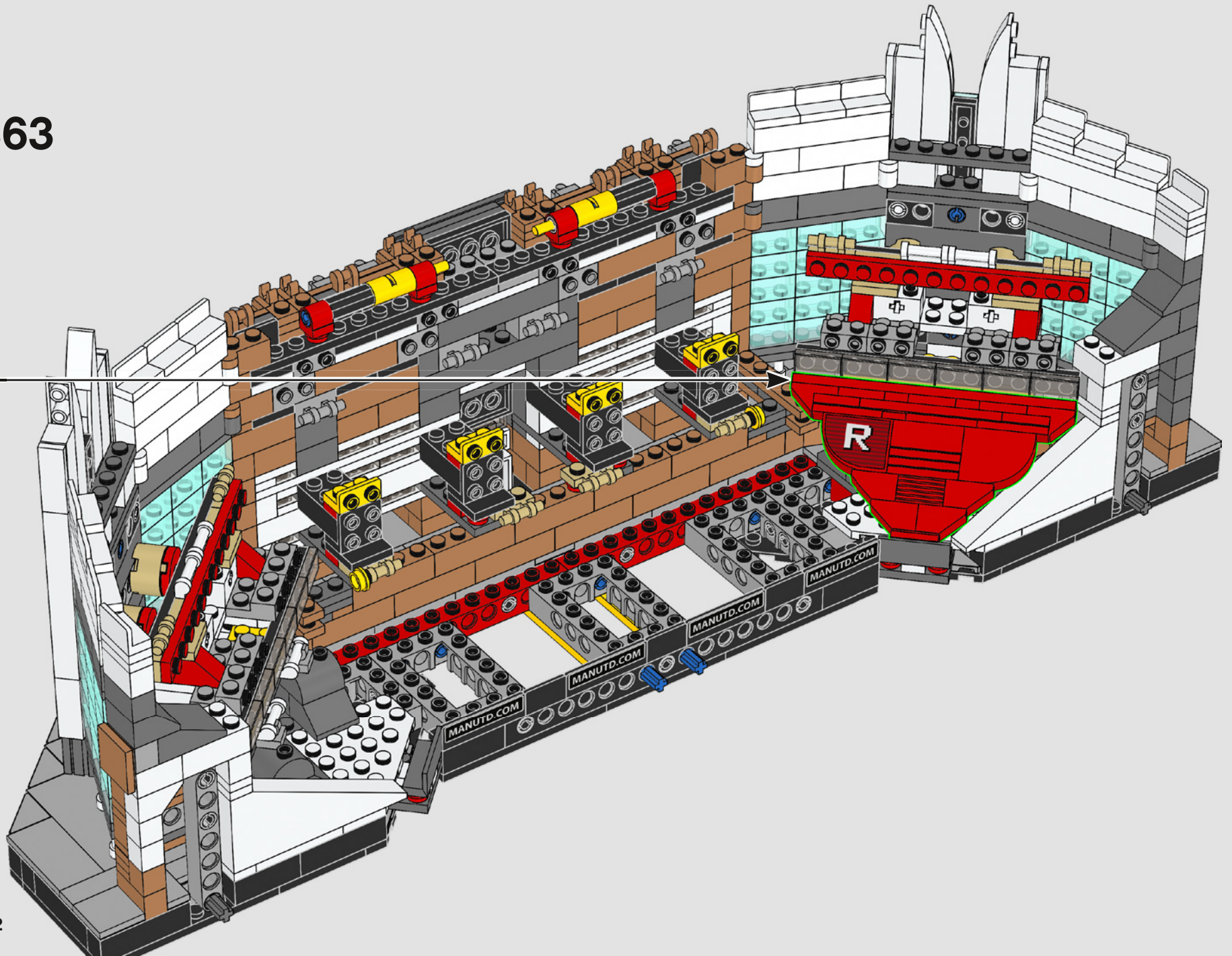
361

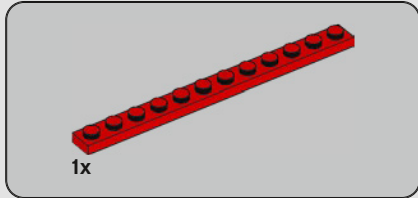
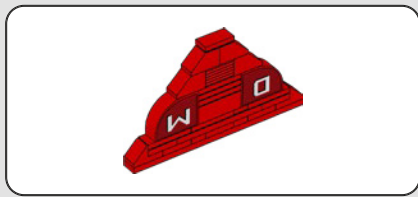


362

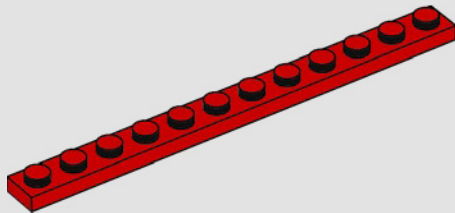


363

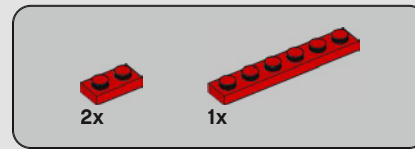
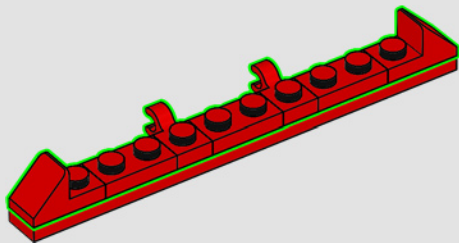




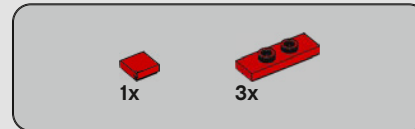
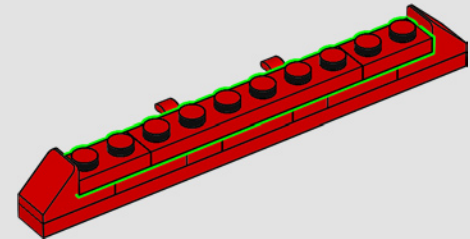
364



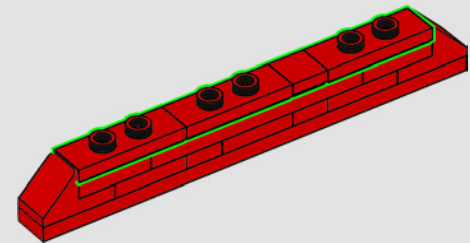
365

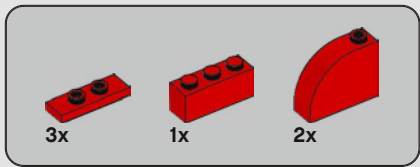


366

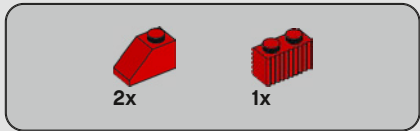
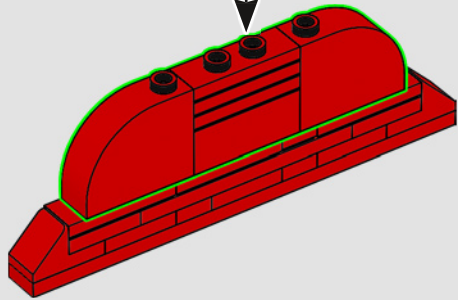
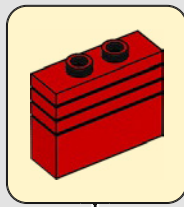


367

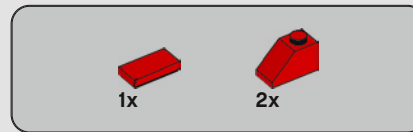
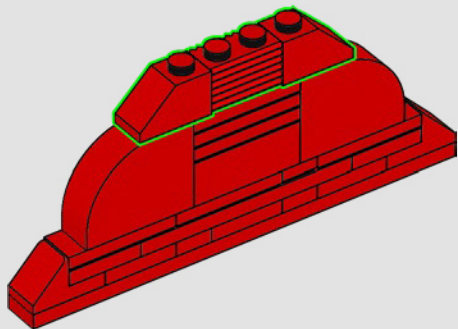




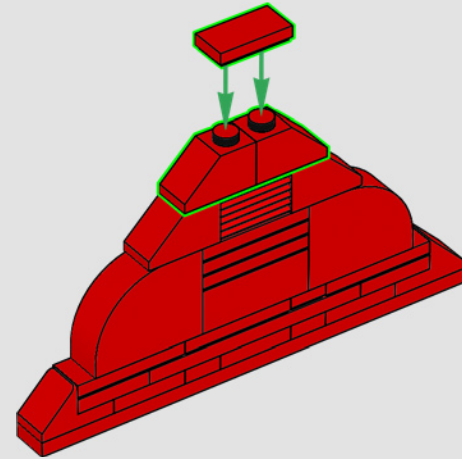
368



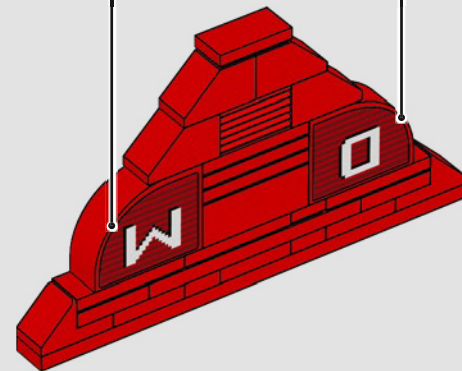
369



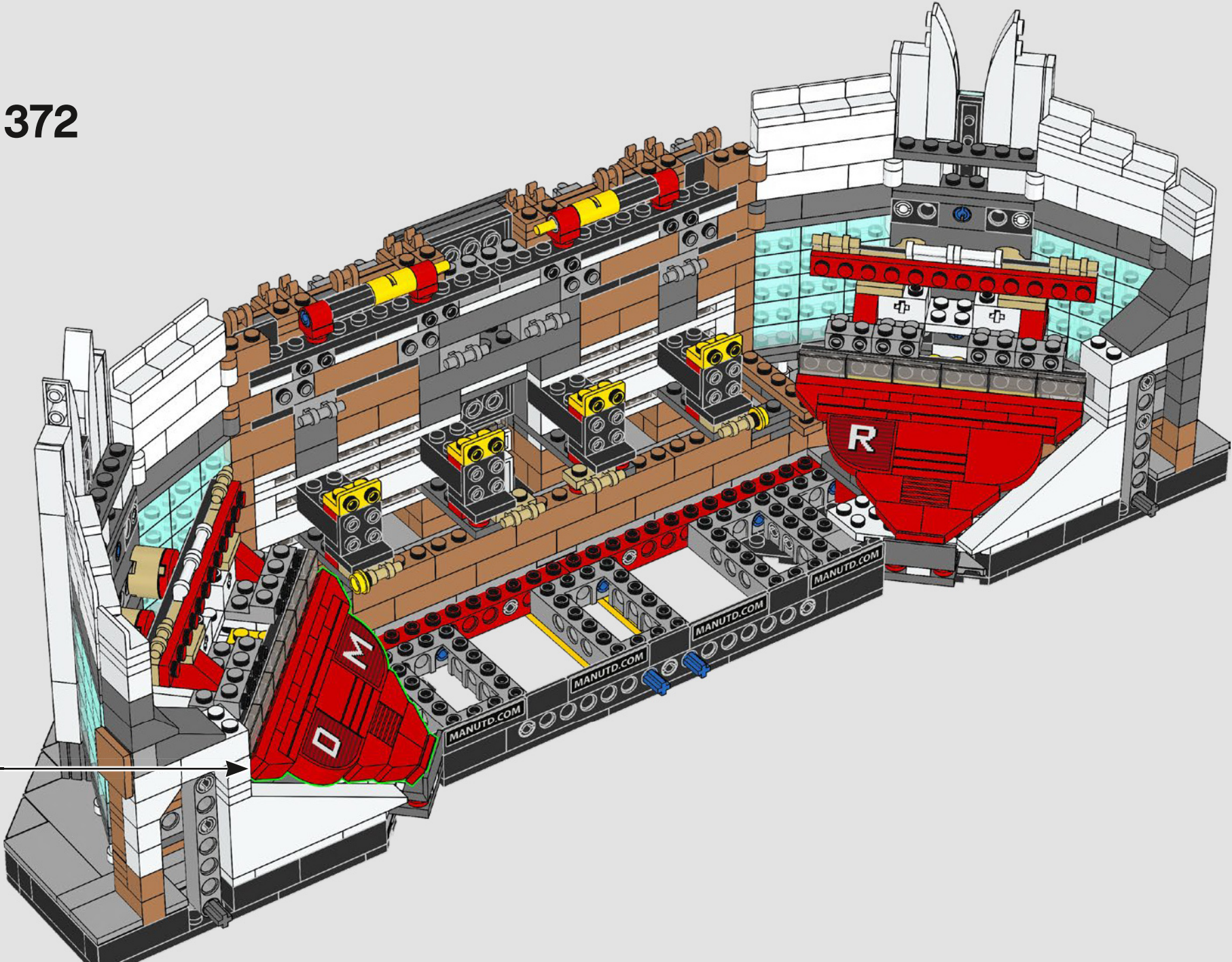
370

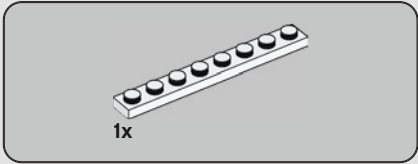
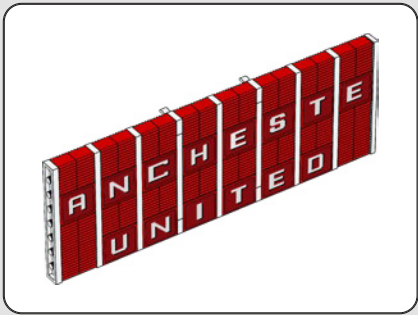


371

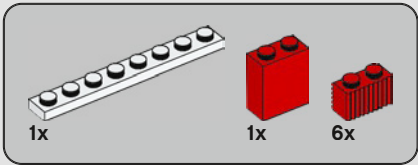
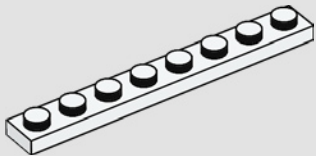


372

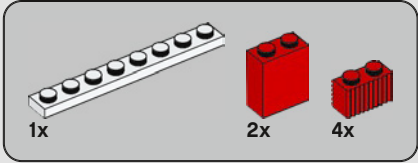
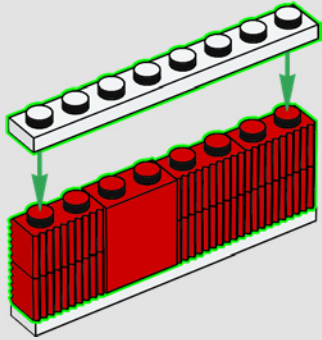




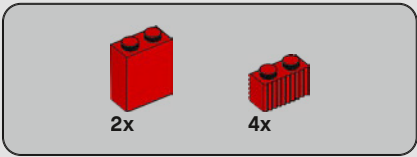
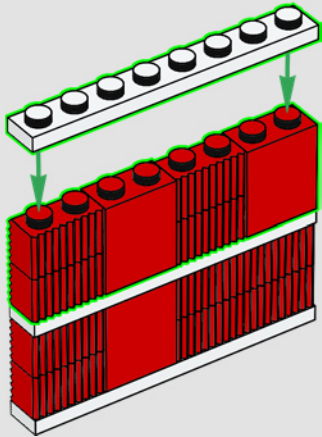
373



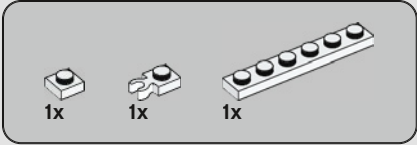
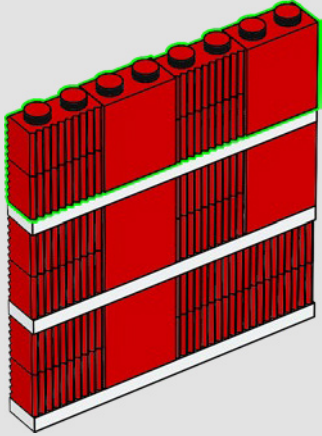
374



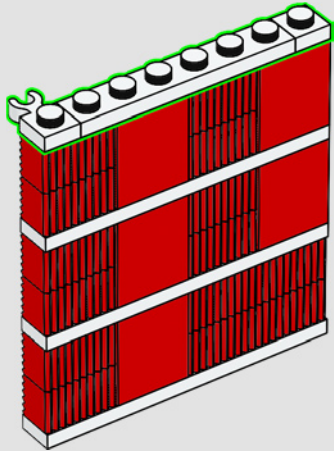
375

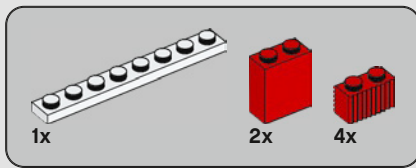


376

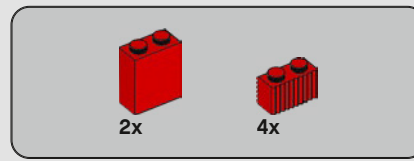
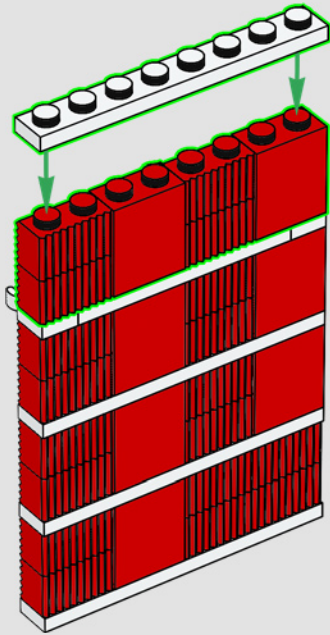


377

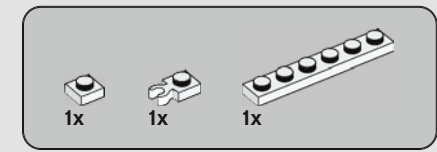
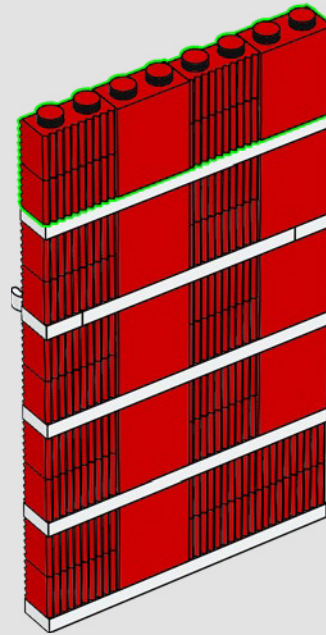




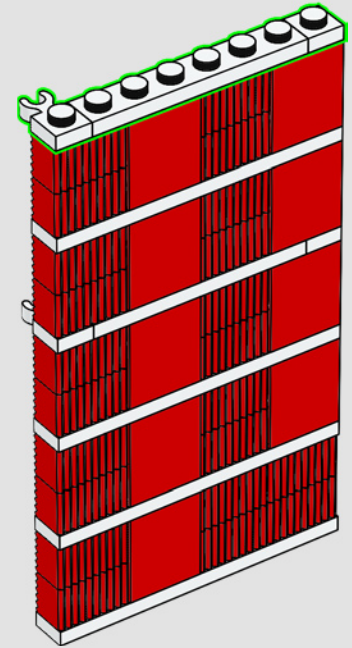
378

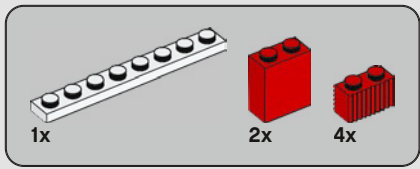


379

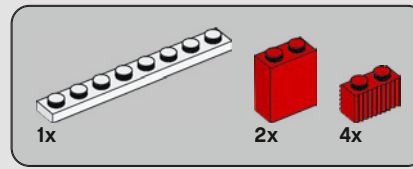
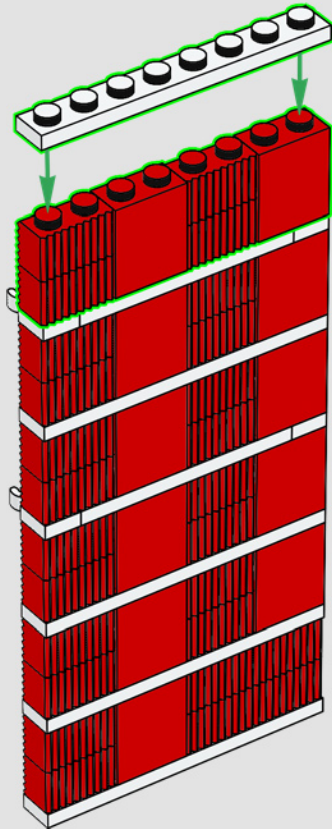


380

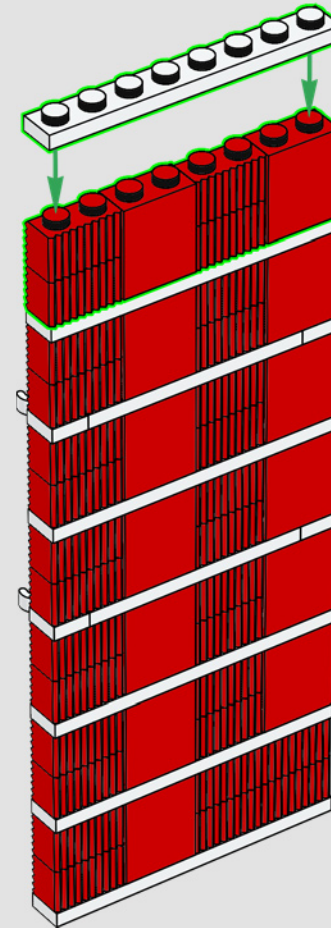


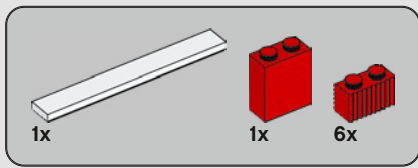


381

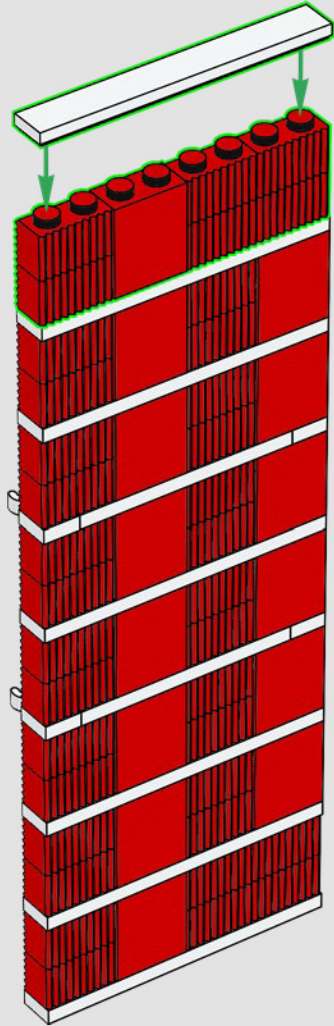


382





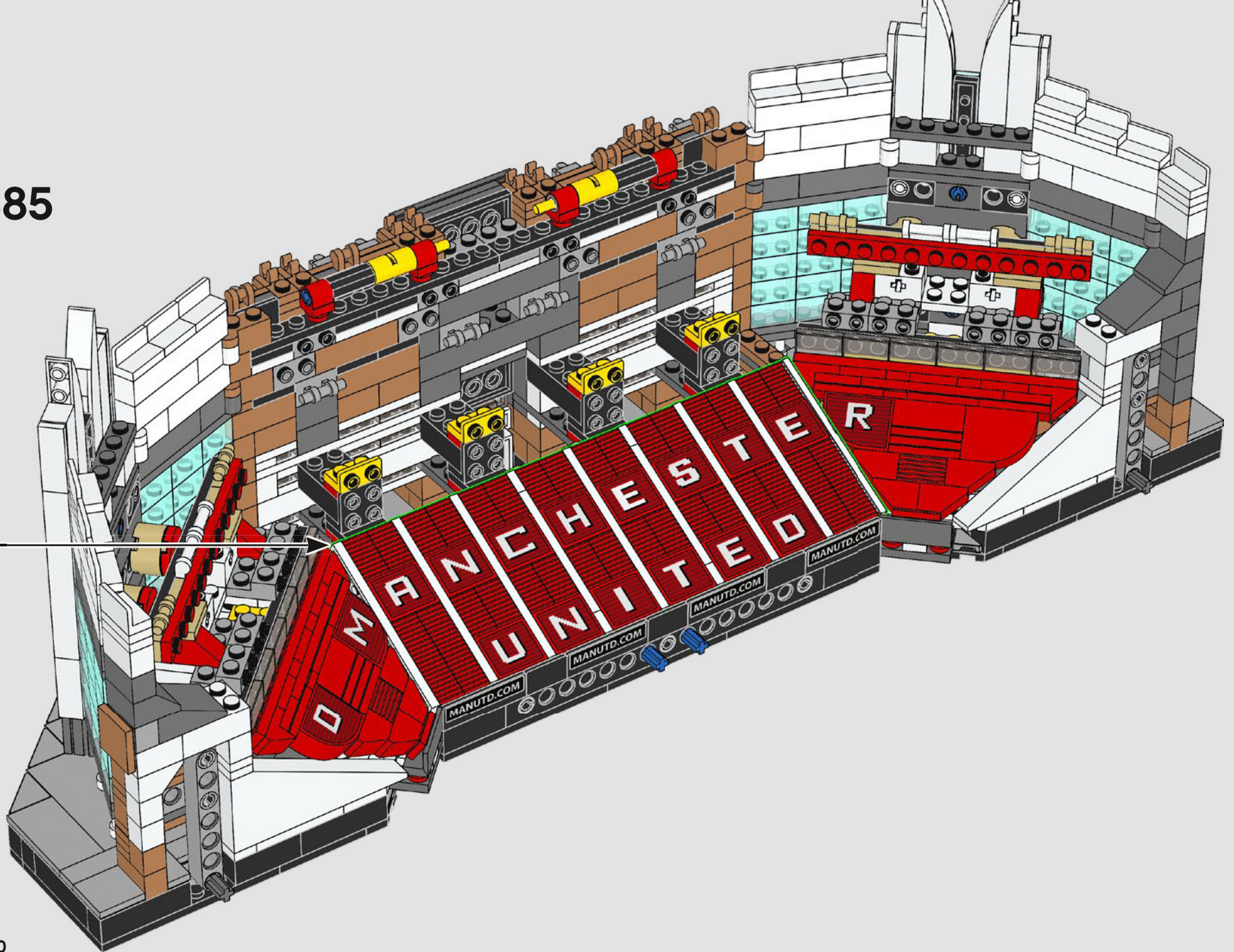
383

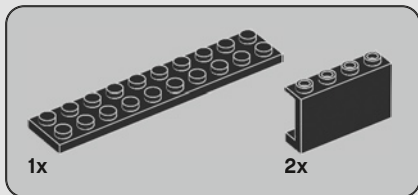
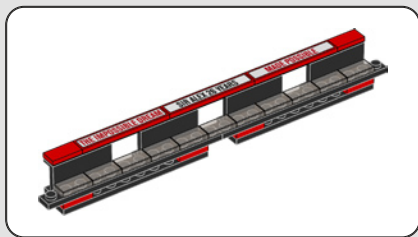


384

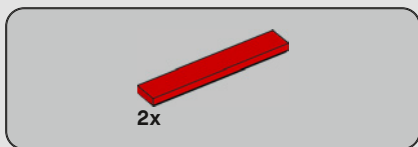
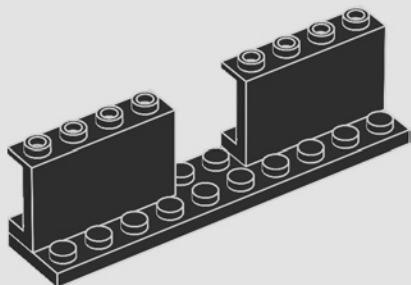


385

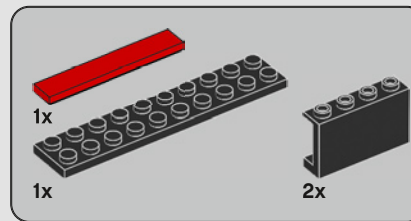
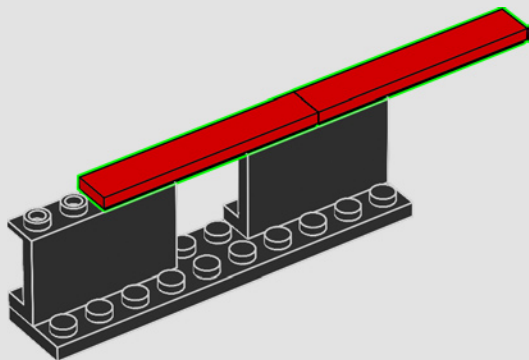




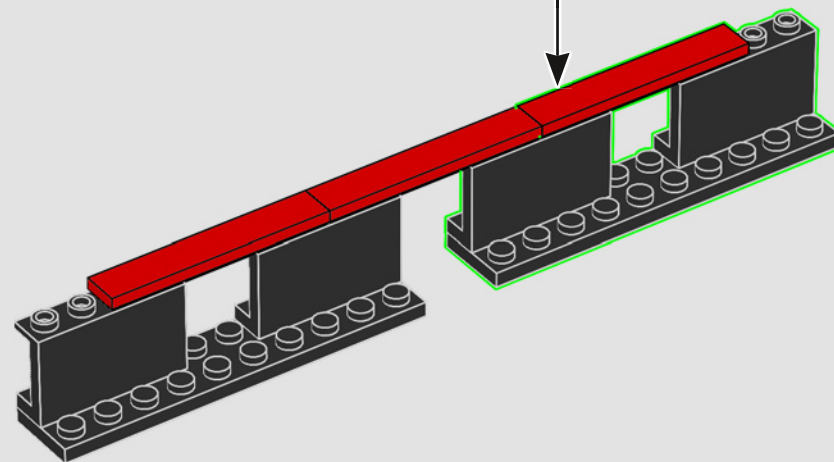
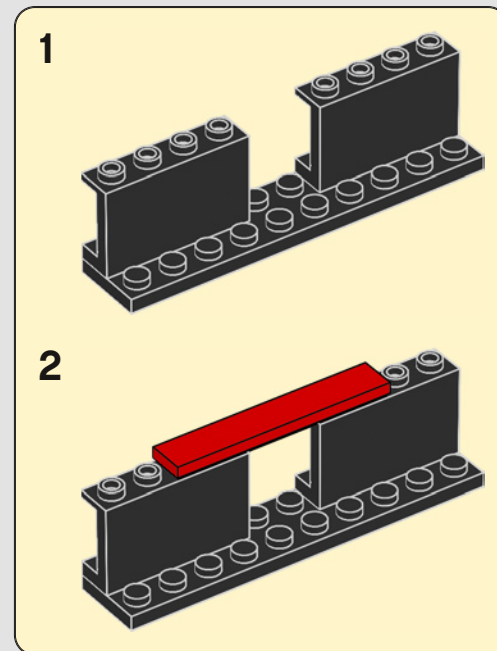
386

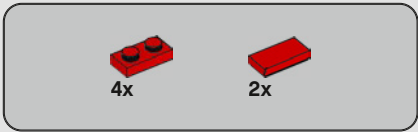


387

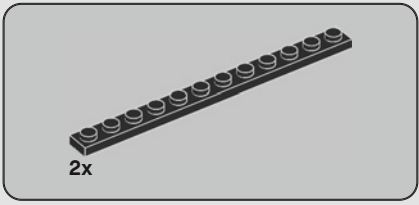
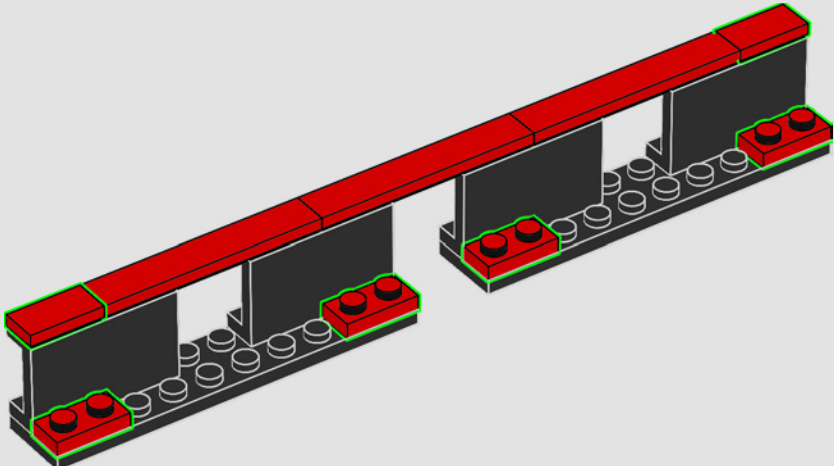


388

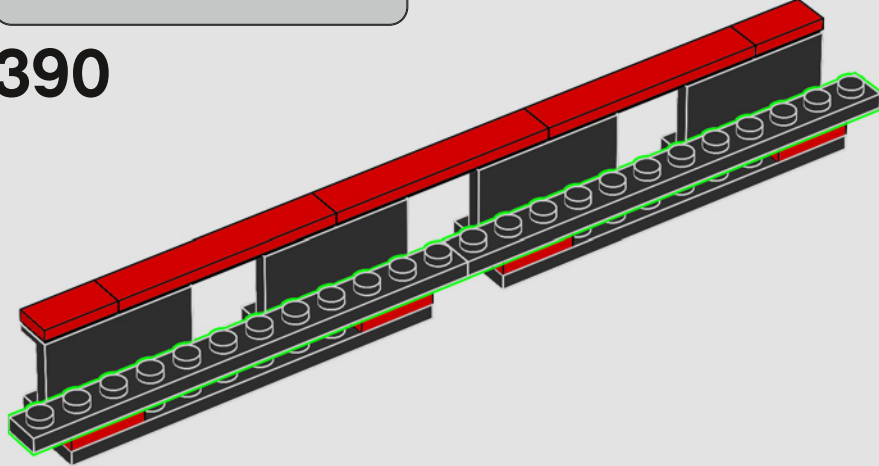




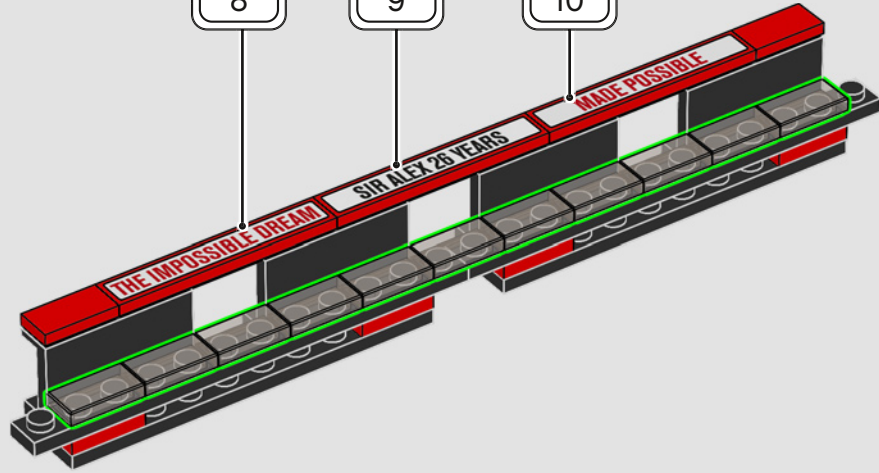
389



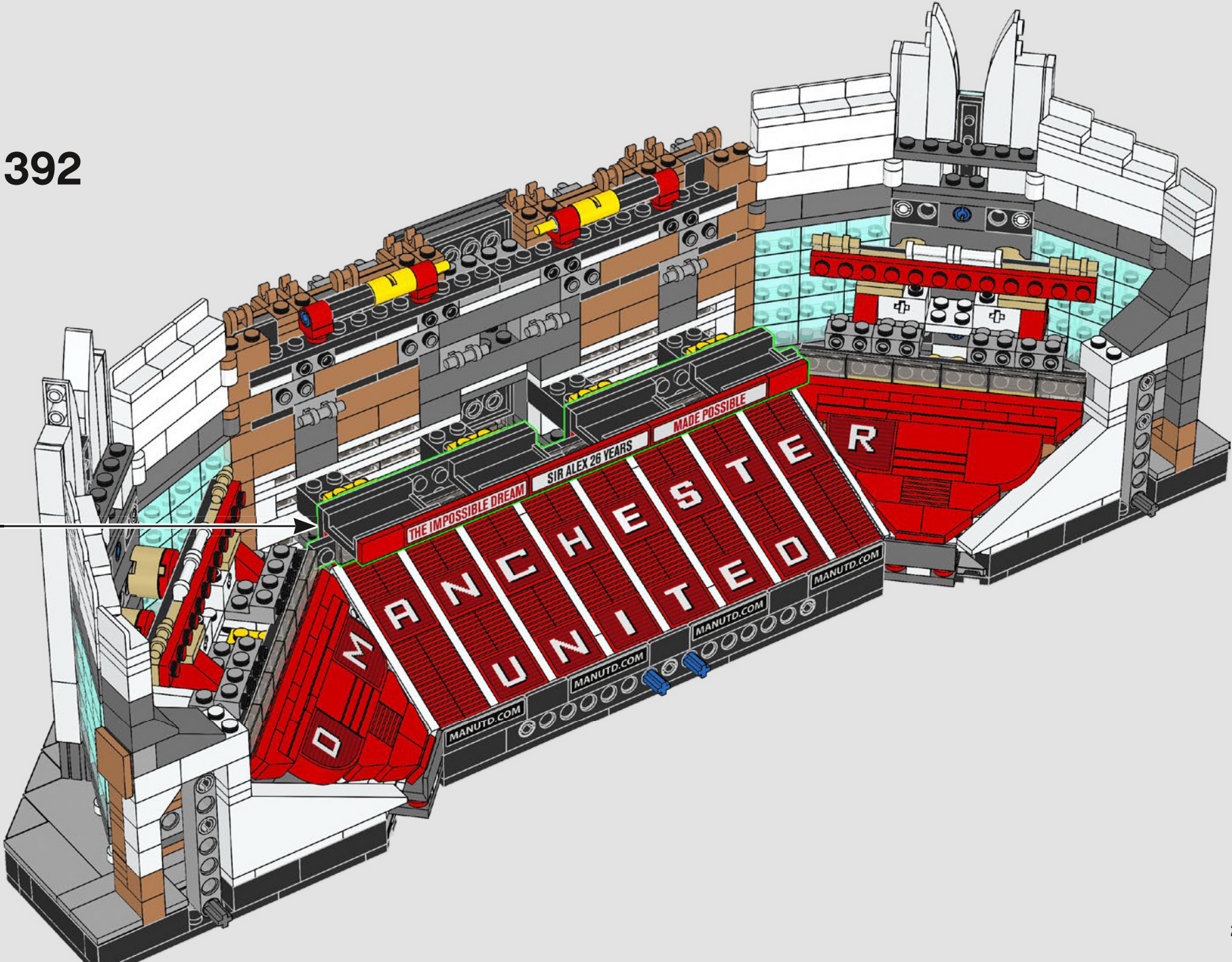
390

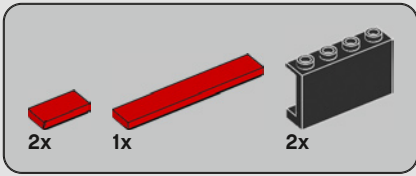


391

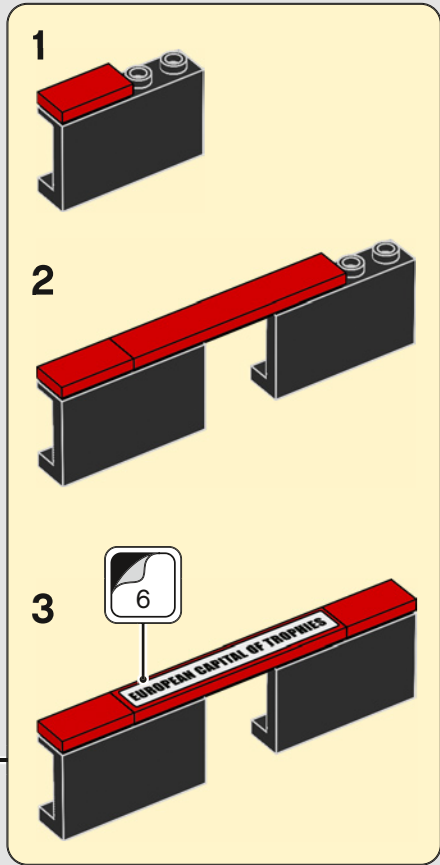
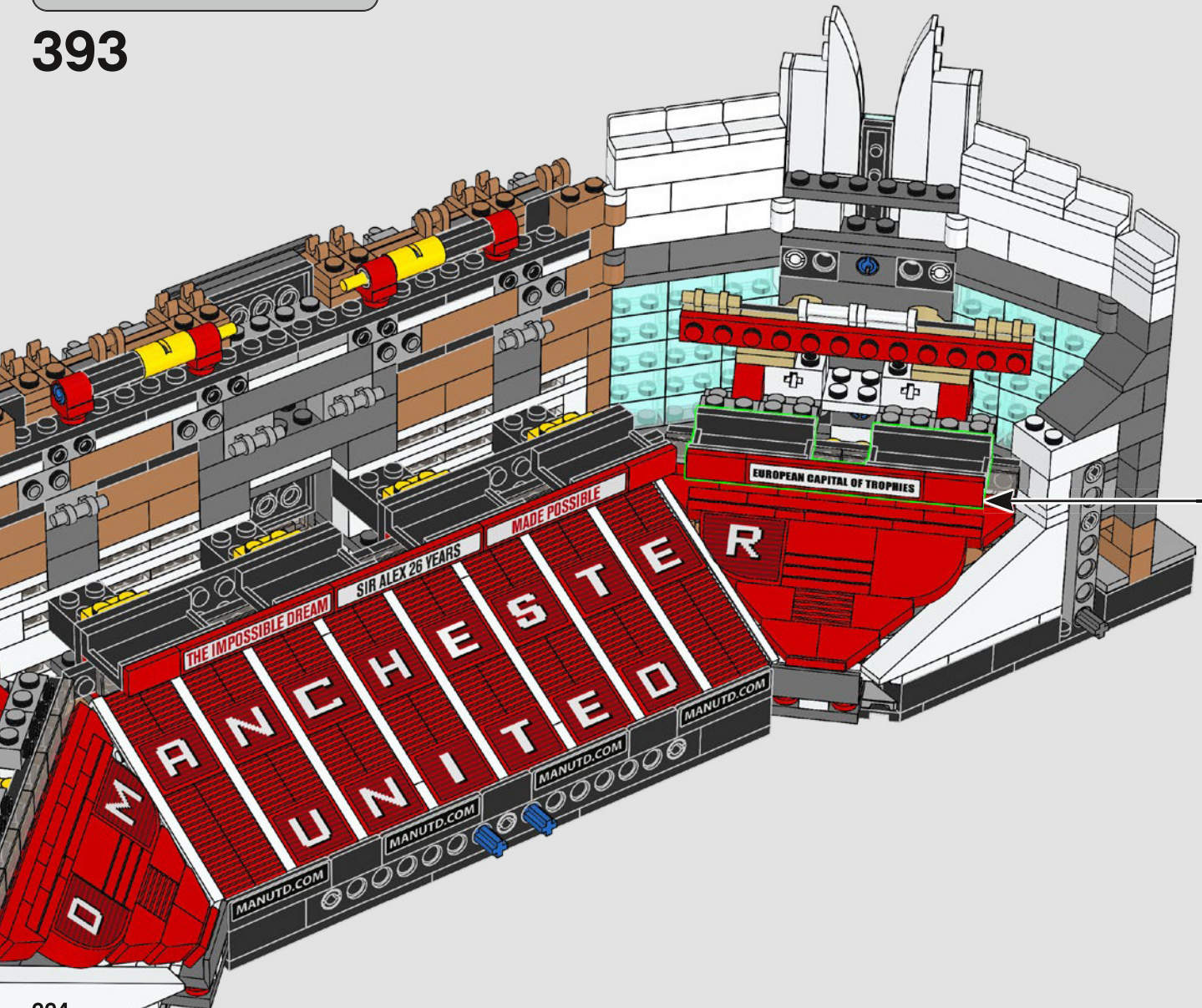


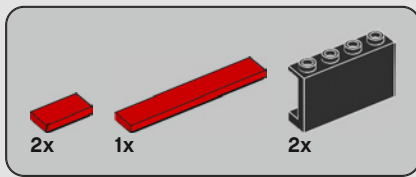
392



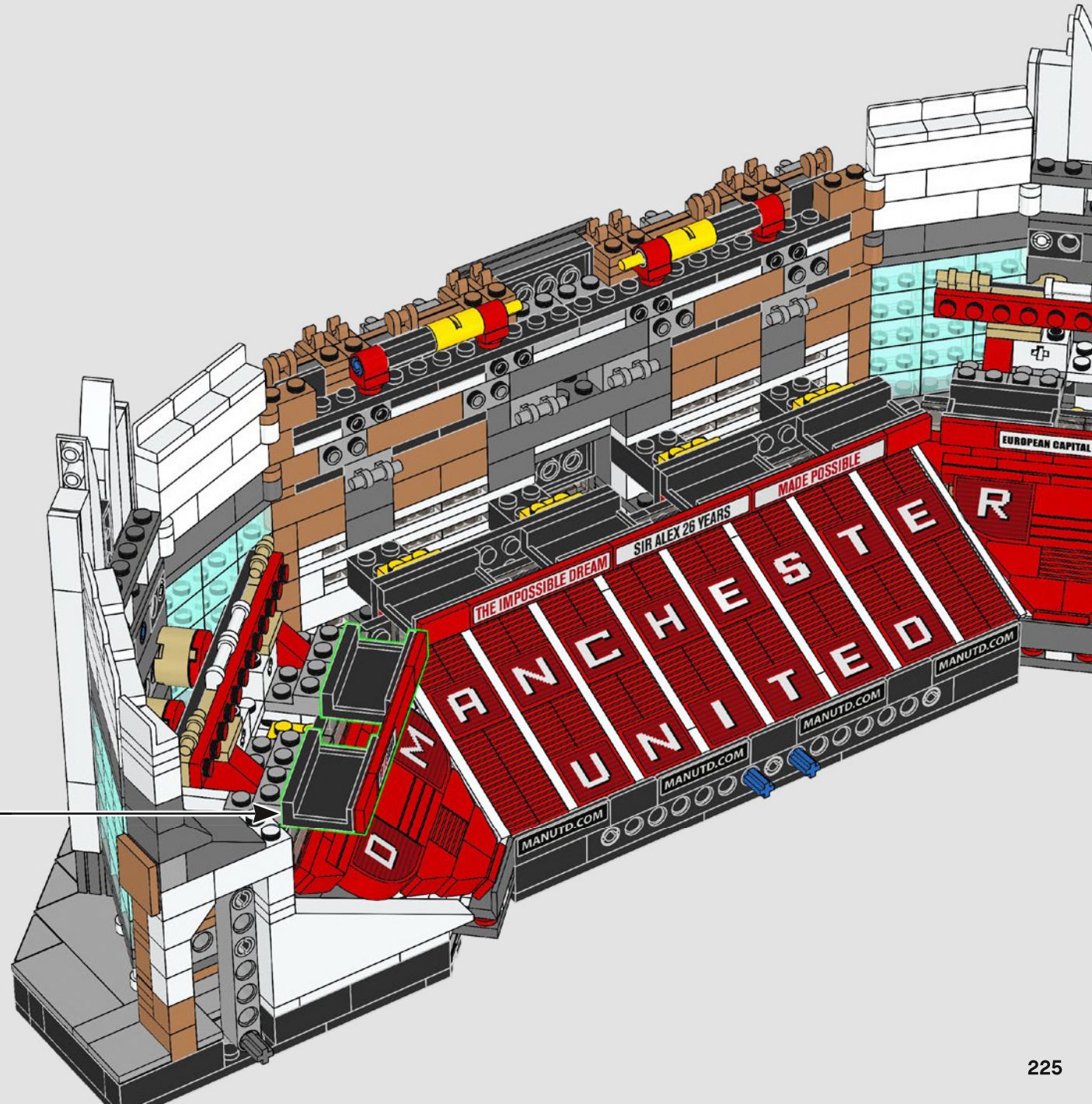
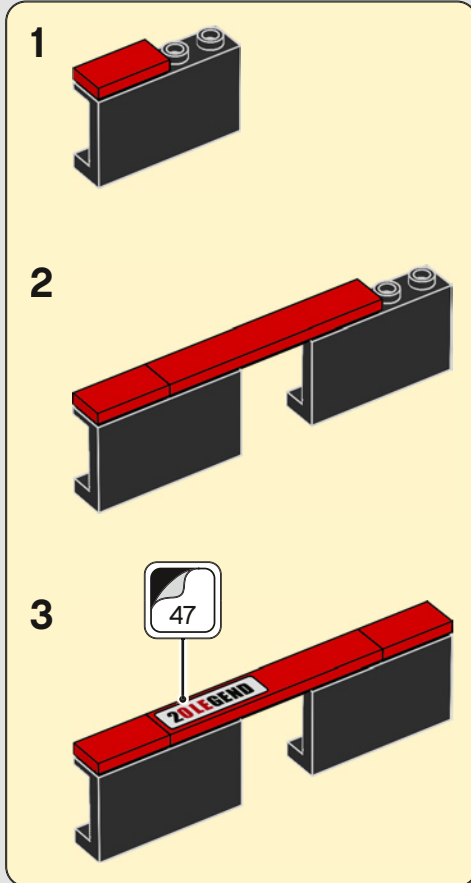


393

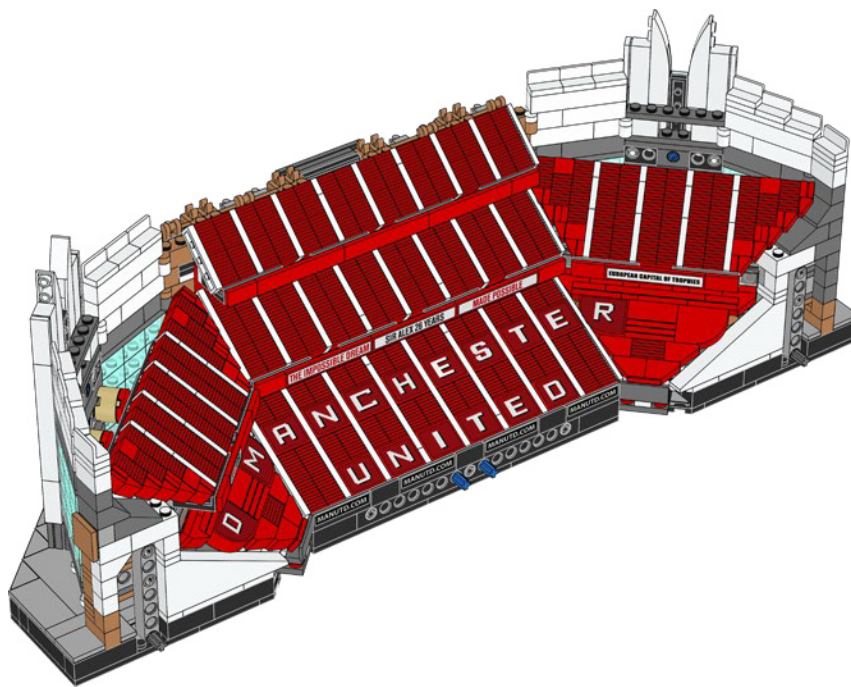


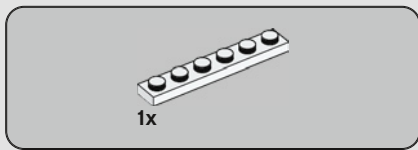


394

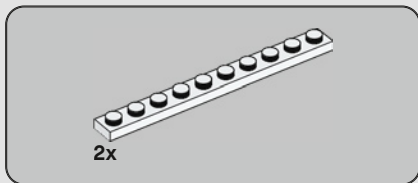
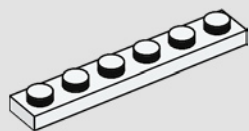


14

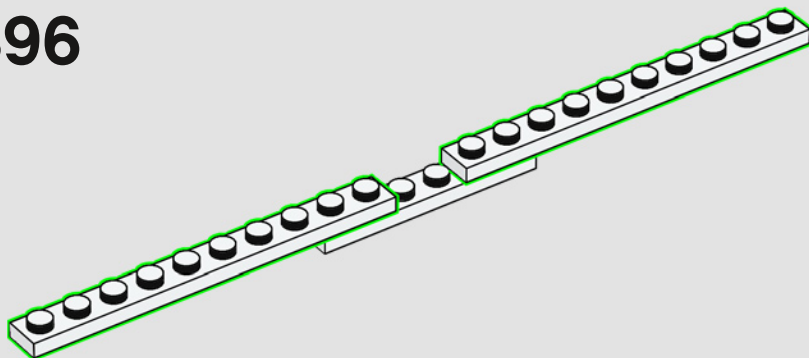




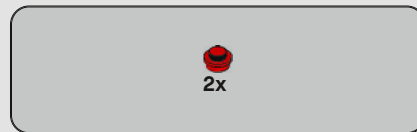
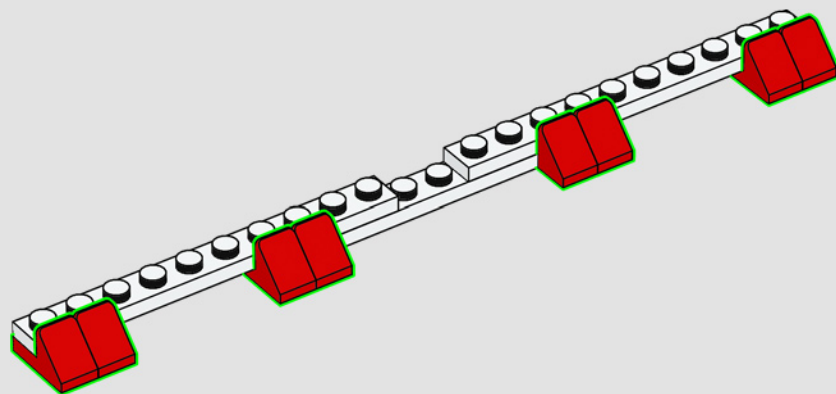
395



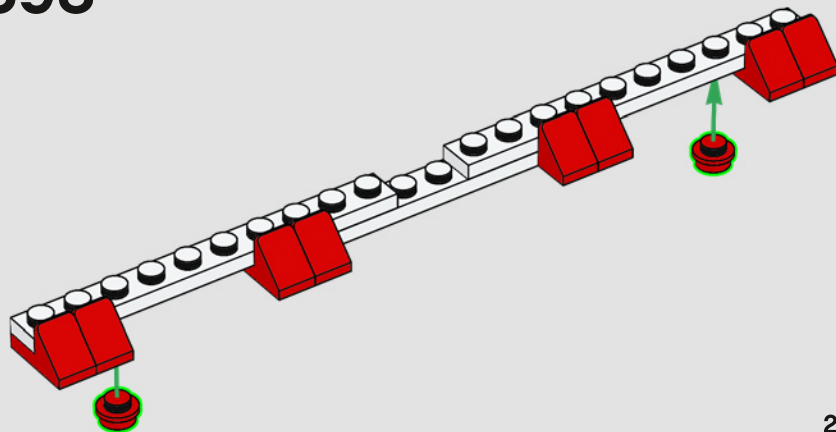
396



397



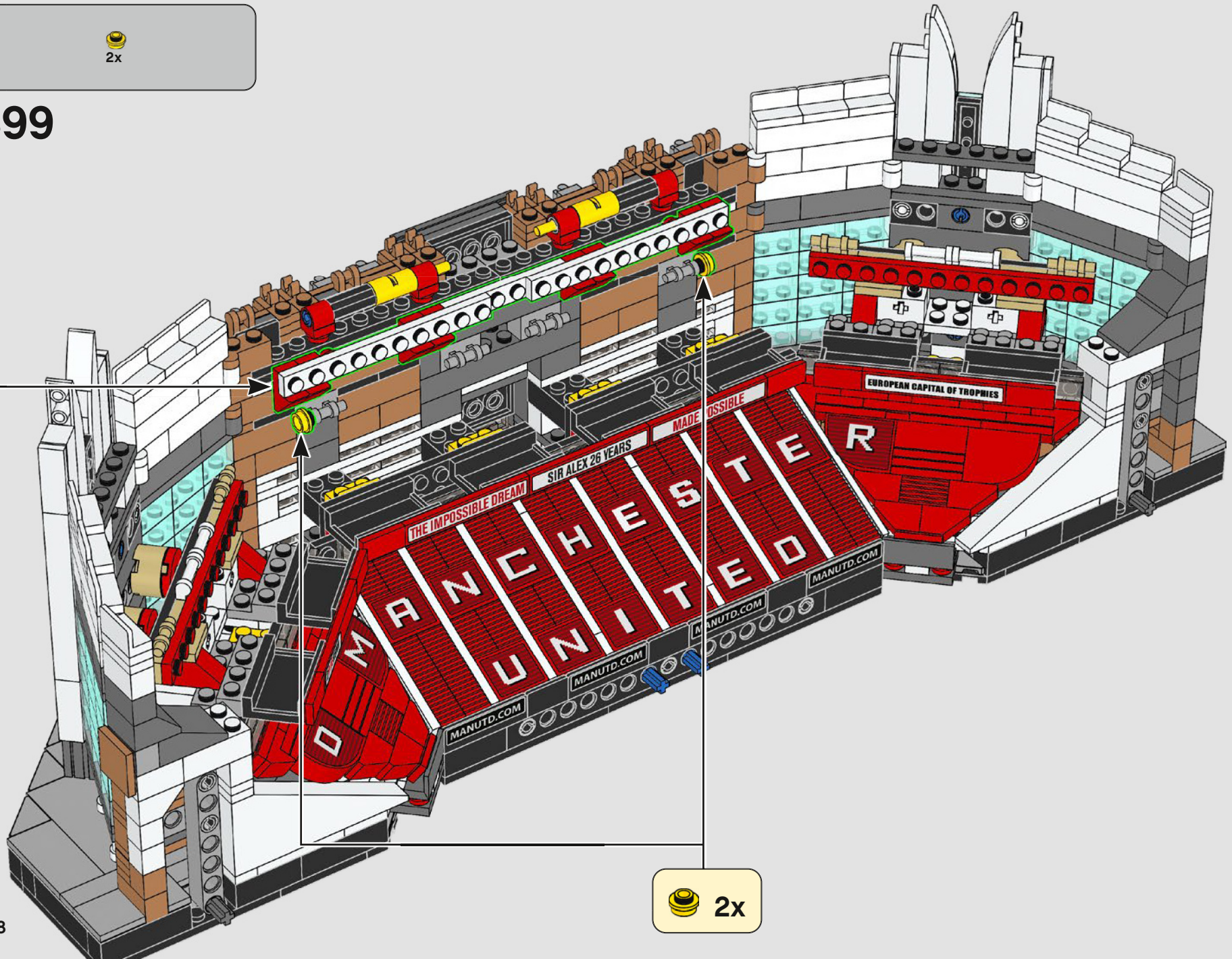
398



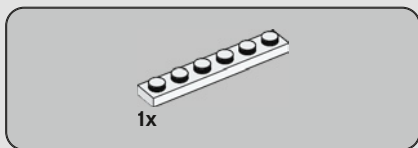
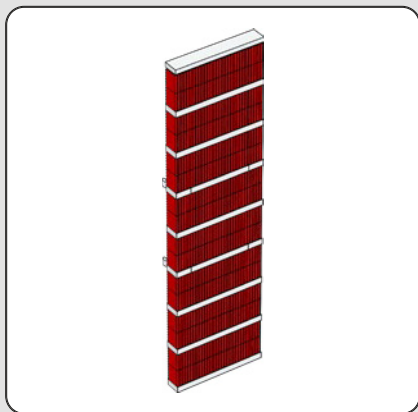


2x

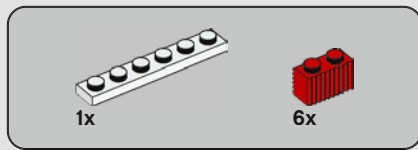
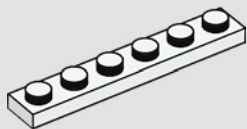
399



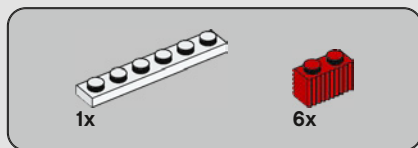
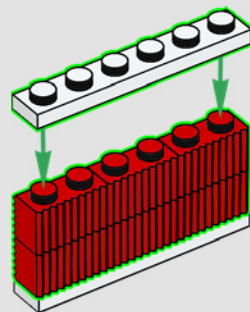
2x



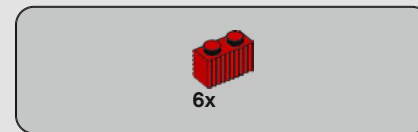
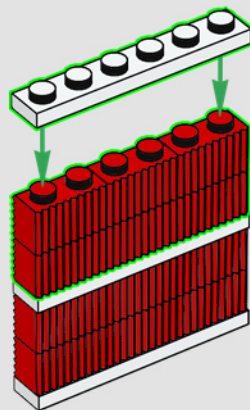
400



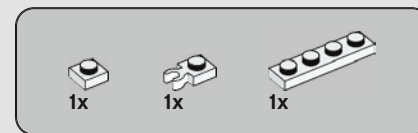
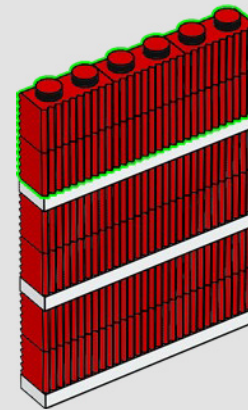
401



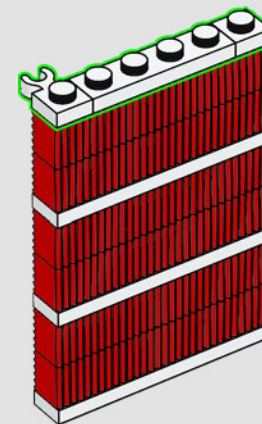
402

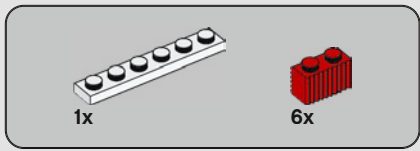


403

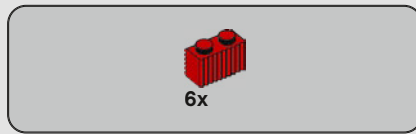
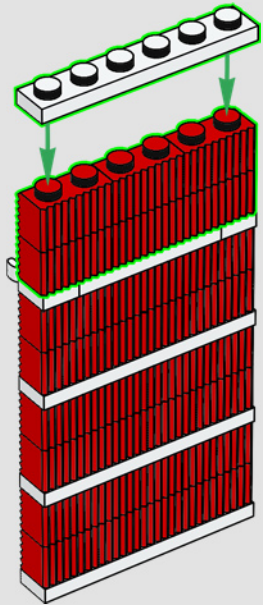


404

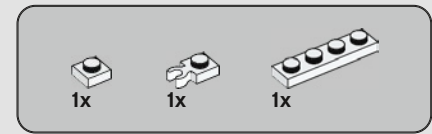
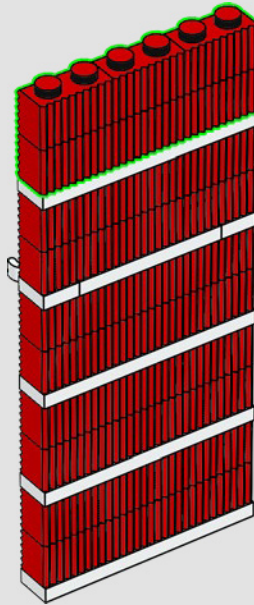




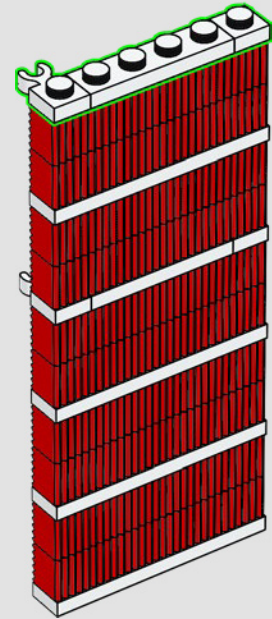
405

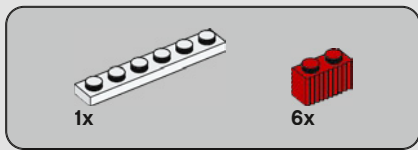


406

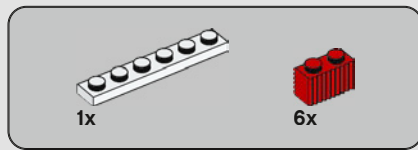
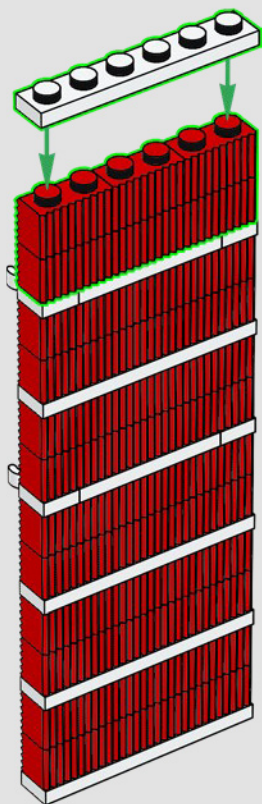


407

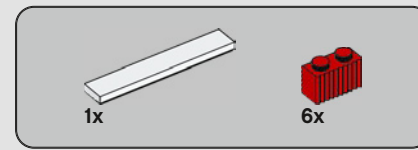
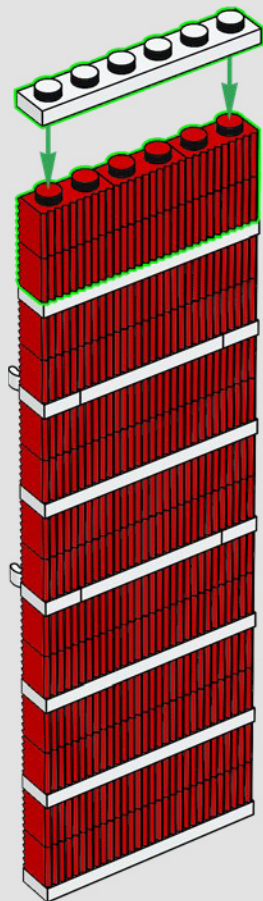




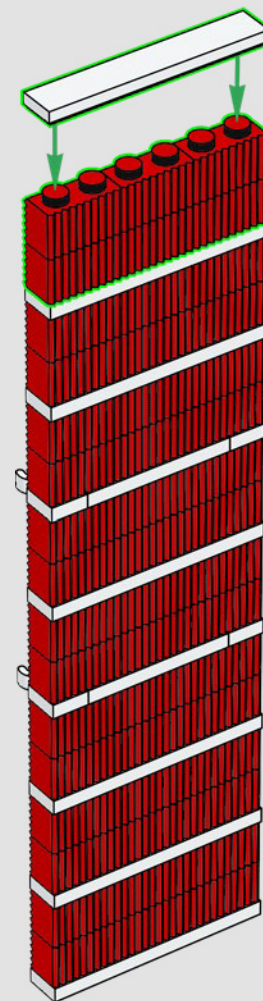
408



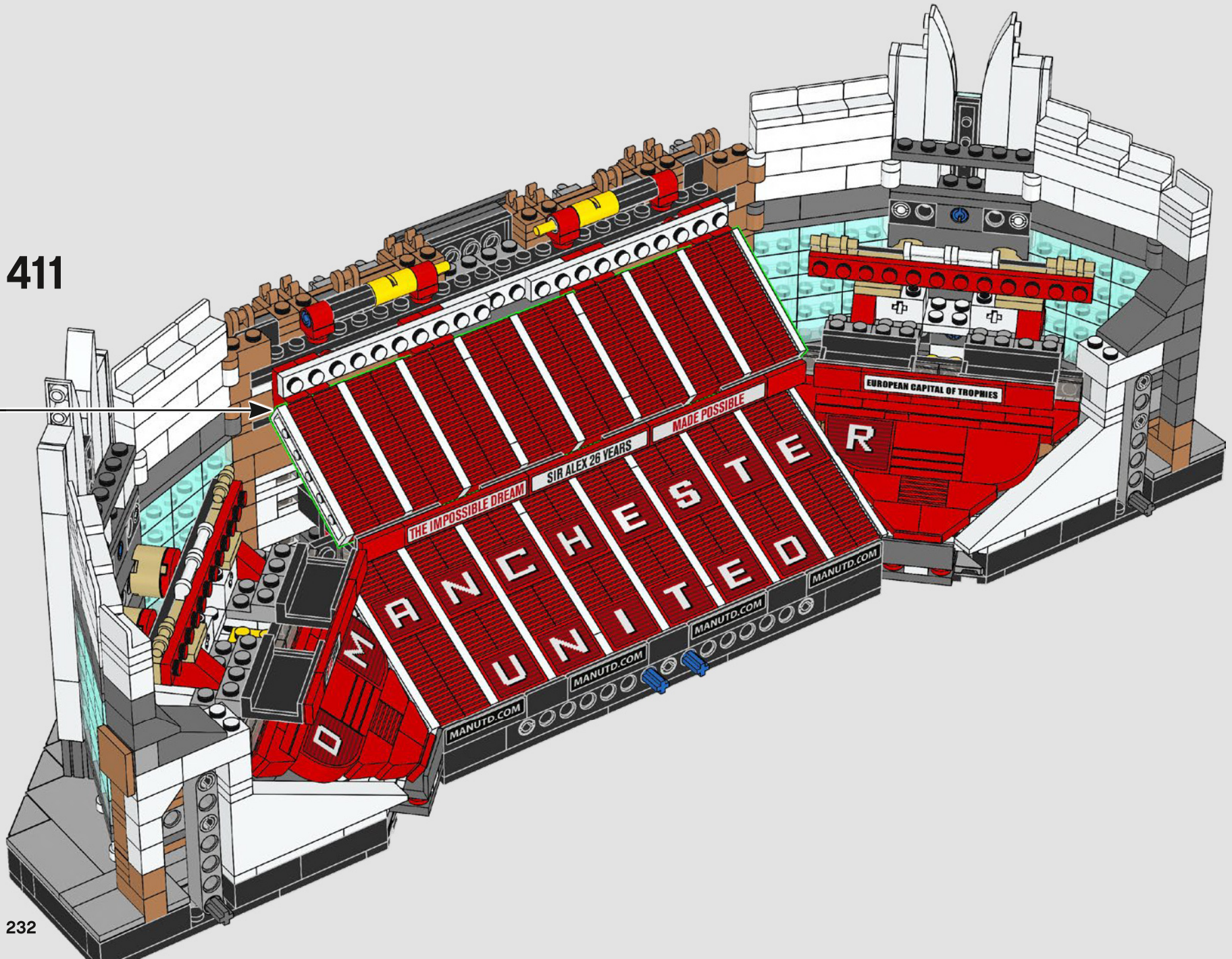
409

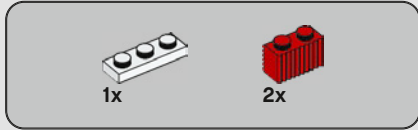
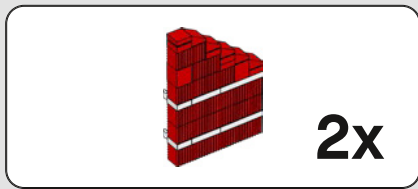


410

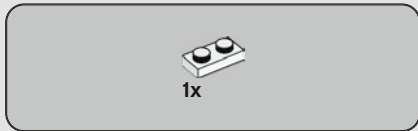
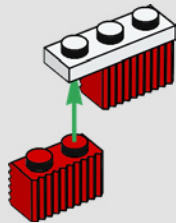


411

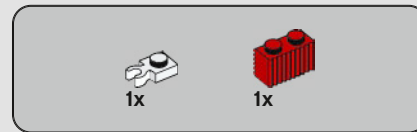
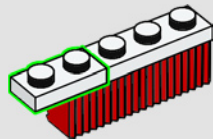




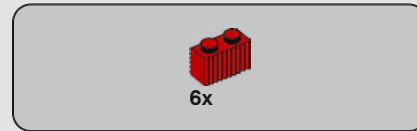
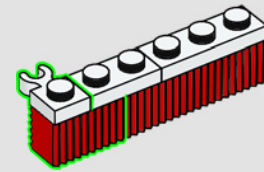
412



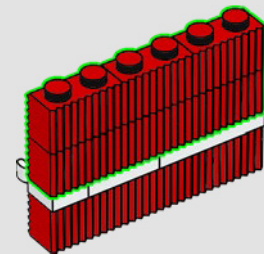
413

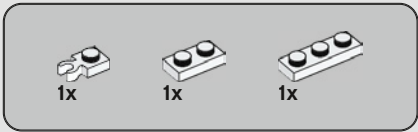


414

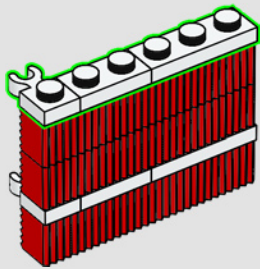


415

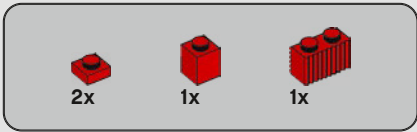
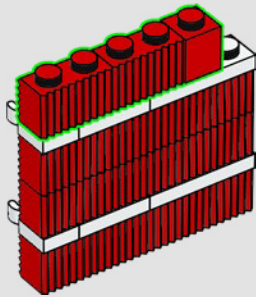




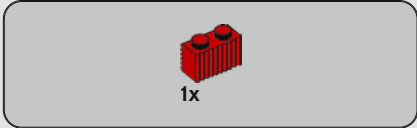
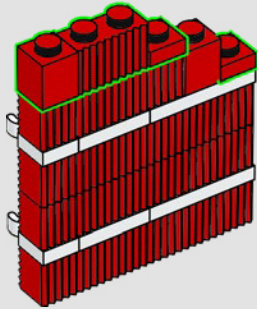
416



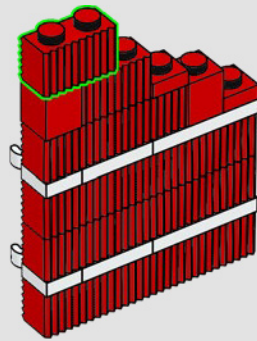
417



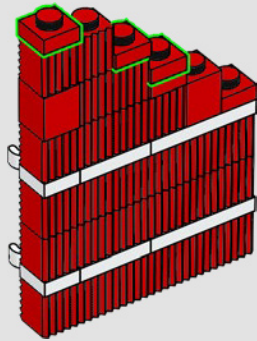
418



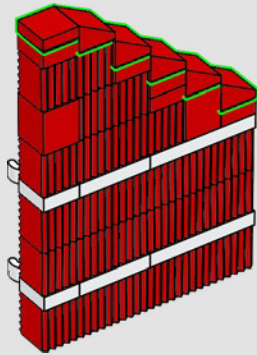
419



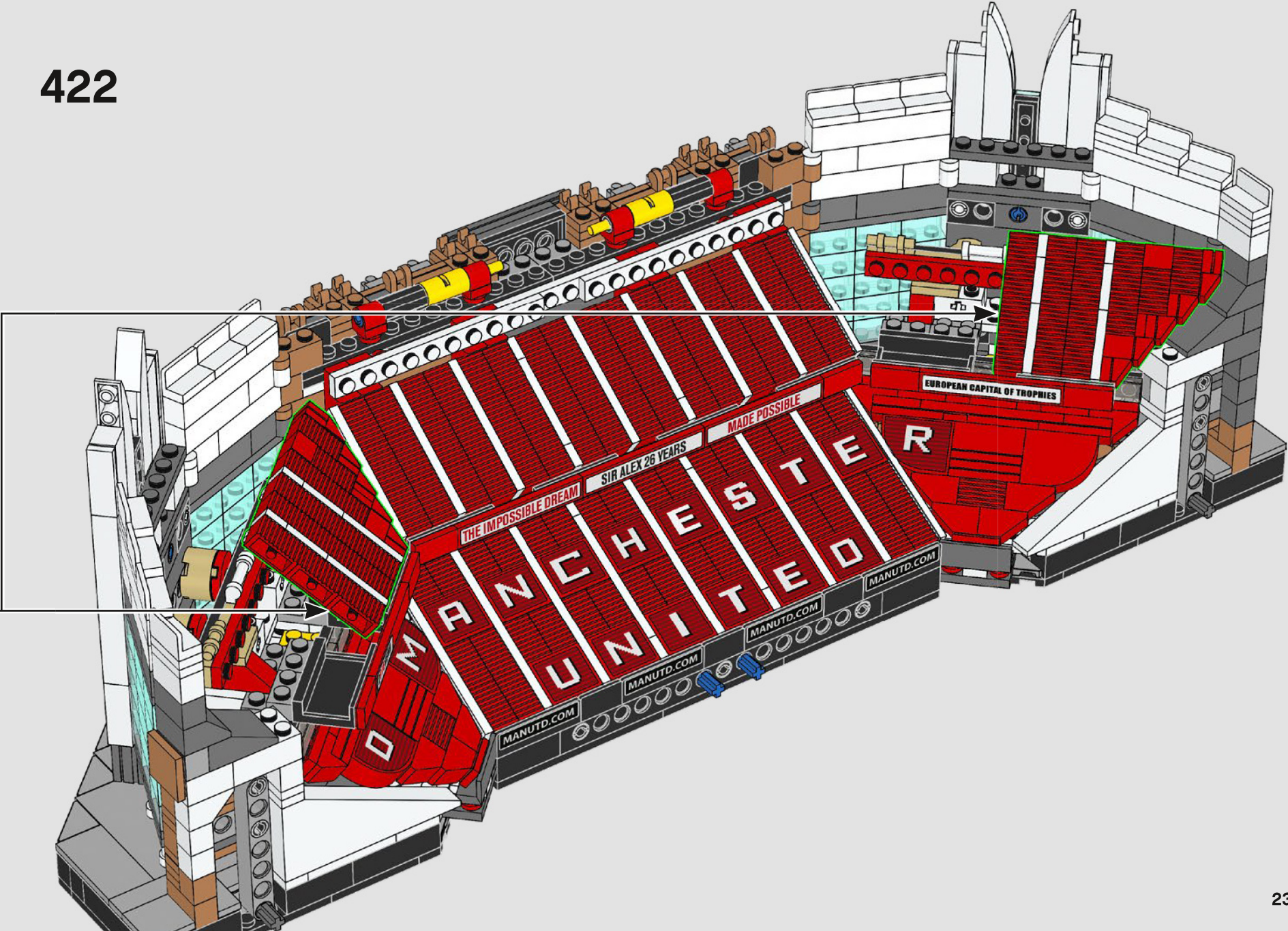
420

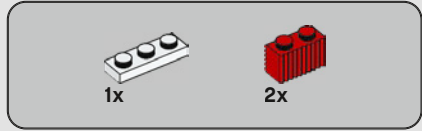
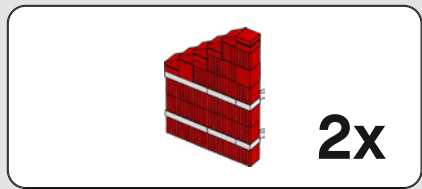


421

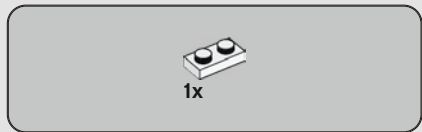
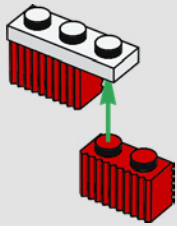


2x

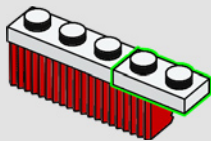




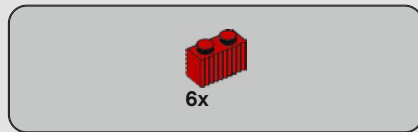
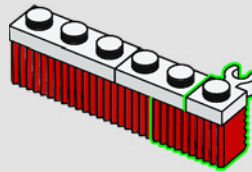
423



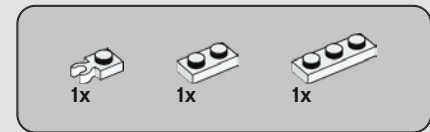
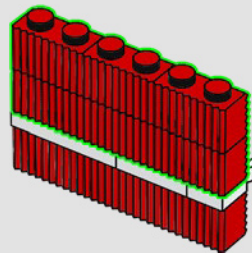
424



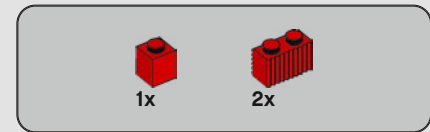
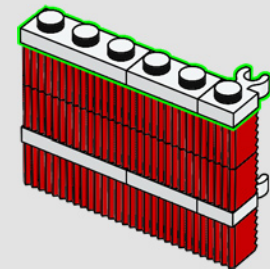
425



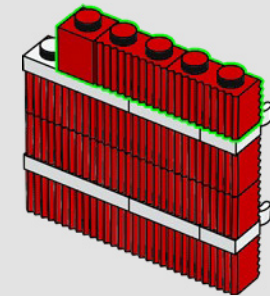
426

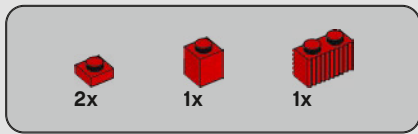


427

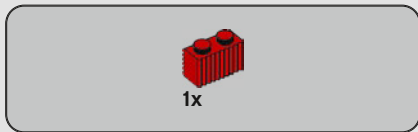
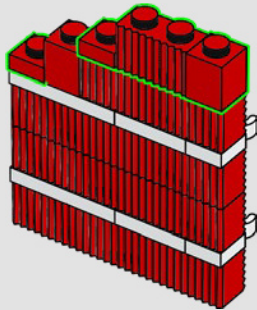


428

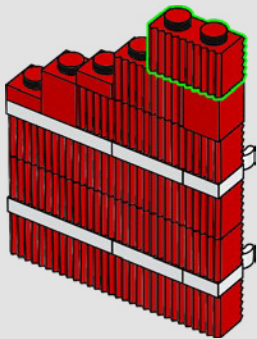




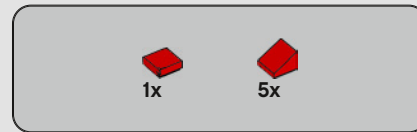
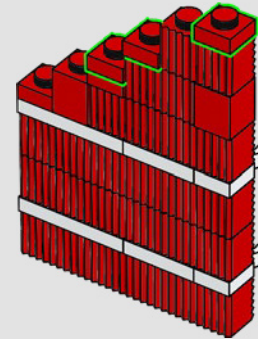
429



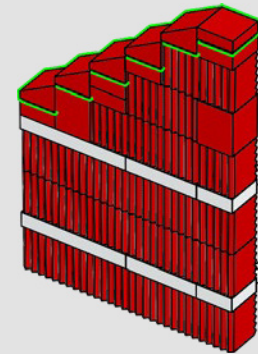
430



431

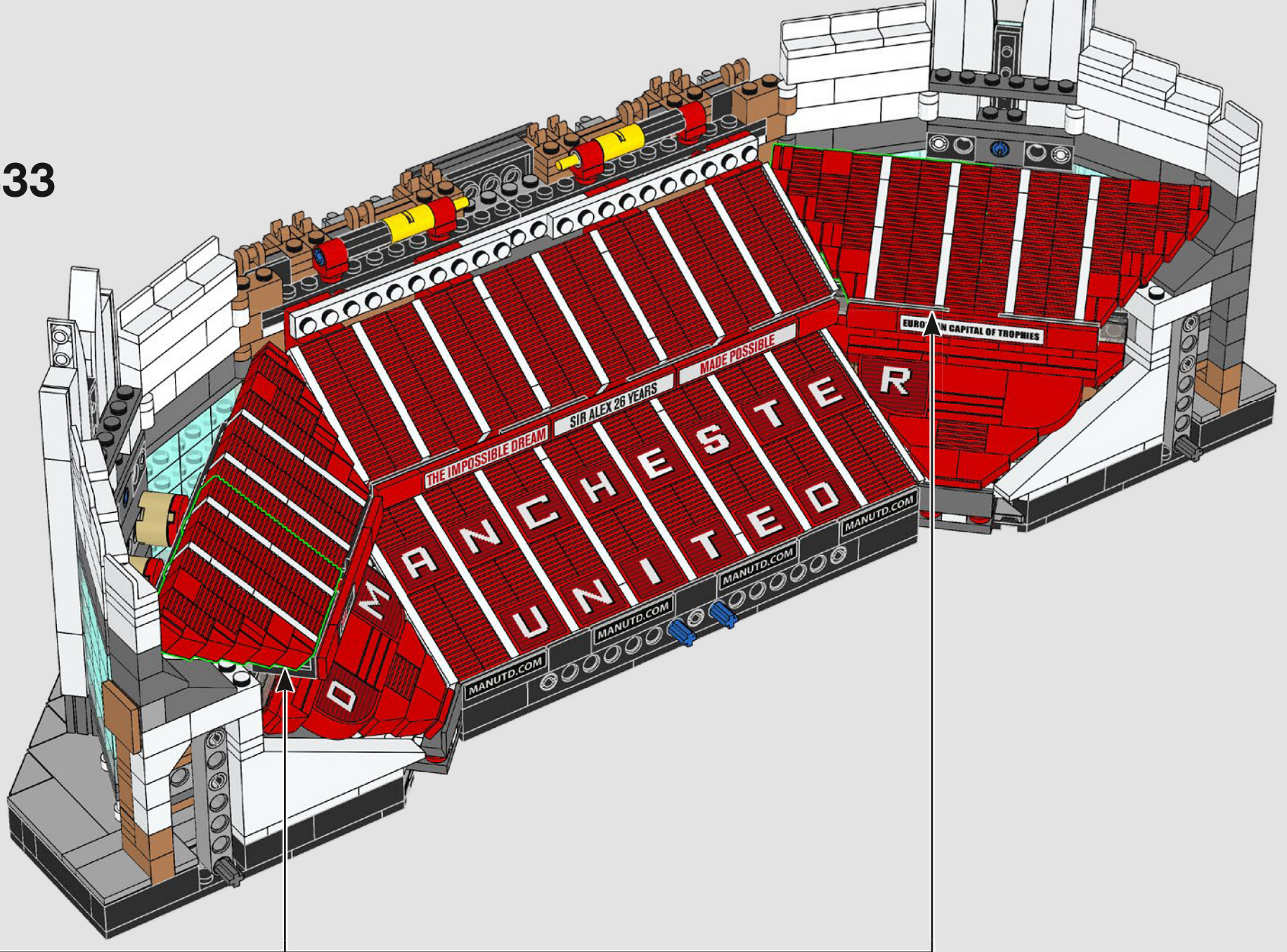


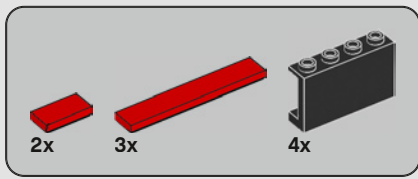
432



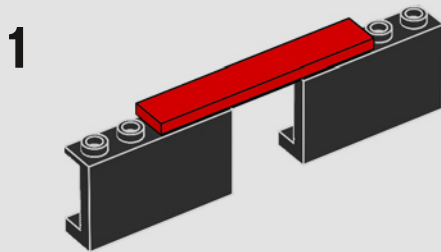
2x

433

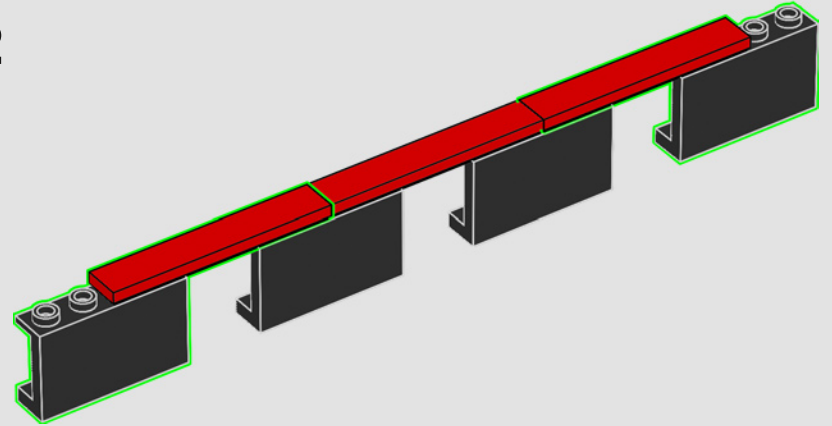




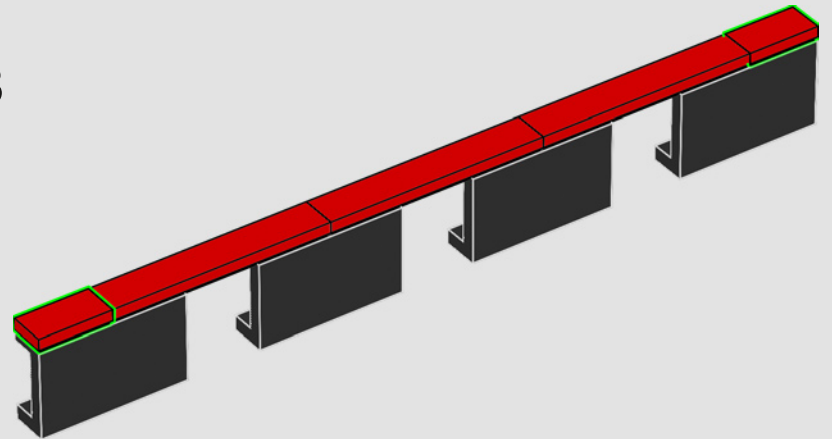
434

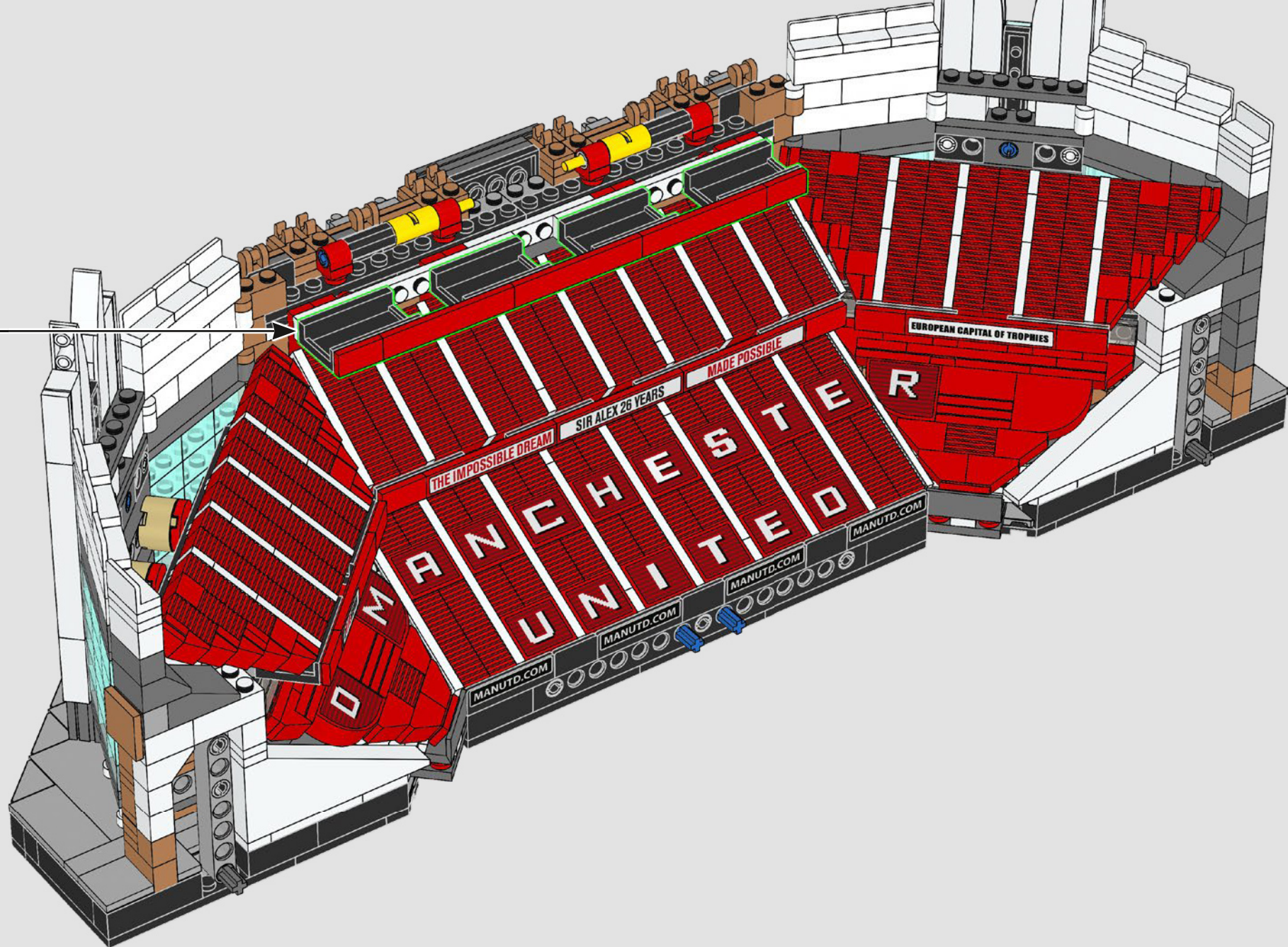


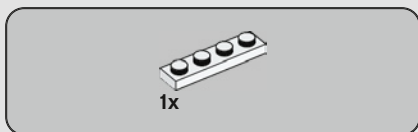
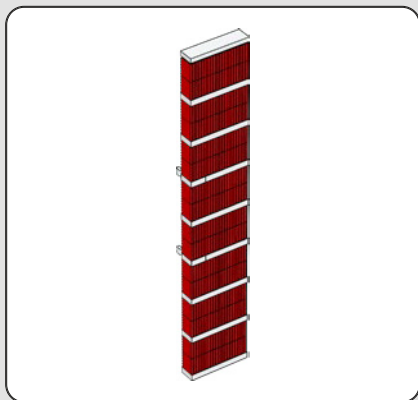
2



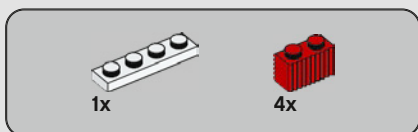
3



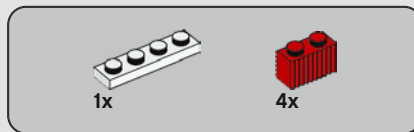
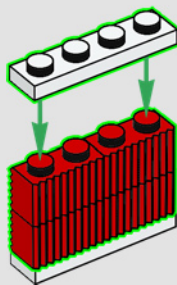




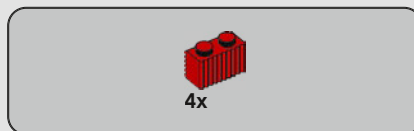
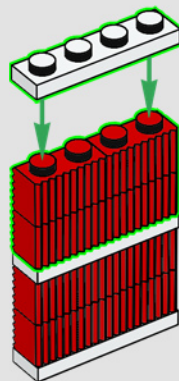
435



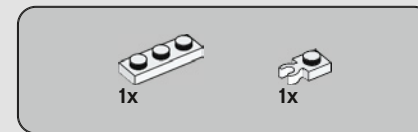
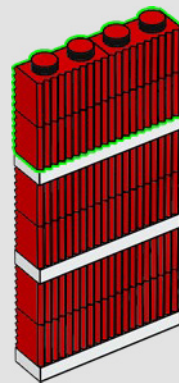
436



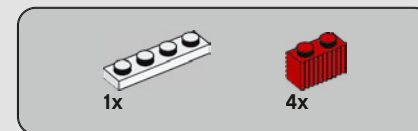
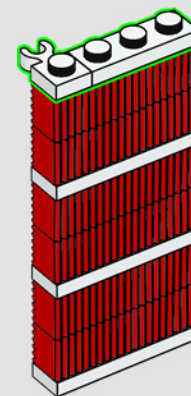
437



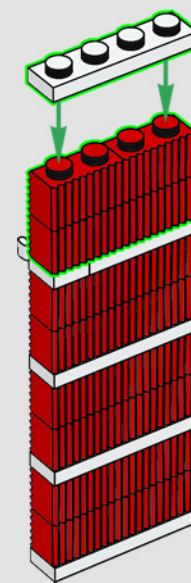
438



439



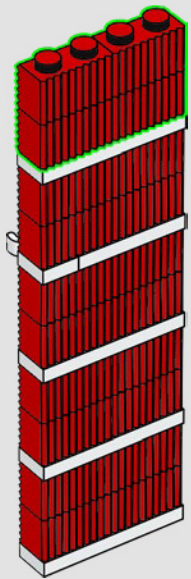
440





4x

441

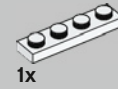
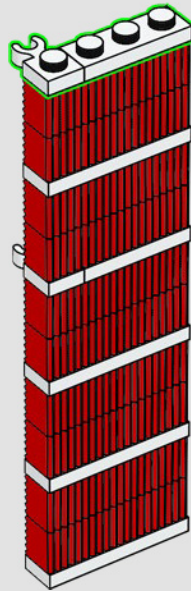


1x



1x

442

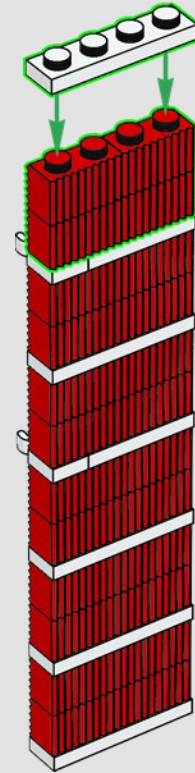


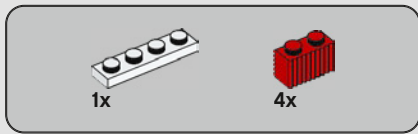
1x



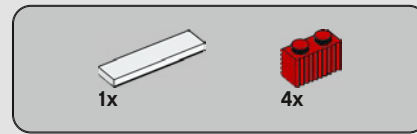
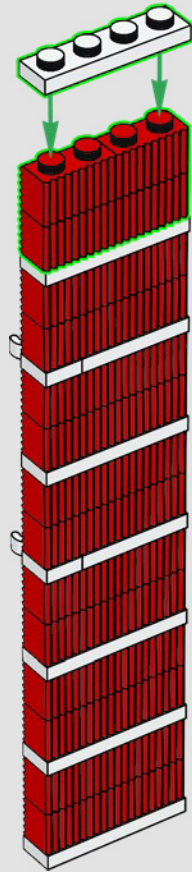
4x

443

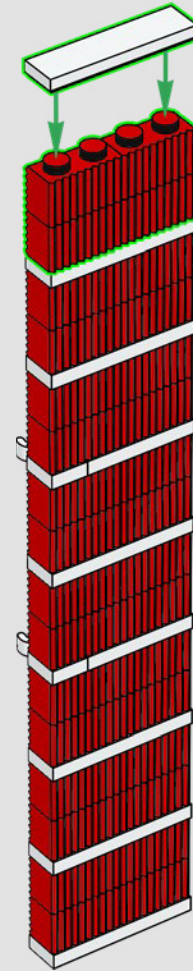


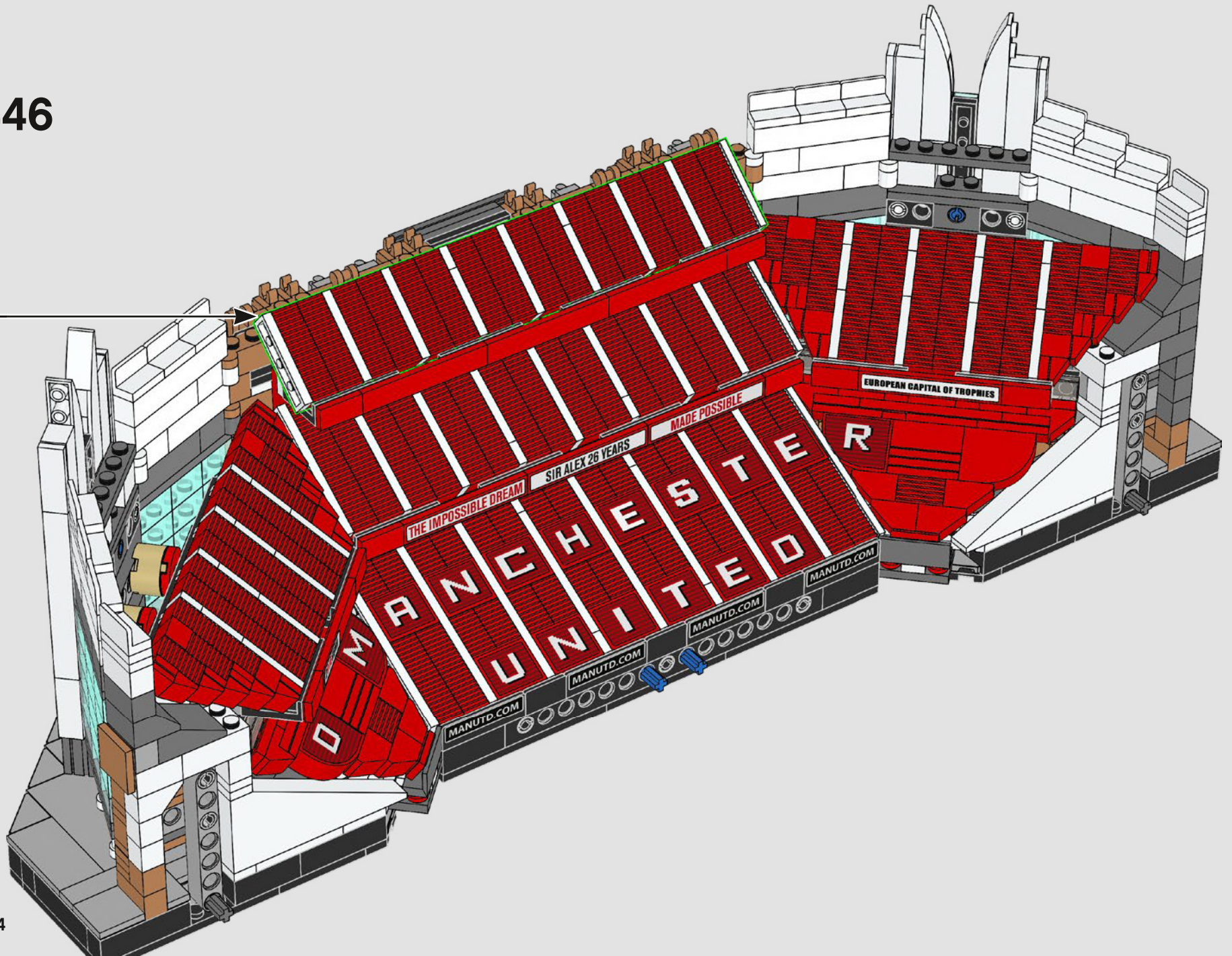


444



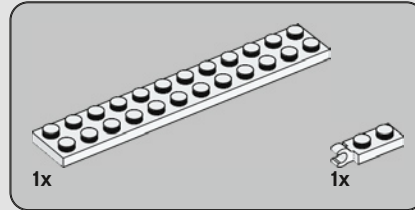
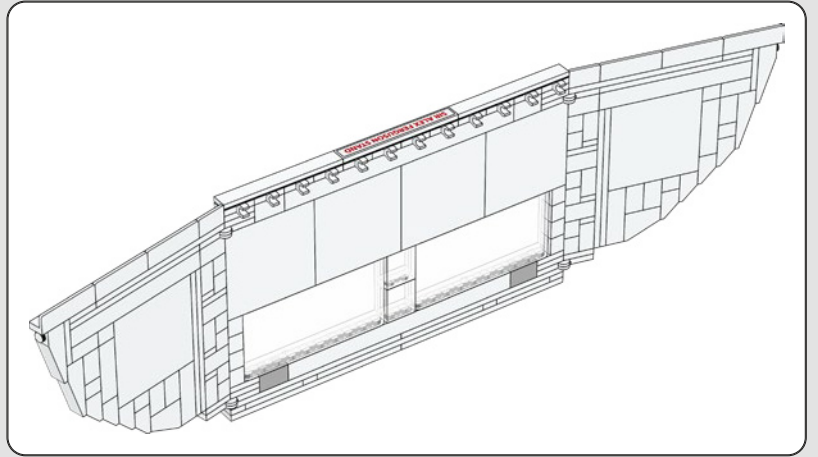
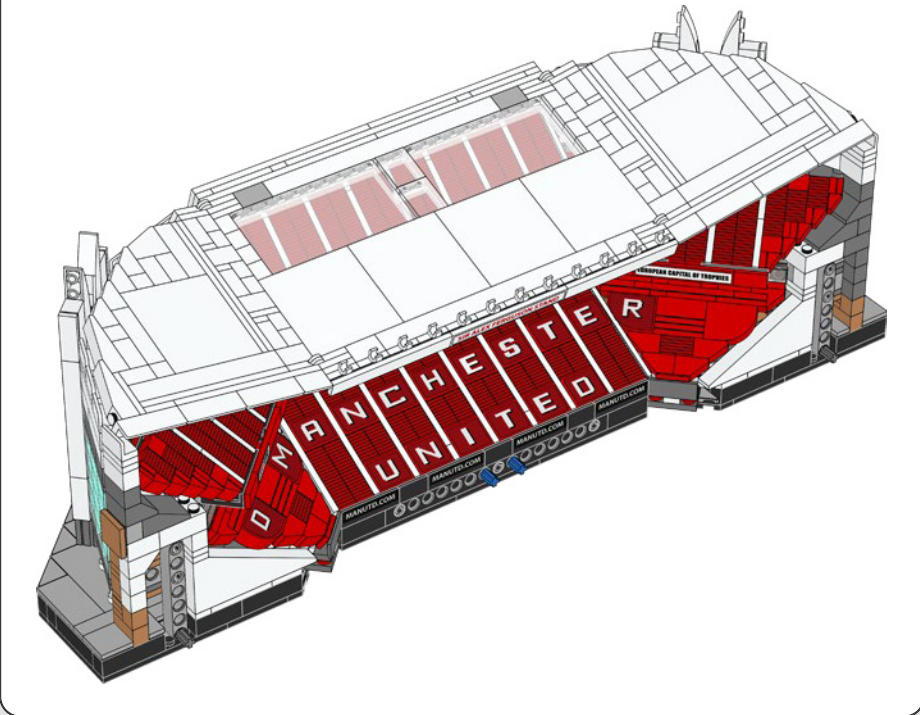
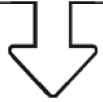
445



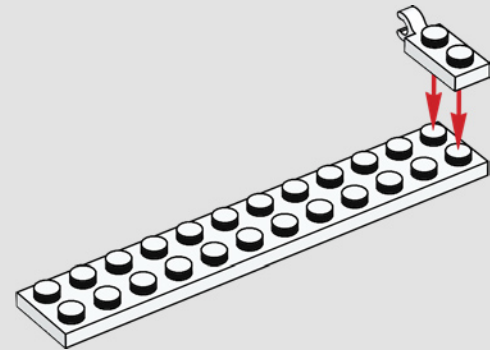


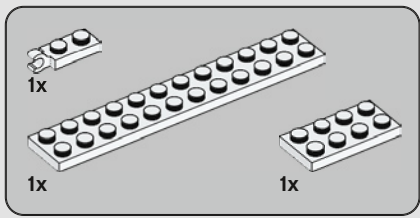


15

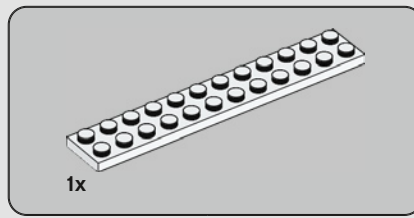
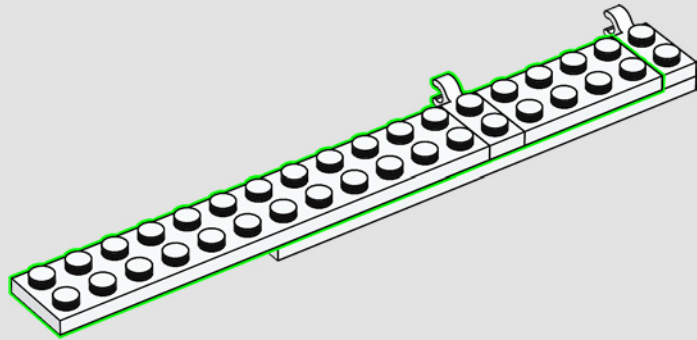


447

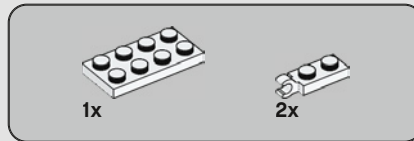
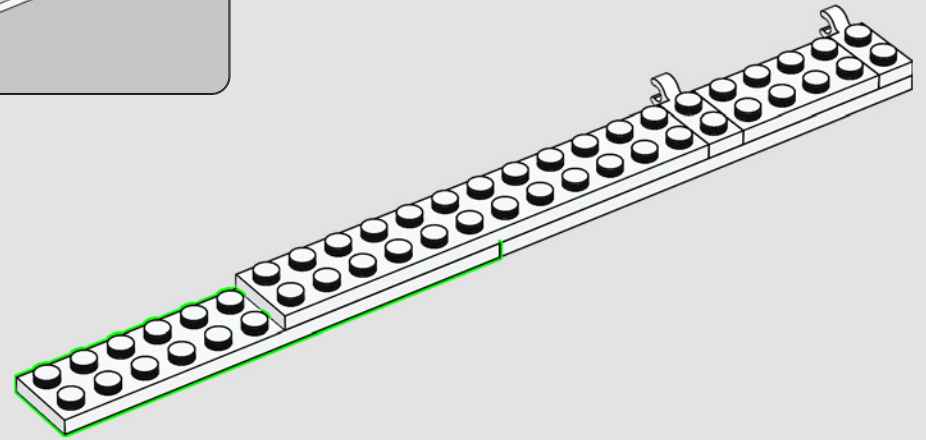




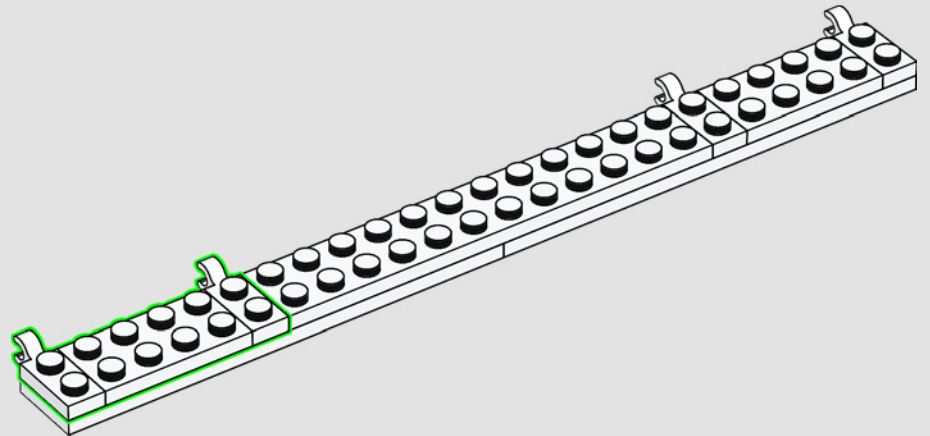
448

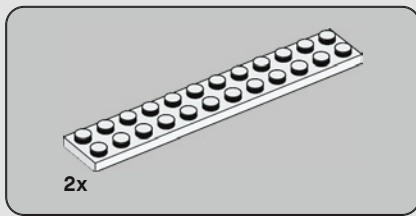


449

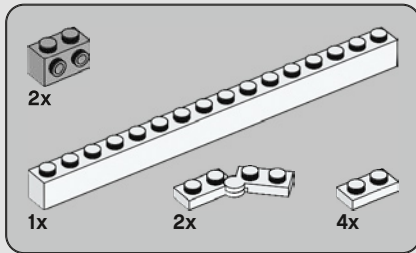
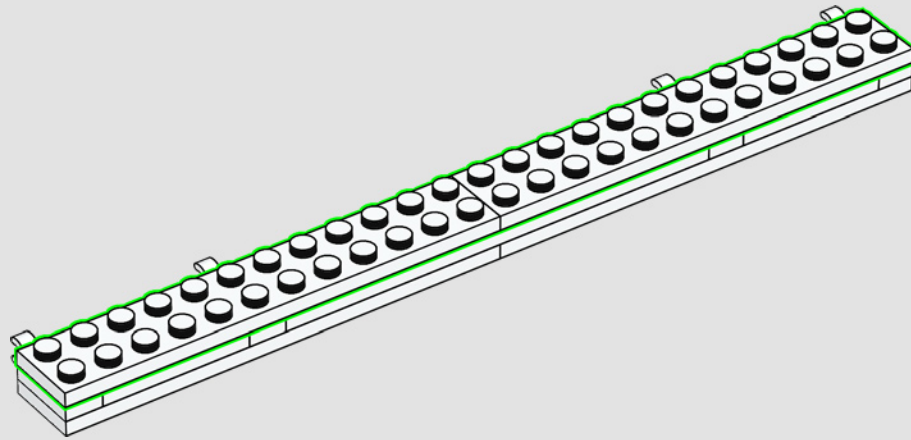


450

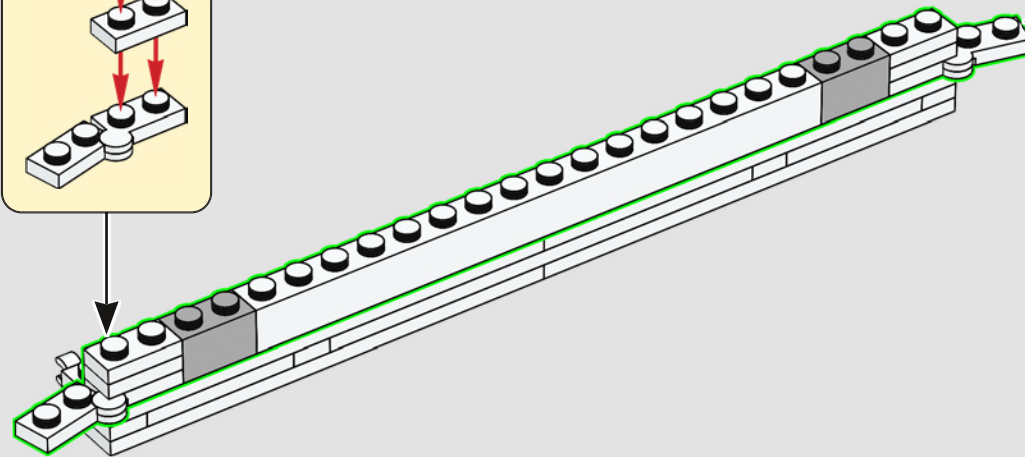
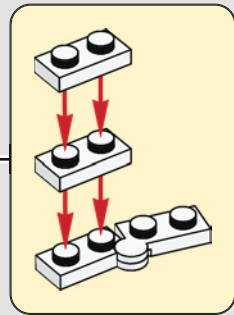
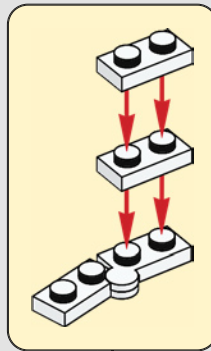


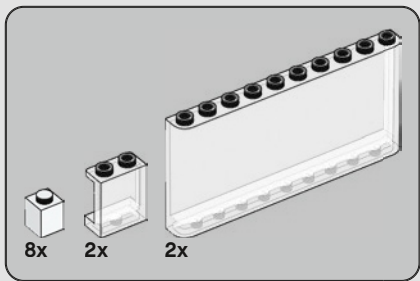


451

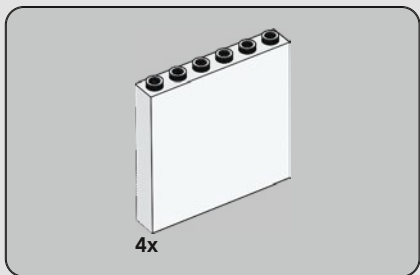
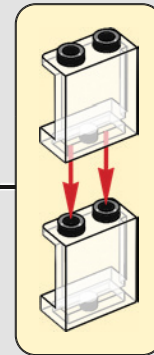
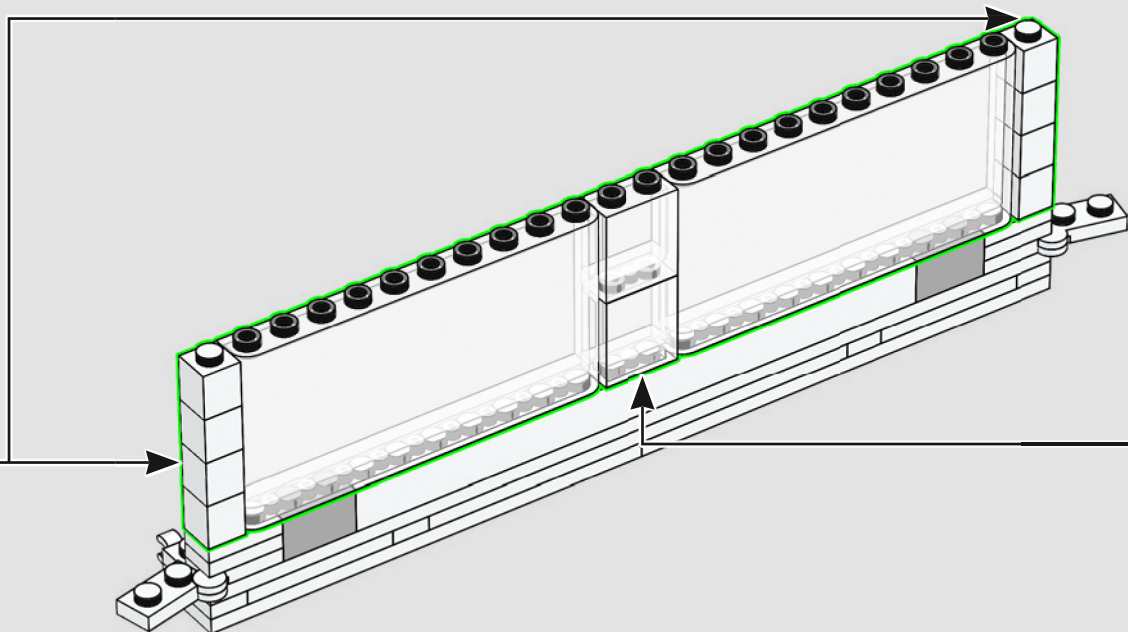
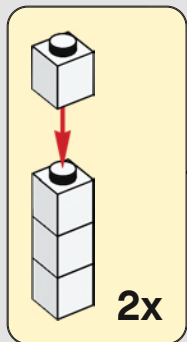


452

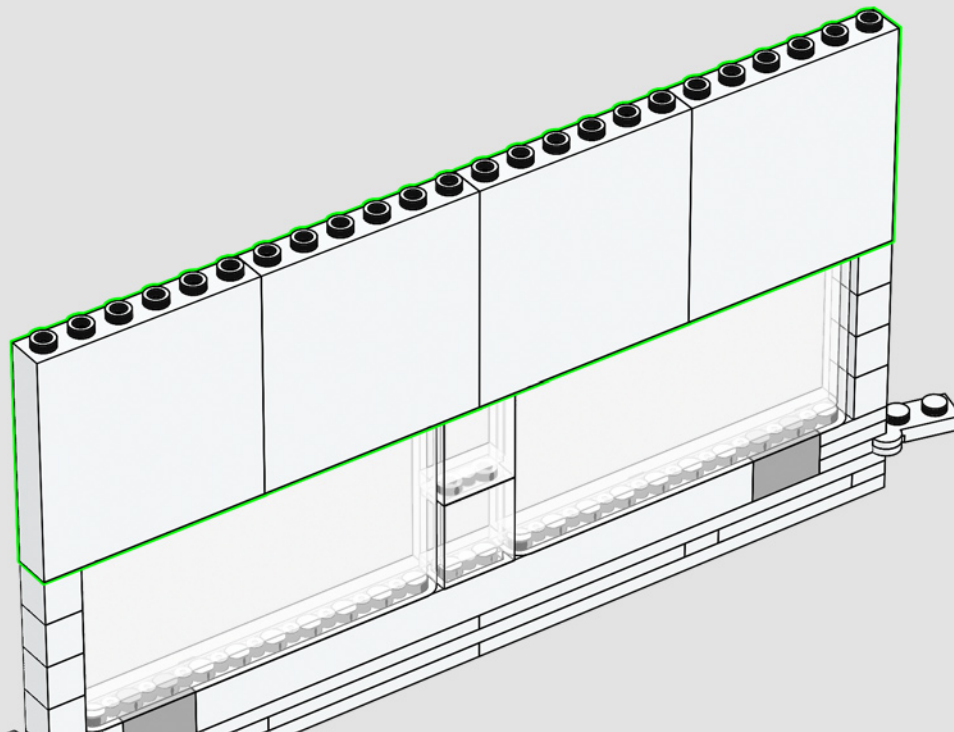


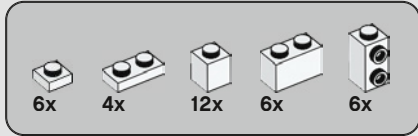
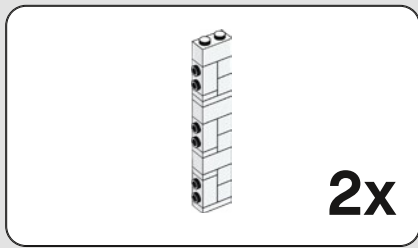


453



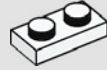
454



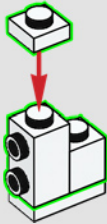


455

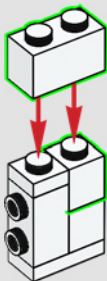
1



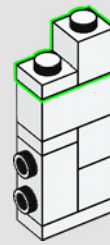
2



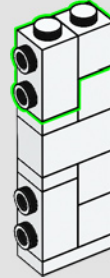
3



4



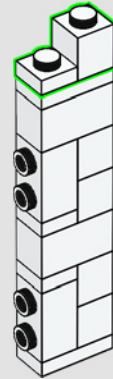
5



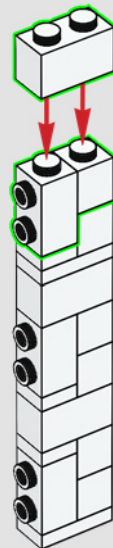
6



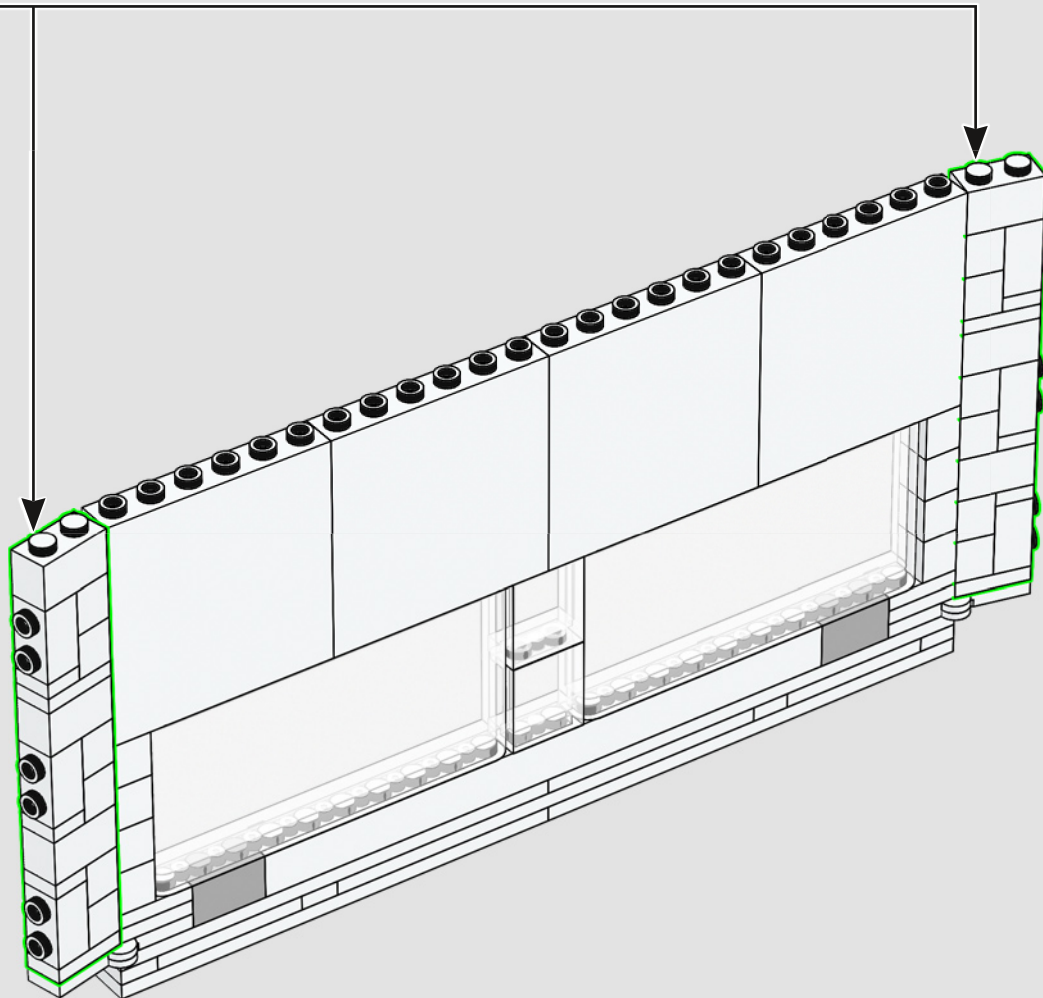
7

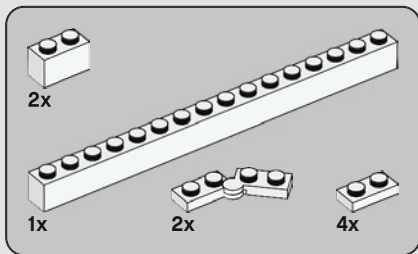


8

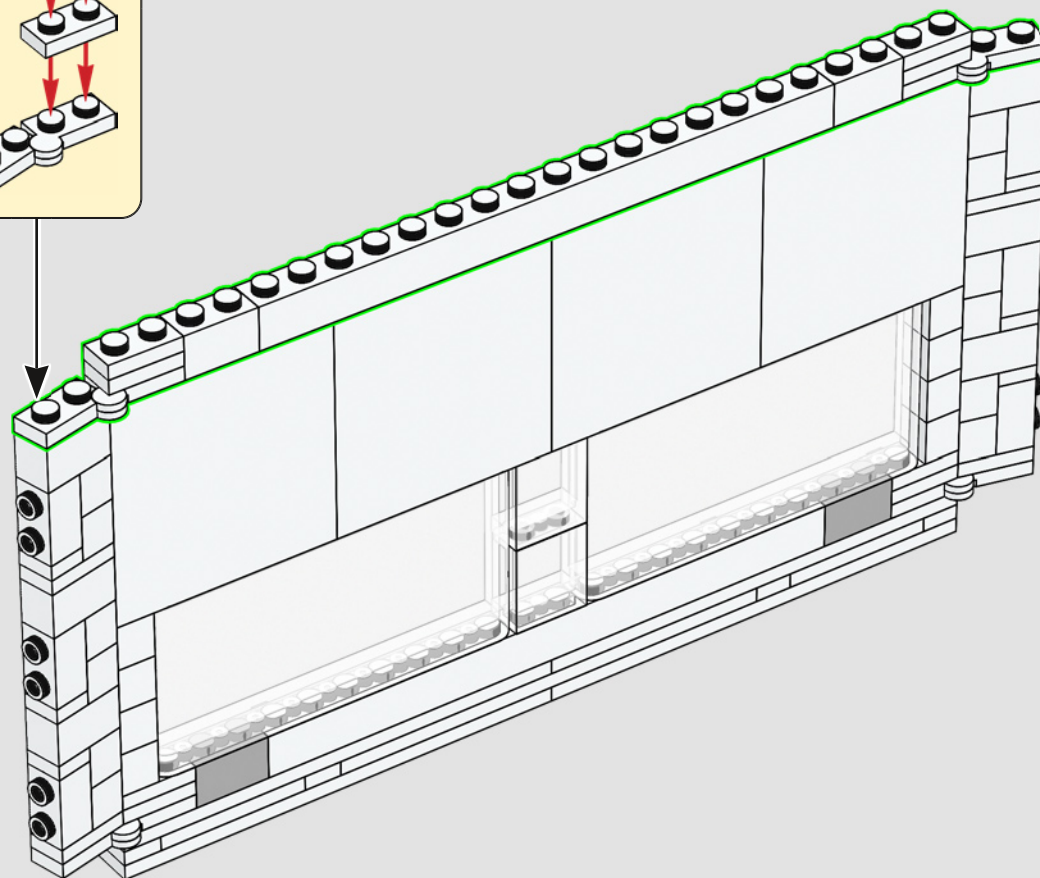
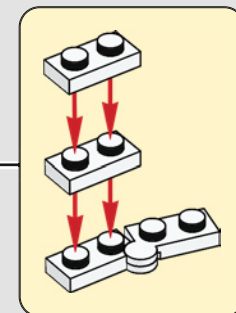
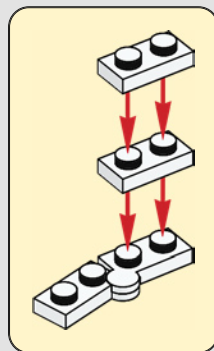


2x





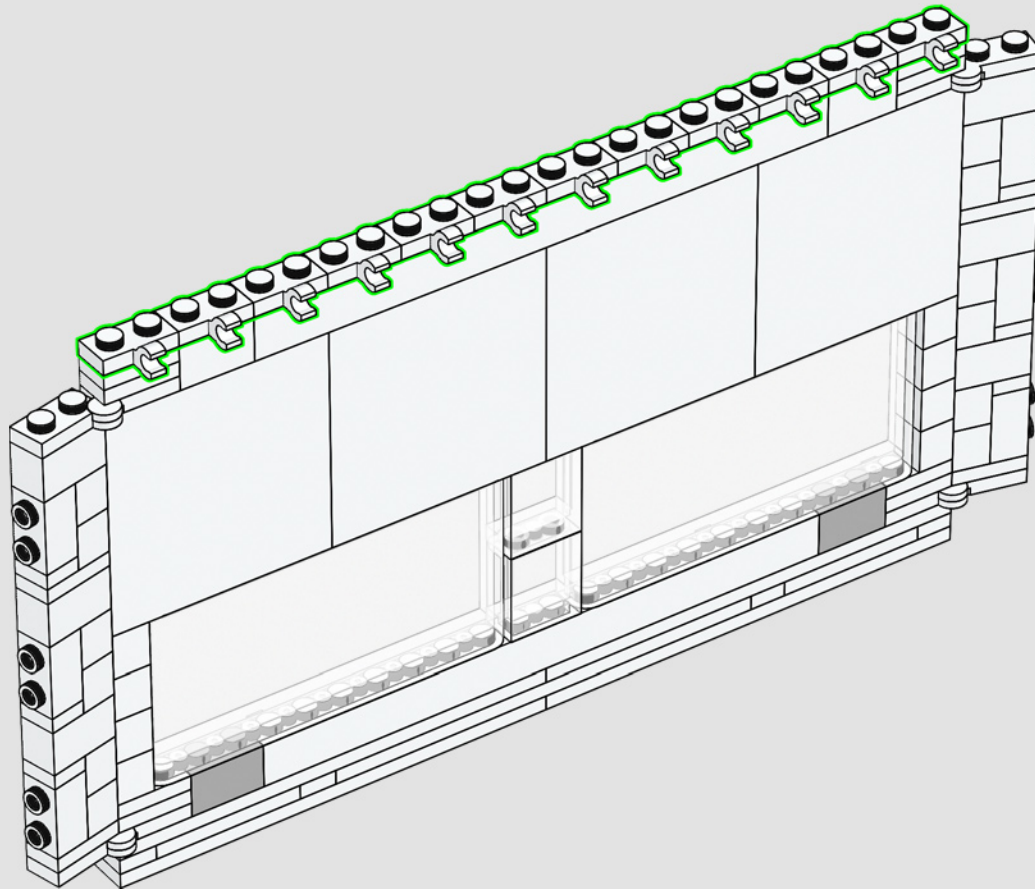
456

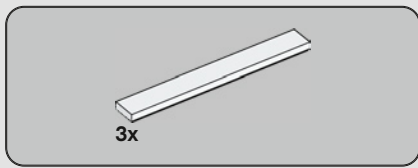




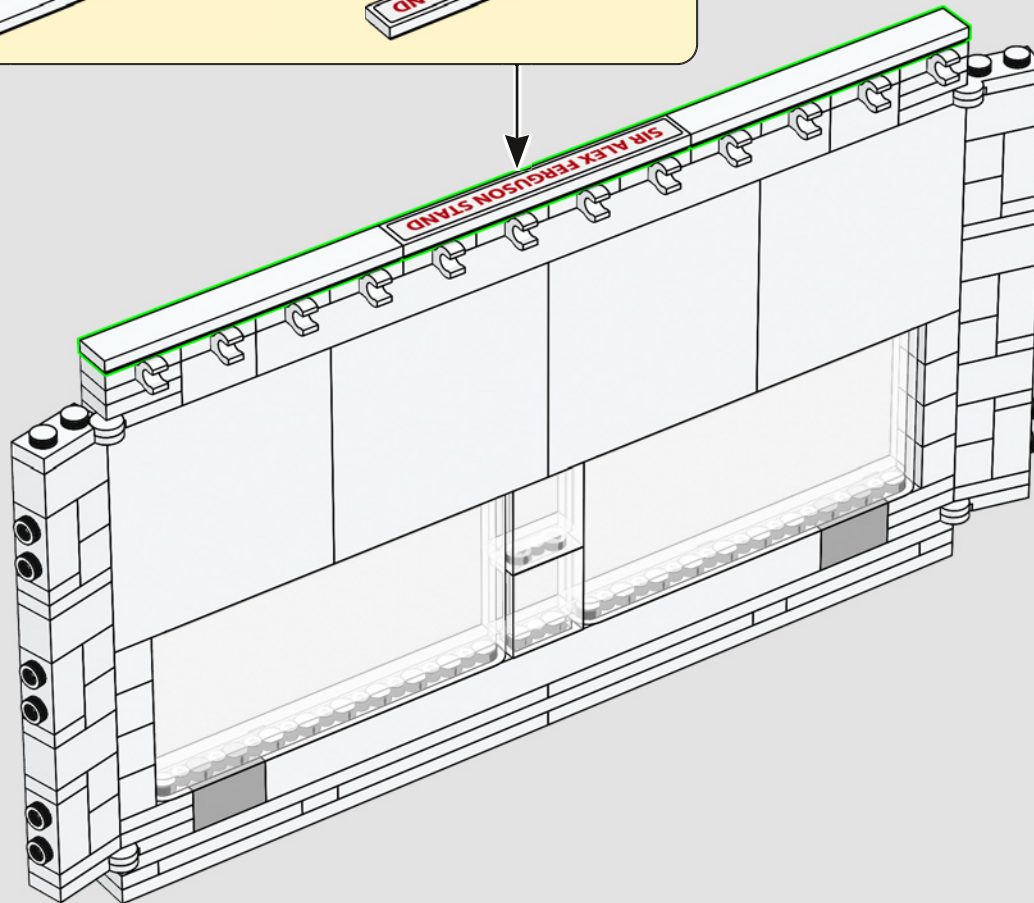
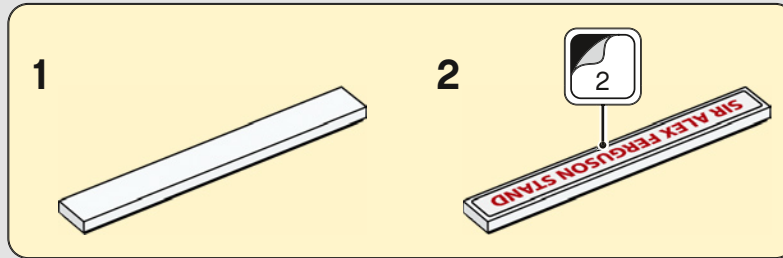
12x

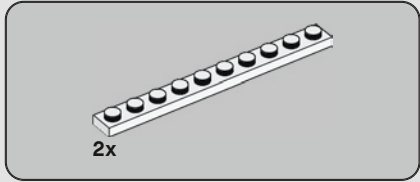
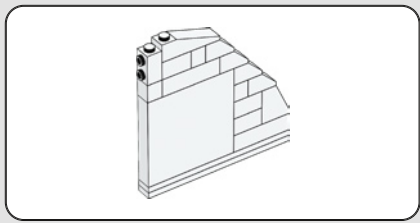
457



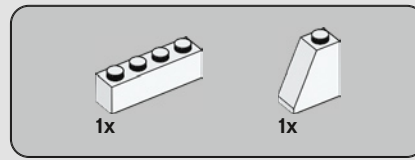
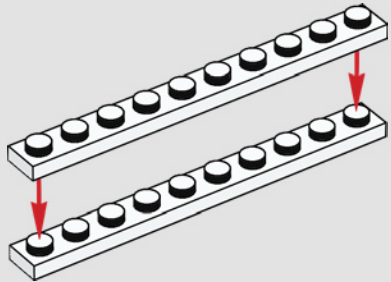


458

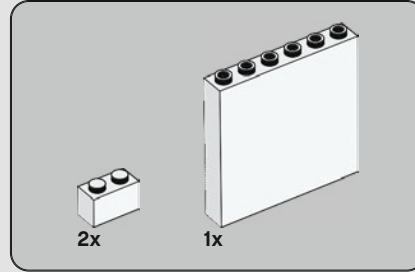
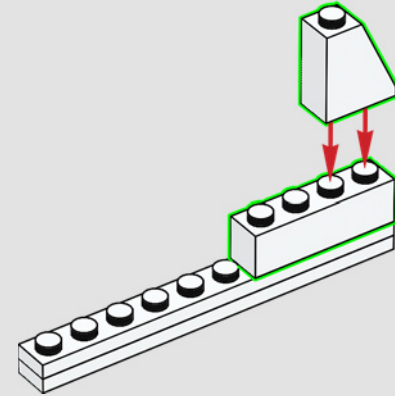




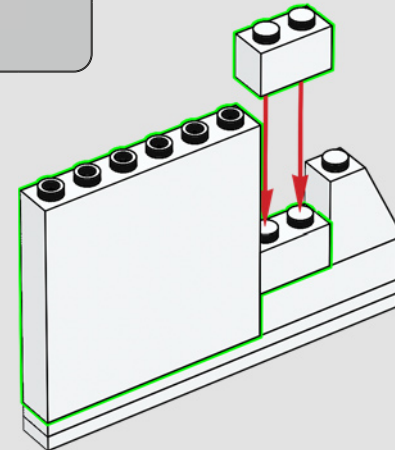
459

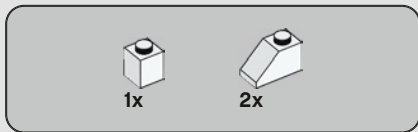


460

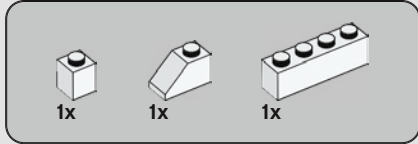
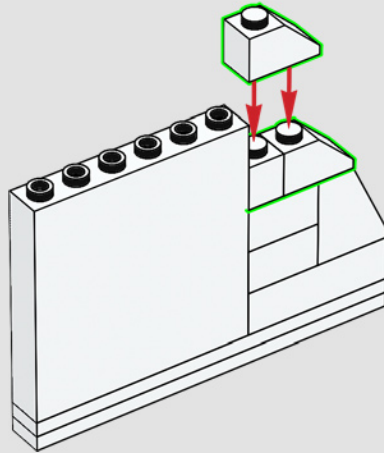


461

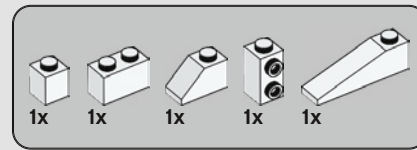
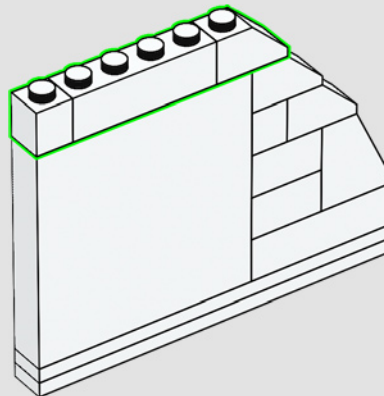




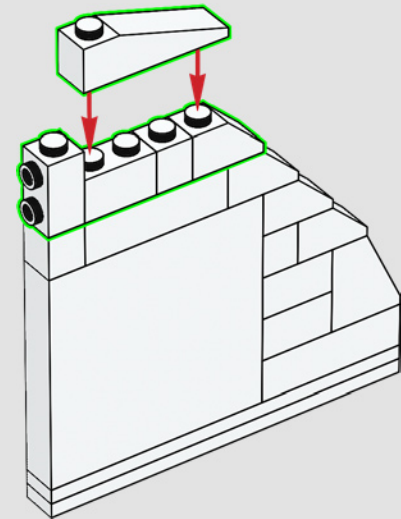
462



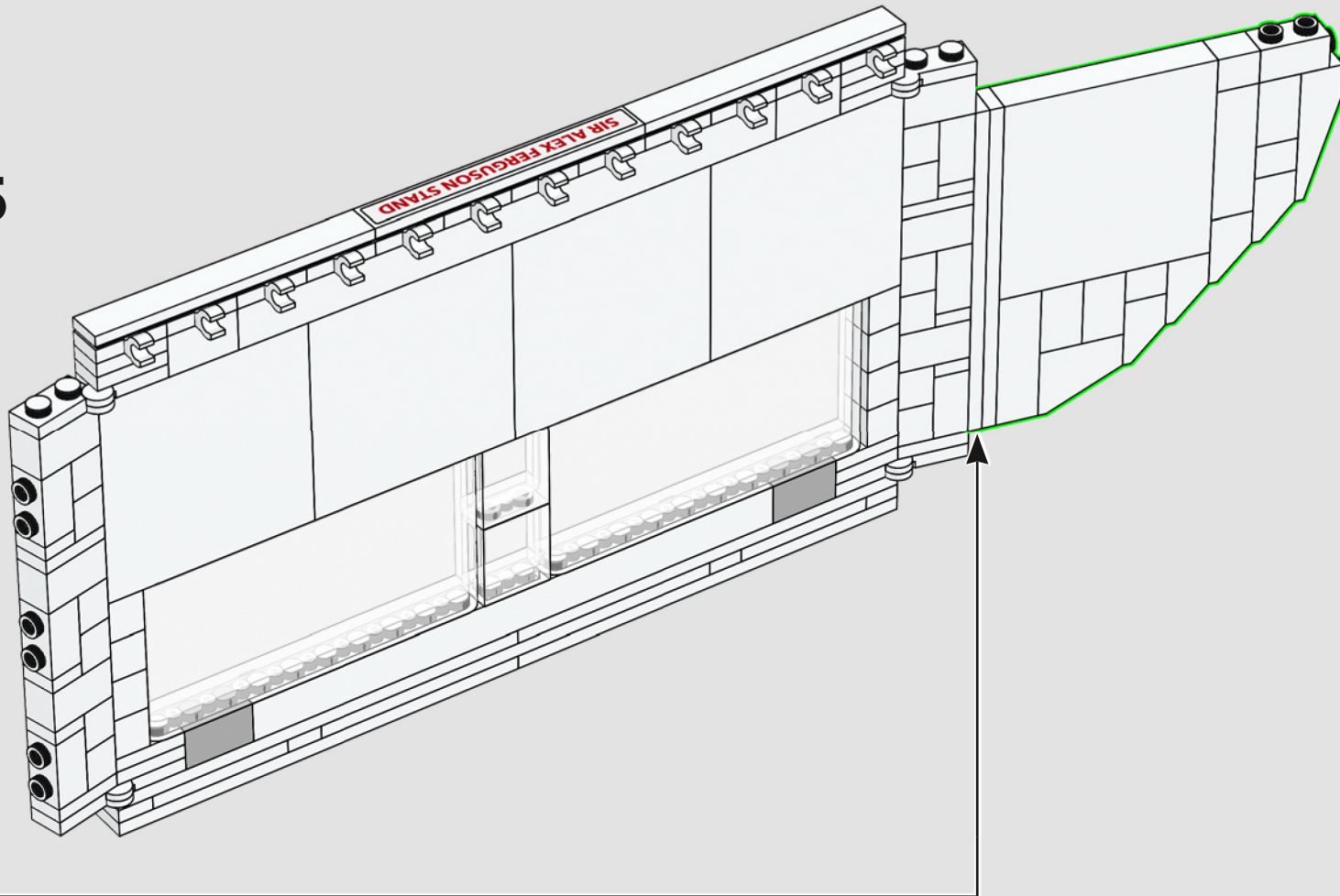
463

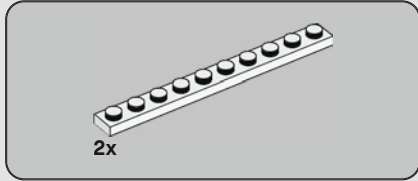
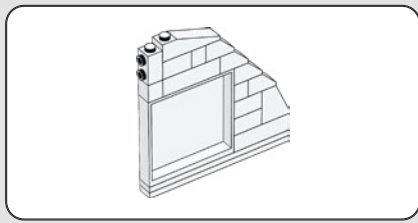


464

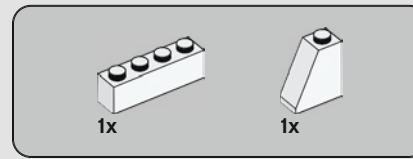
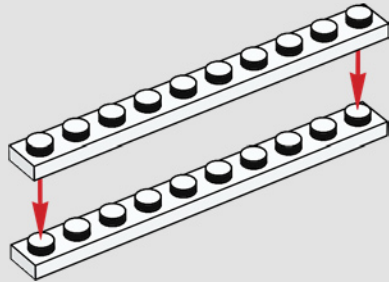


465

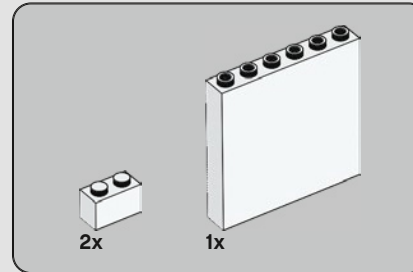
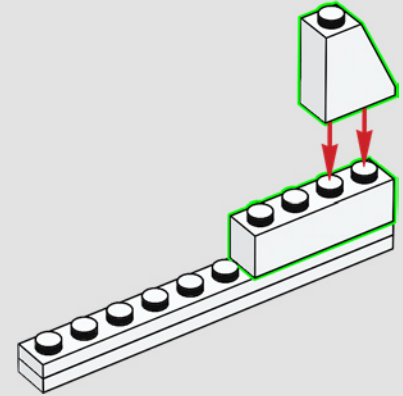




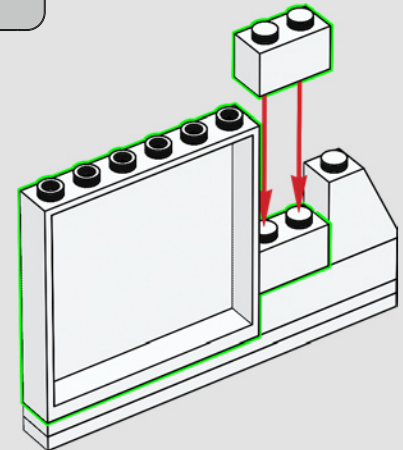
466

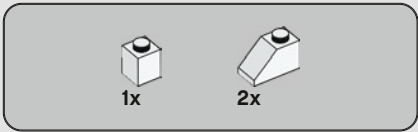


467

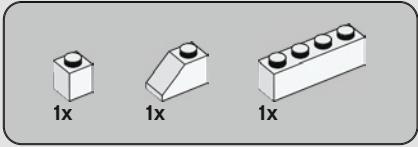
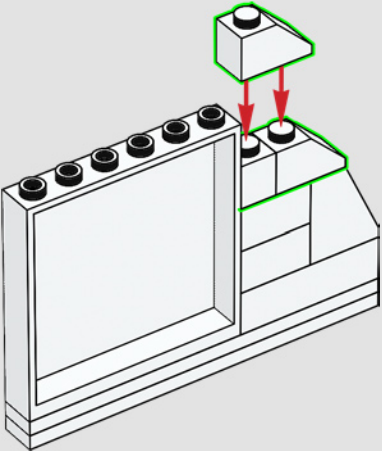


468

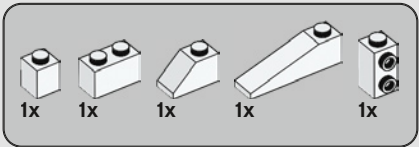
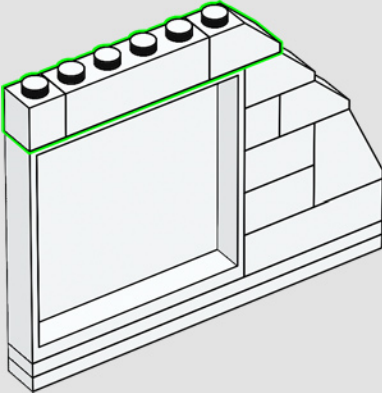




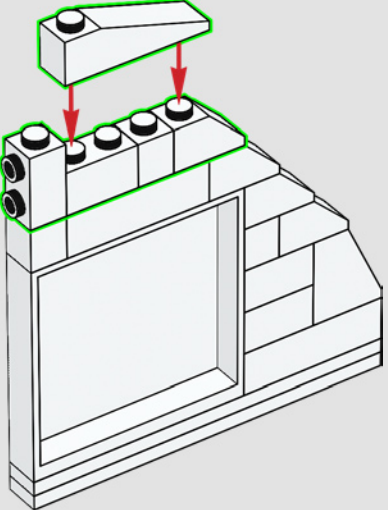
469



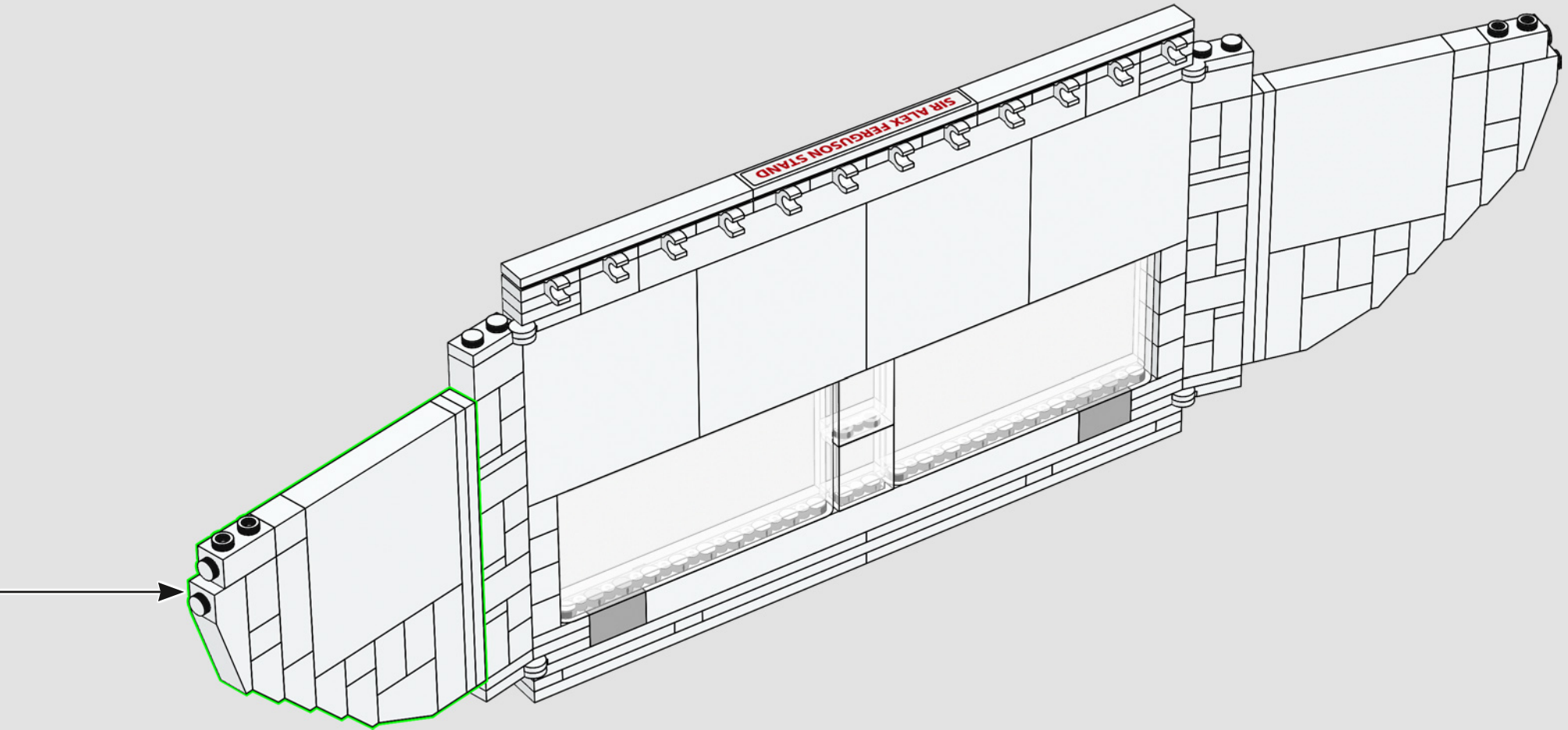
470

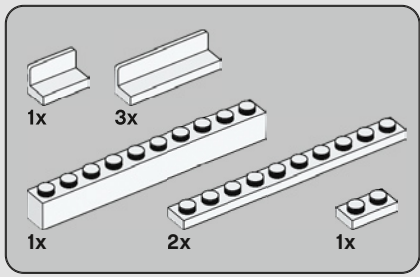


471

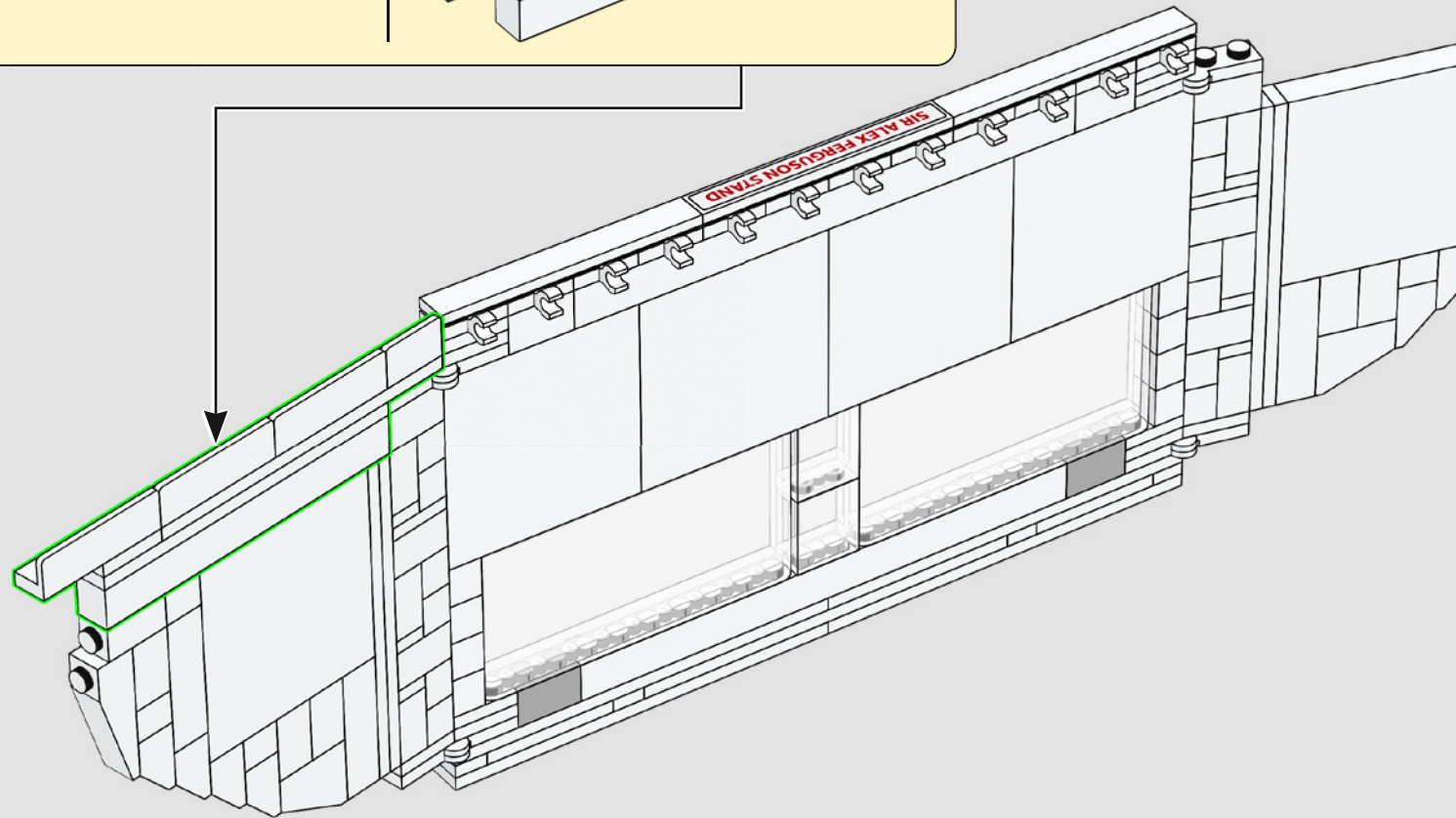
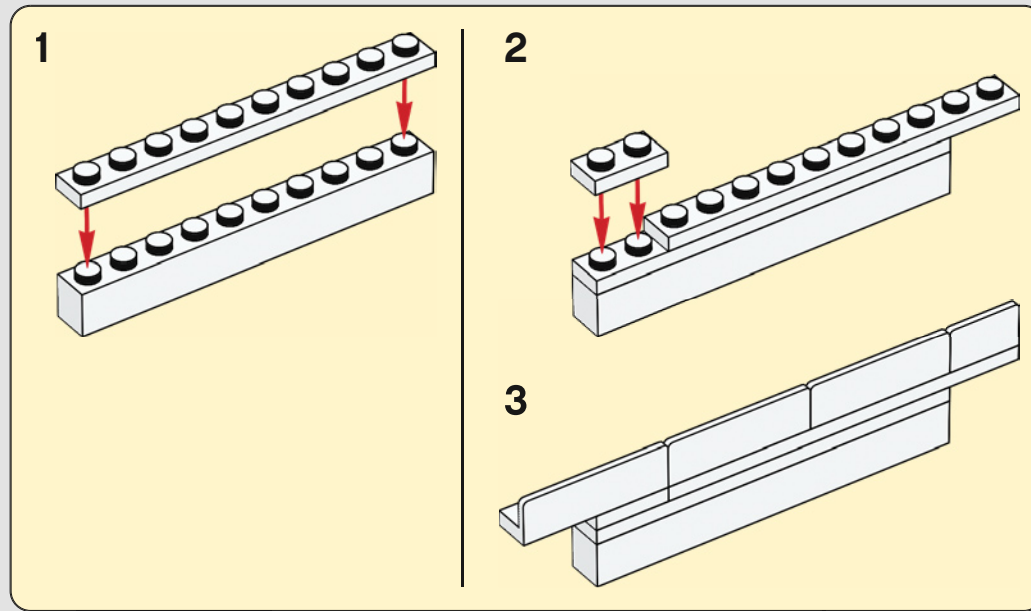


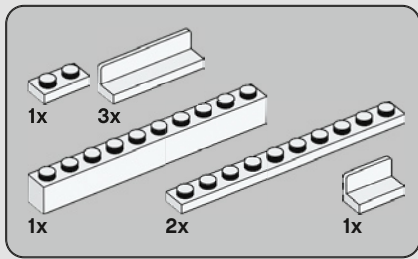
472



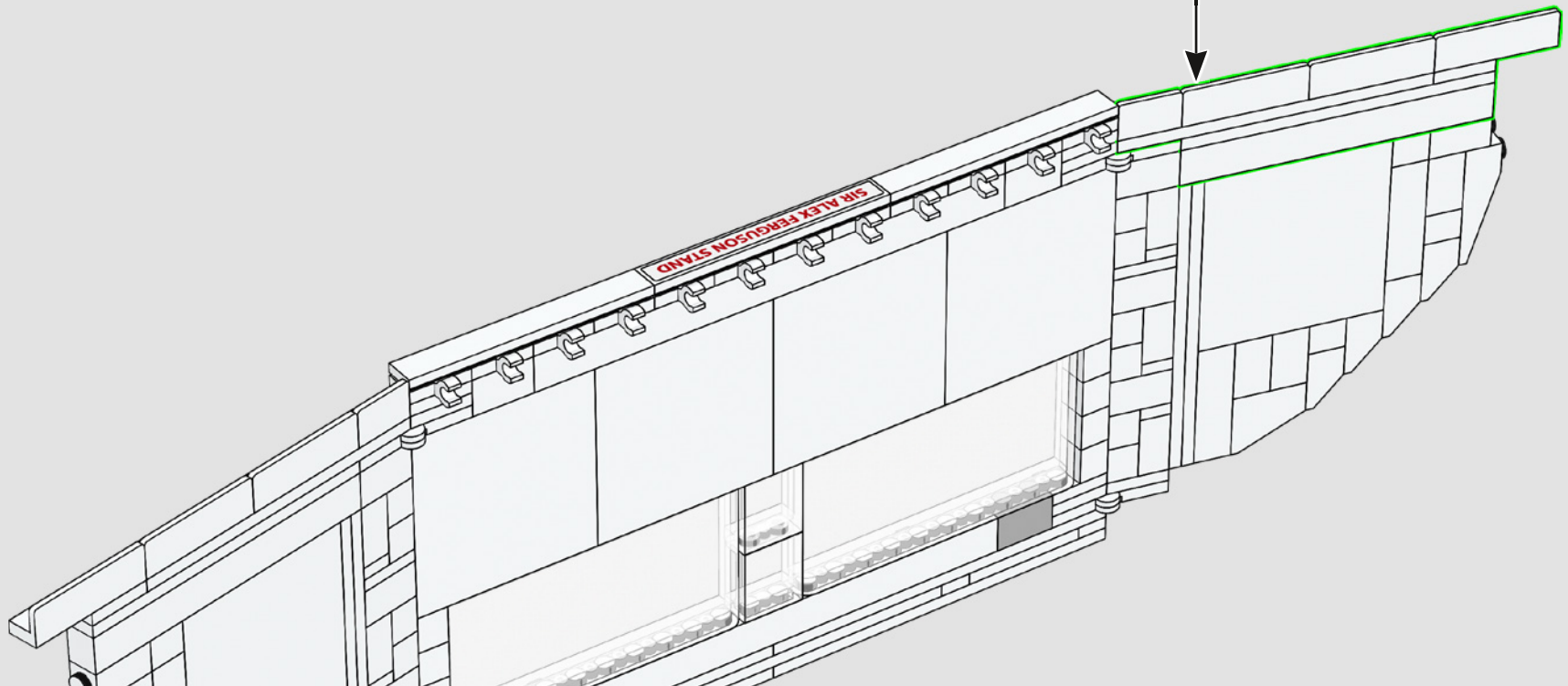
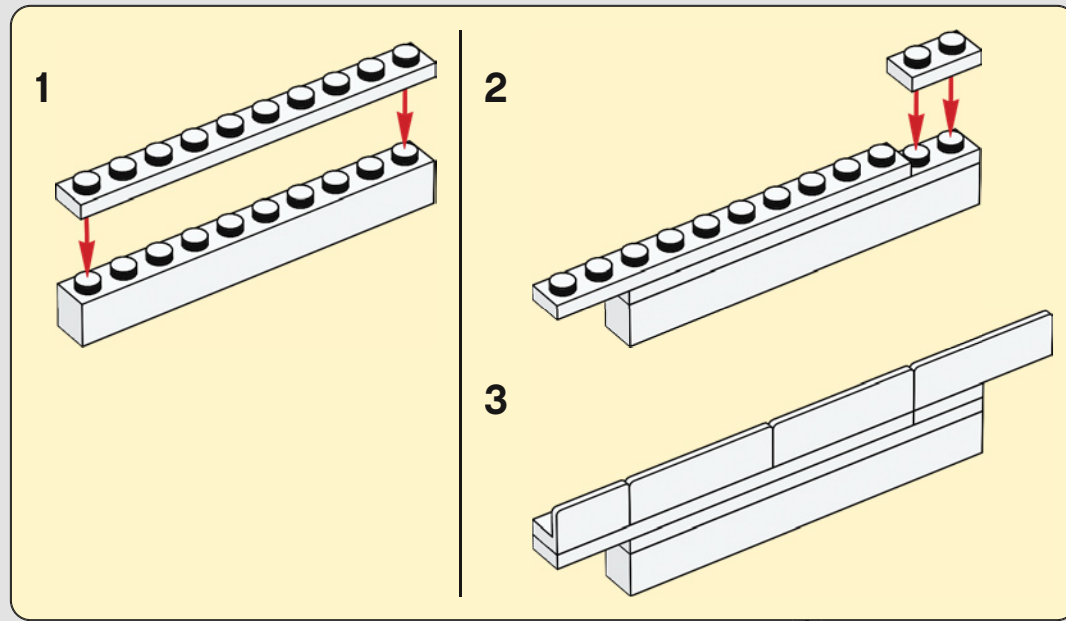


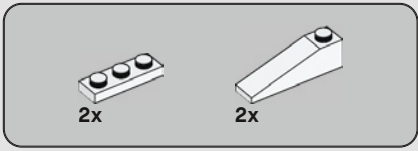
473



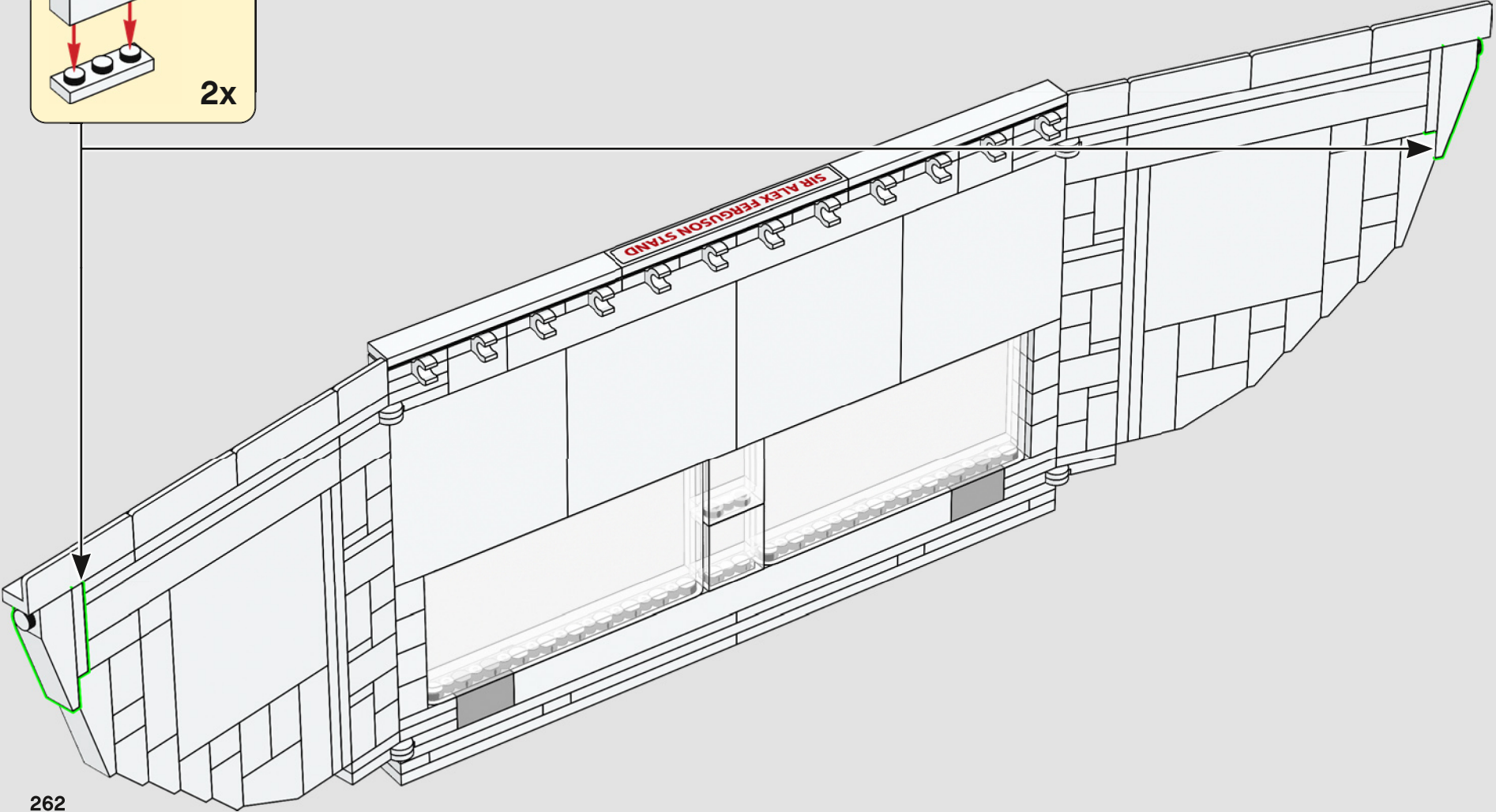
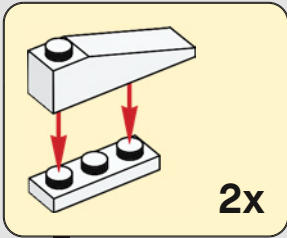


474

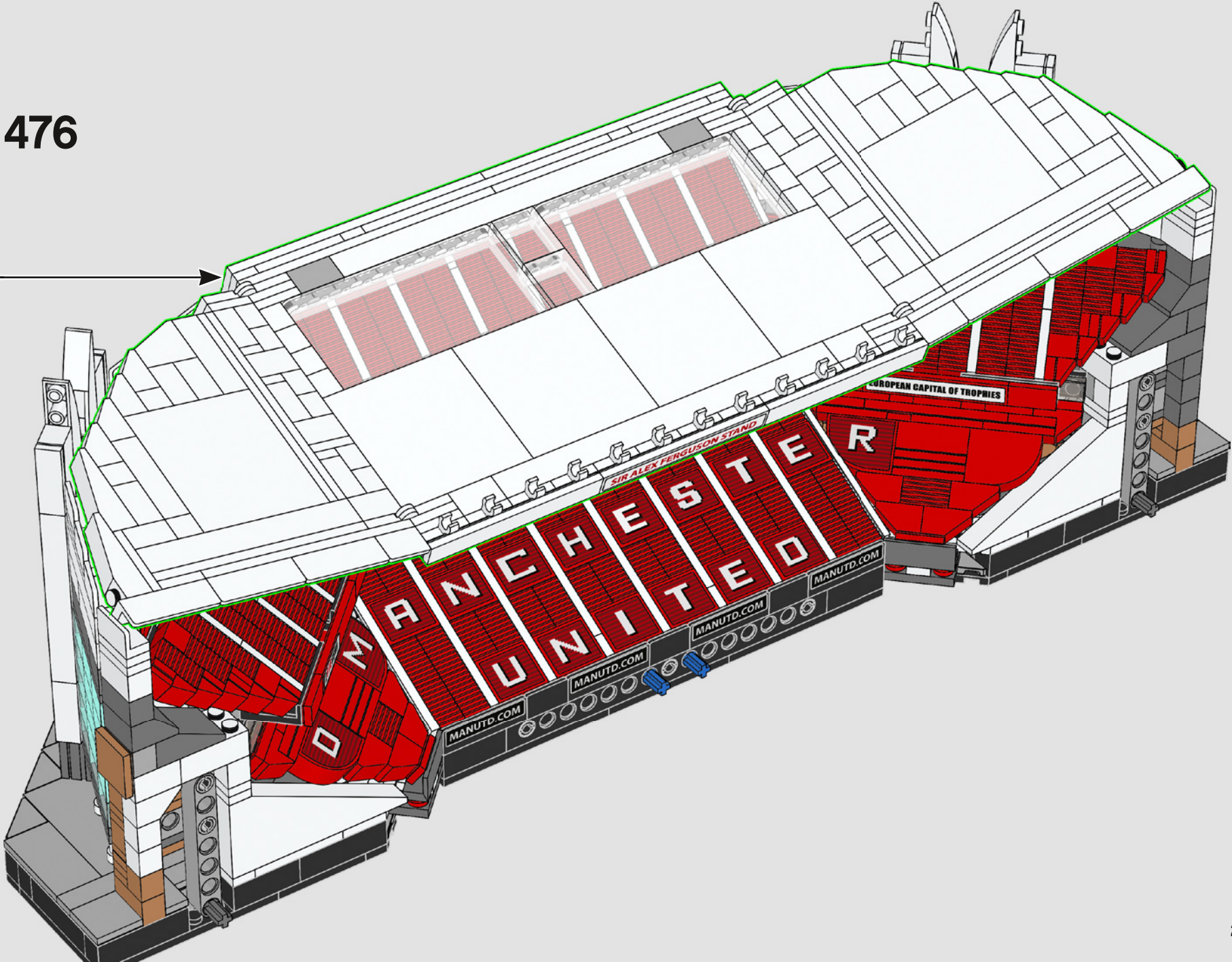


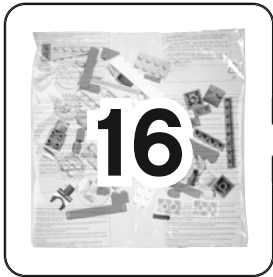


475

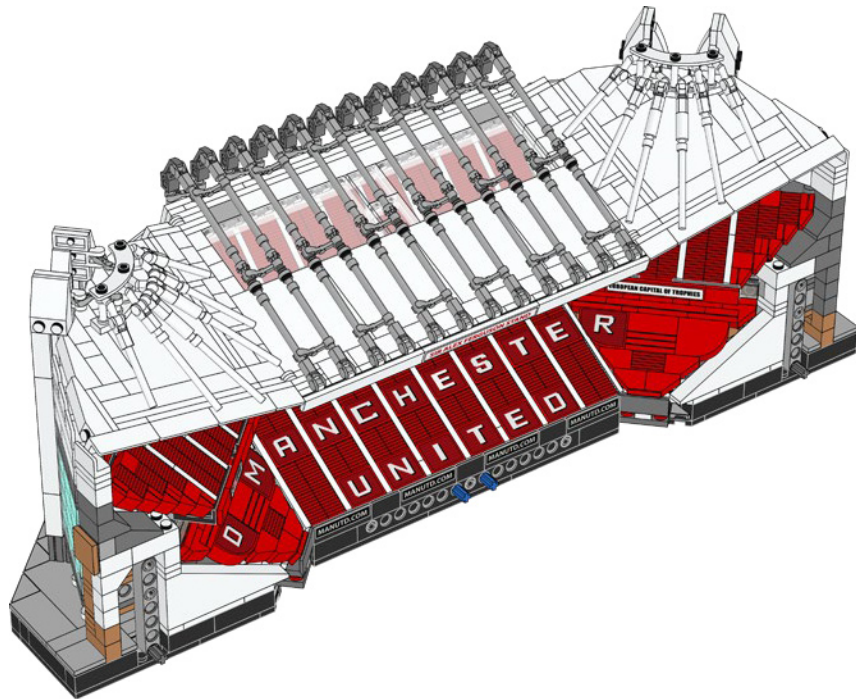
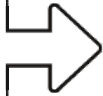


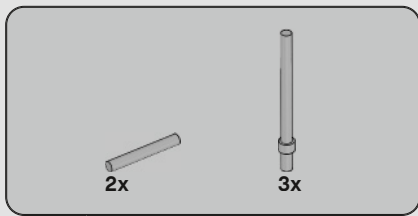
476



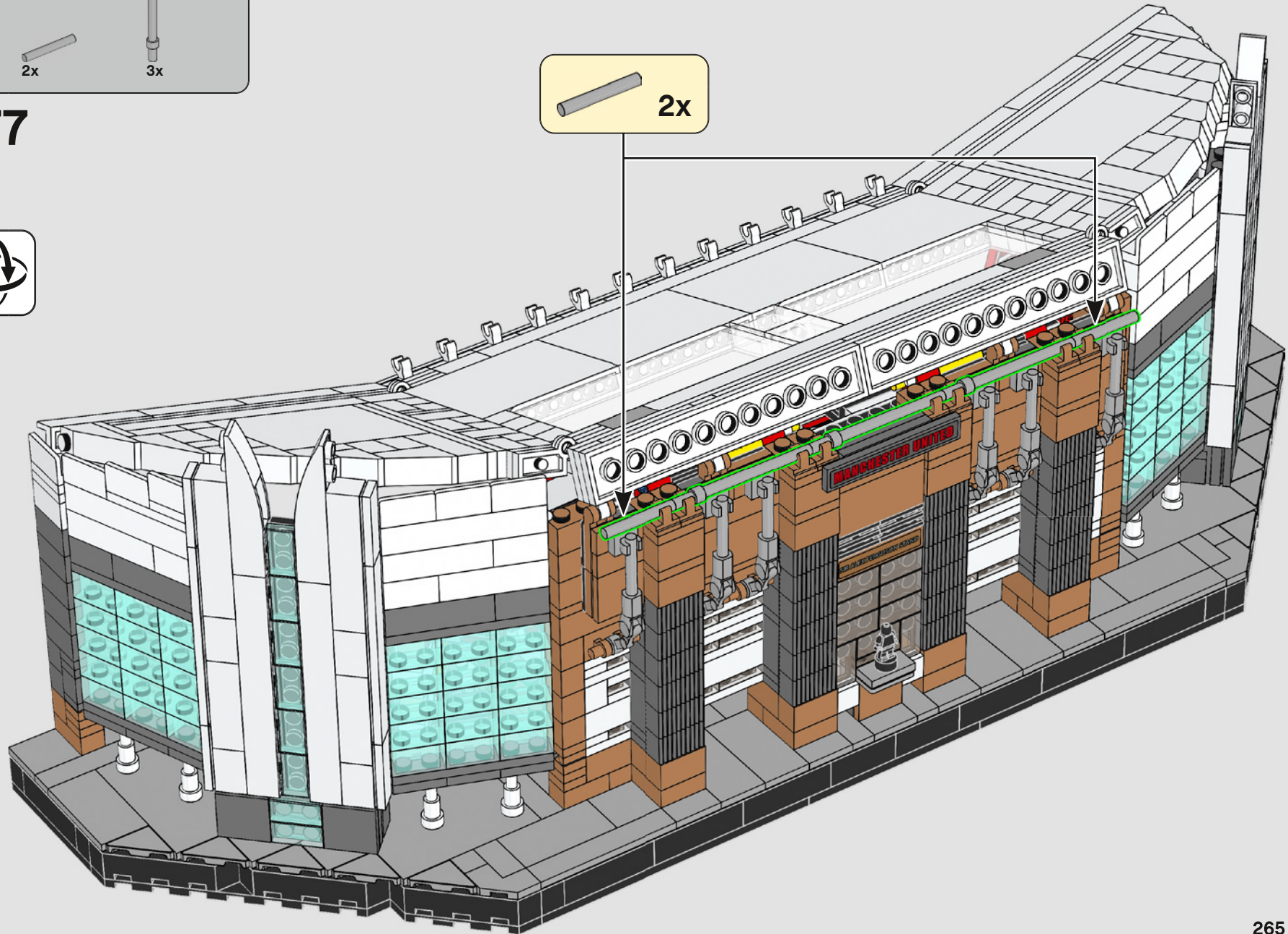
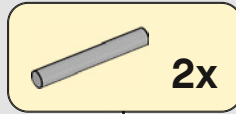


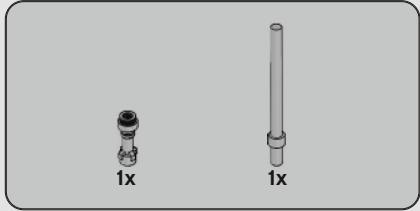
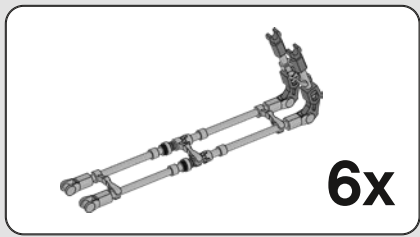
16



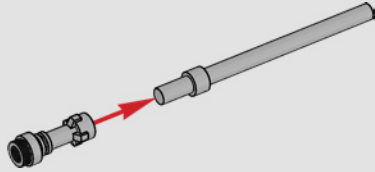


477

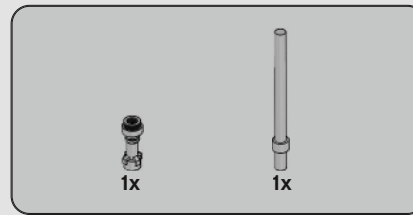
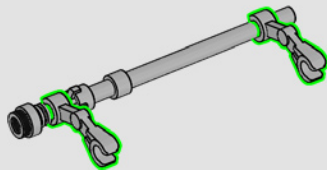




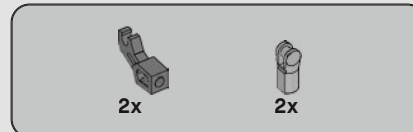
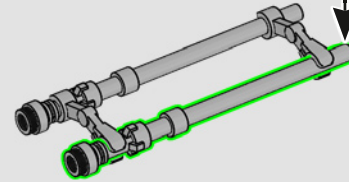
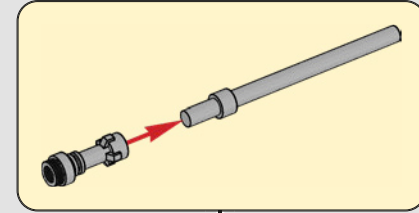
478



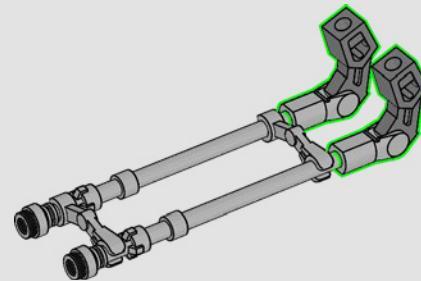
479

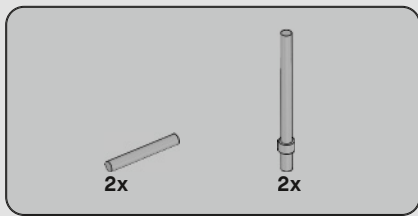


480

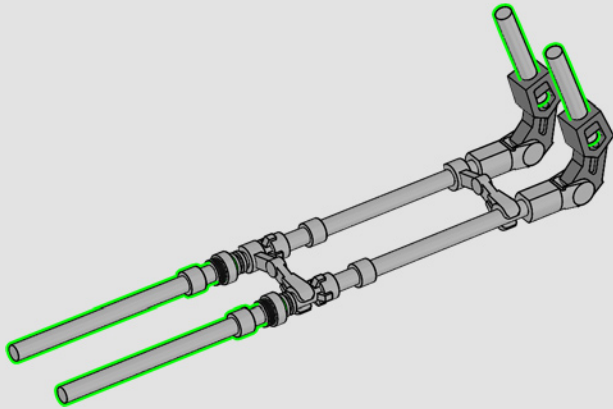


481

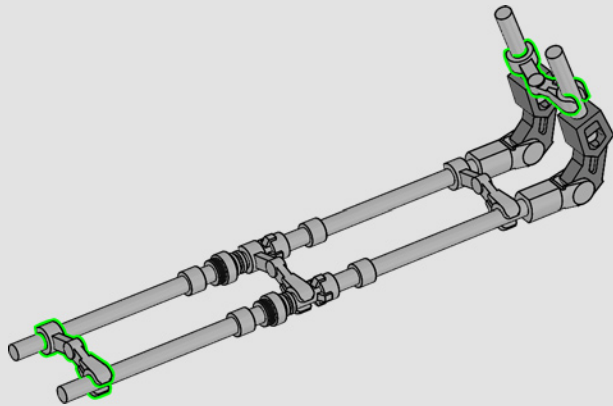




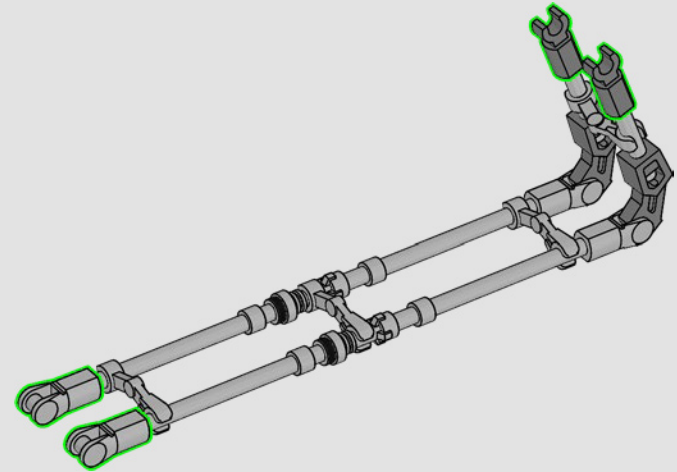
482



483

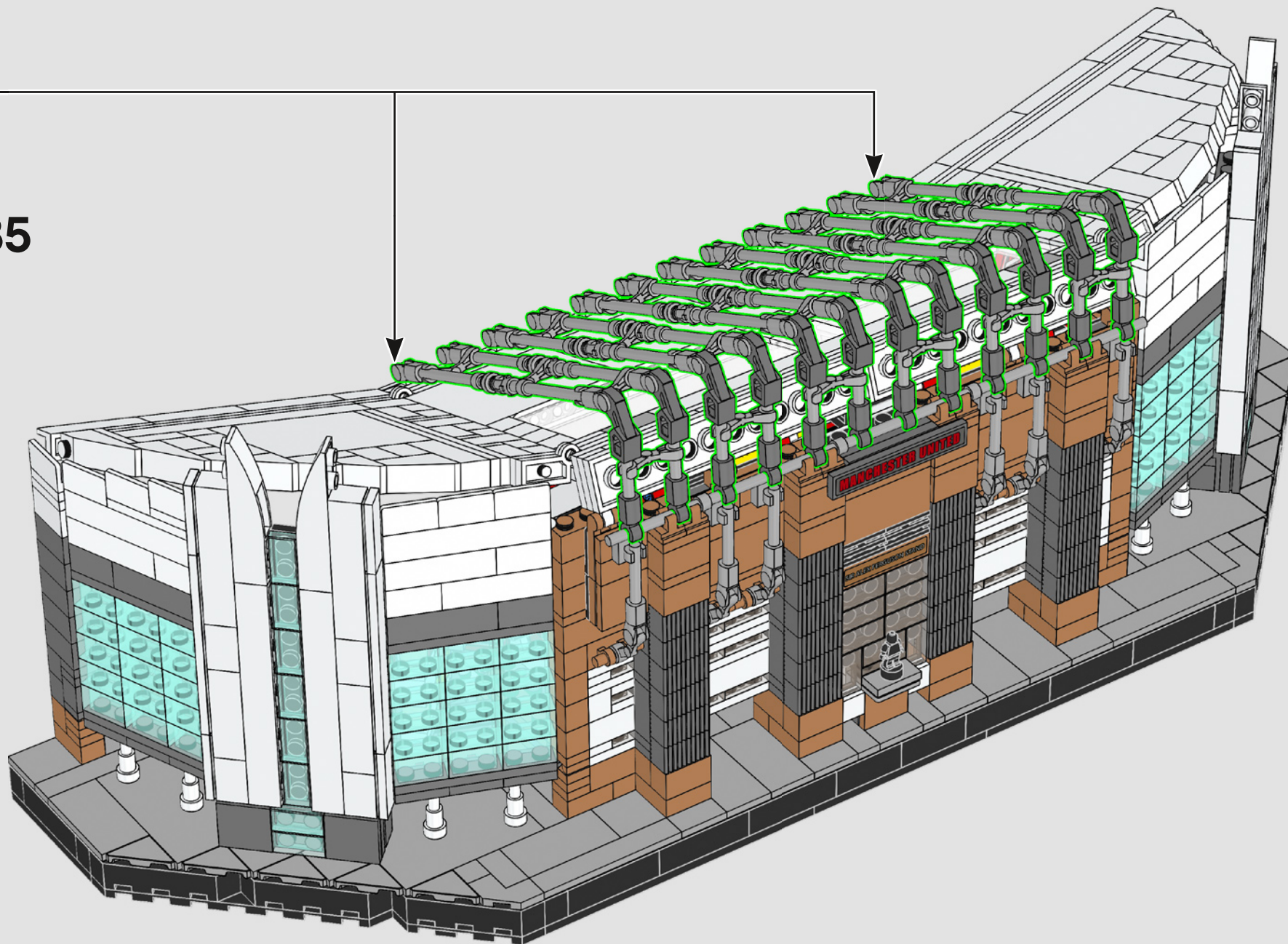


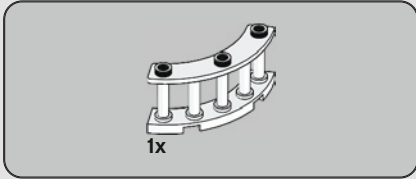
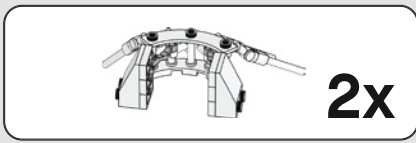
484



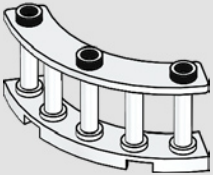
6x

485

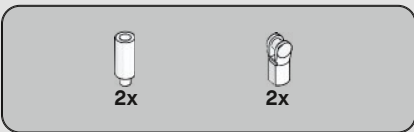
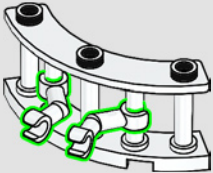




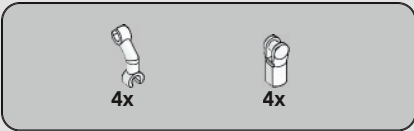
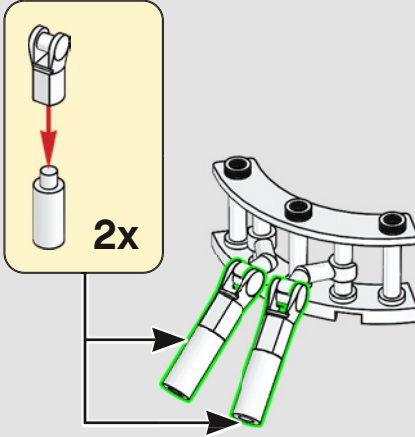
486



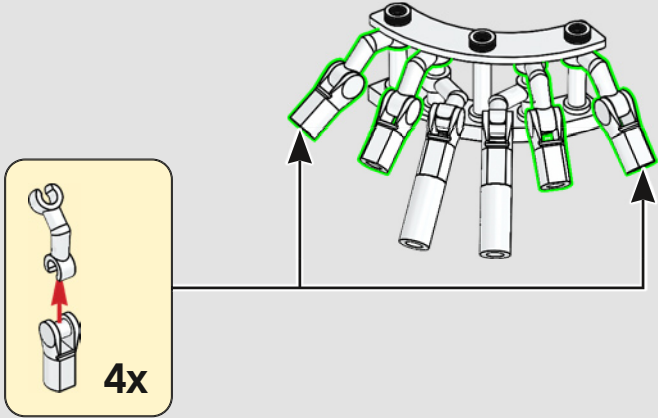
487

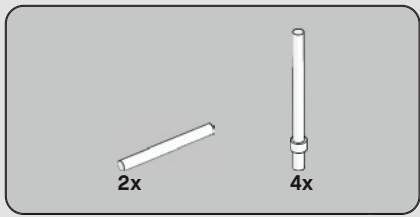


488

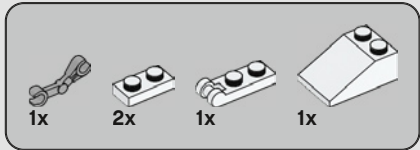
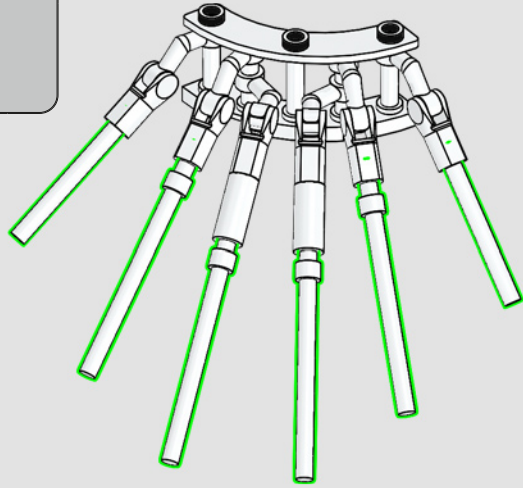


489

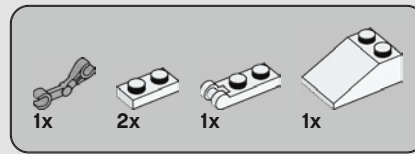
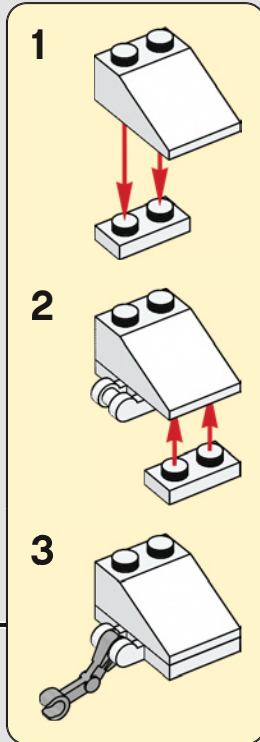
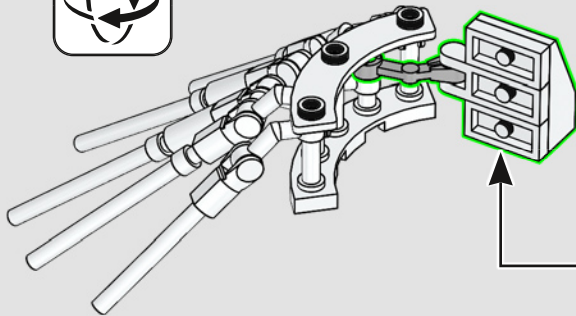




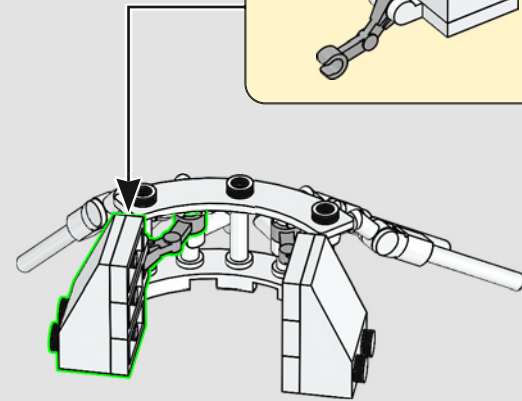
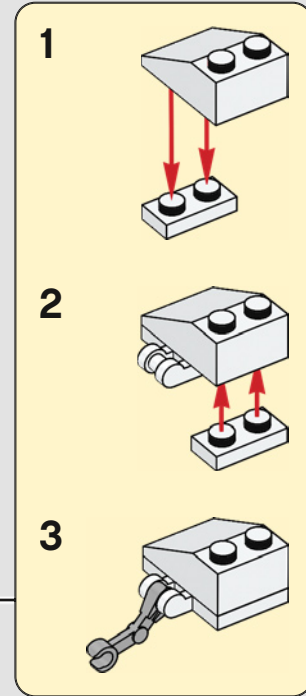
490



491

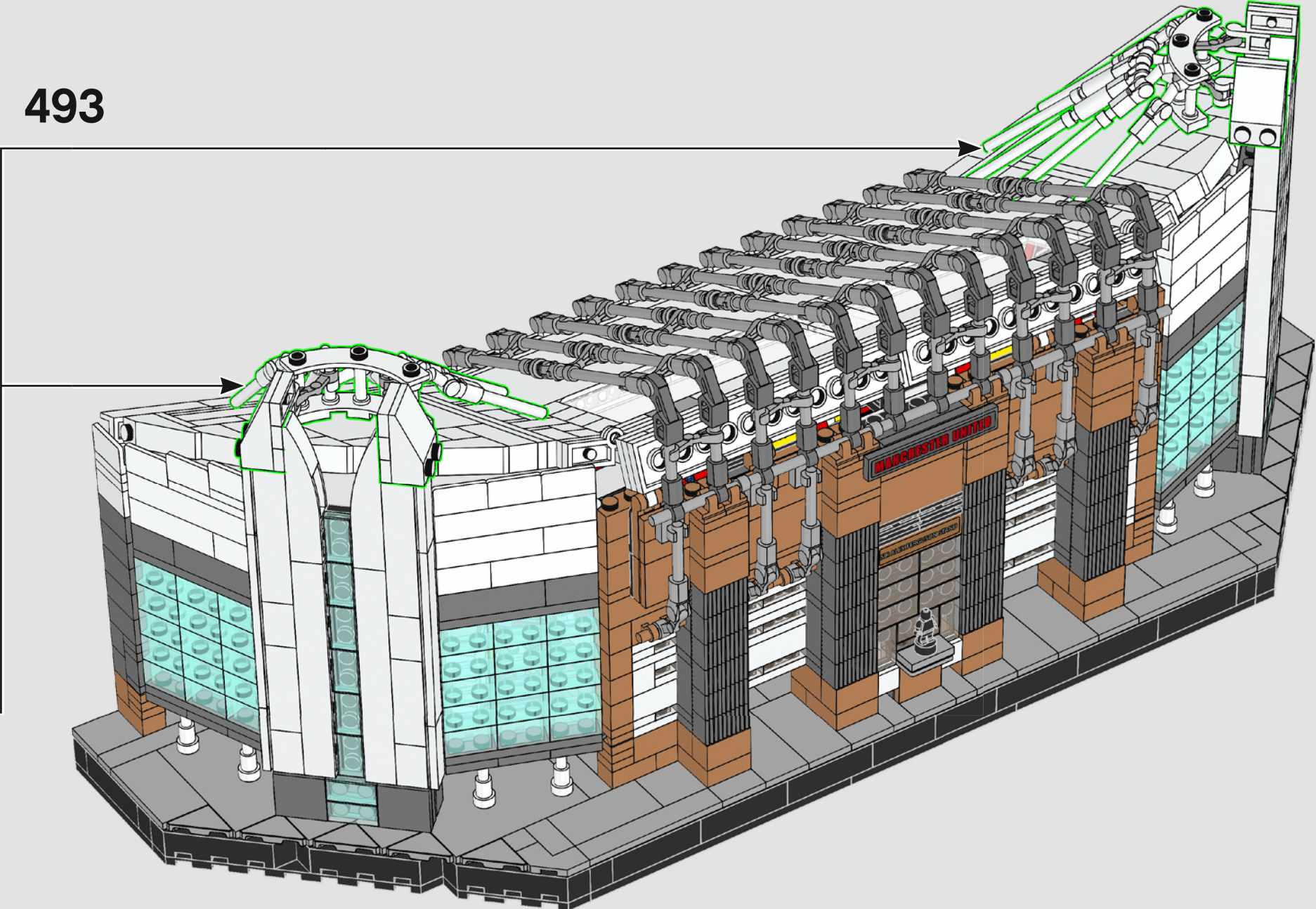


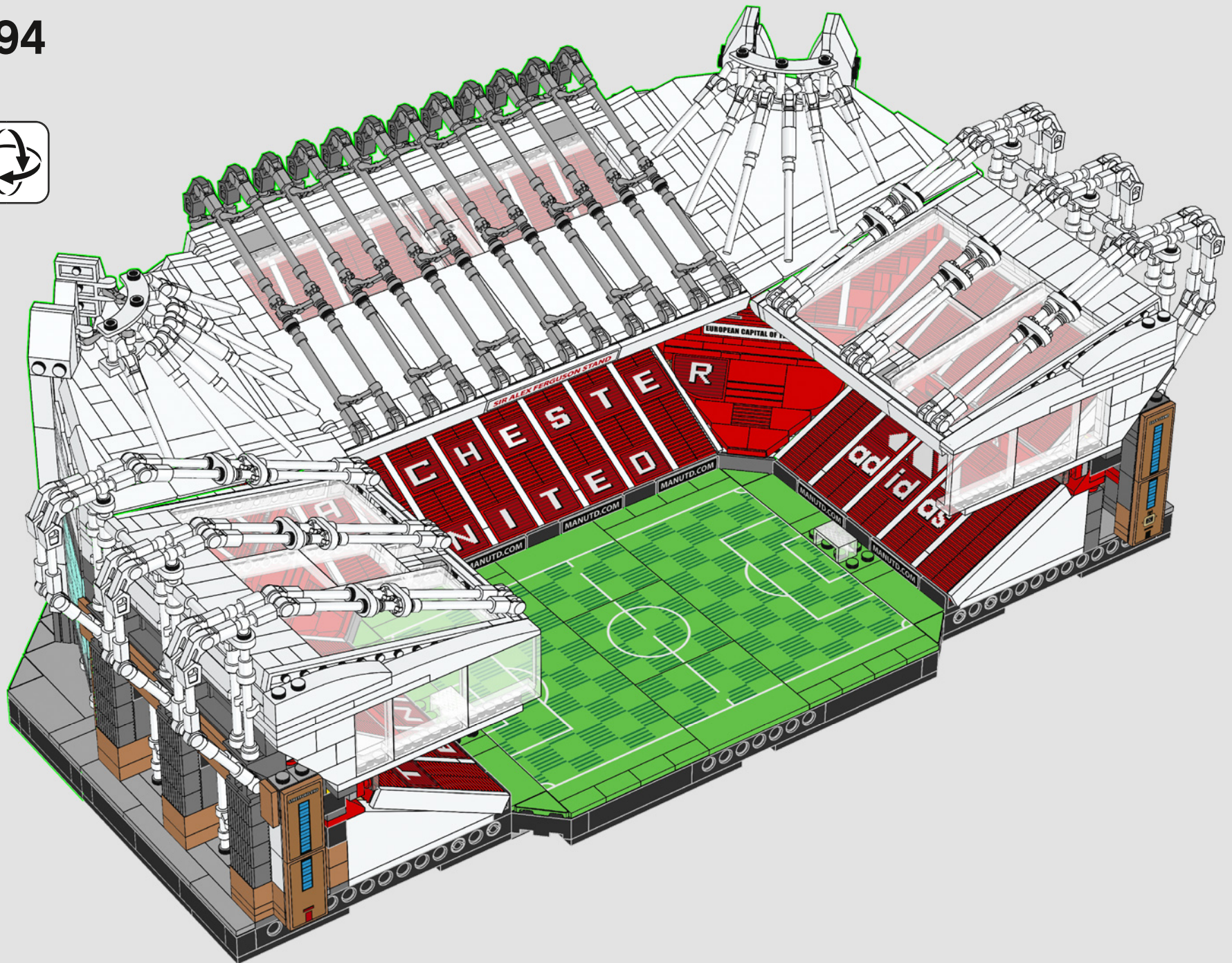
492



2x

493



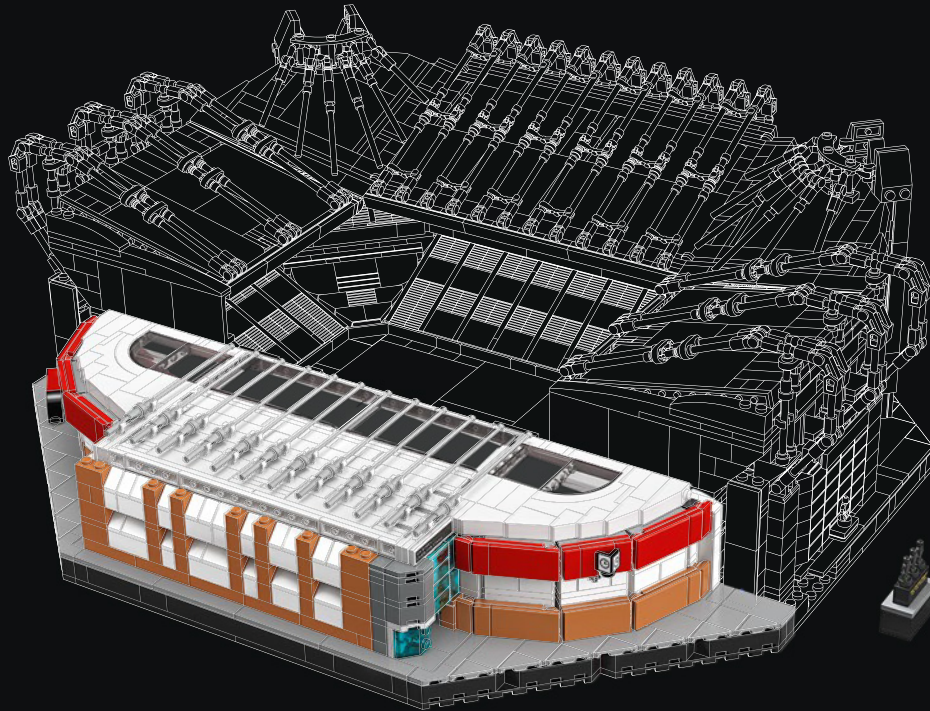


DIE SÜDTRIBÜNE - SIR BOBBY CHARLTON STAND

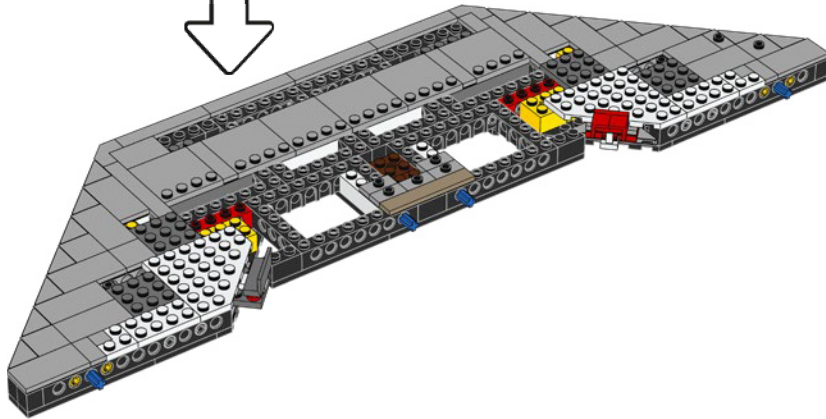
2016 wurde die einstige Haupttribüne von Old Trafford in Sir Bobby Charlton Stand umbenannt und beherbergt nun auch das Medienzentrum des Stadions, die Umkleidekabinen der Spieler und die erhöhten Ersatzbänke. Die Spieler betreten das Spielfeld über einen Tunnel in der Südwestecke des Stadions.

SCHON GEWUSST?

Der alte Spielertunnel in der Mitte der Tribüne ist der einzige noch erhaltene Teil des ursprünglichen Stadions von 1910. Eine Zeitkapsel zum Gedenken an das 100-jährige Jubiläum von Old Trafford befindet sich am Tunneleingang unter dem Wappen von Manchester United.

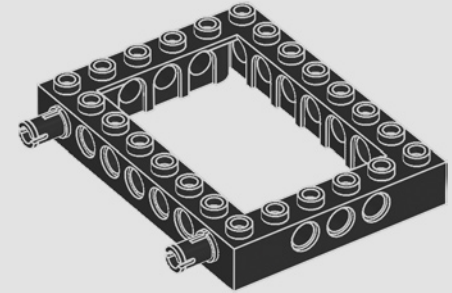


17



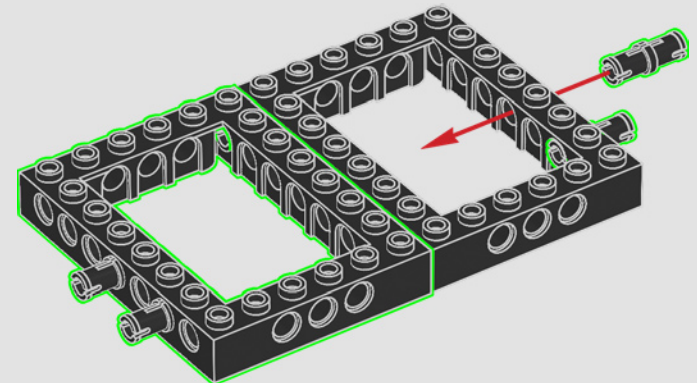
2x 1x

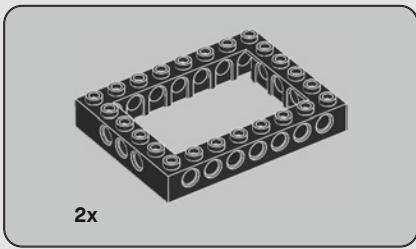
495



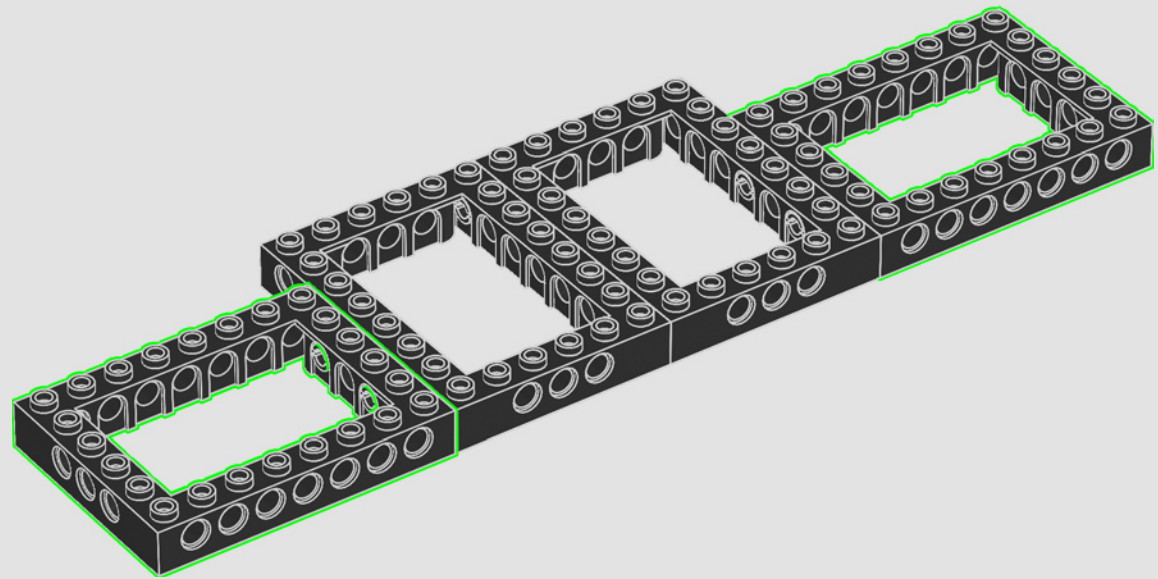
4x 1x

496

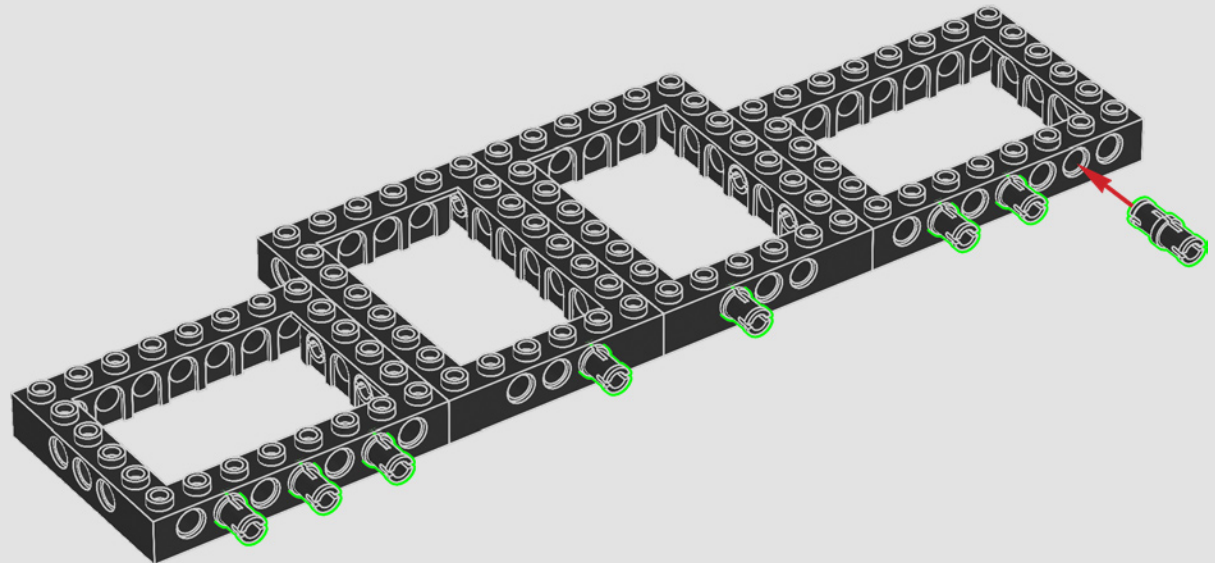


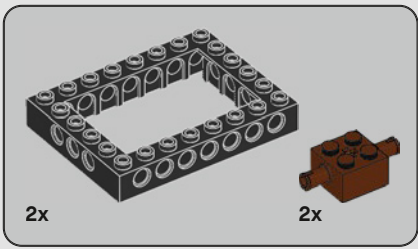


497

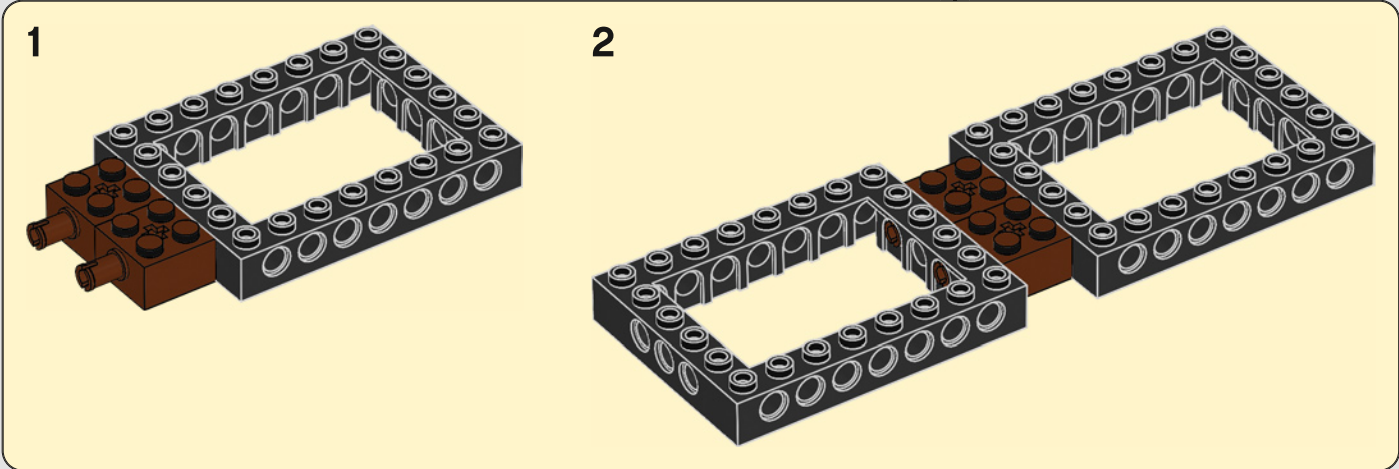
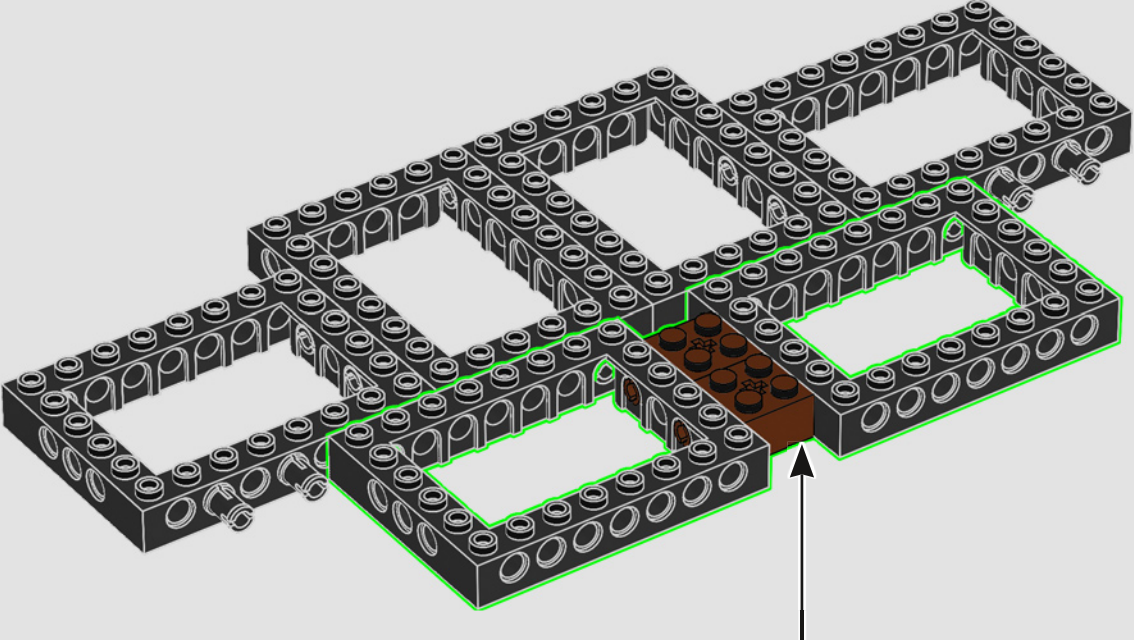


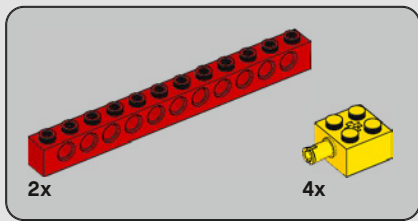
498



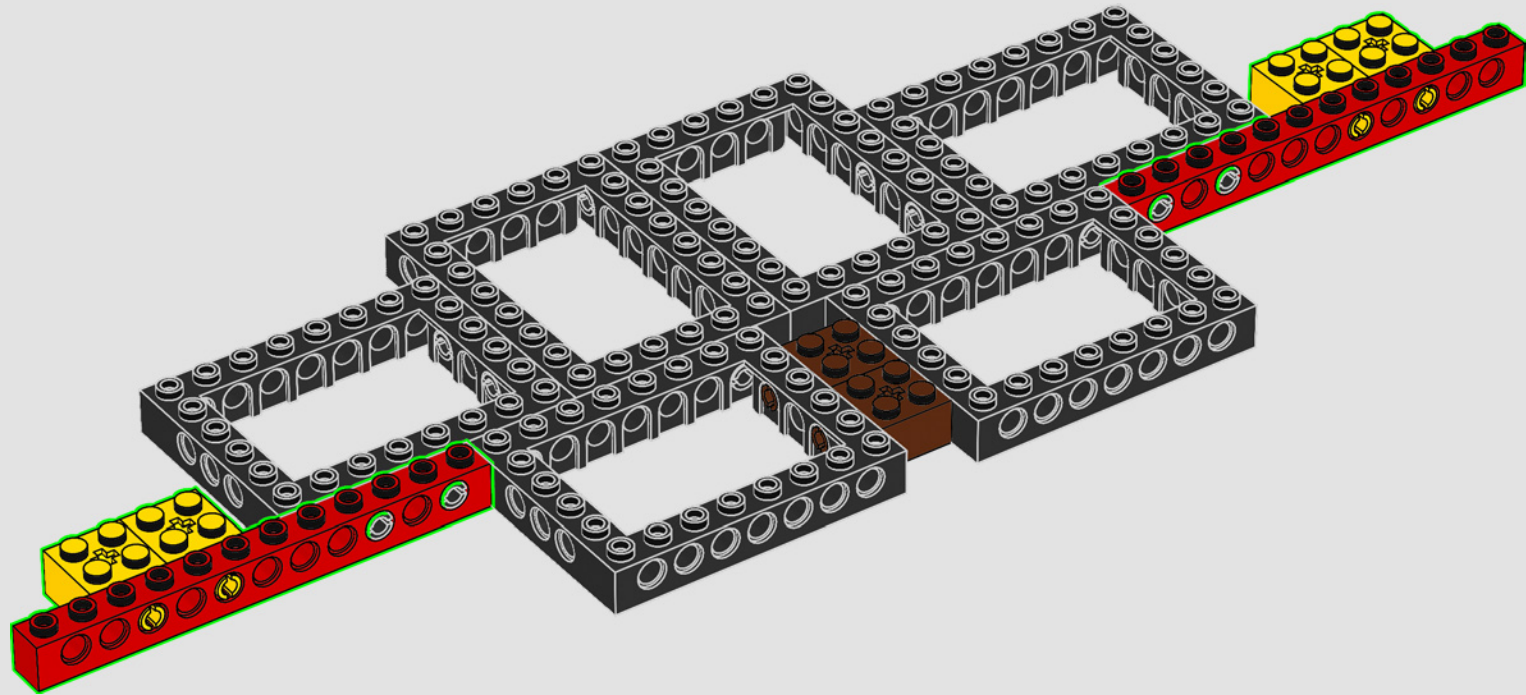


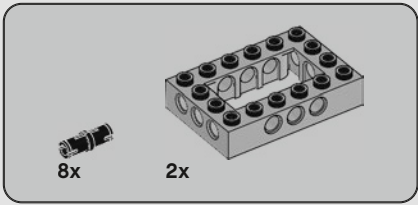
499



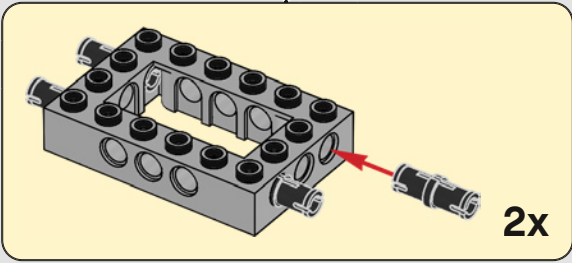
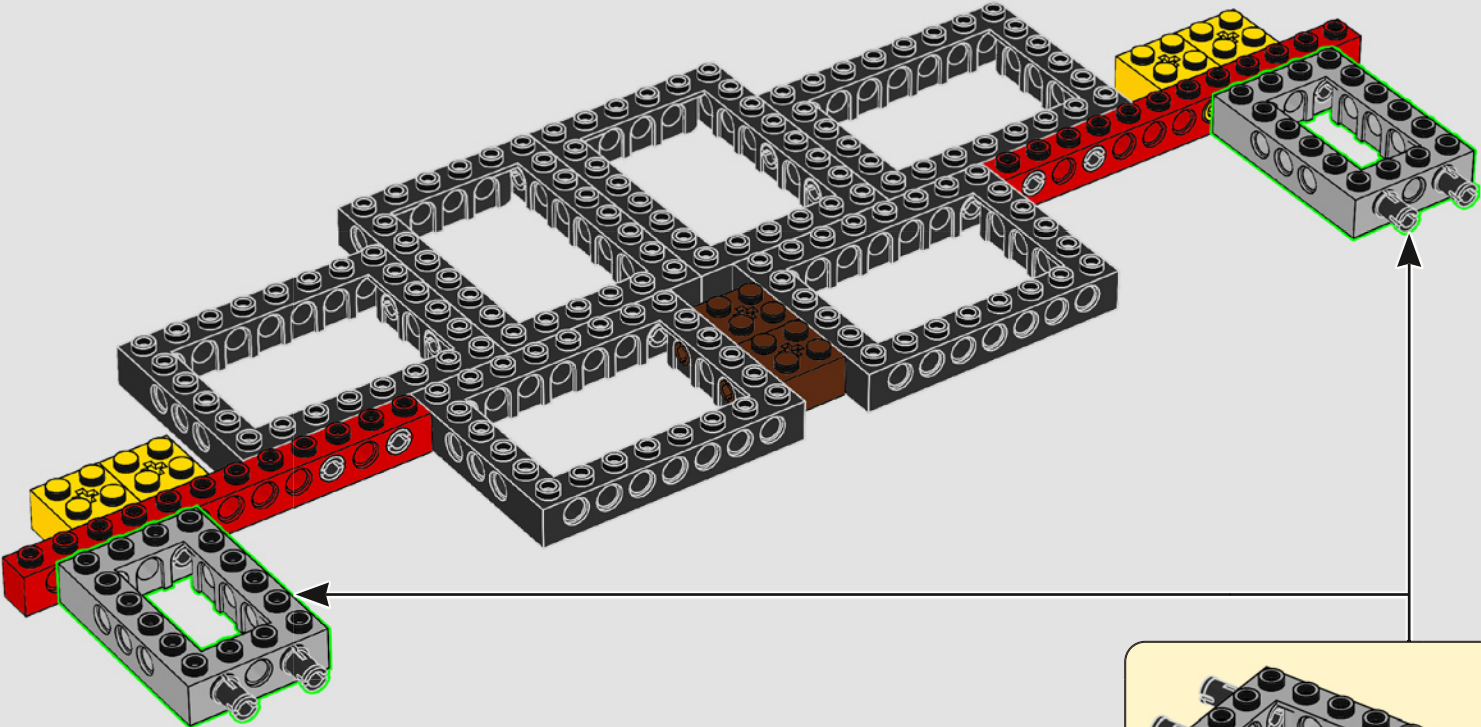


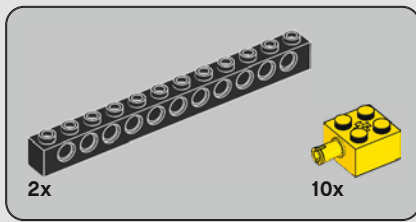
500



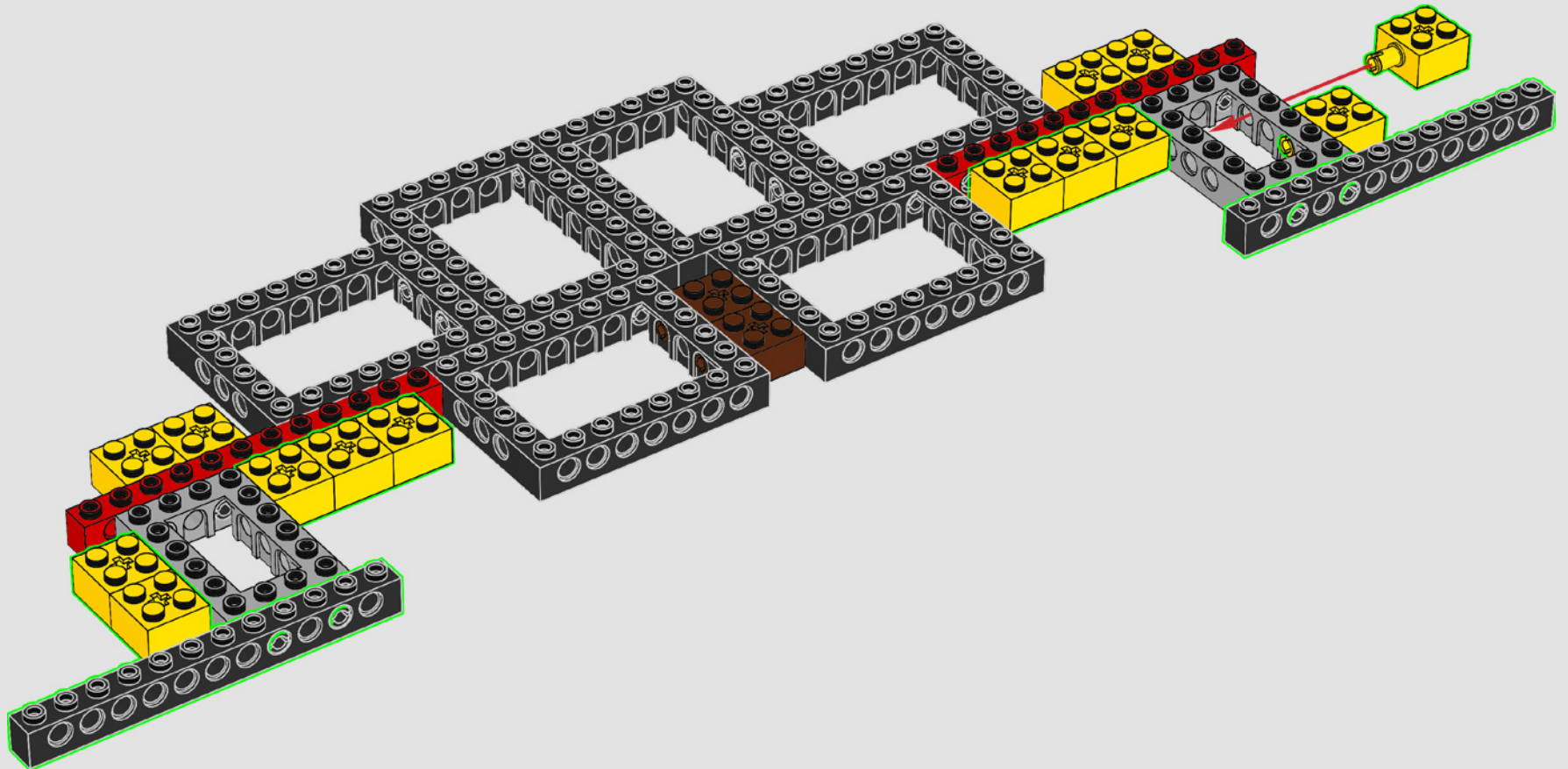


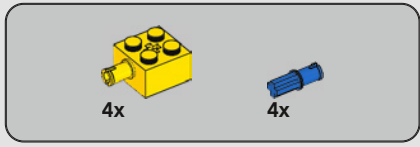
501



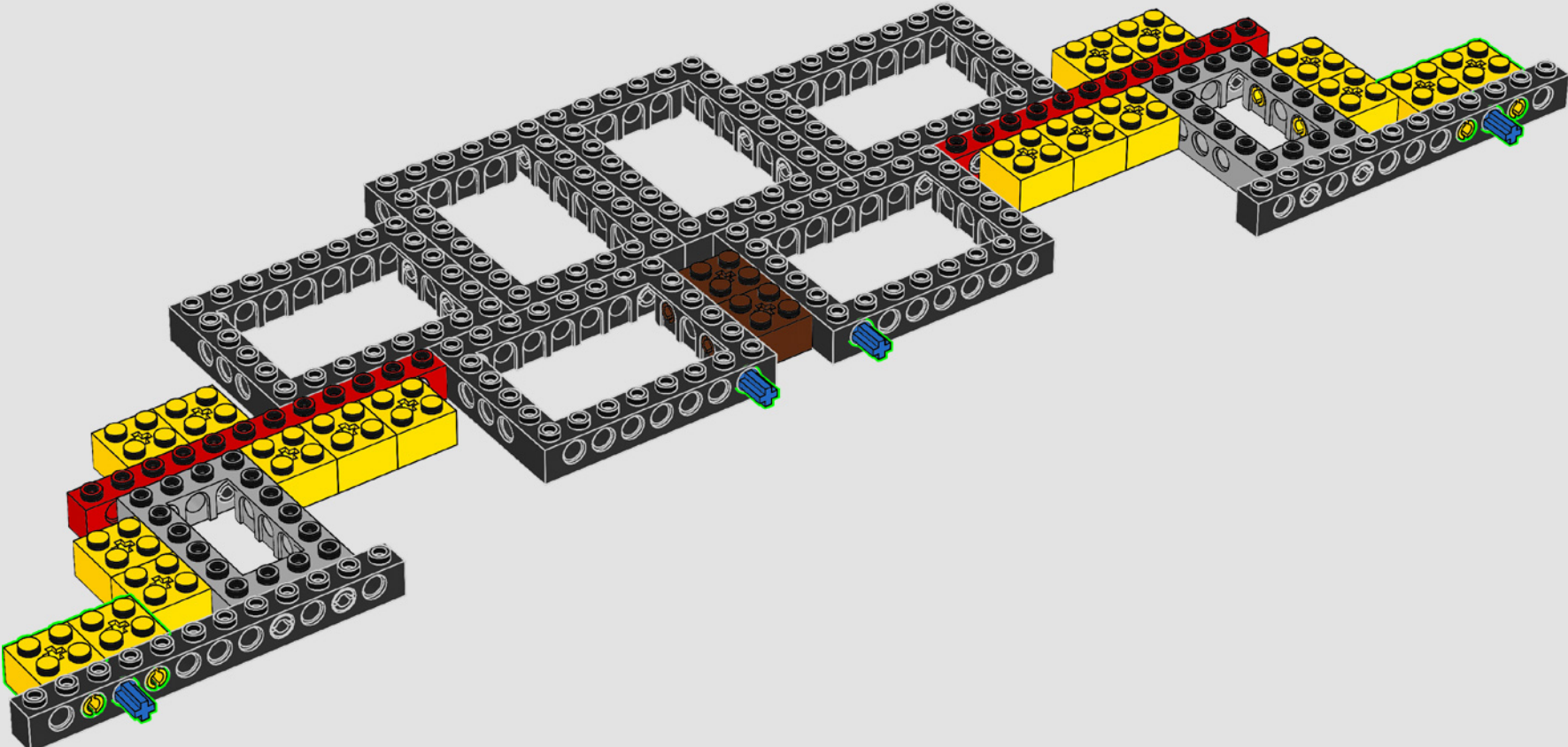


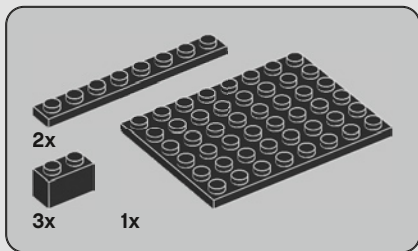
502



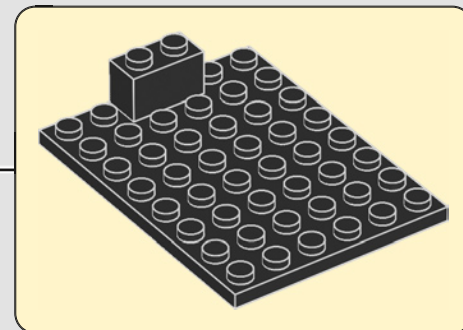
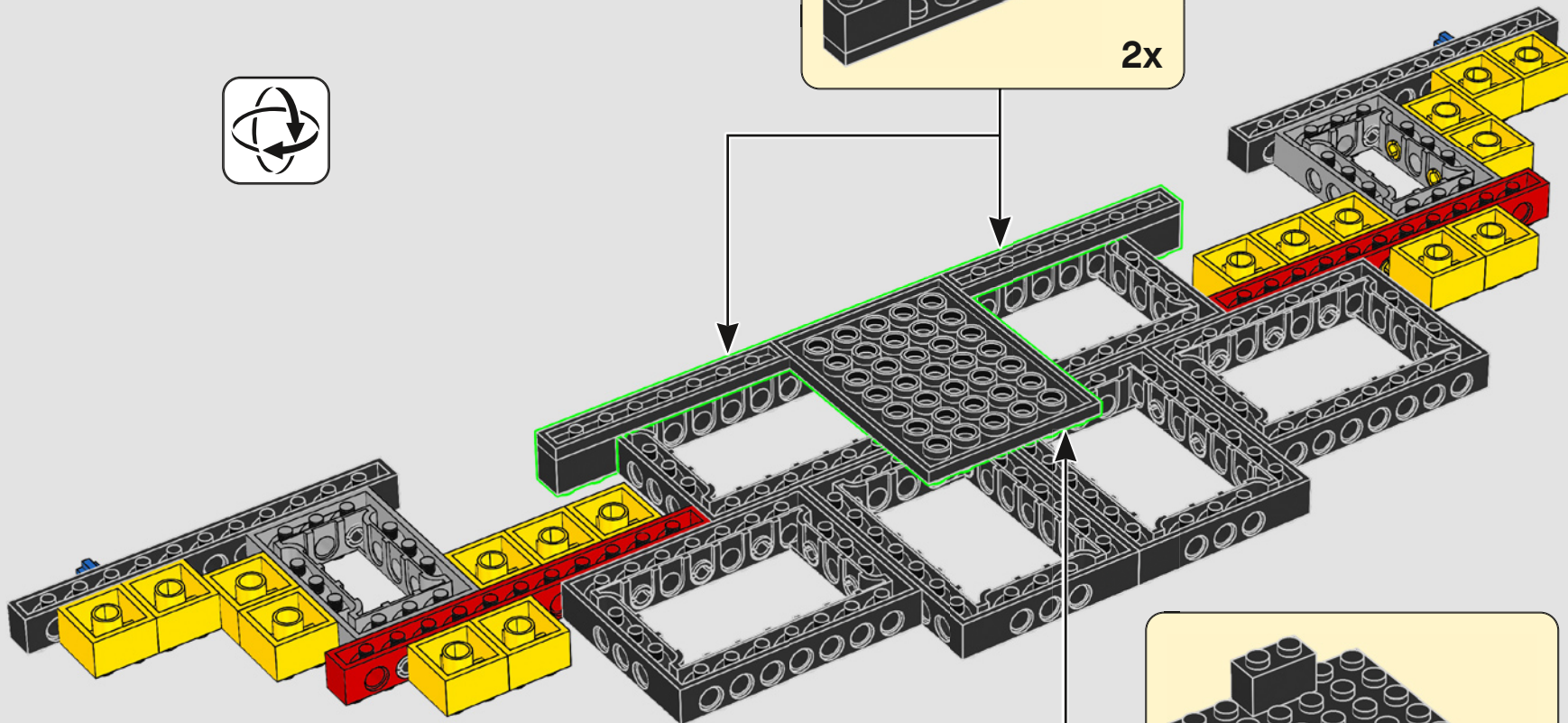
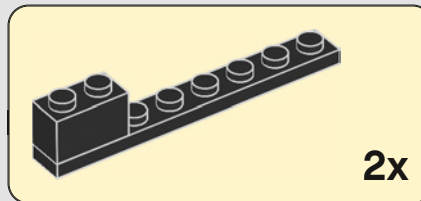


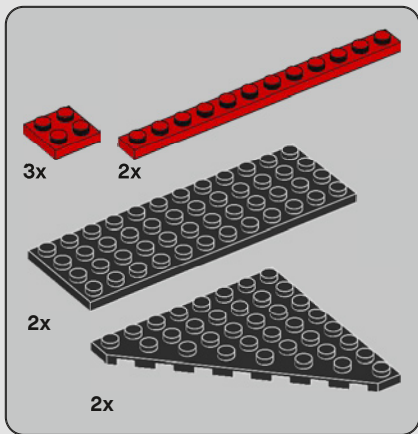
503



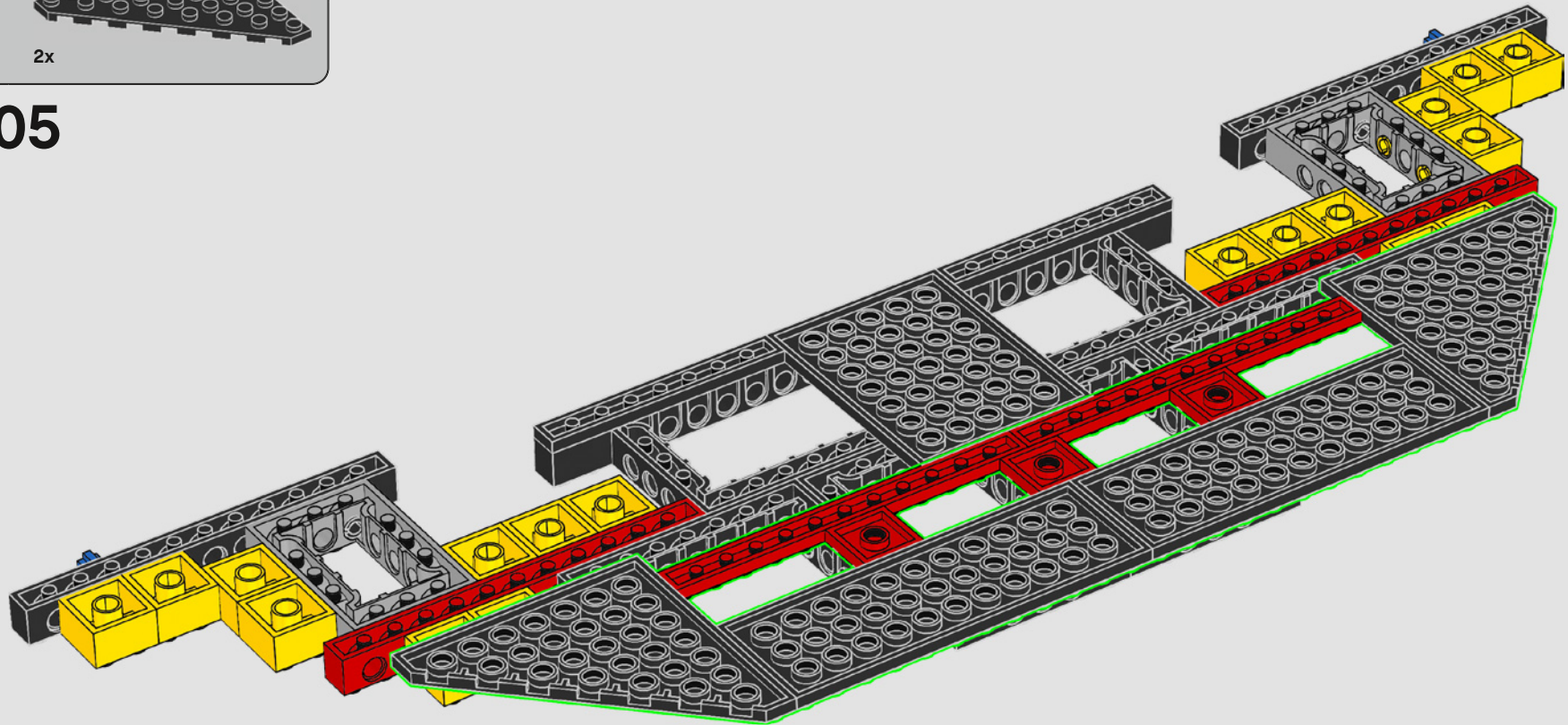


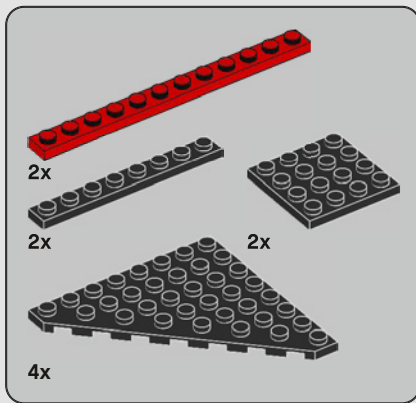
504



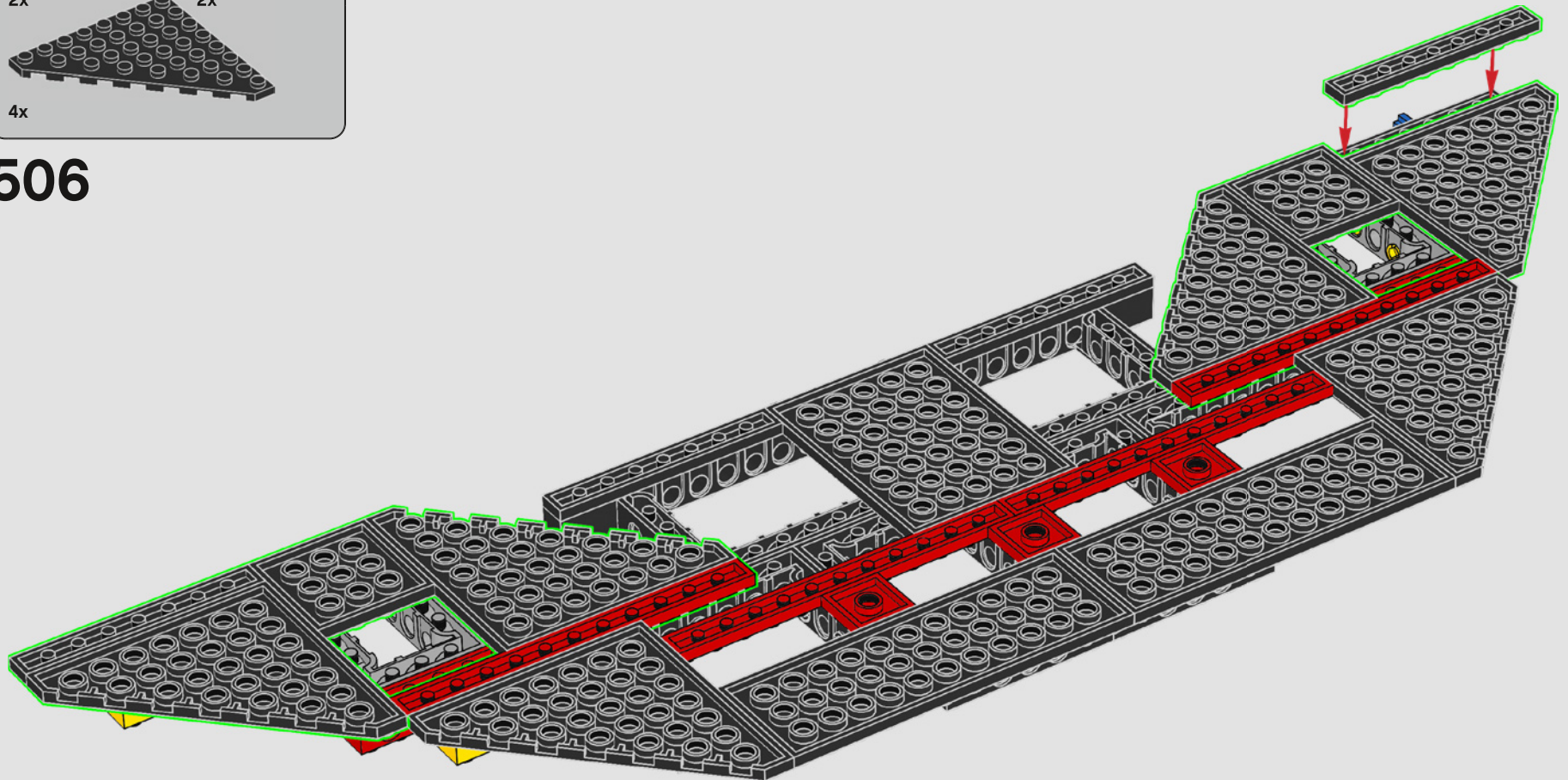


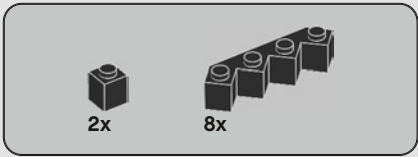
505



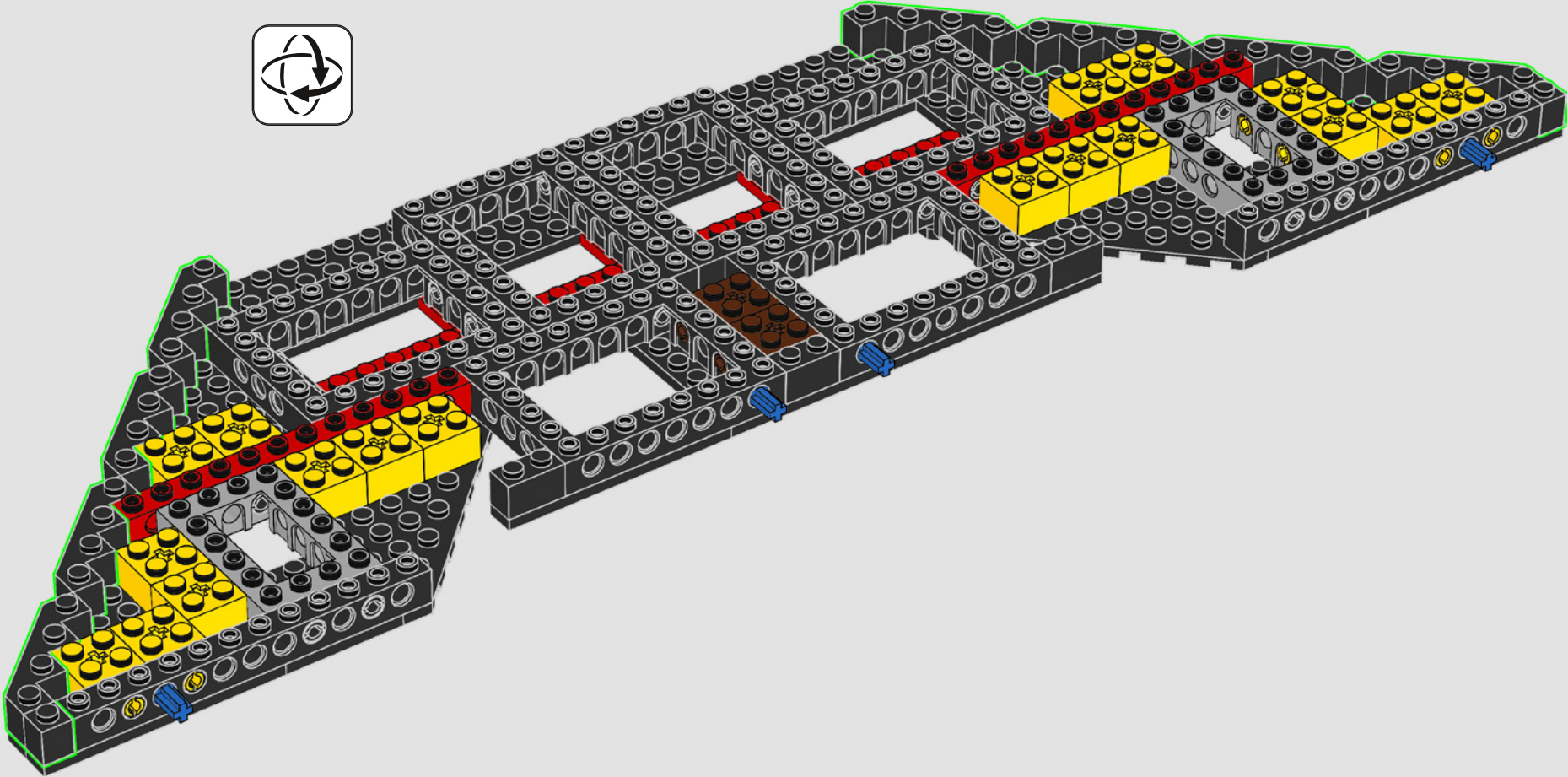


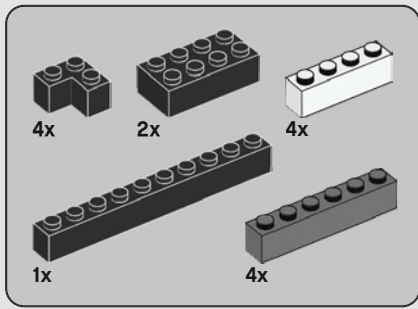
506



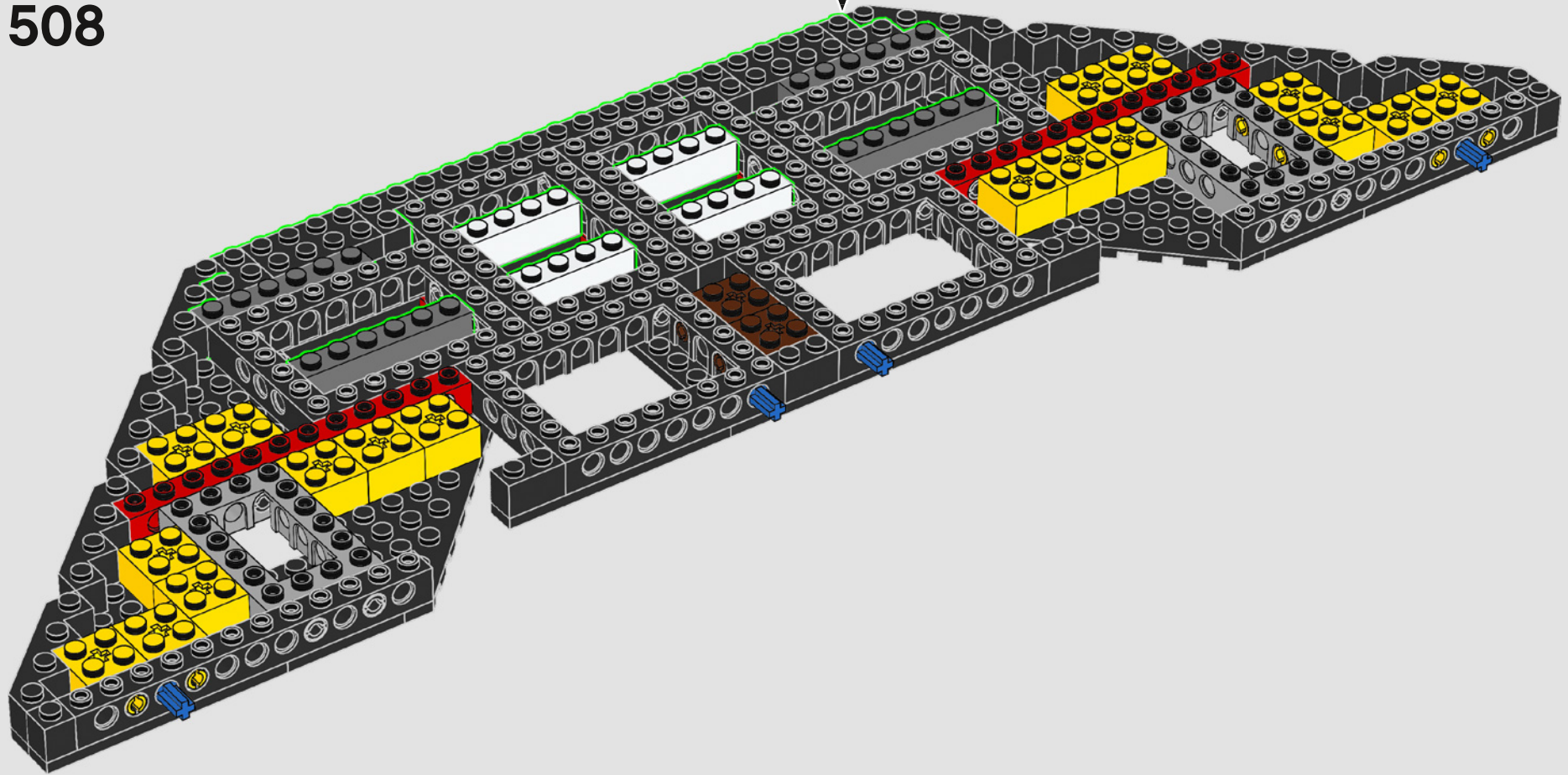
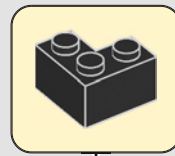


507



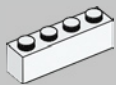


508



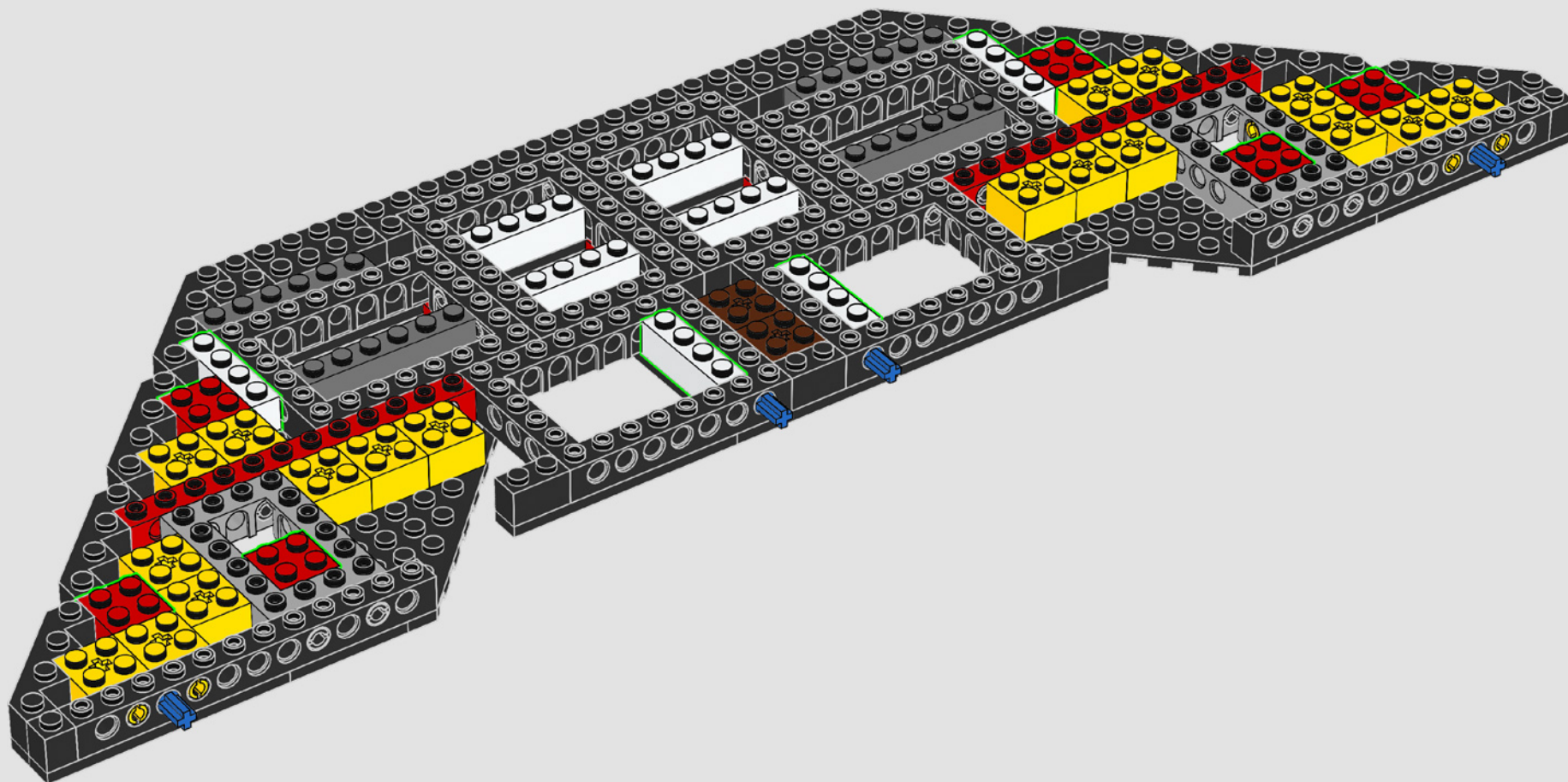


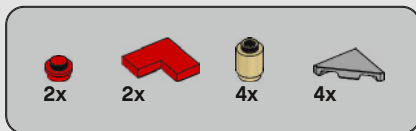
6x



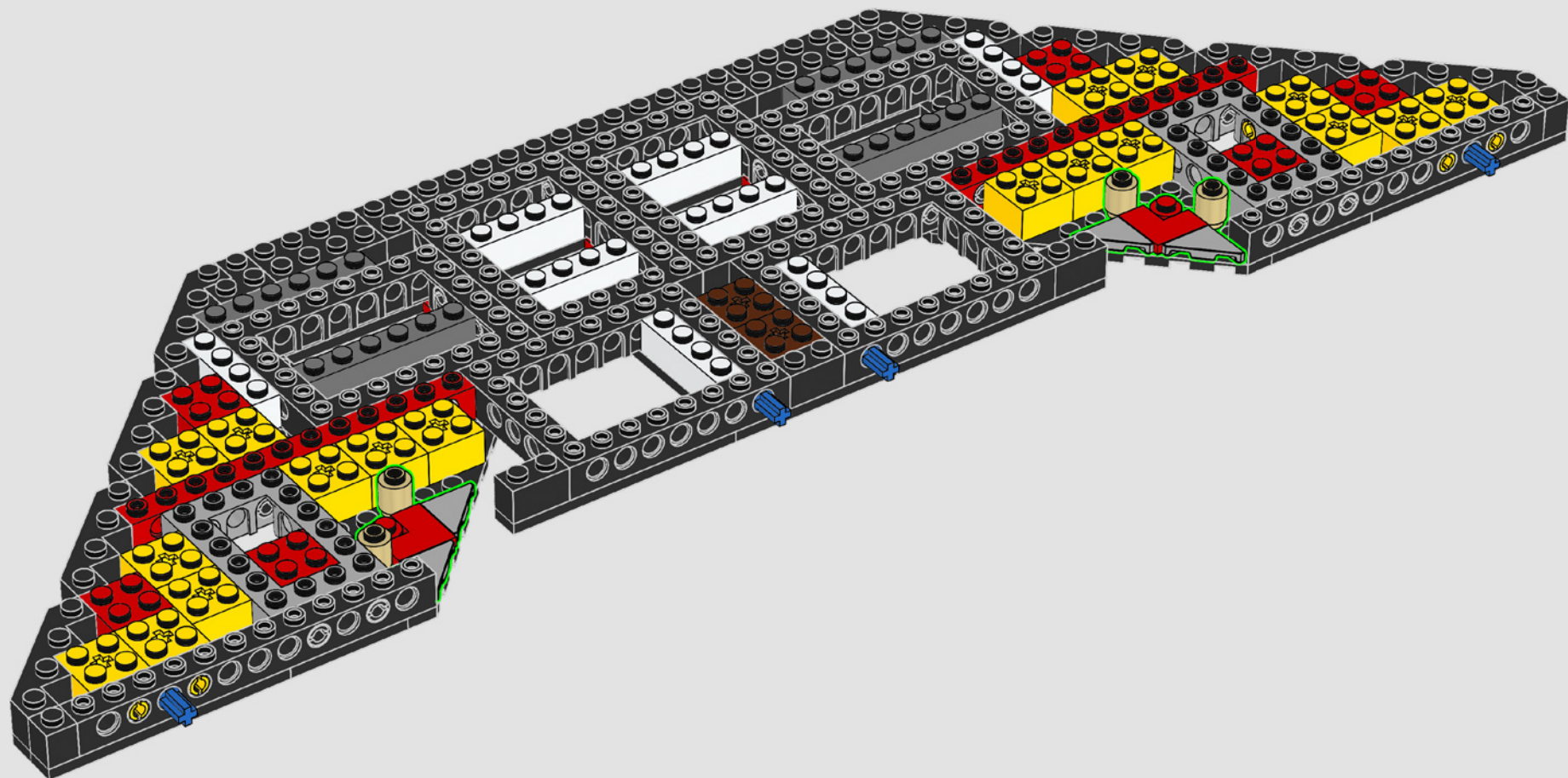
4x

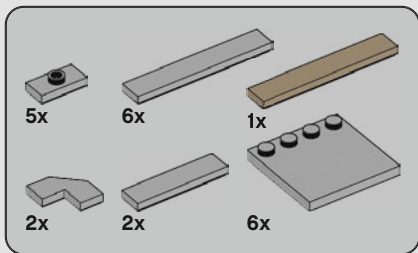
509



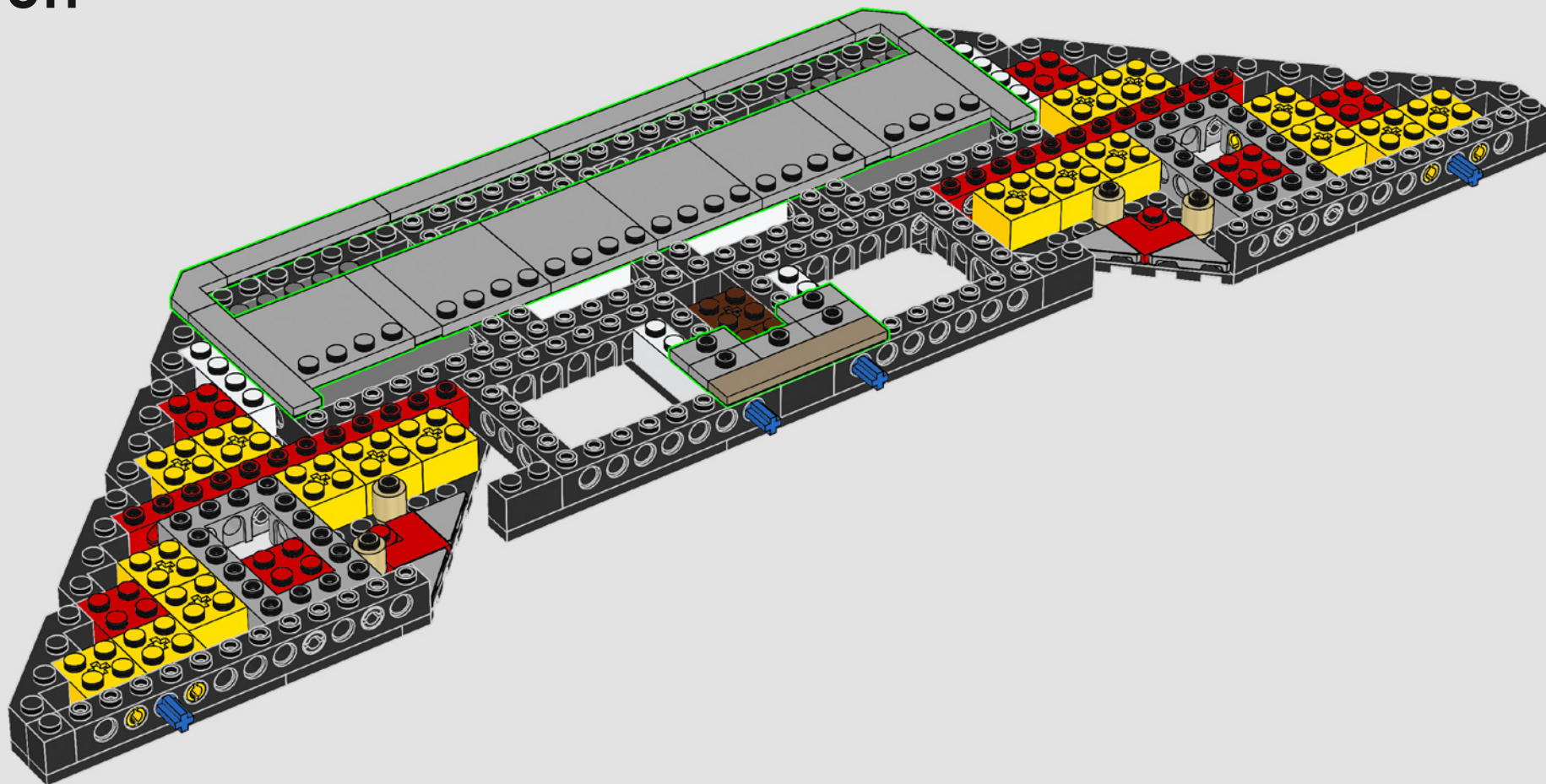


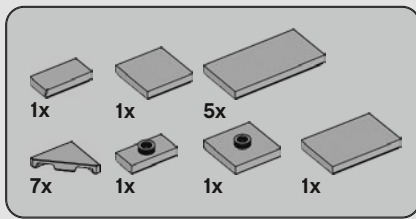
510



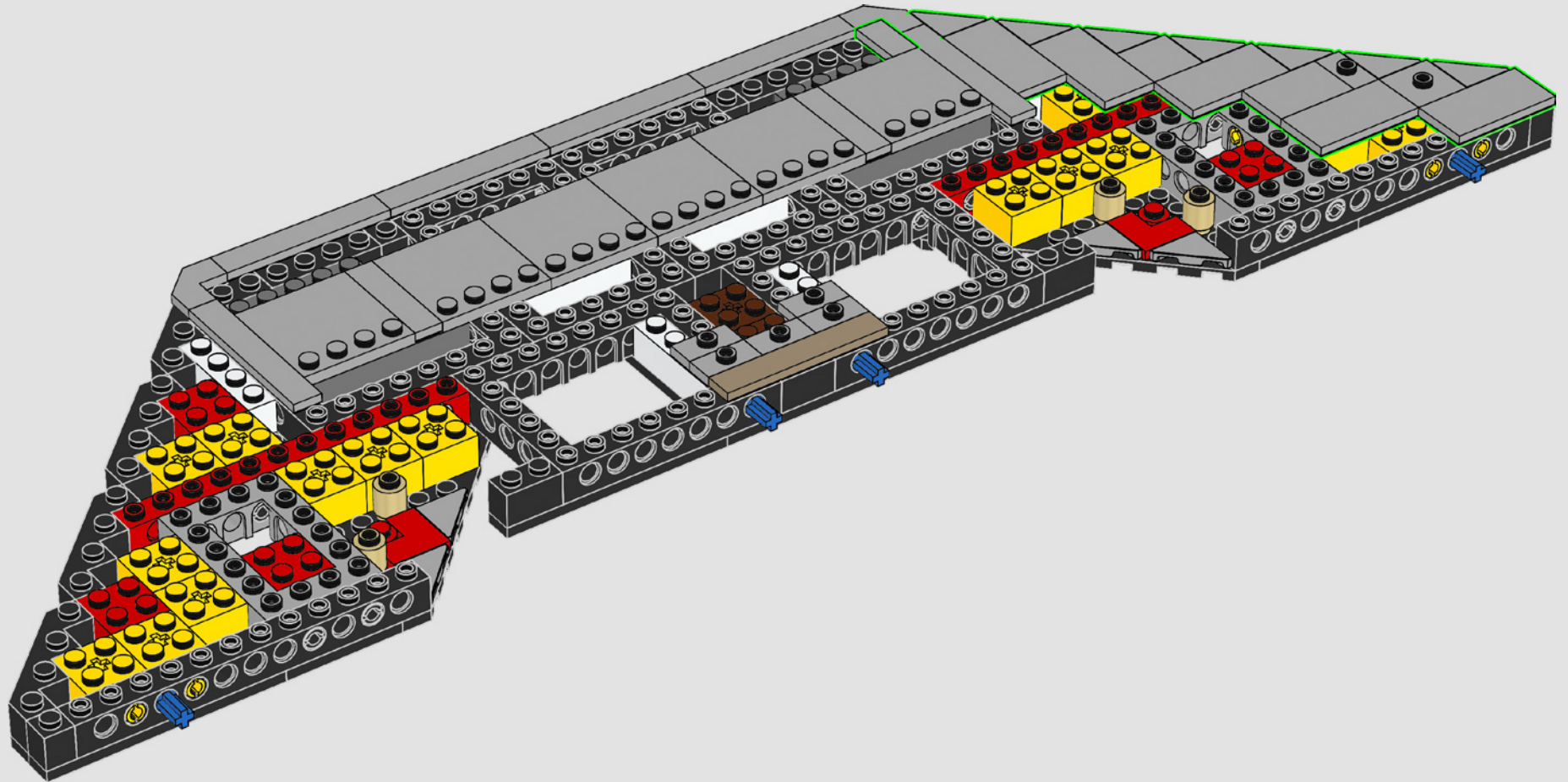


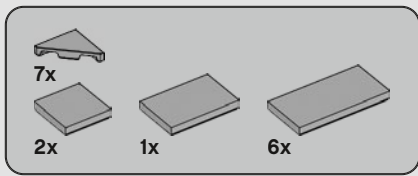
511



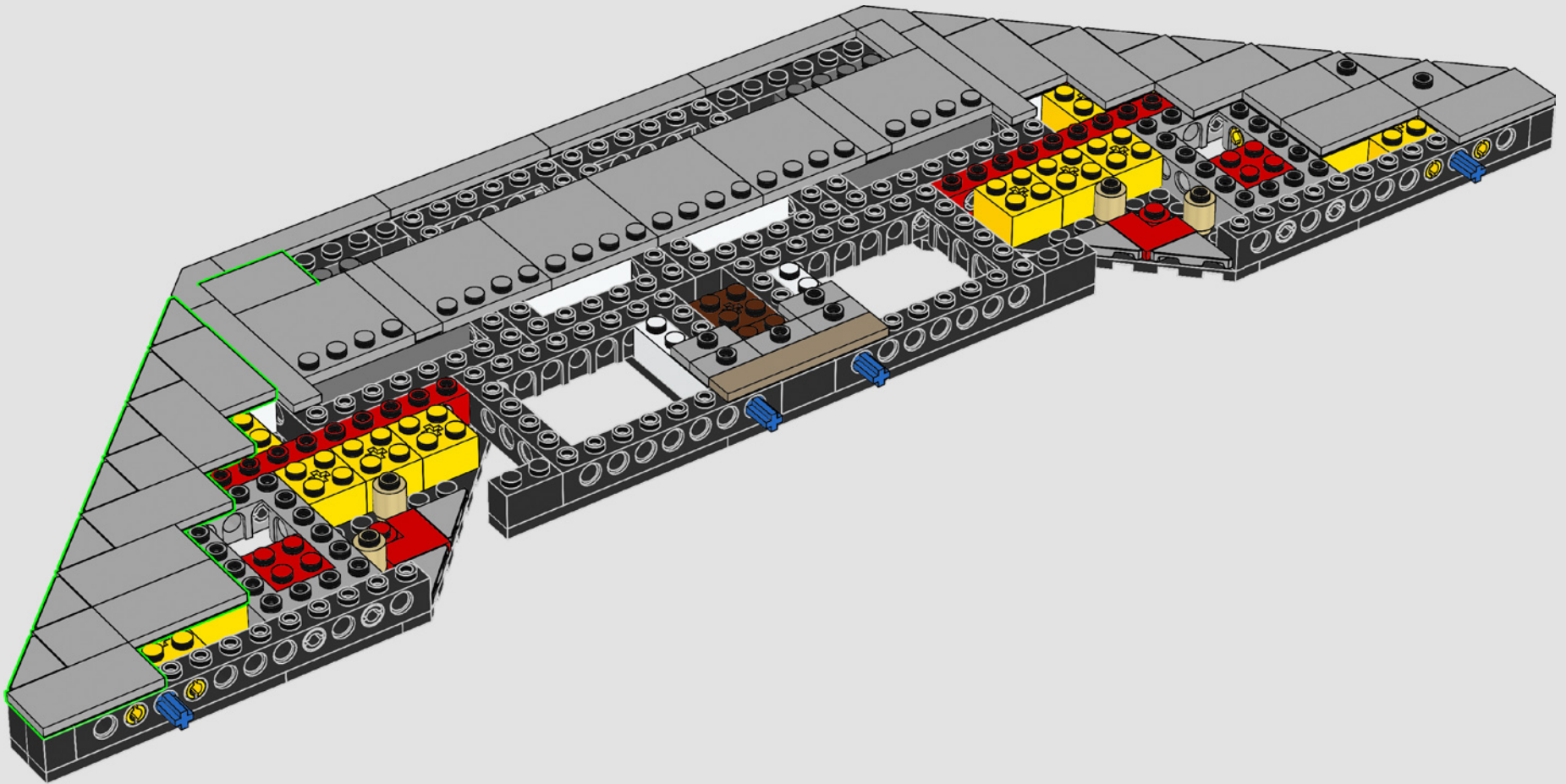


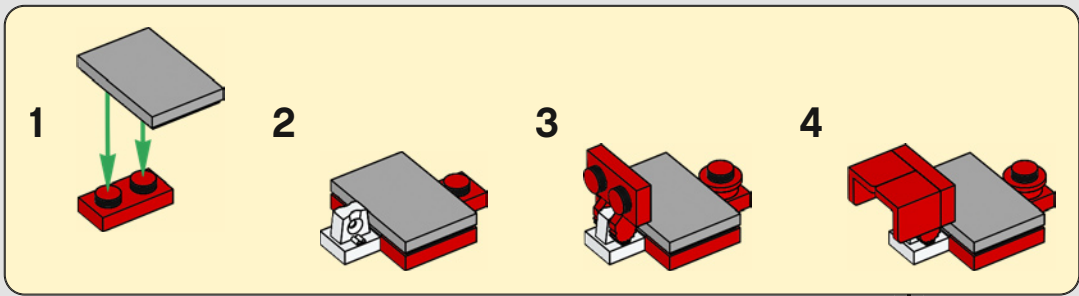
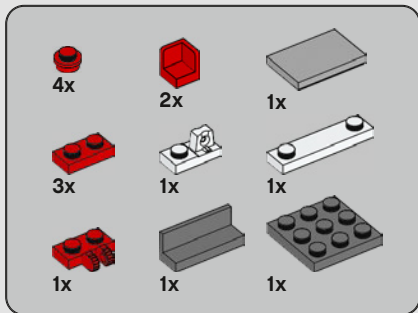
512



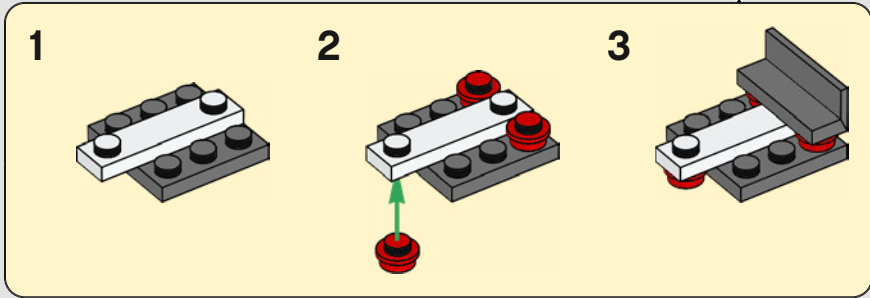
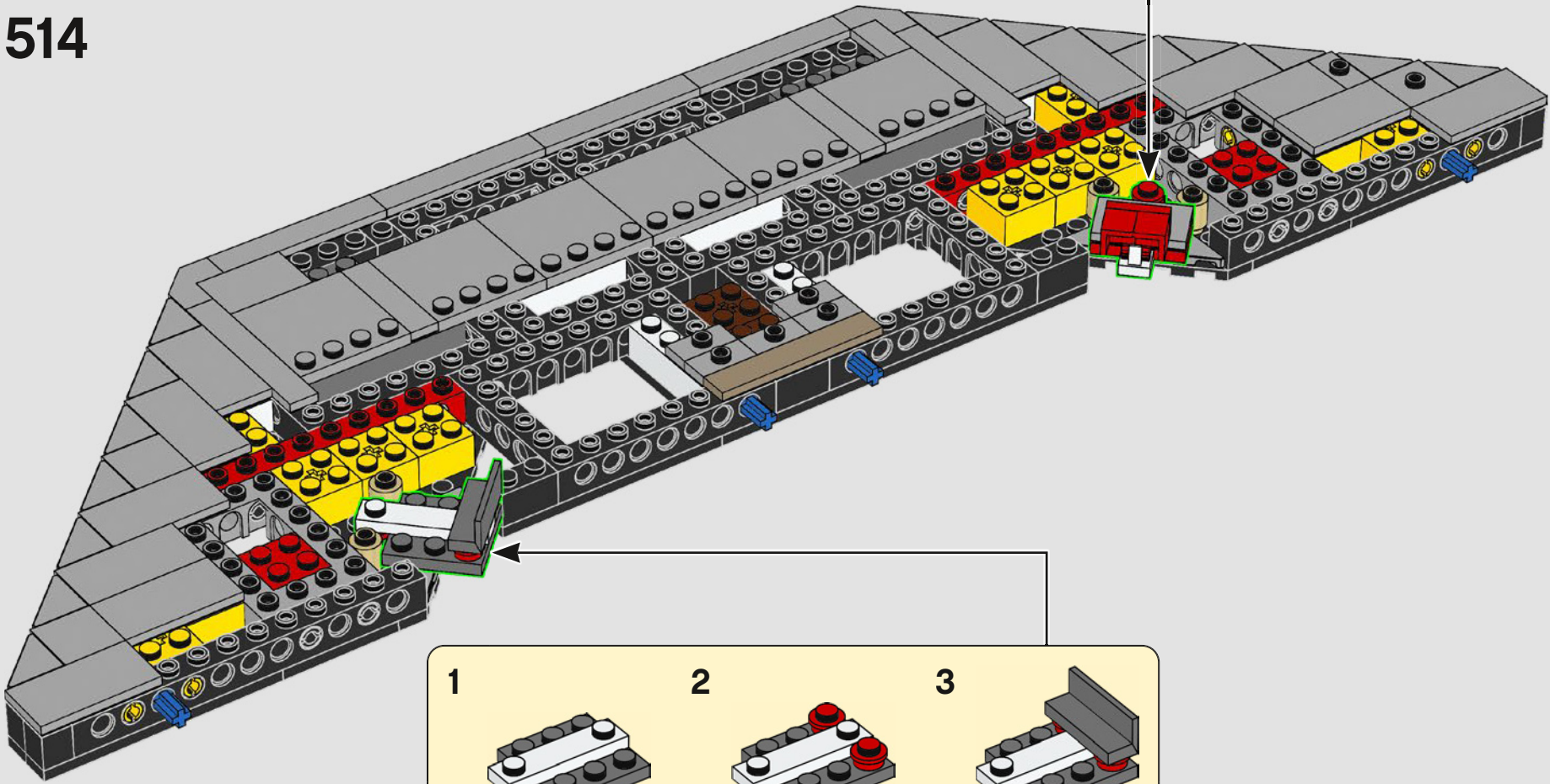


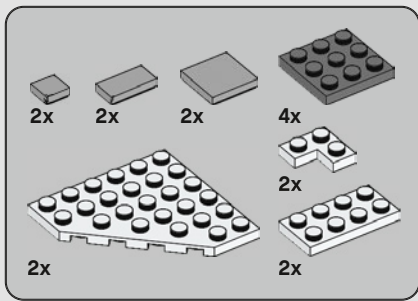
513



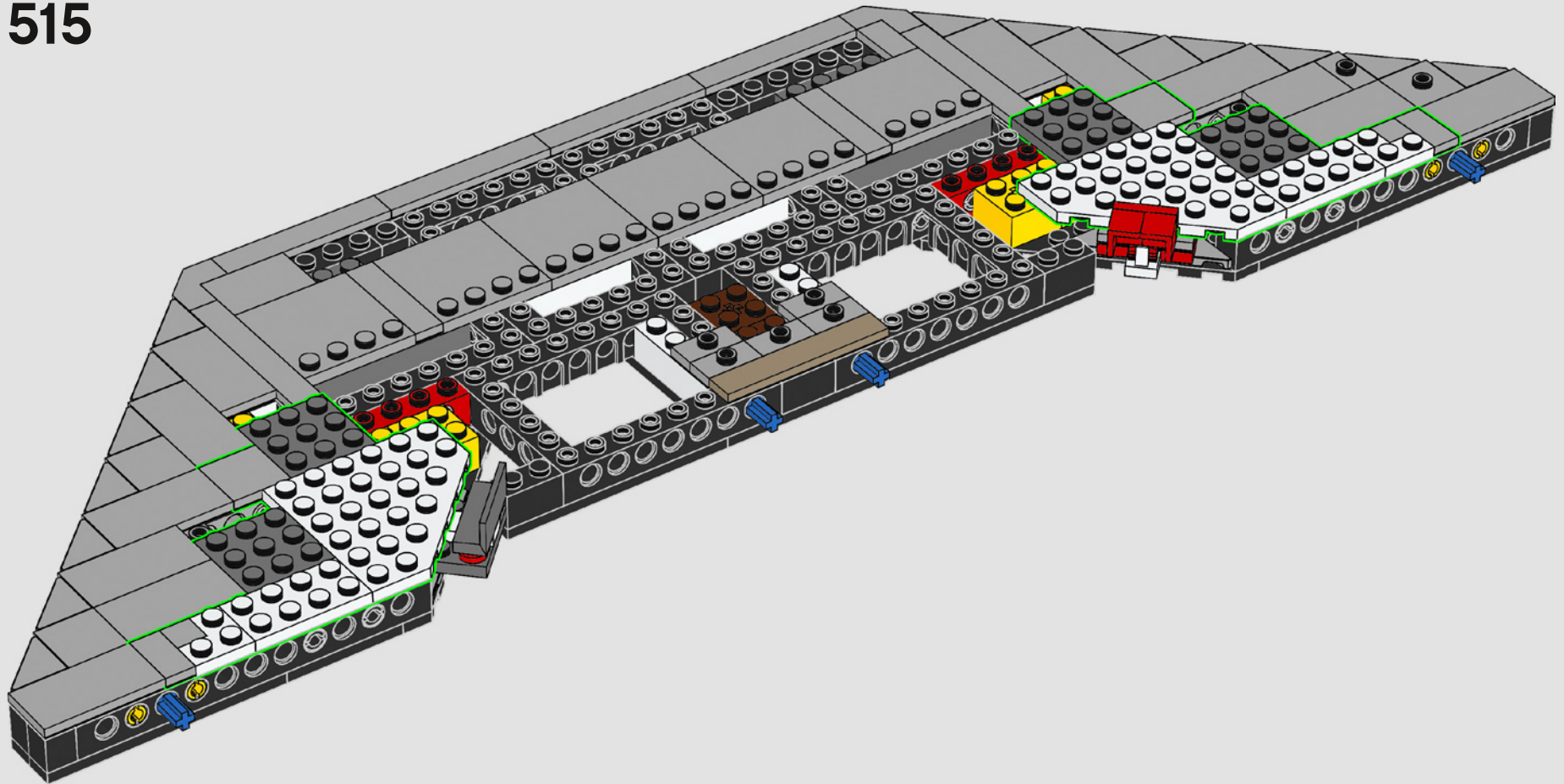


514

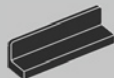
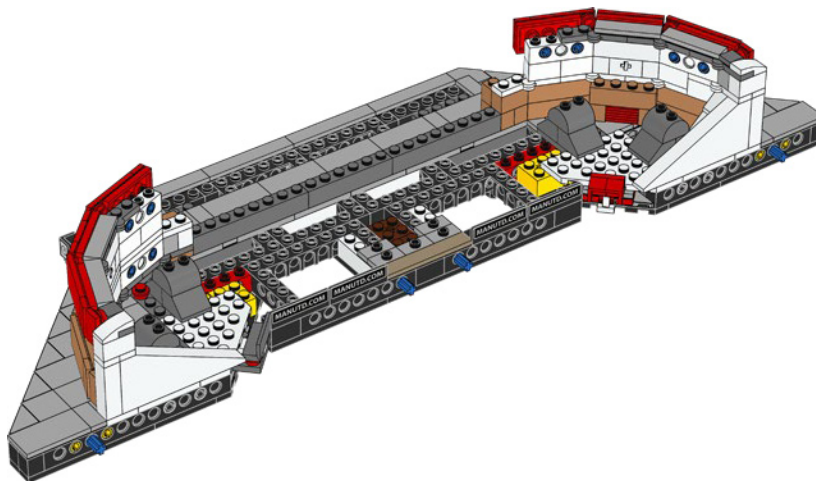




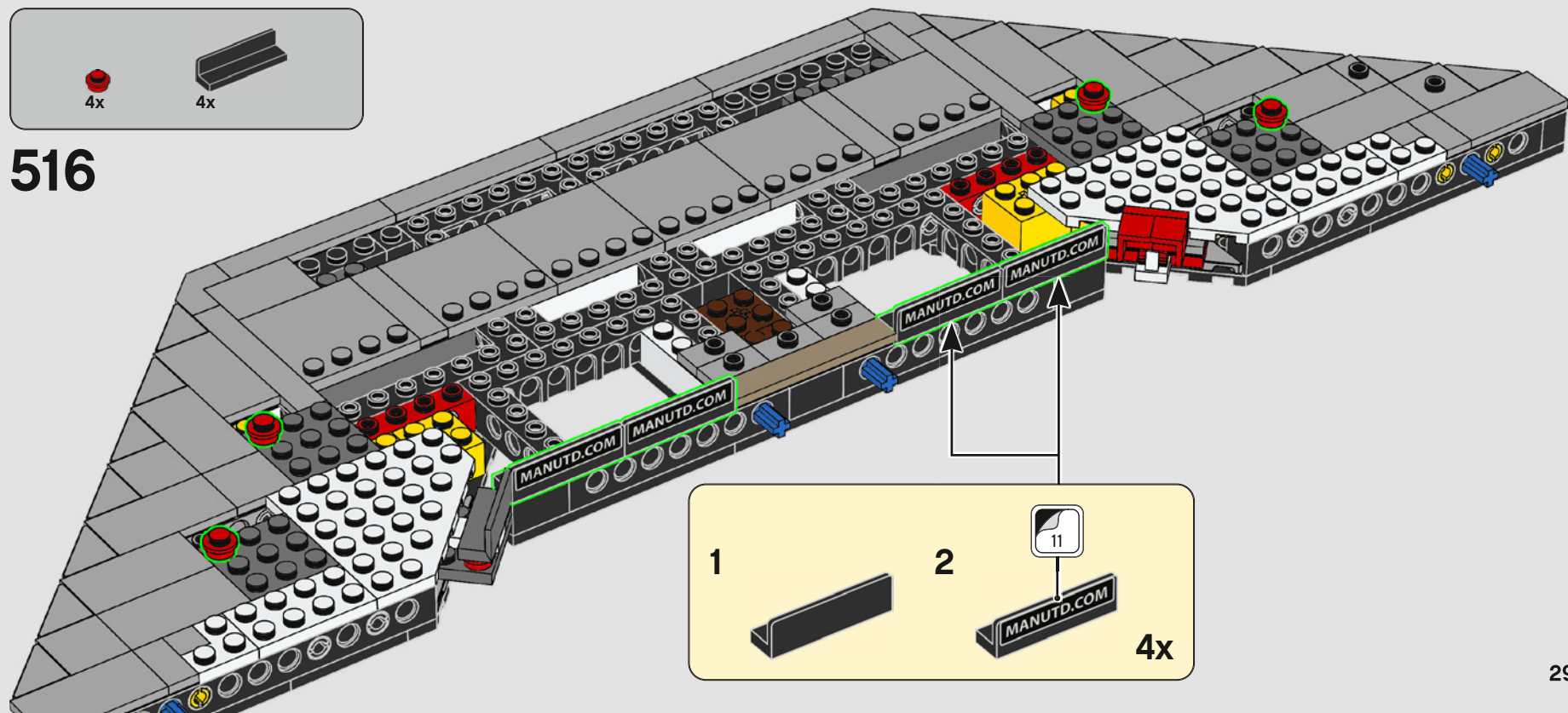
515



18



516



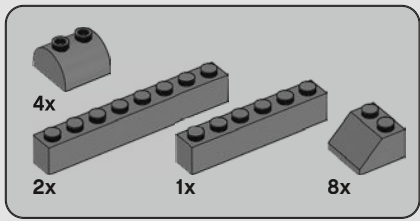
1



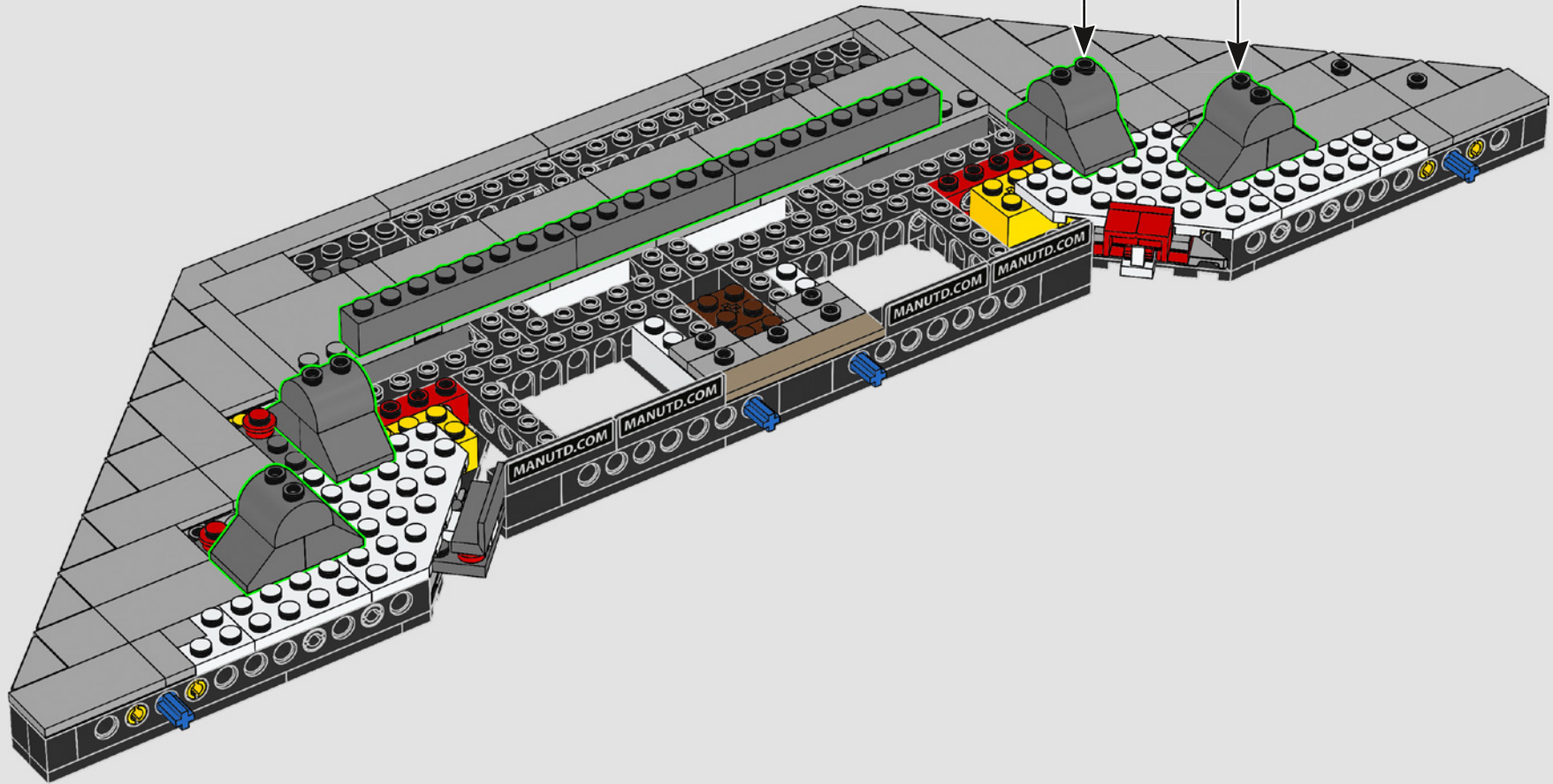
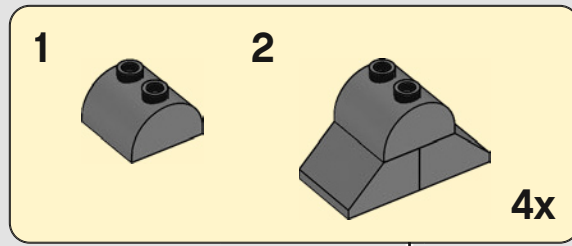
2









4x

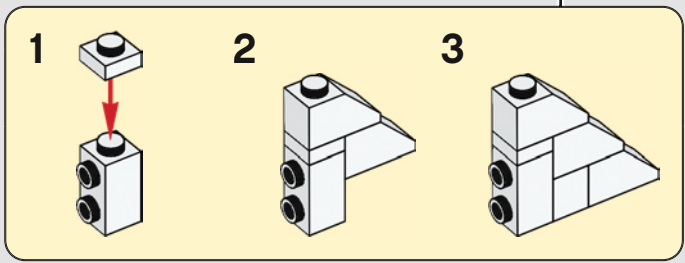
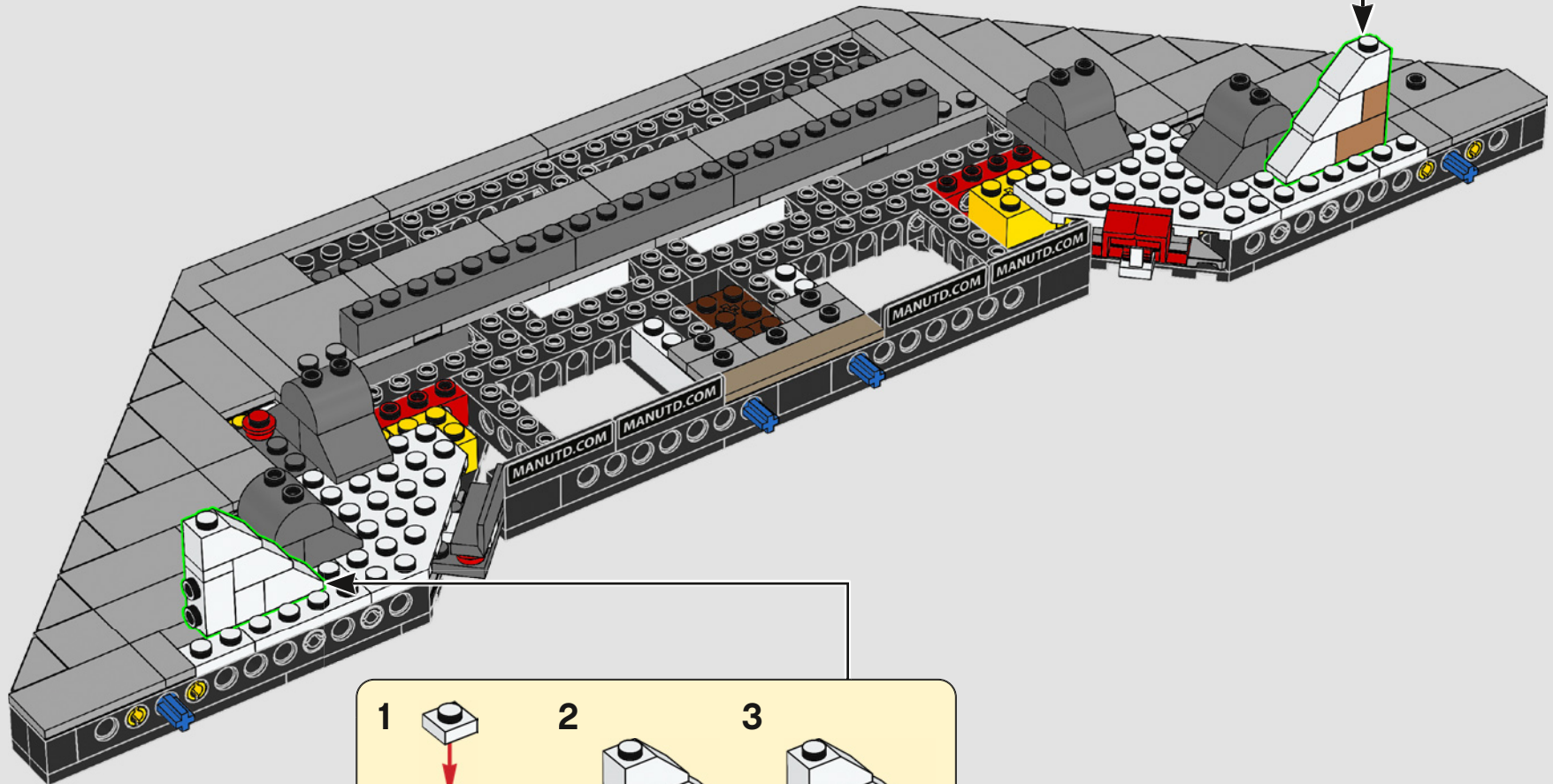
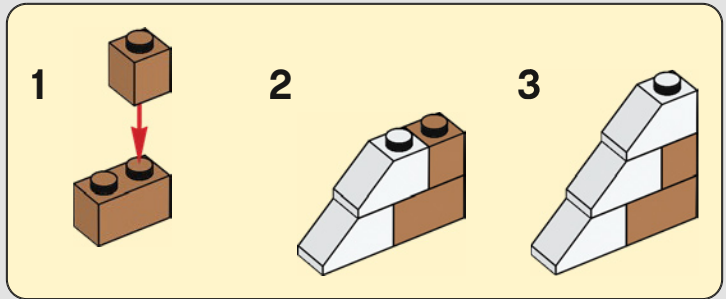


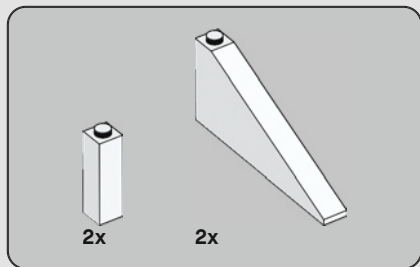
517



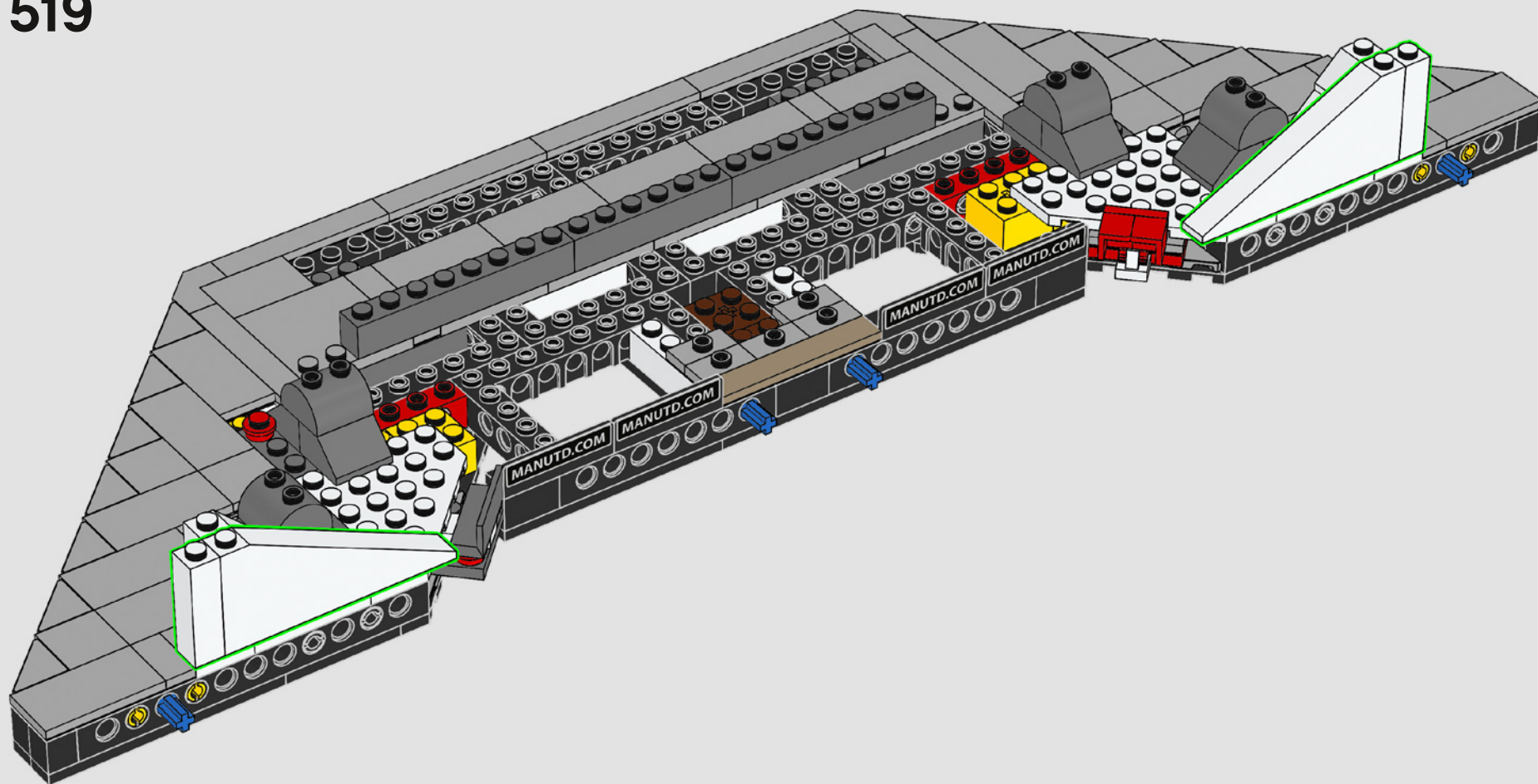
-  1x
-  1x
-  6x
-  1x
-  1x
-  1x

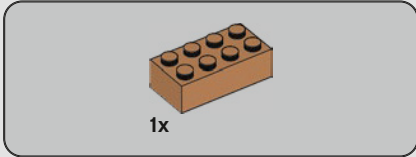
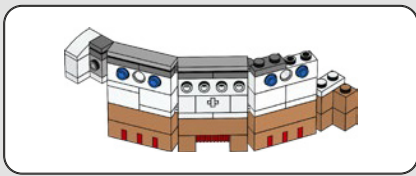
518



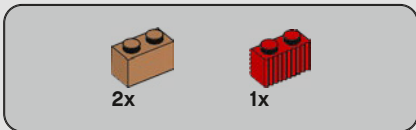
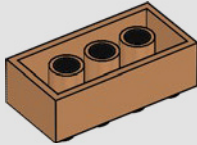


519

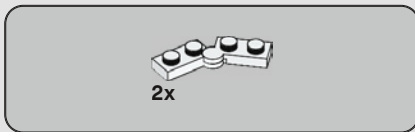
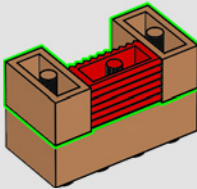




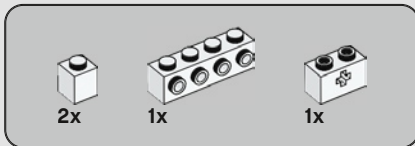
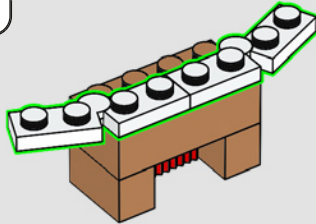
520



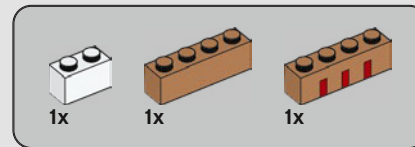
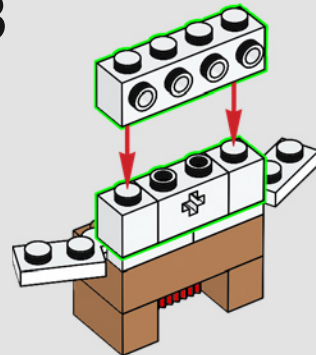
521



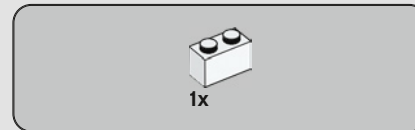
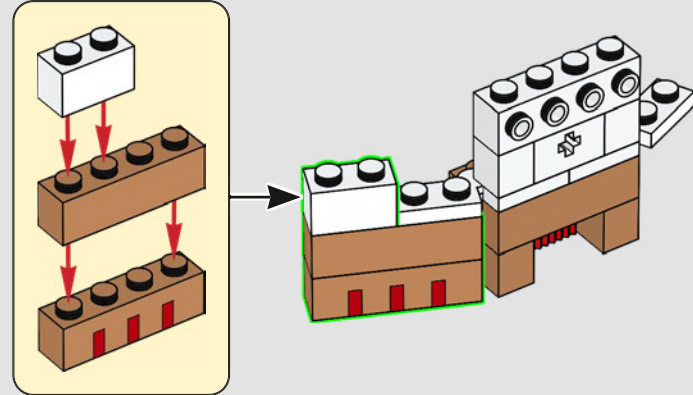
522



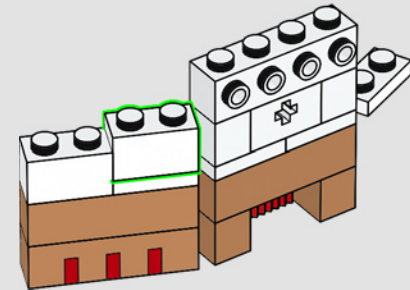
523

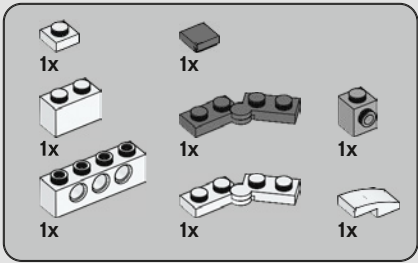


524

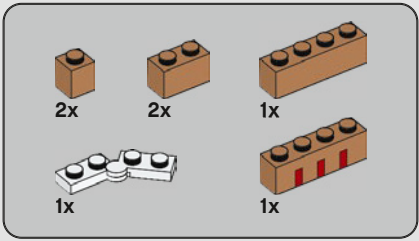
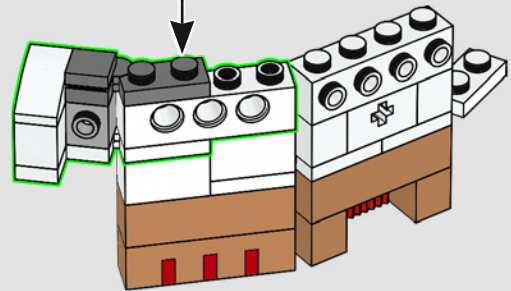
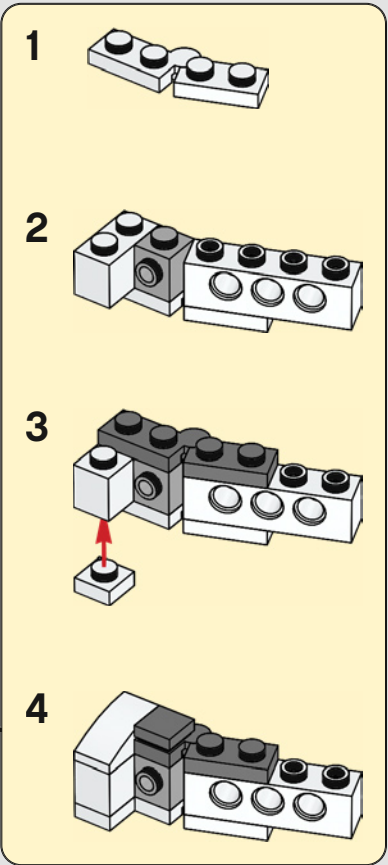


525

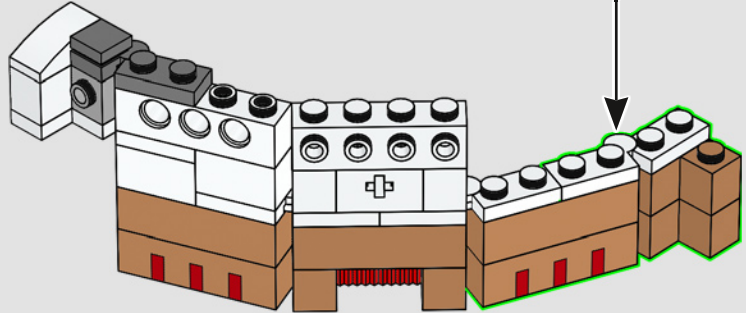
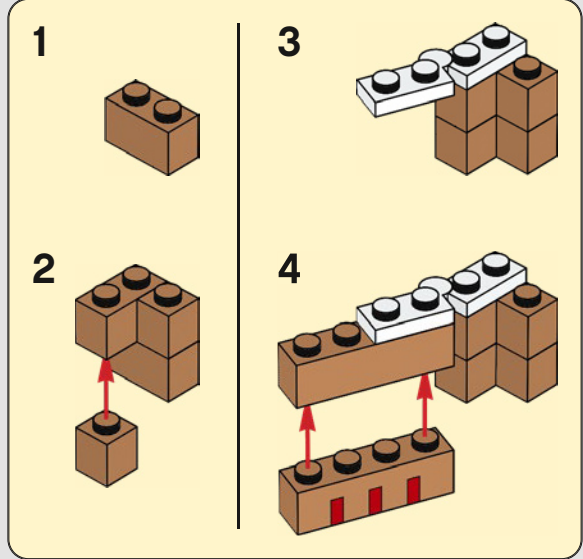


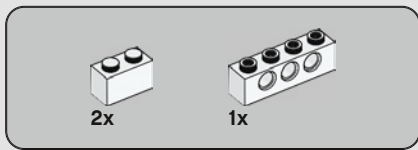


526

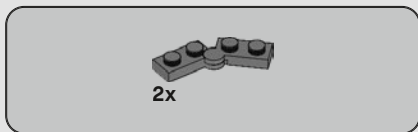
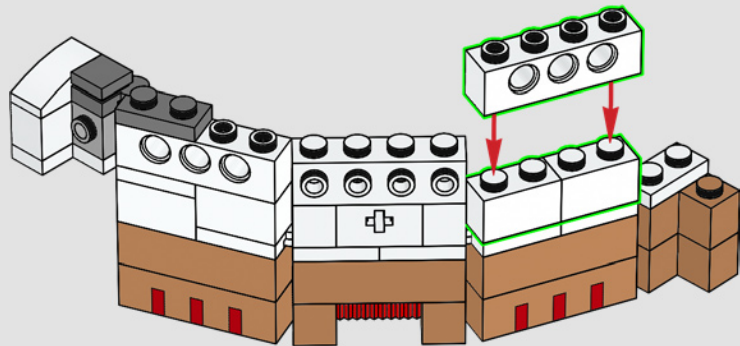


527

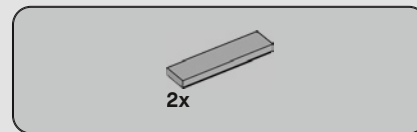
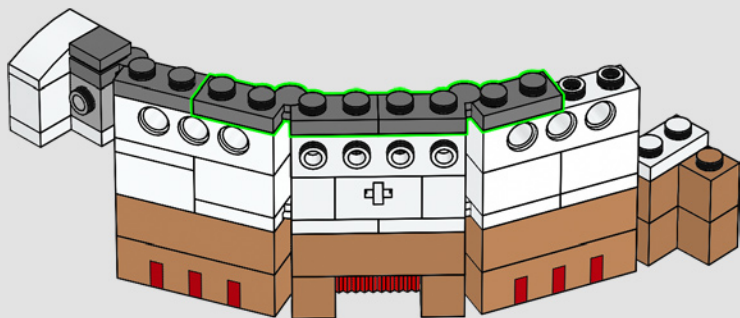




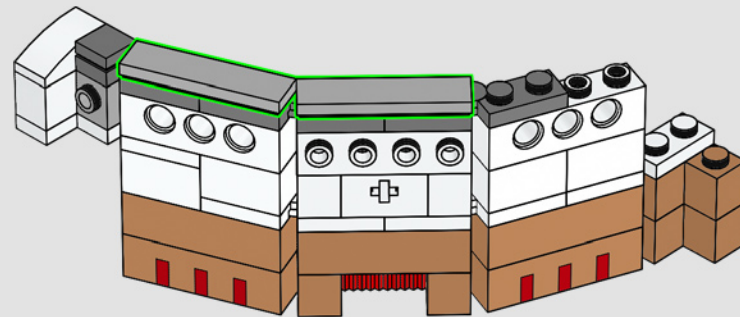
528



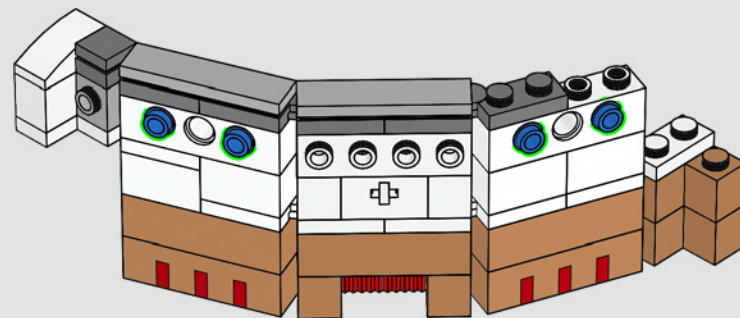
529



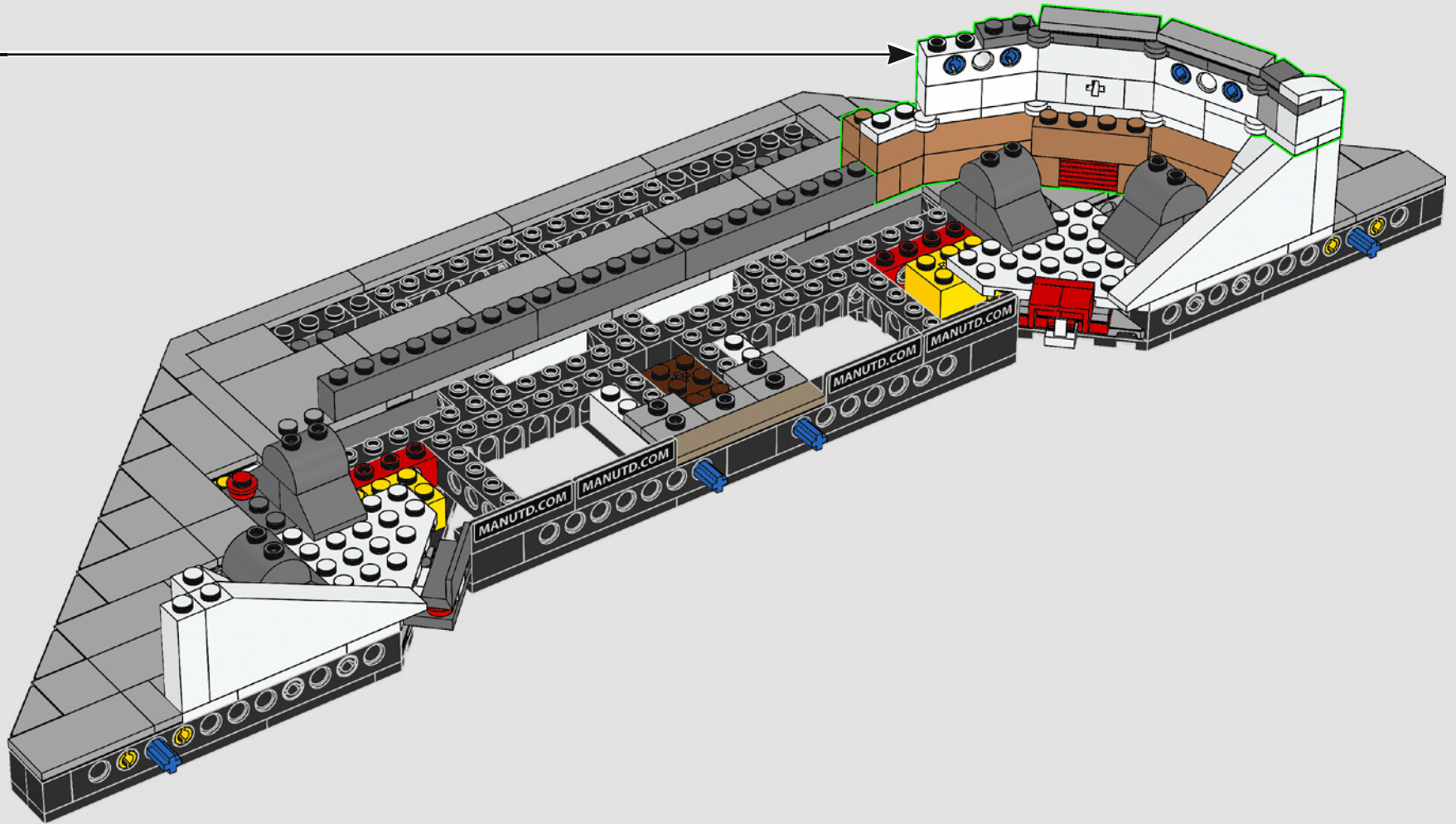
530

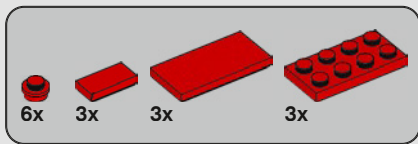


531

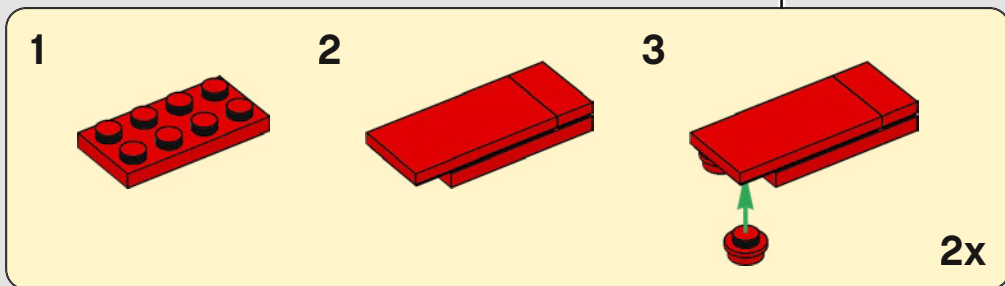
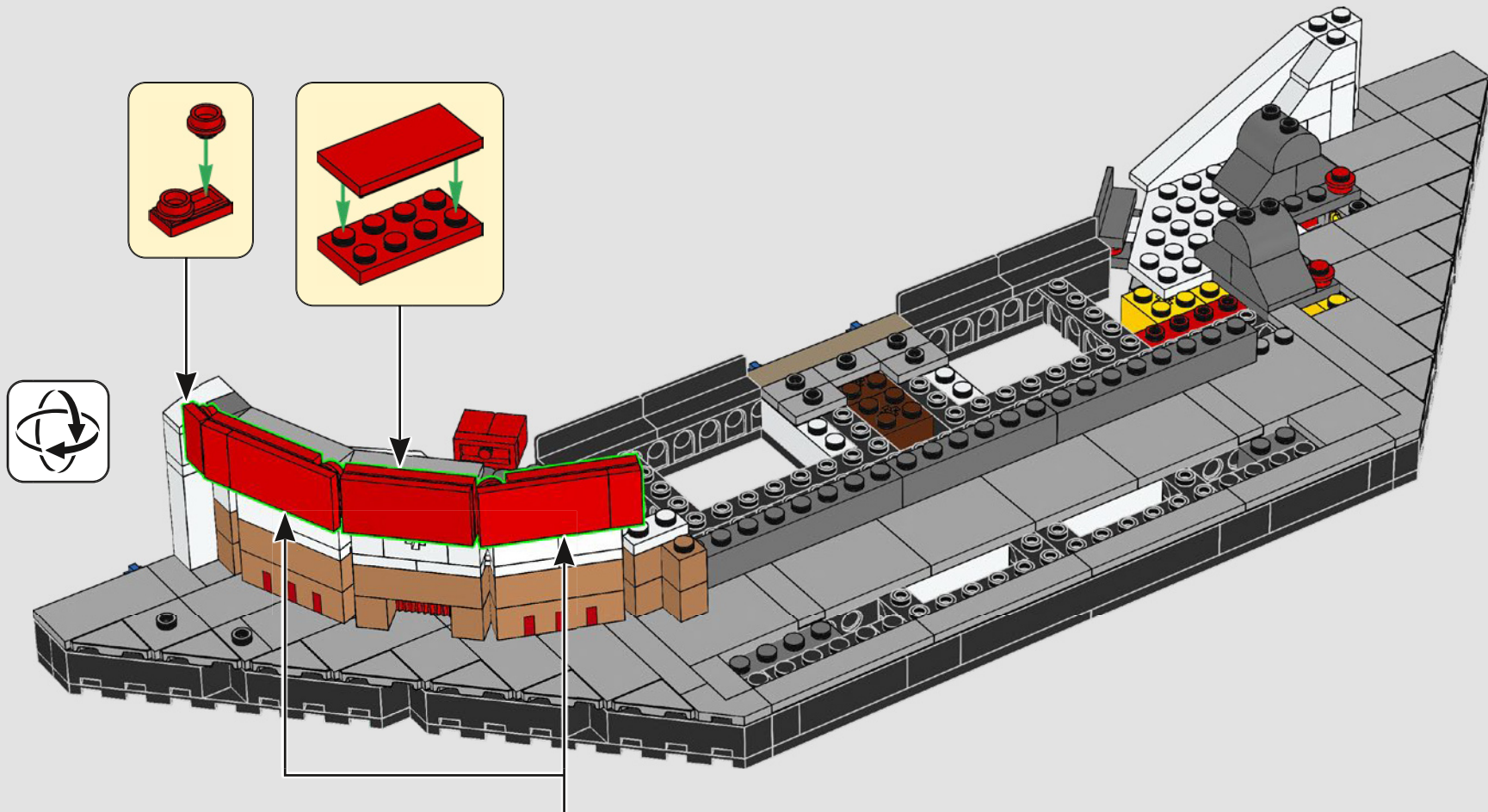


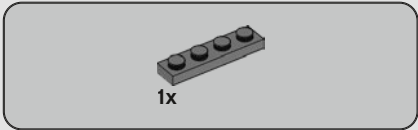
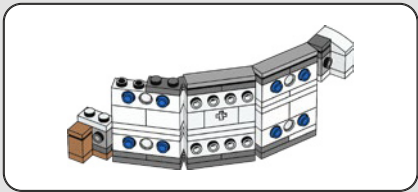
532



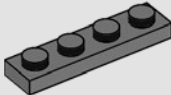


533

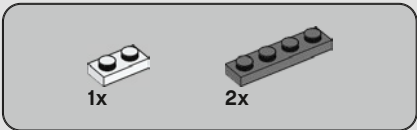
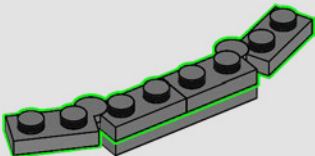




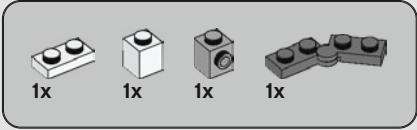
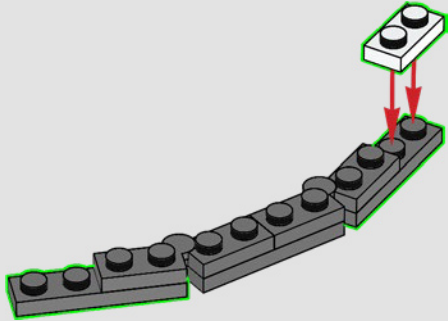
534



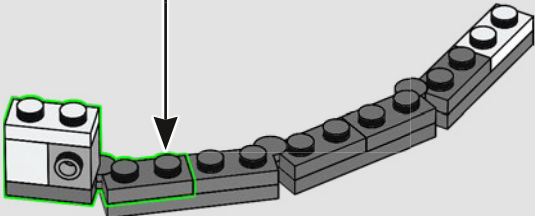
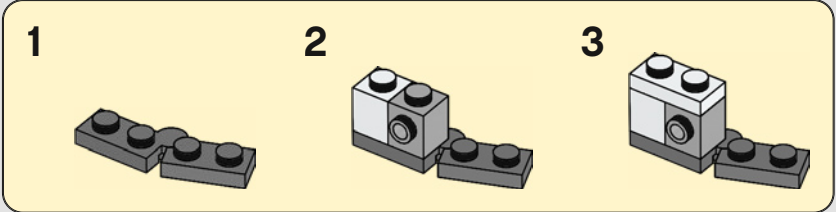
535

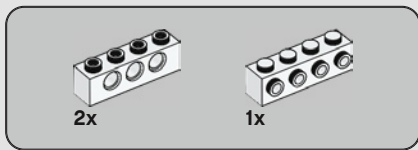


536

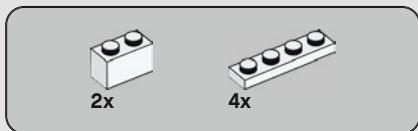
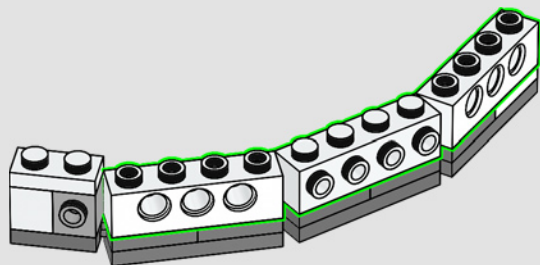


537

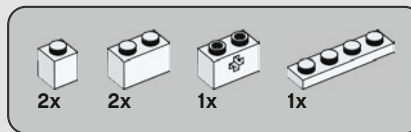
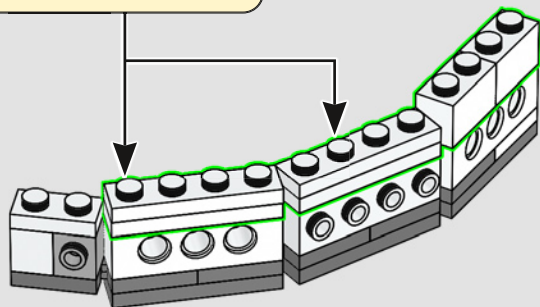
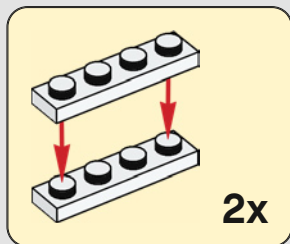




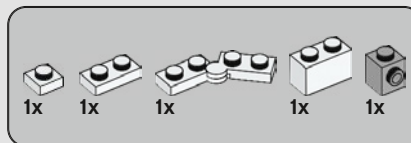
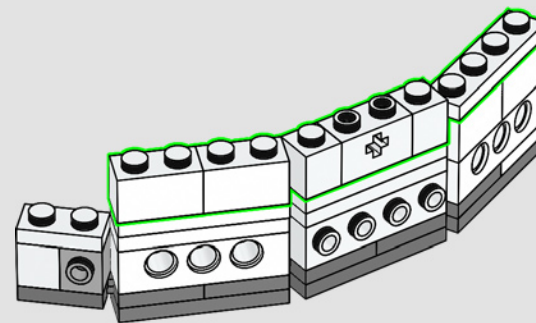
538



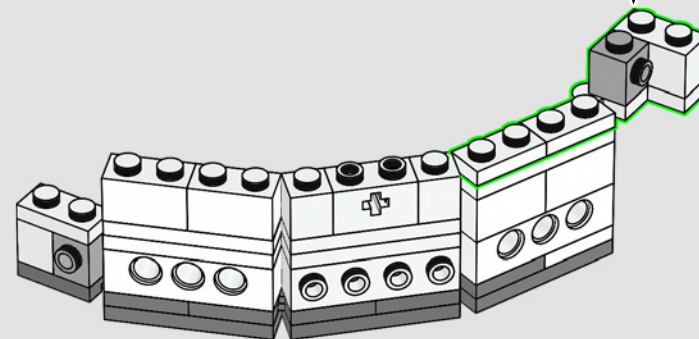
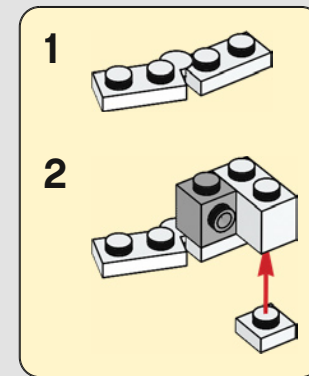
539

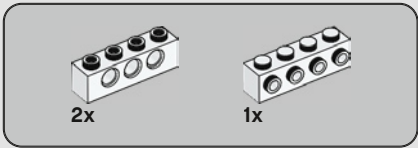


540

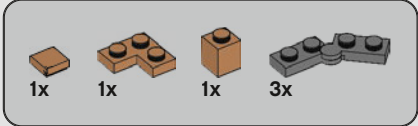
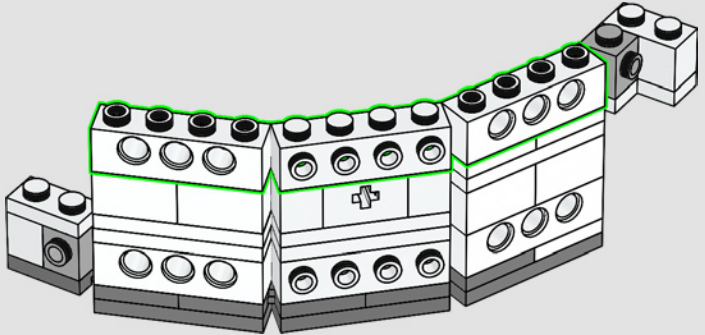


541

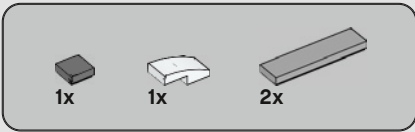
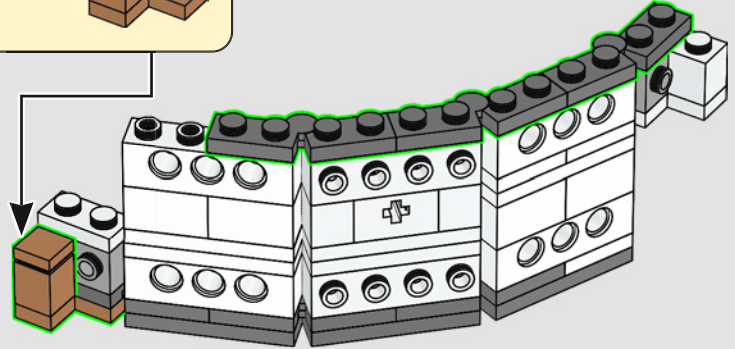
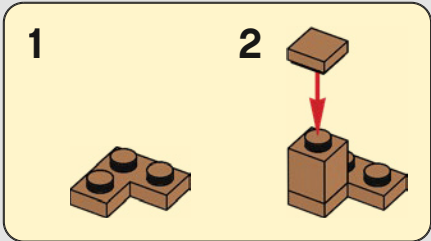




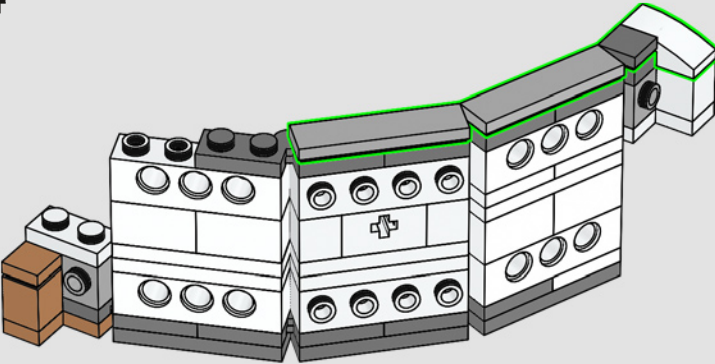
542



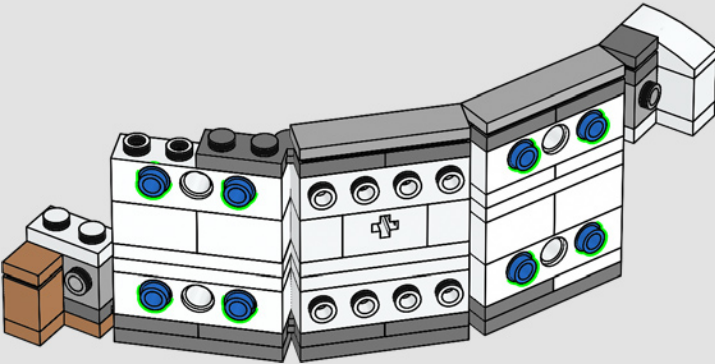
543



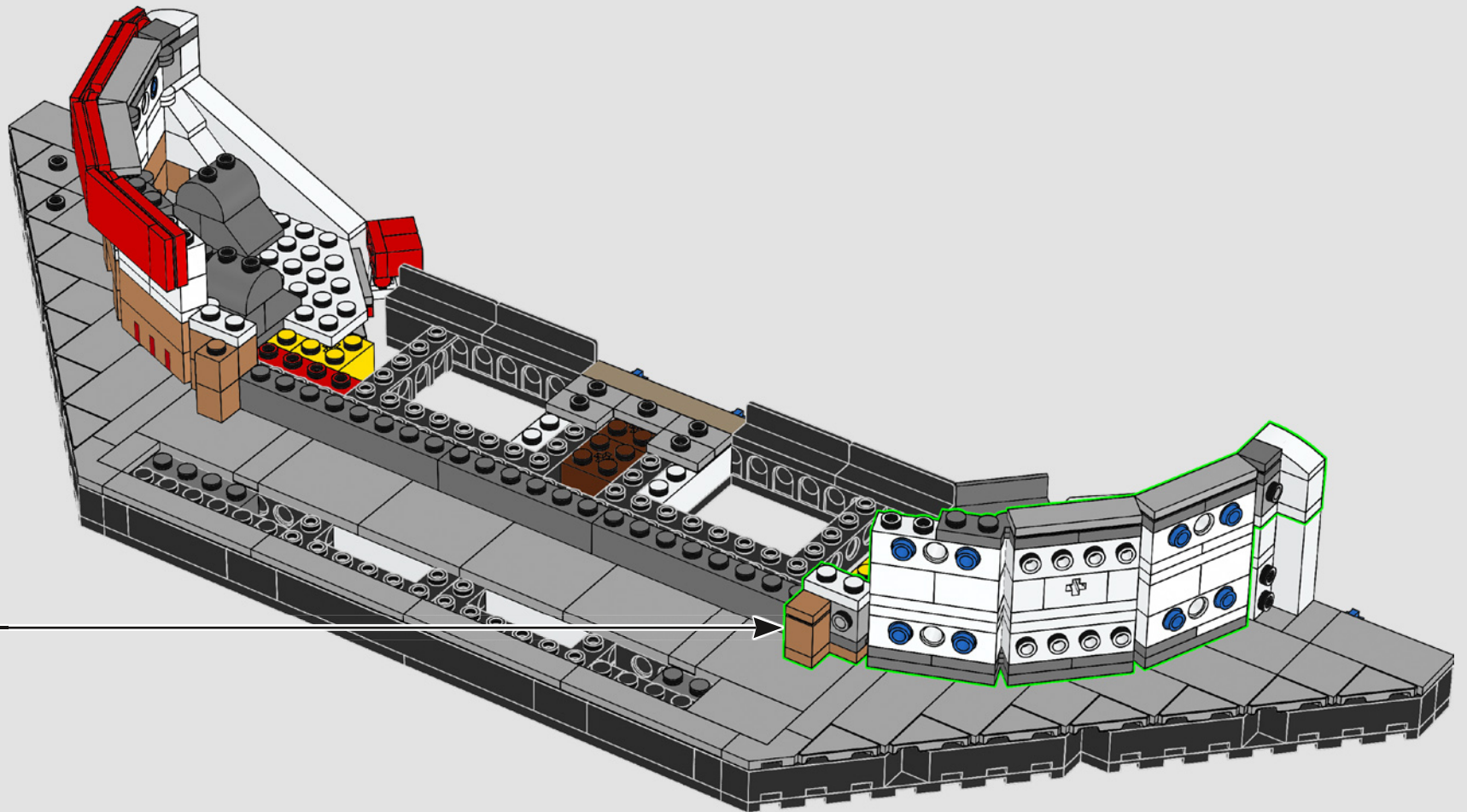
544

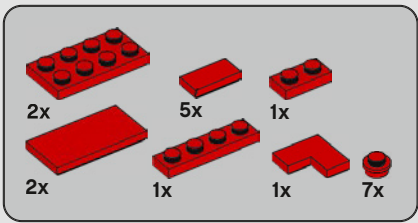


545

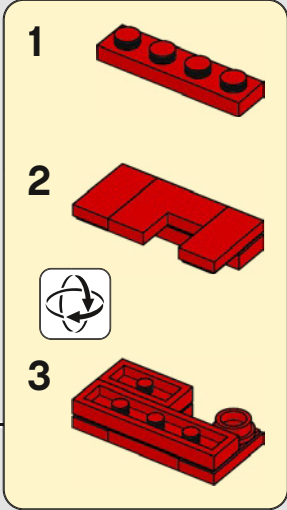
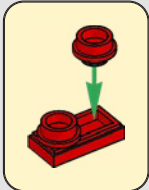
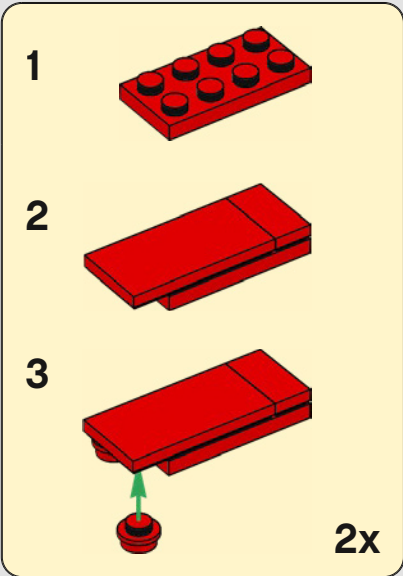
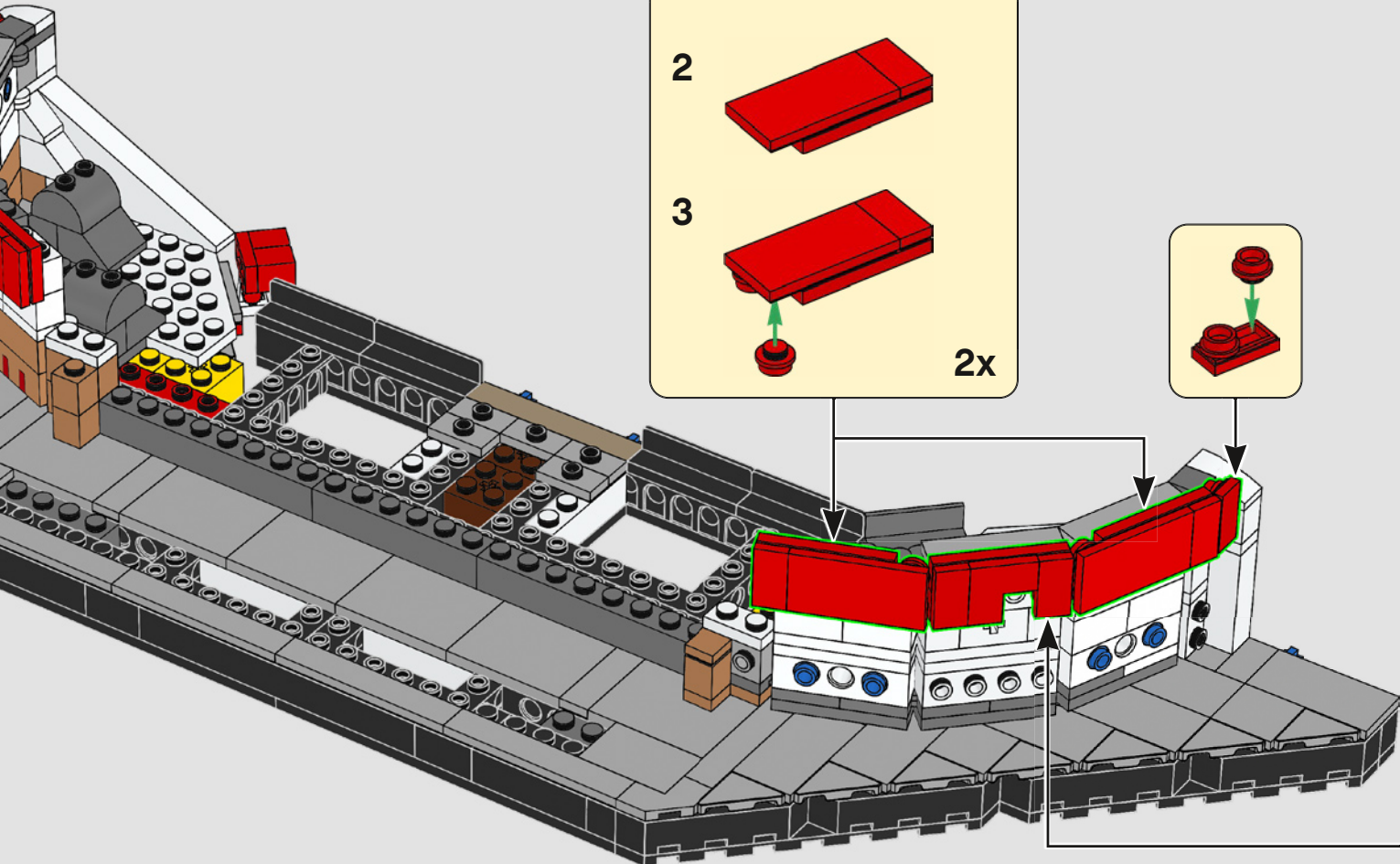


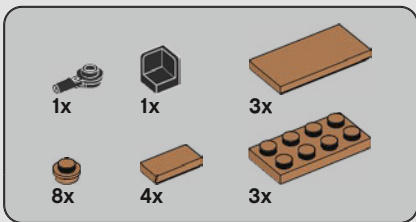
546



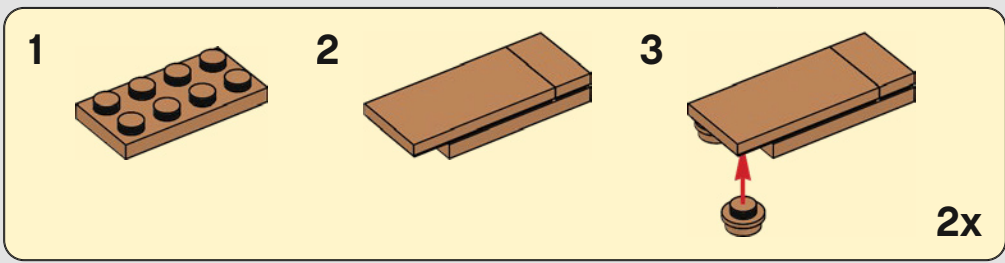
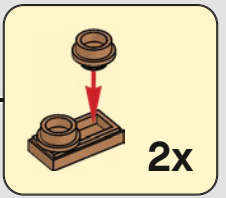
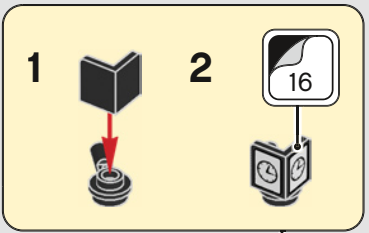
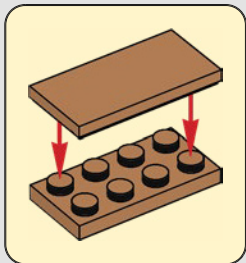
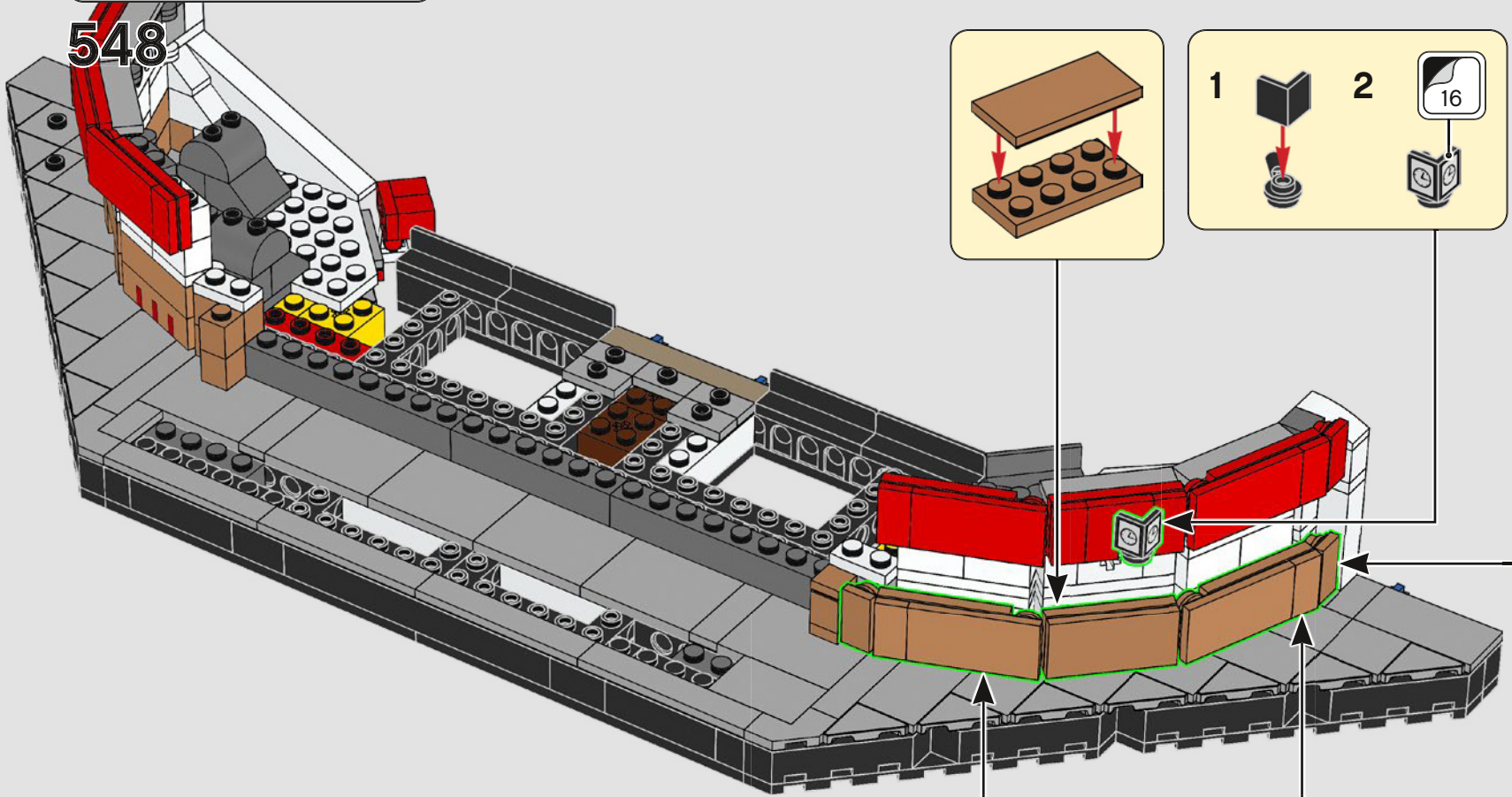


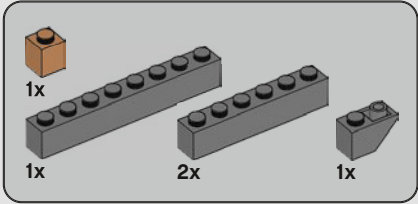
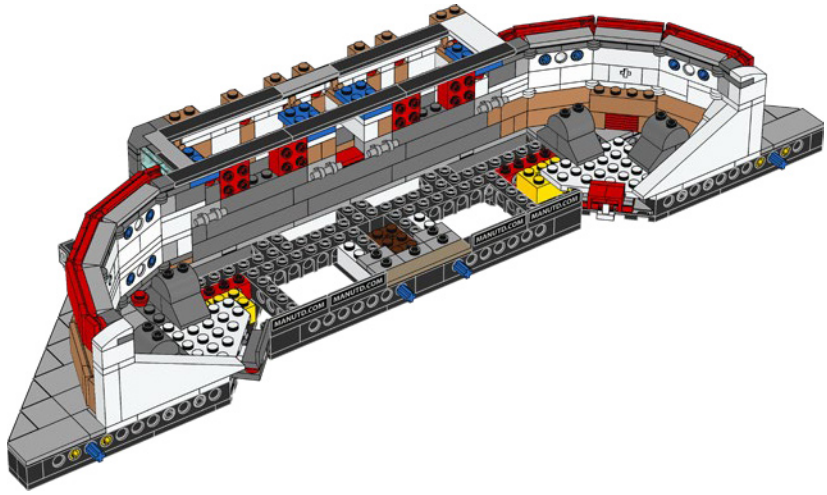
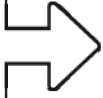
547



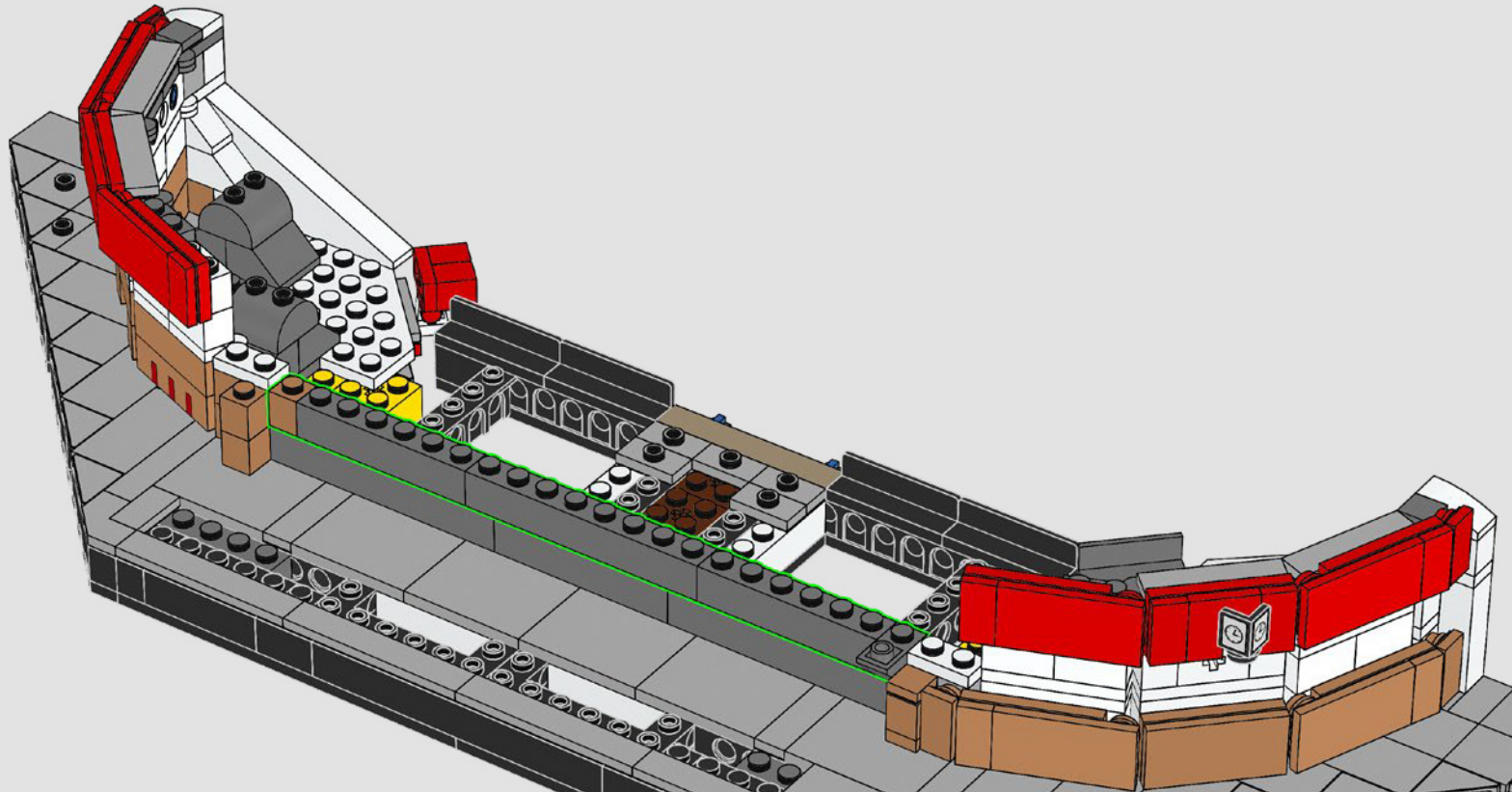


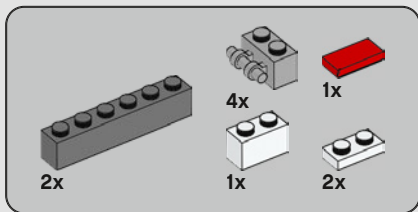
548



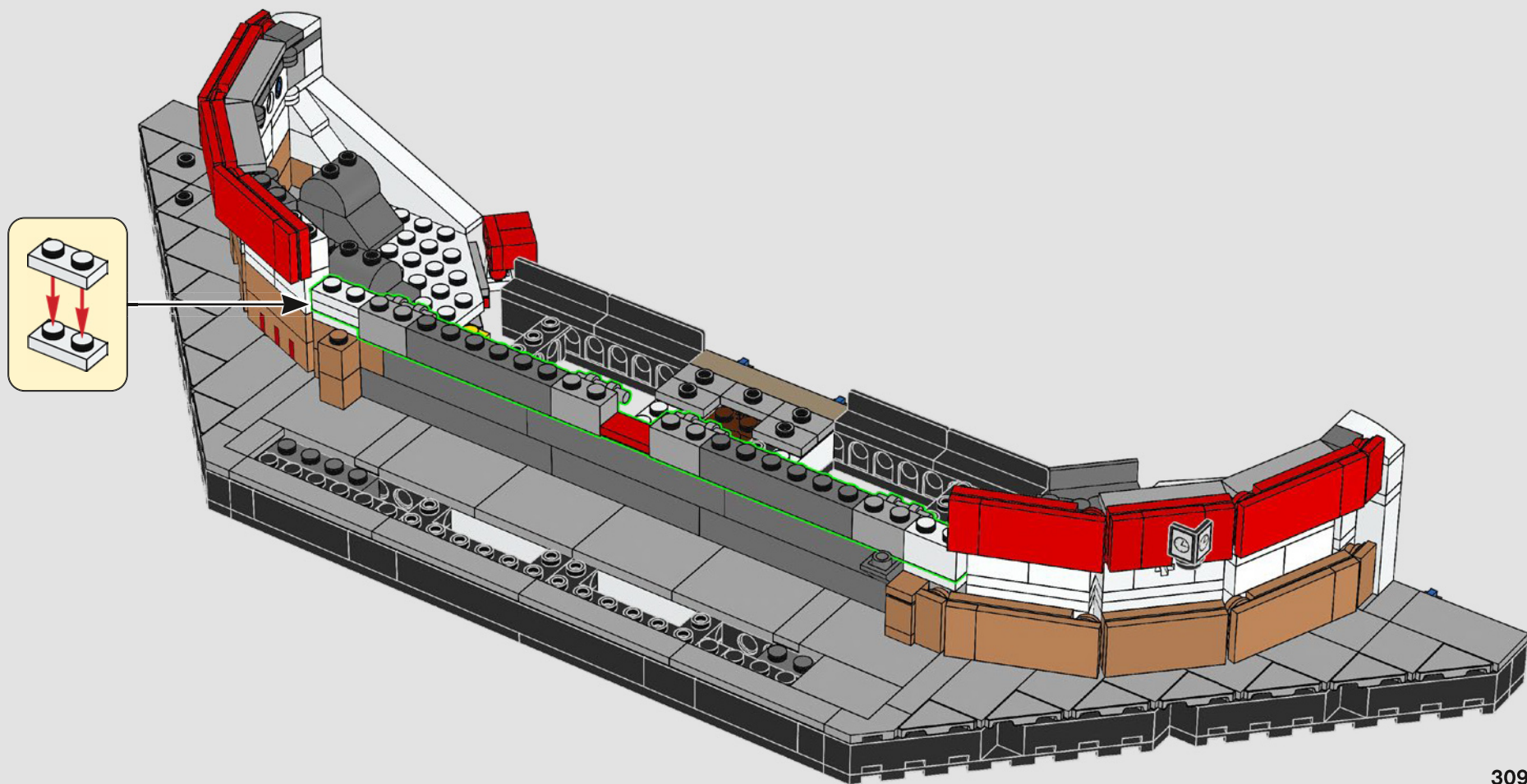


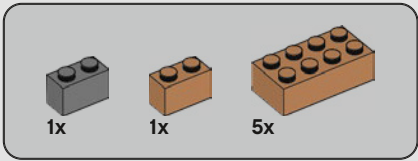
549



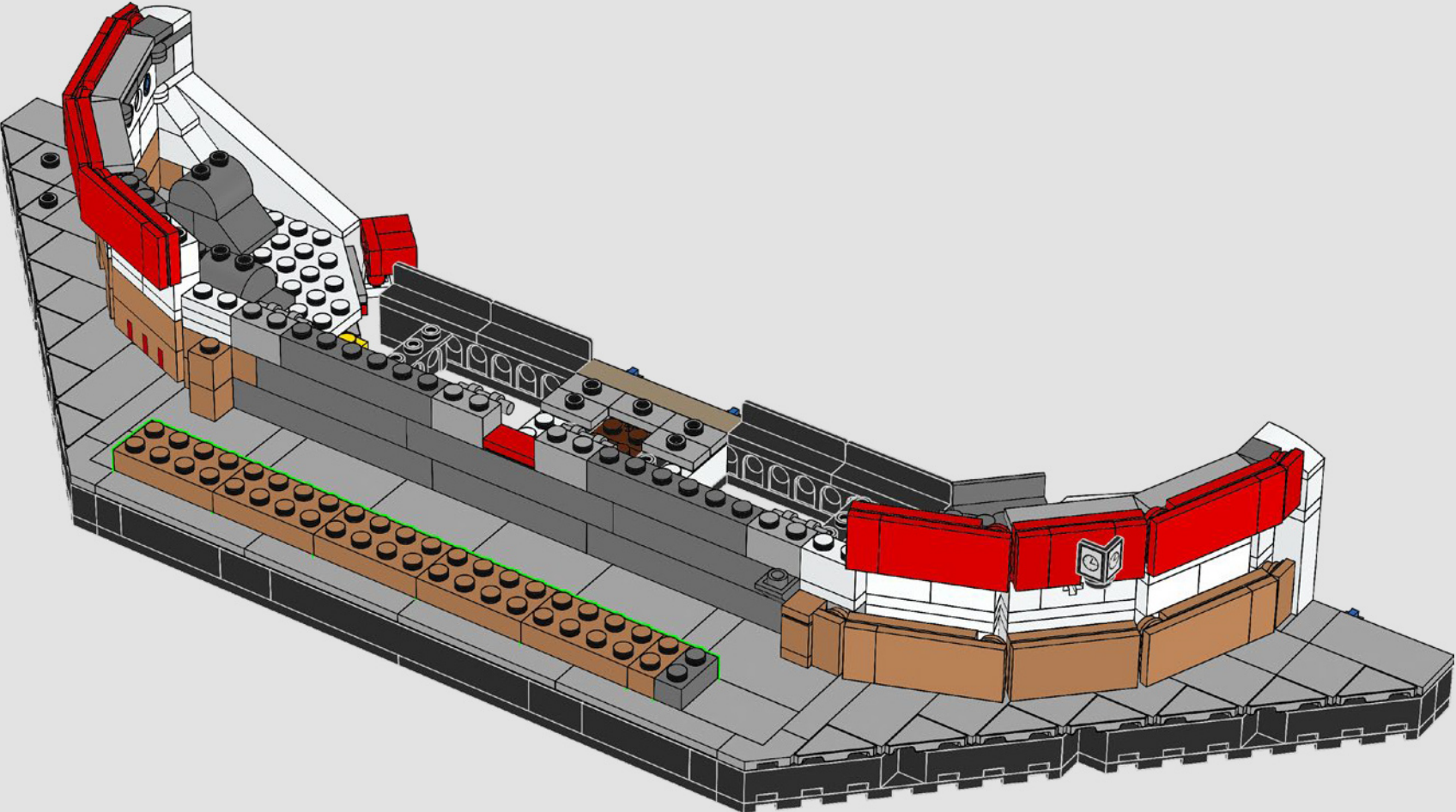


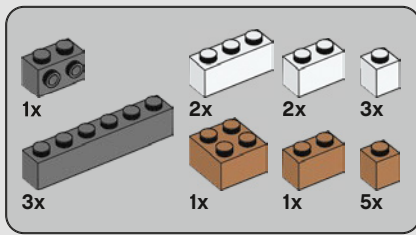
550



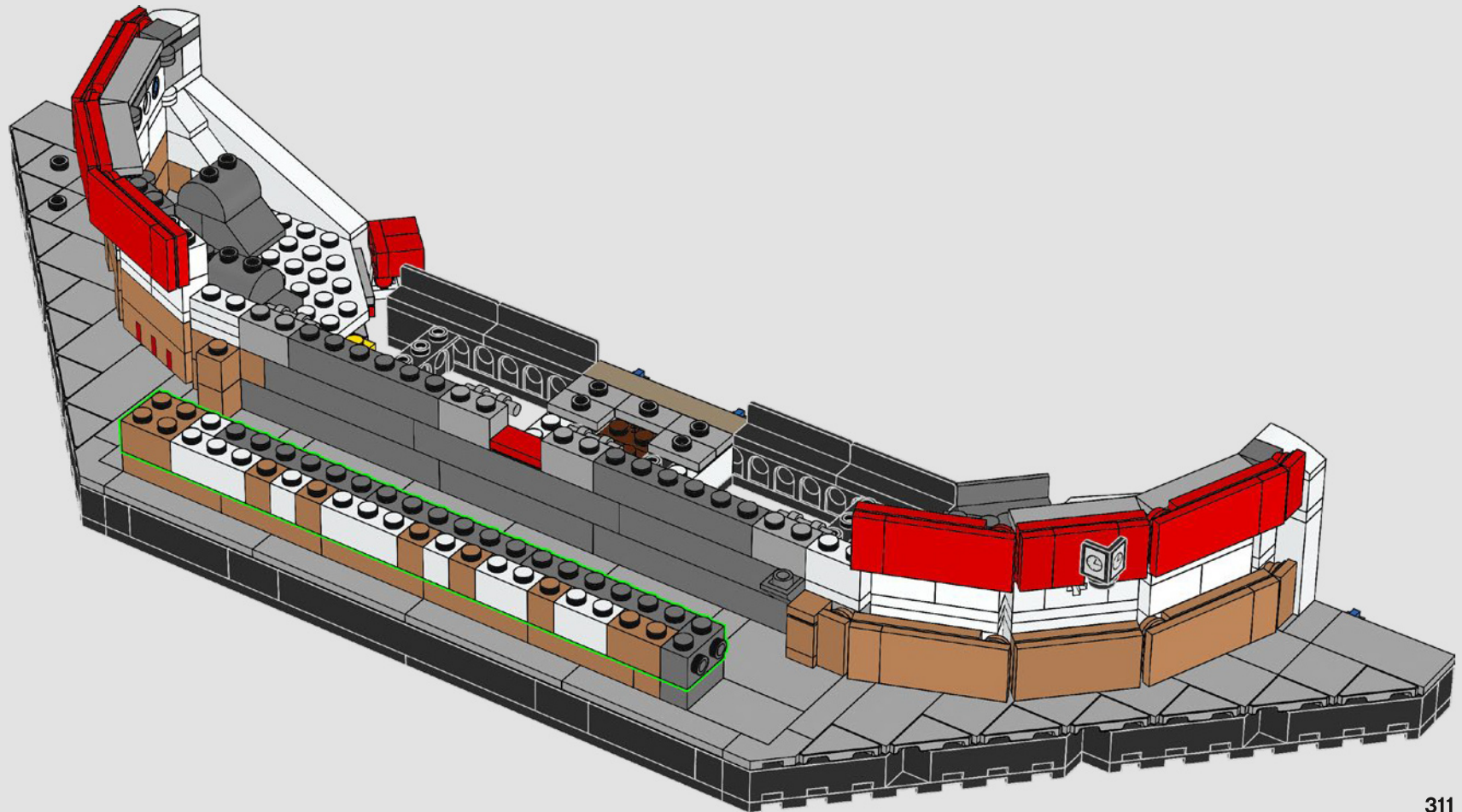


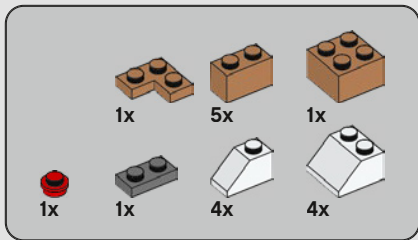
551



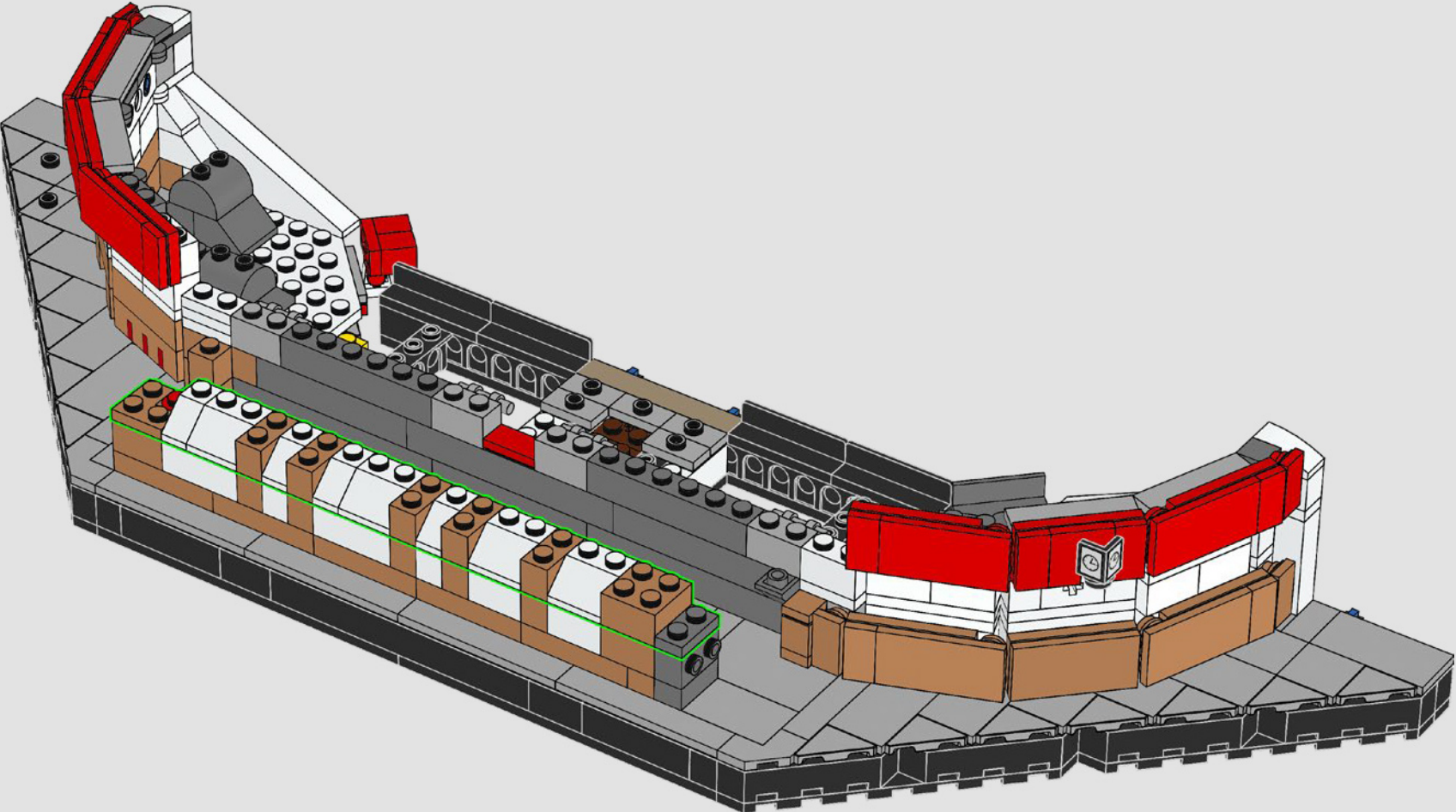


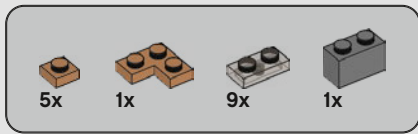
552



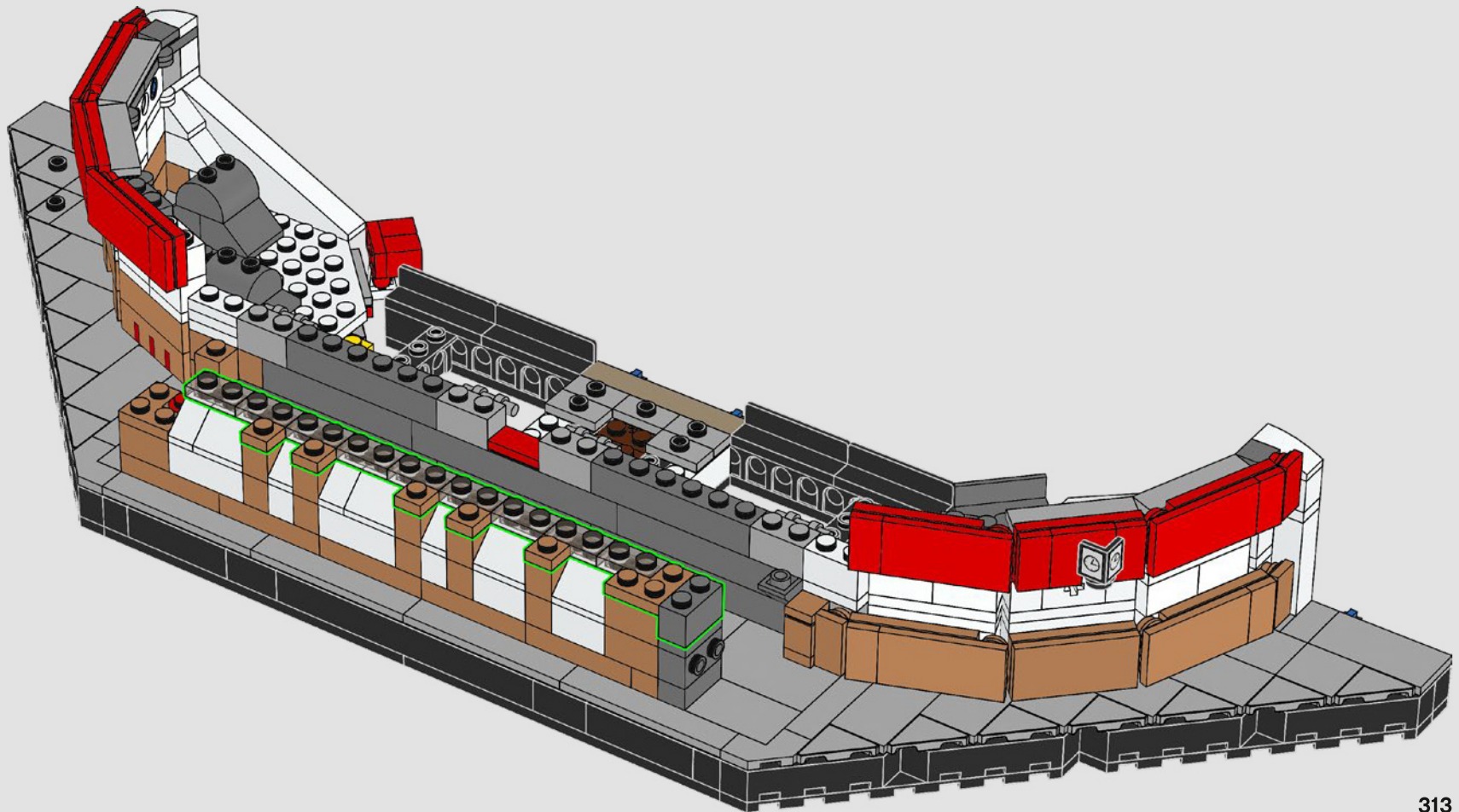


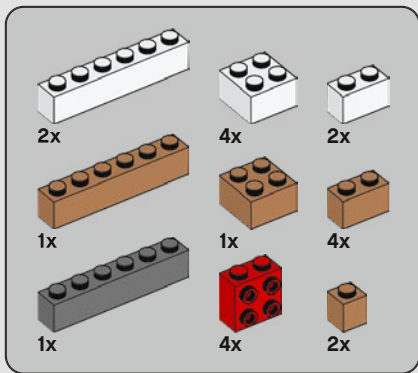
553



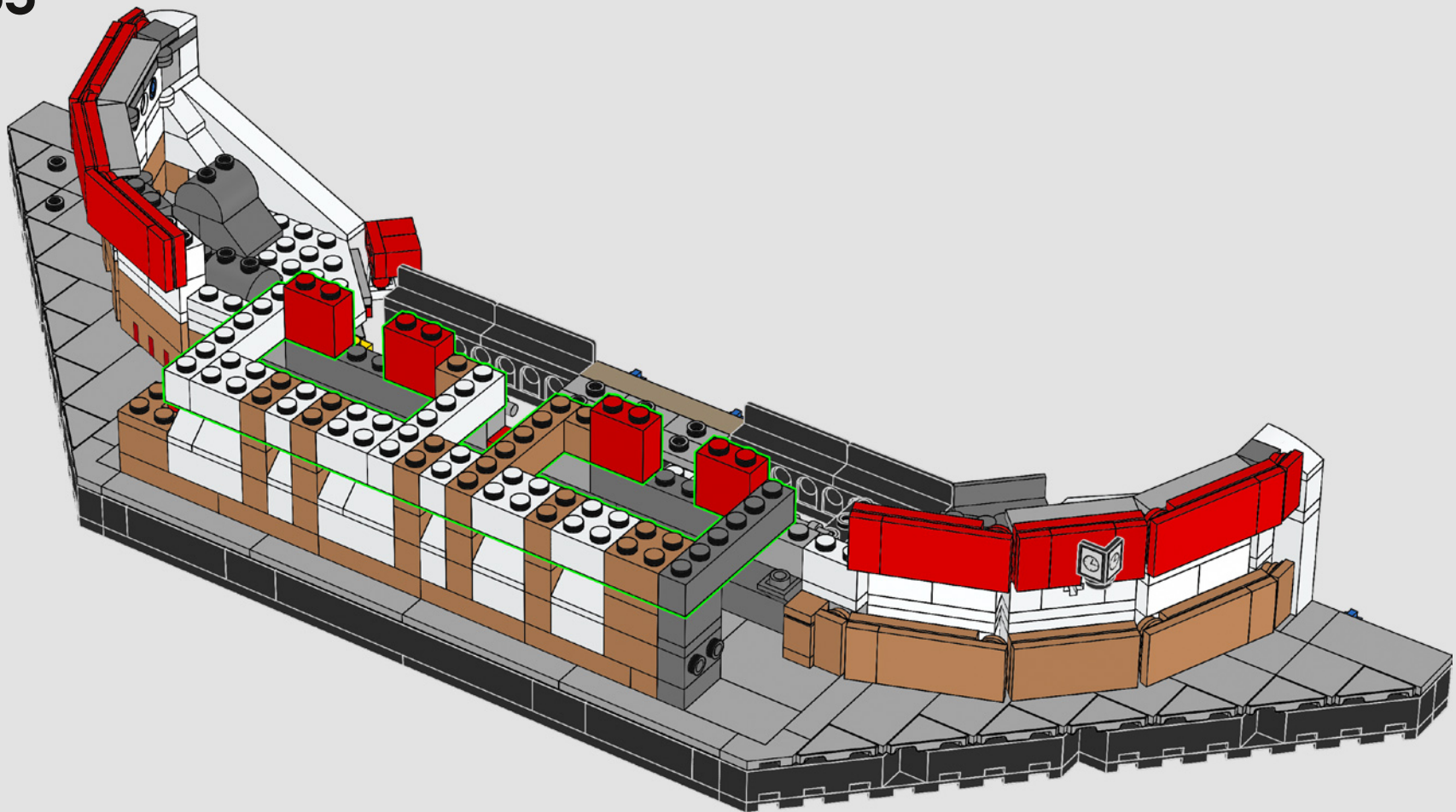


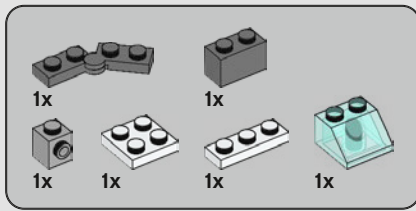
554



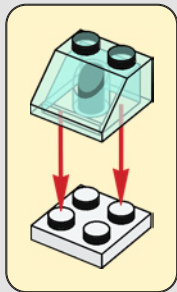
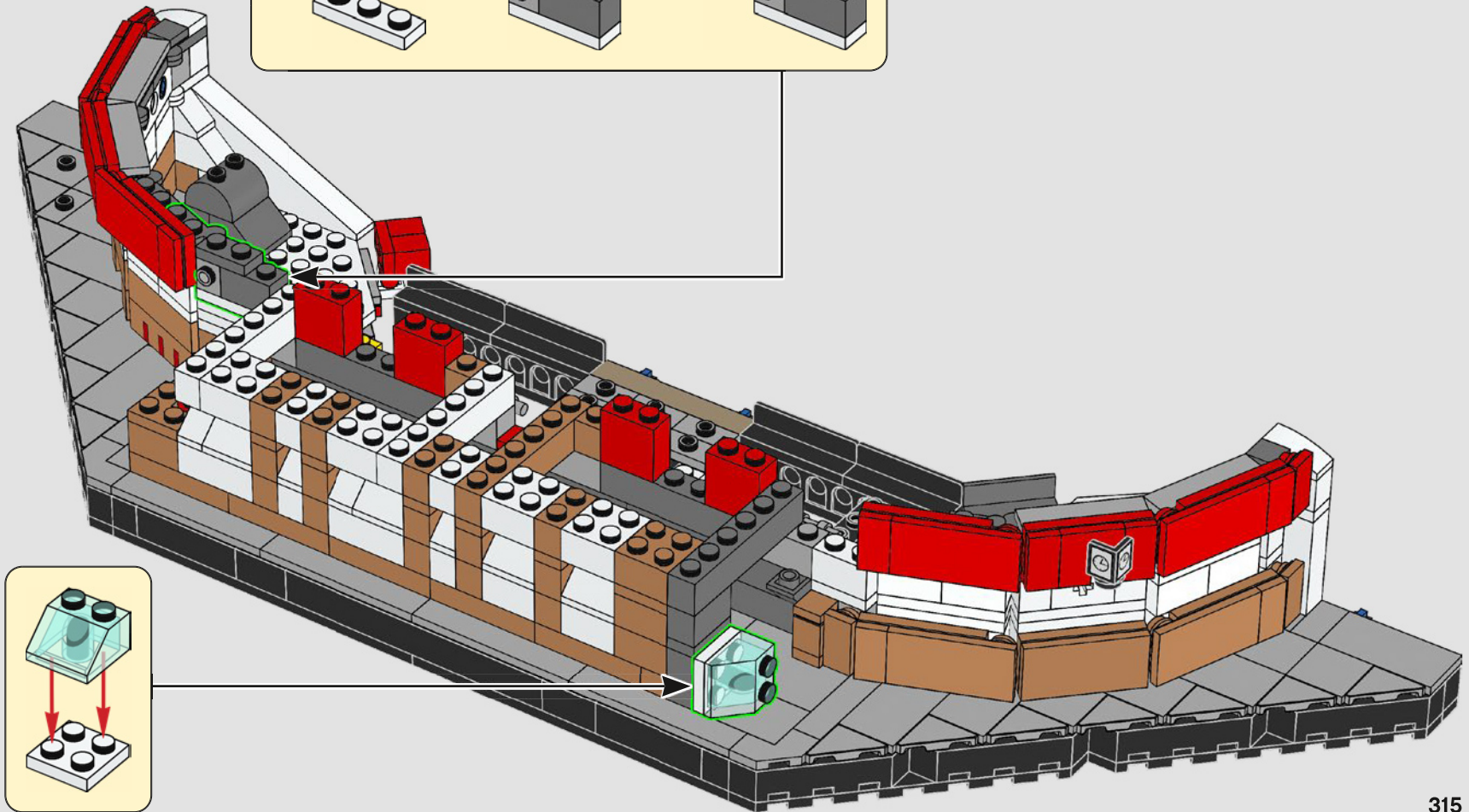
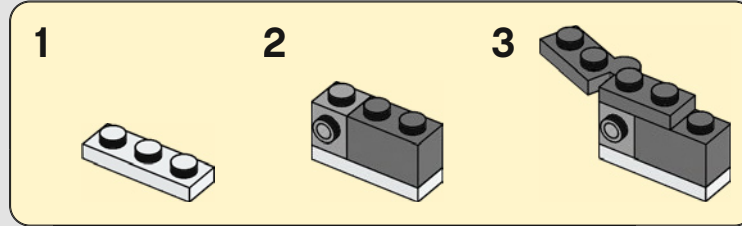


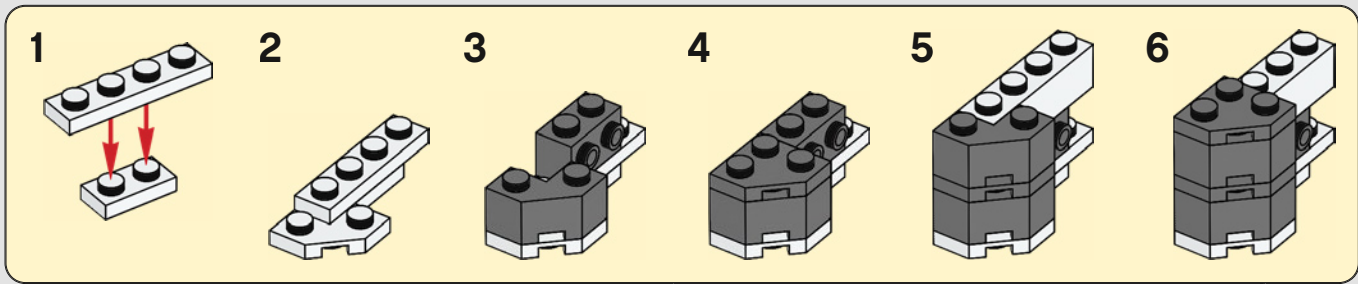
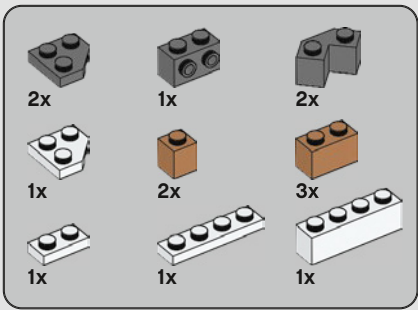
555



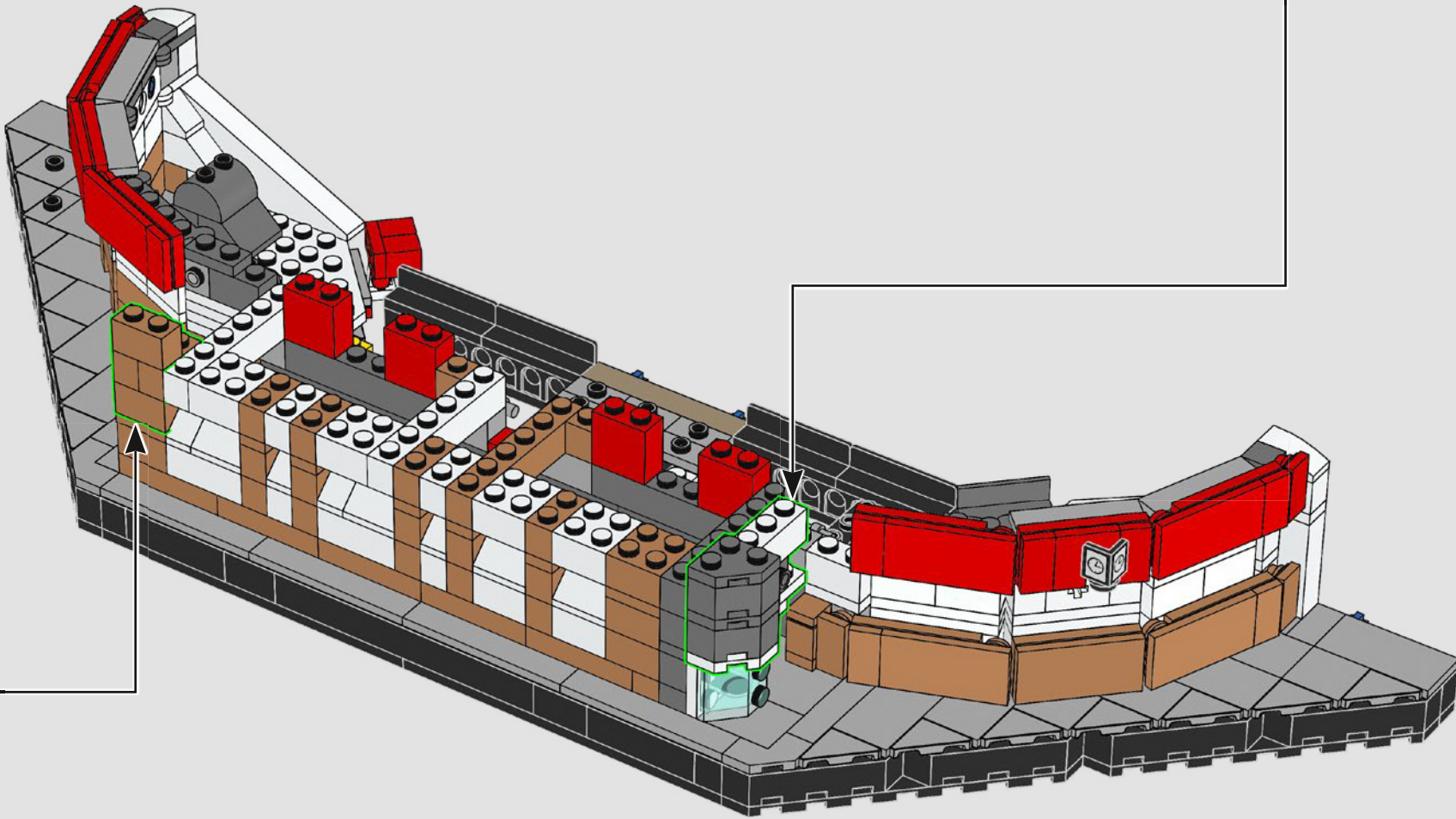
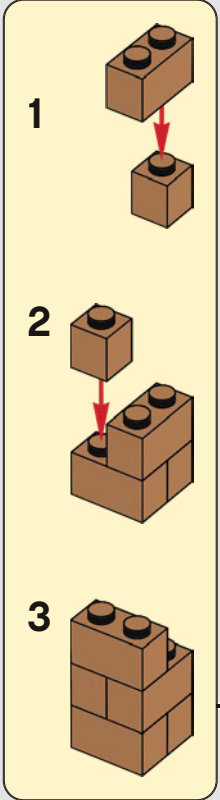


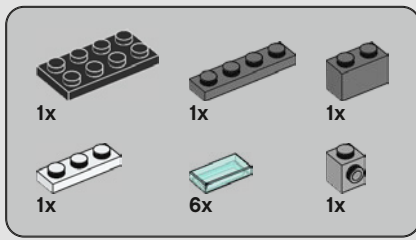
556



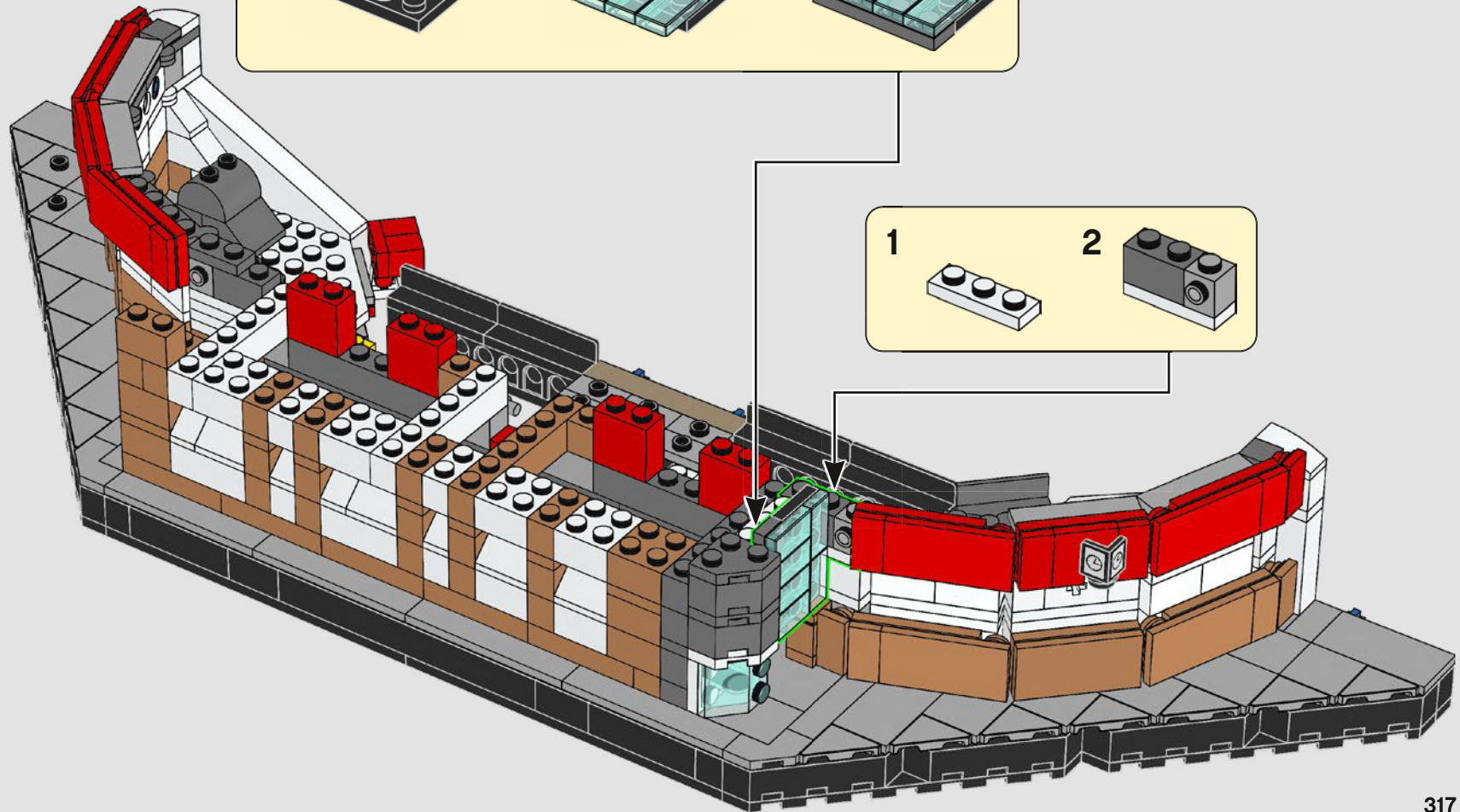
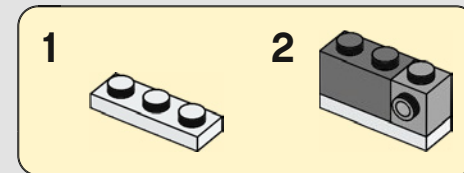
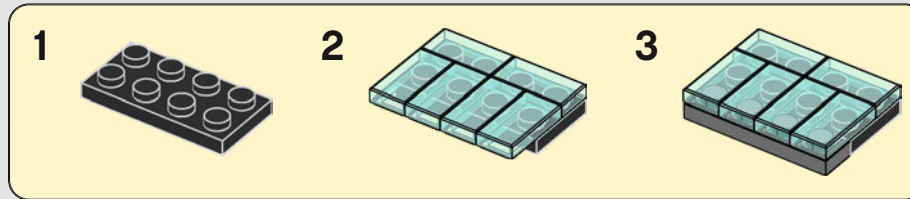


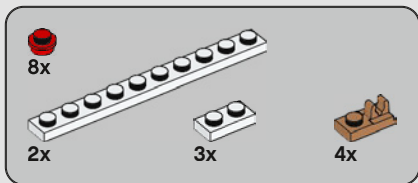
557



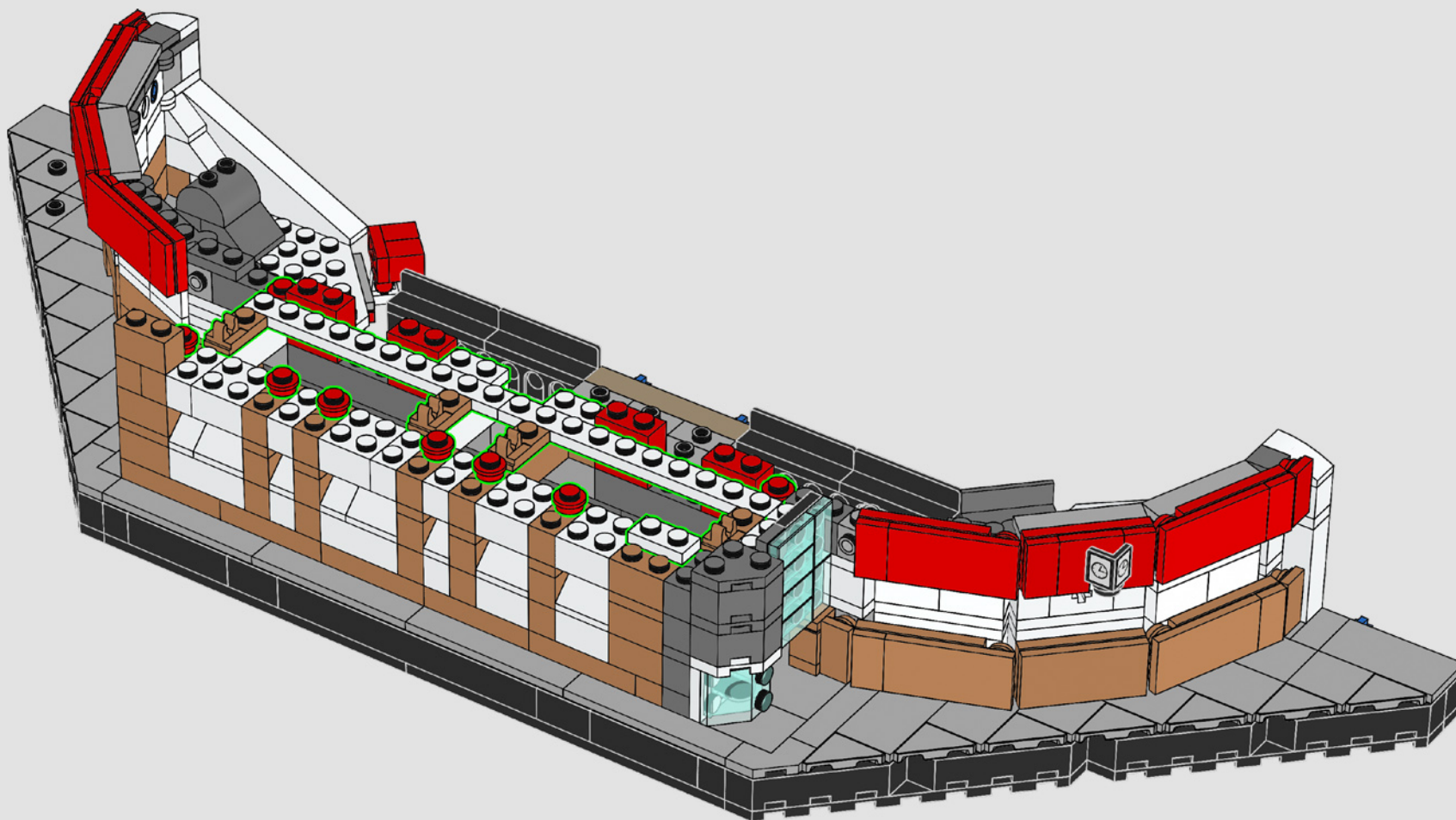


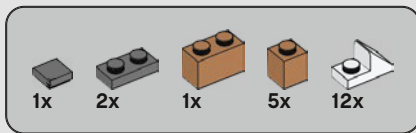
558



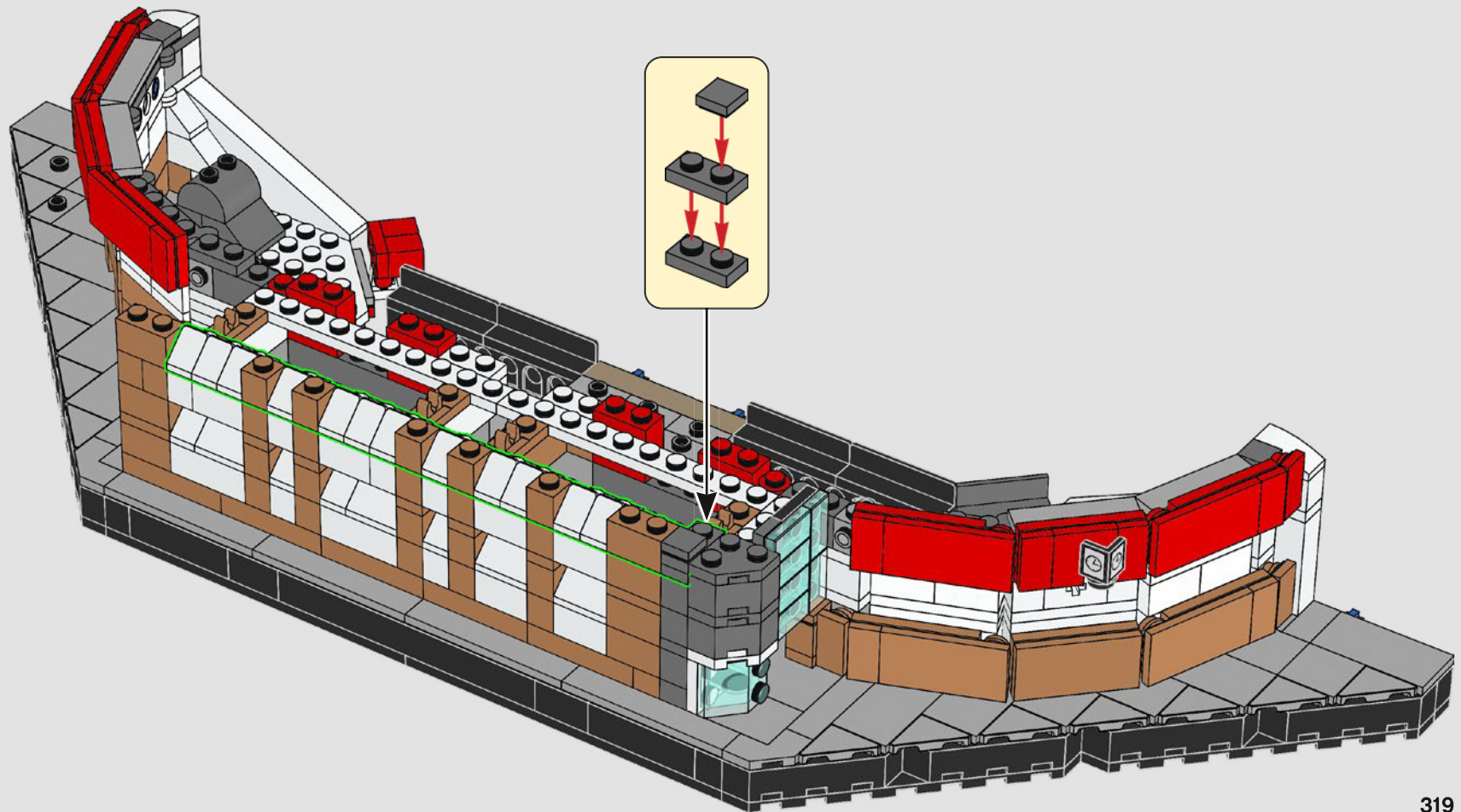


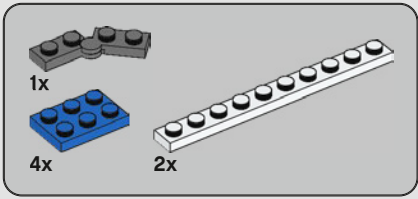
559



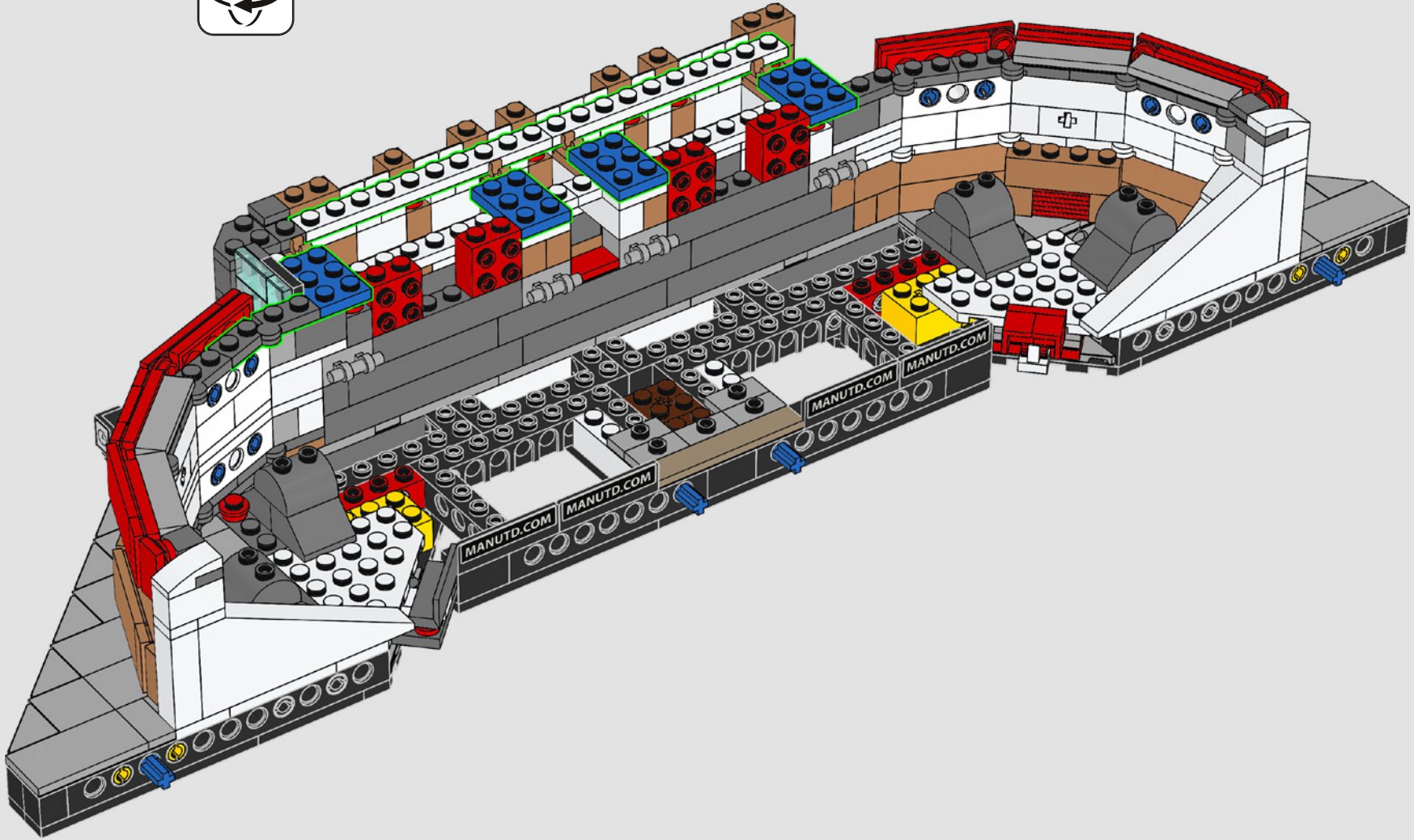


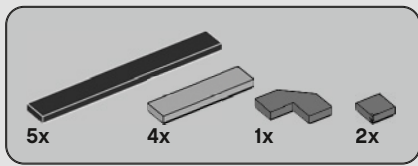
560



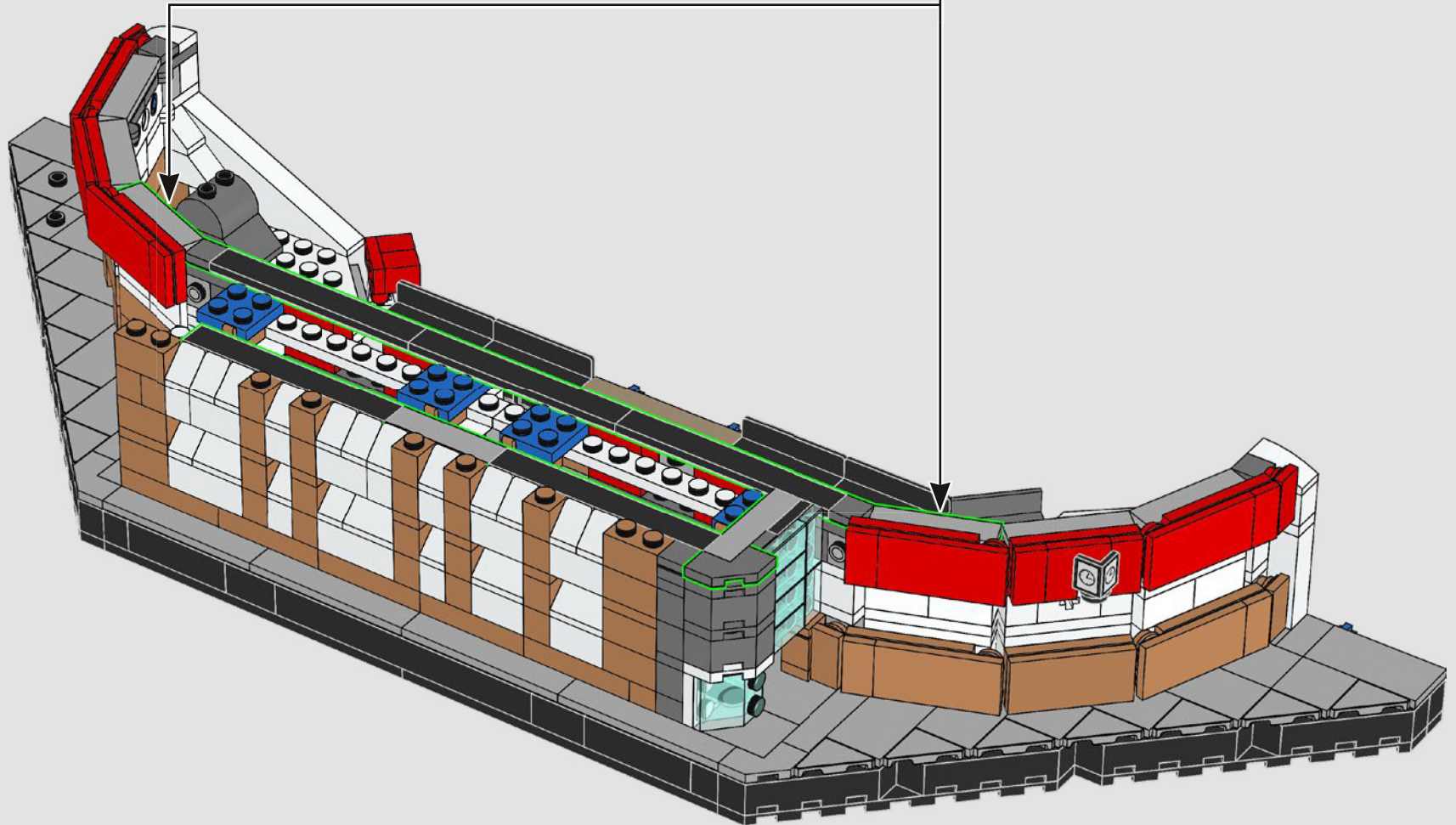
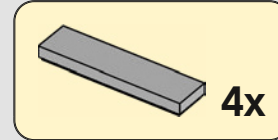


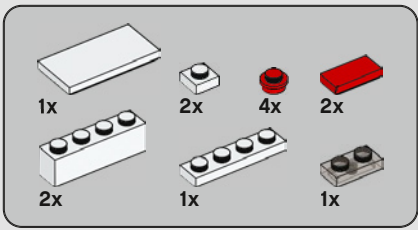
561



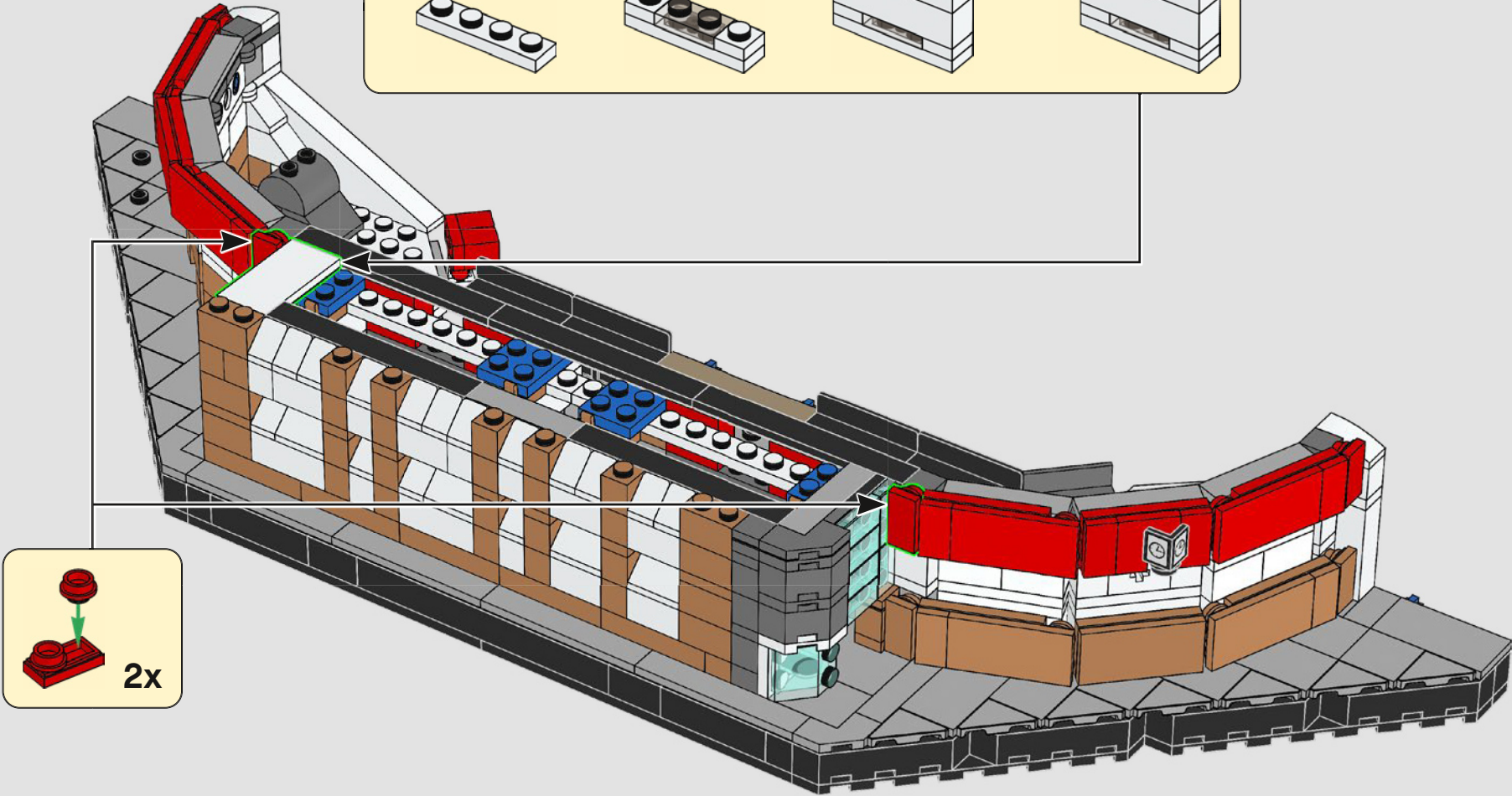
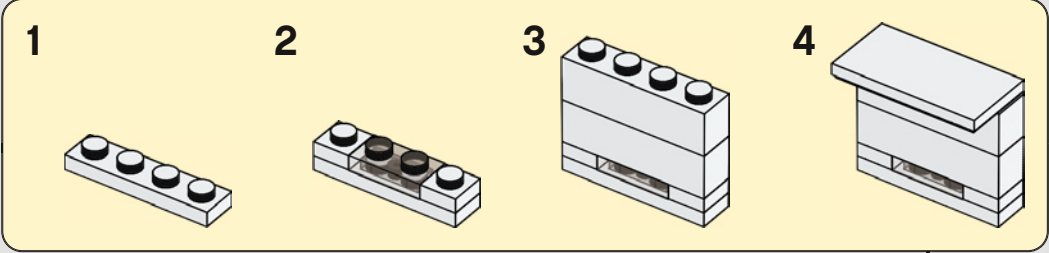


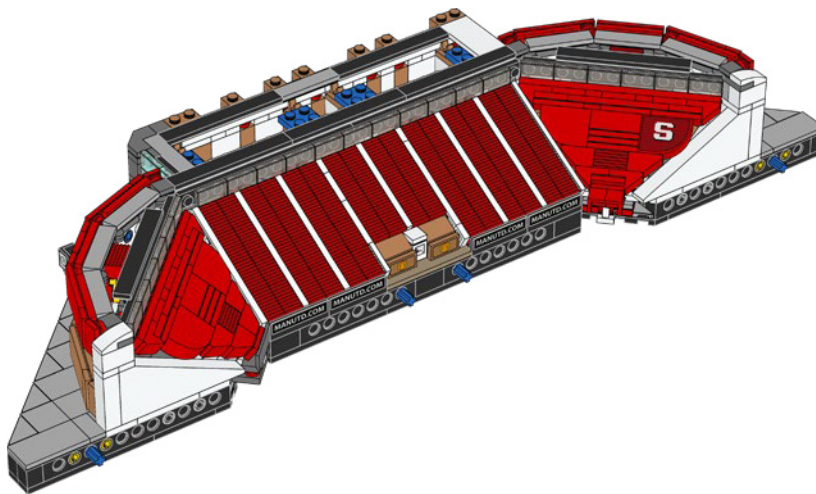
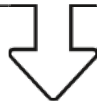
562

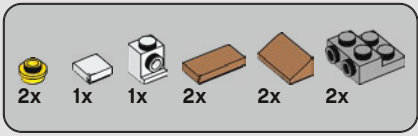




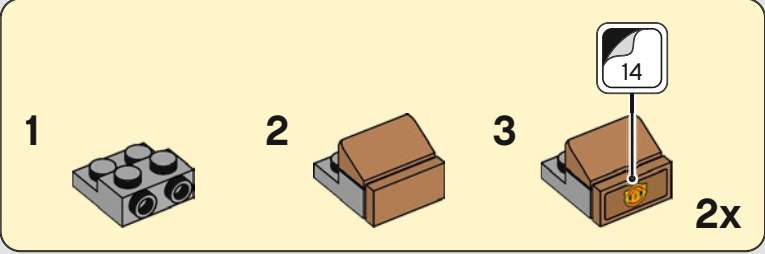
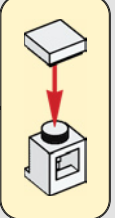
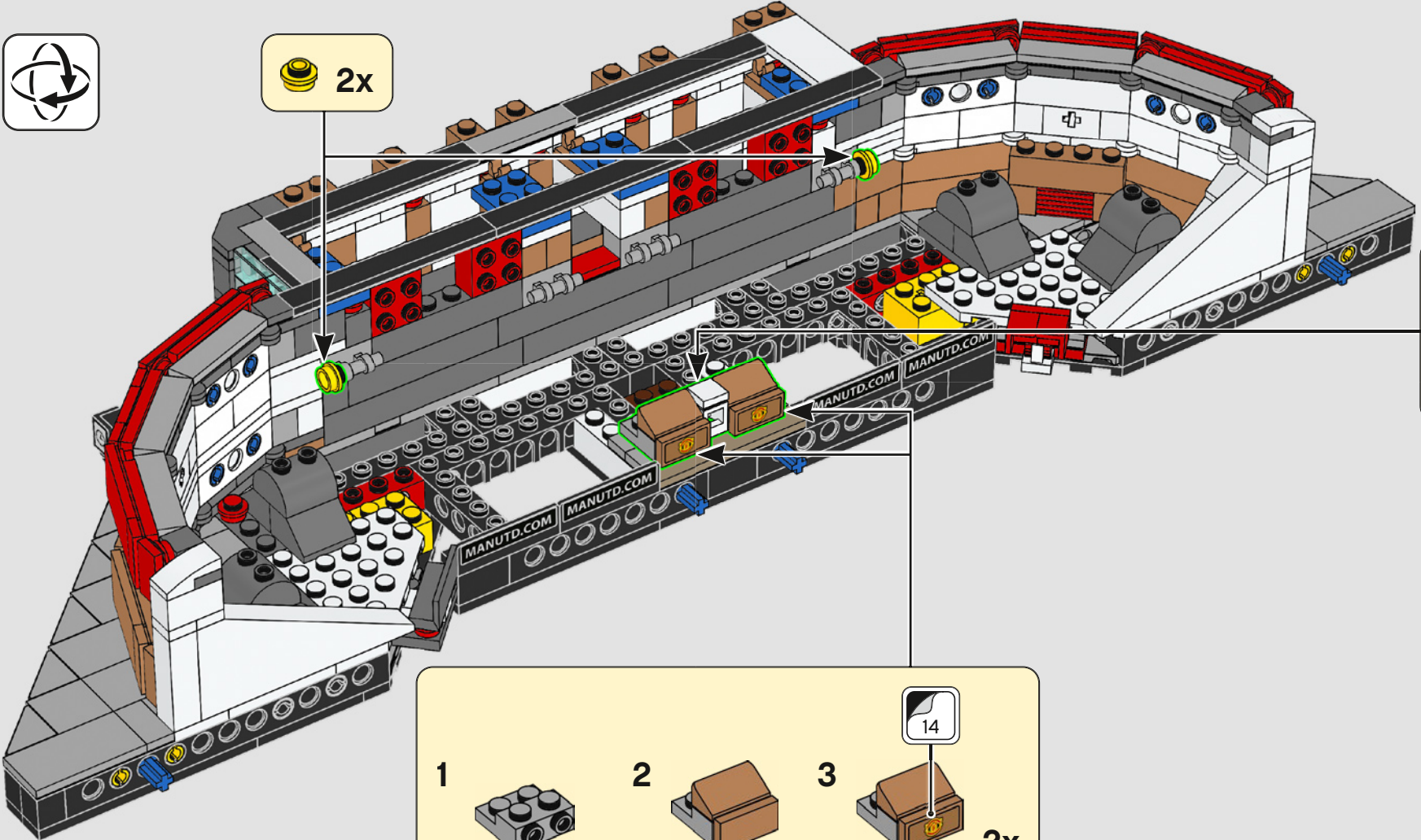
563

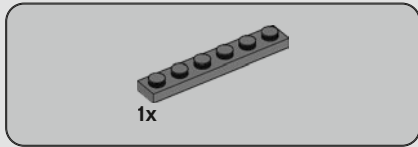
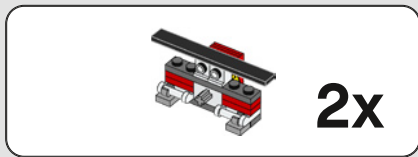




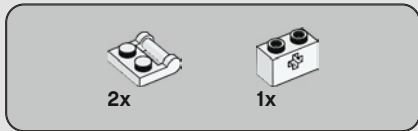
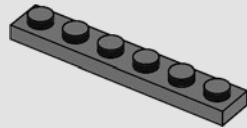


564

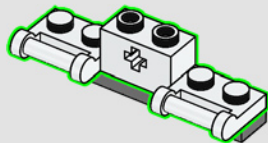




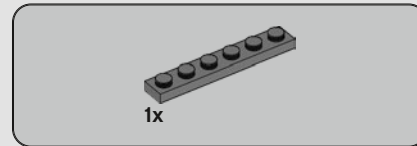
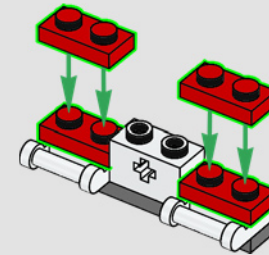
565



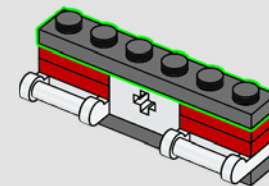
566

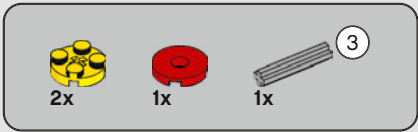


567

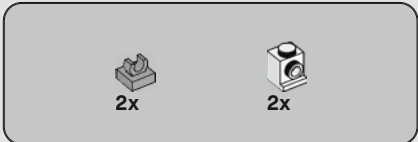
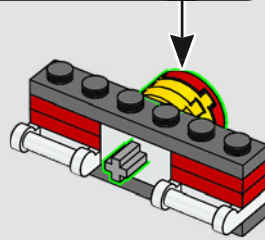
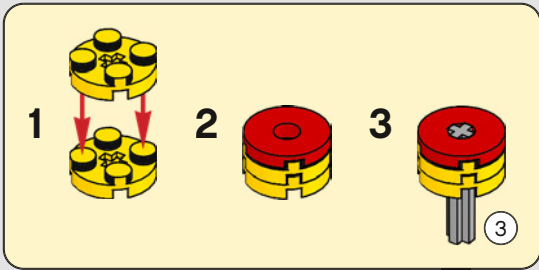


568

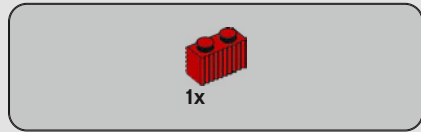
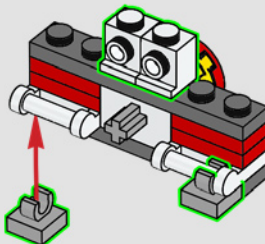




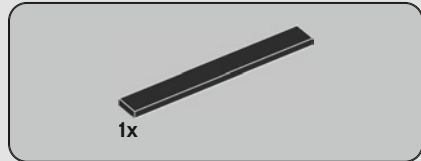
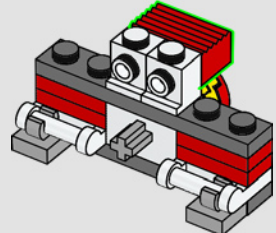
569



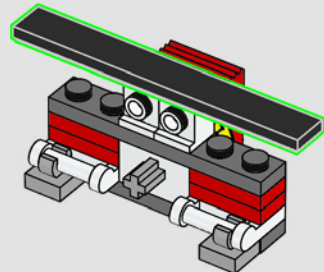
570



571

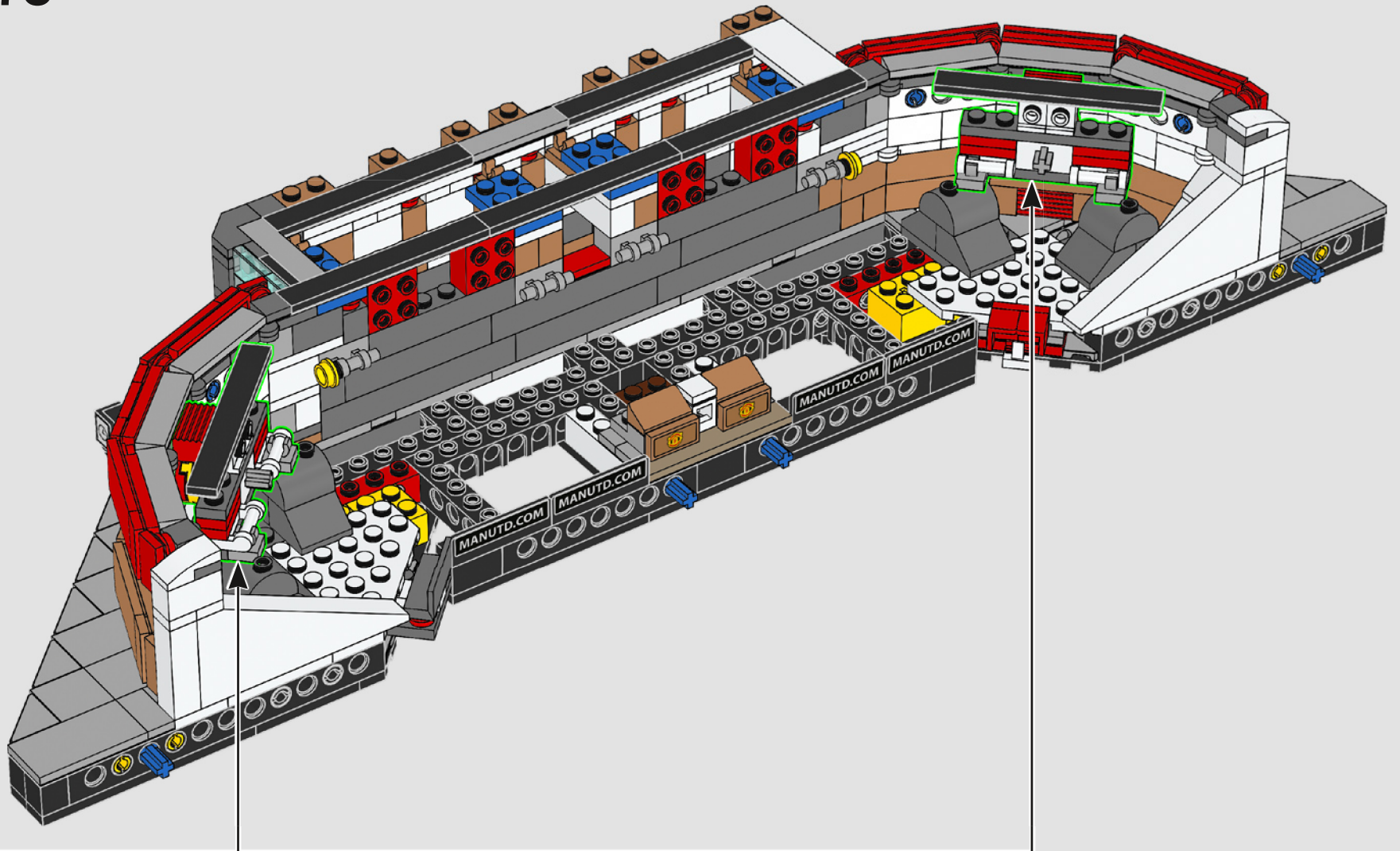


572

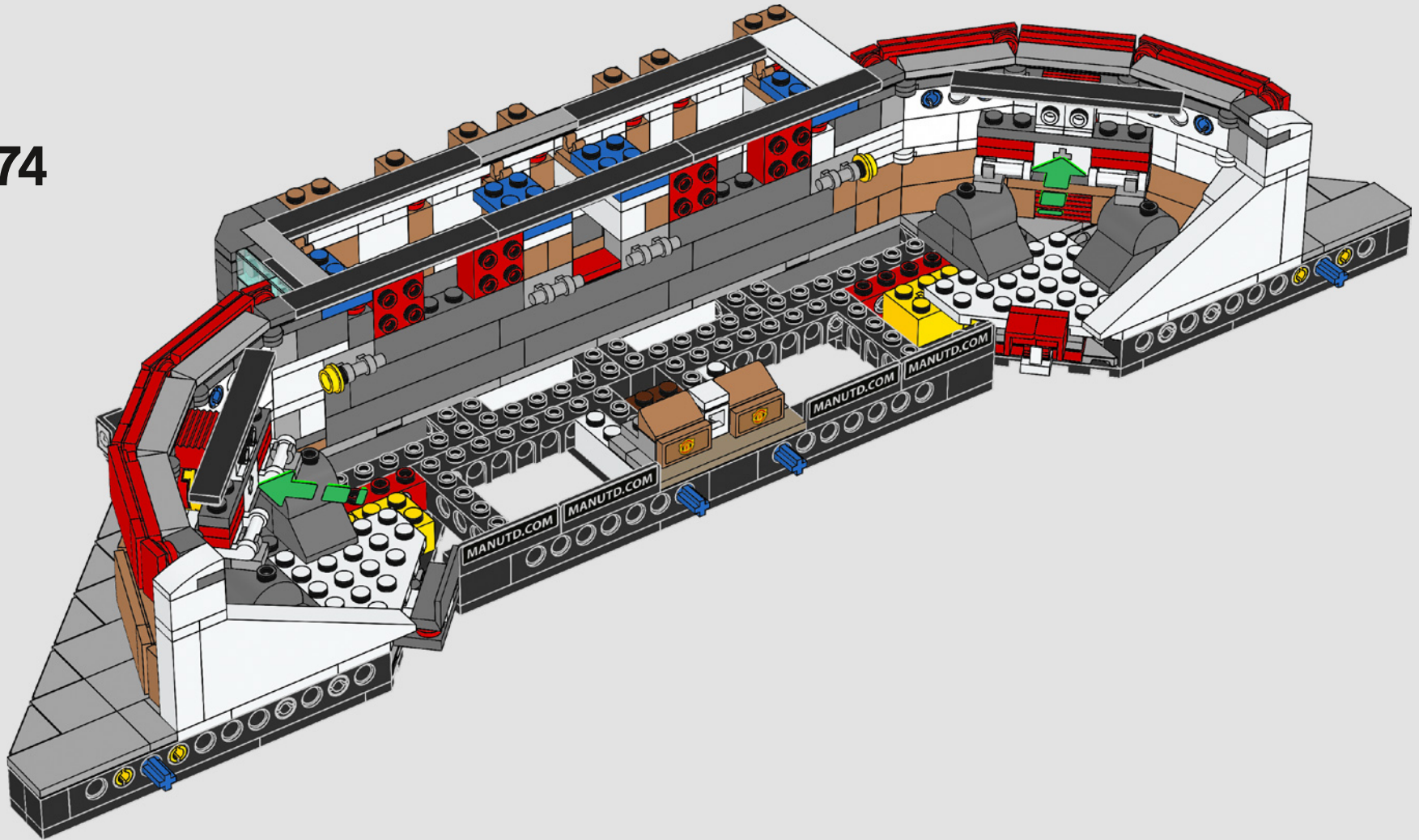


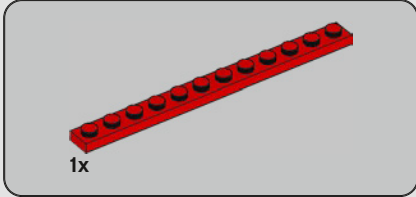
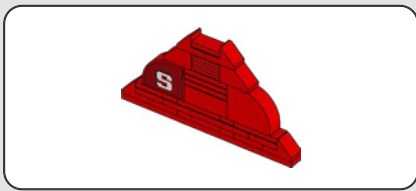
2x

573

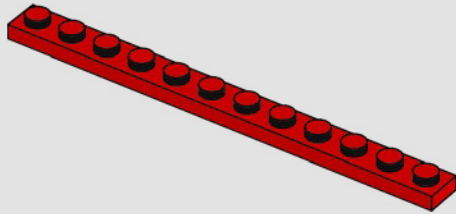


574

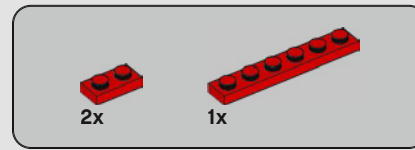
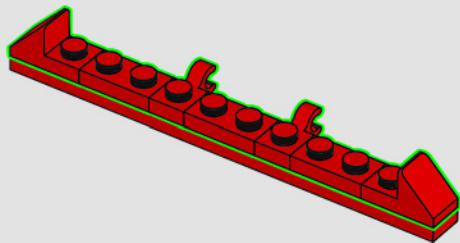




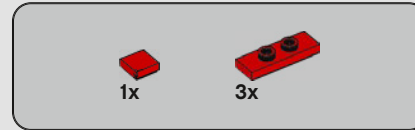
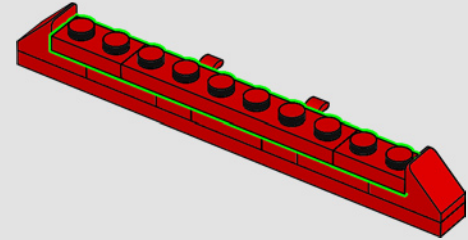
575



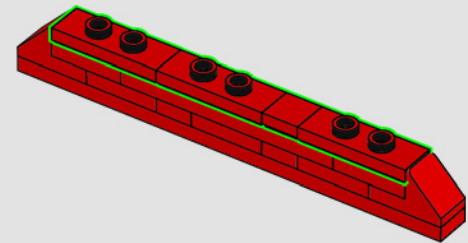
576

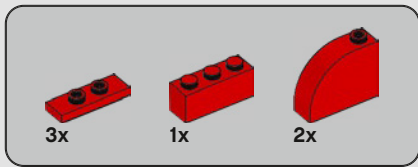


577

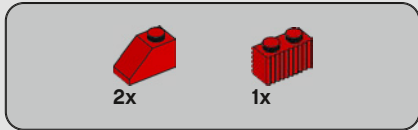
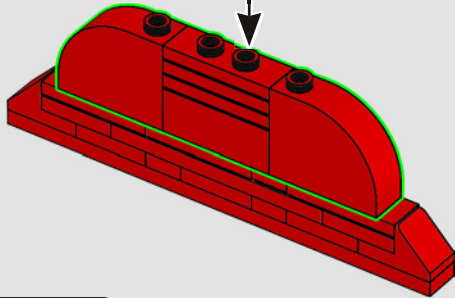
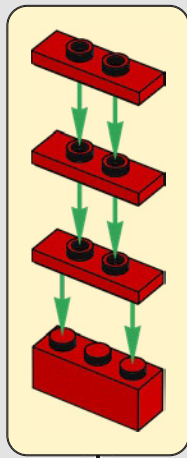


578

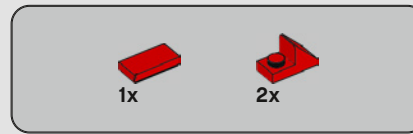
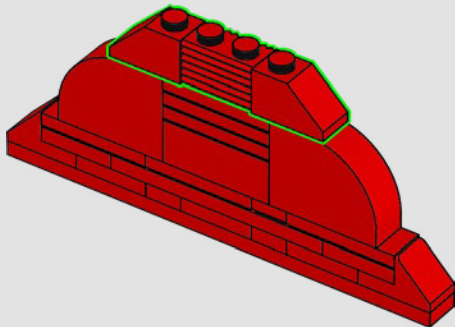




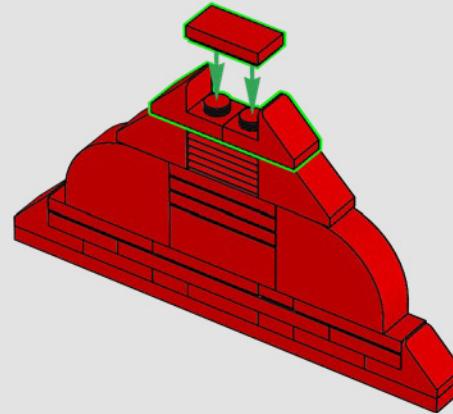
579



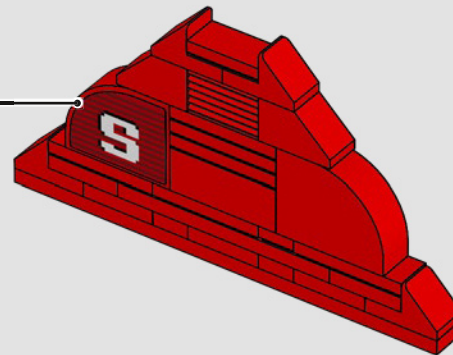
580



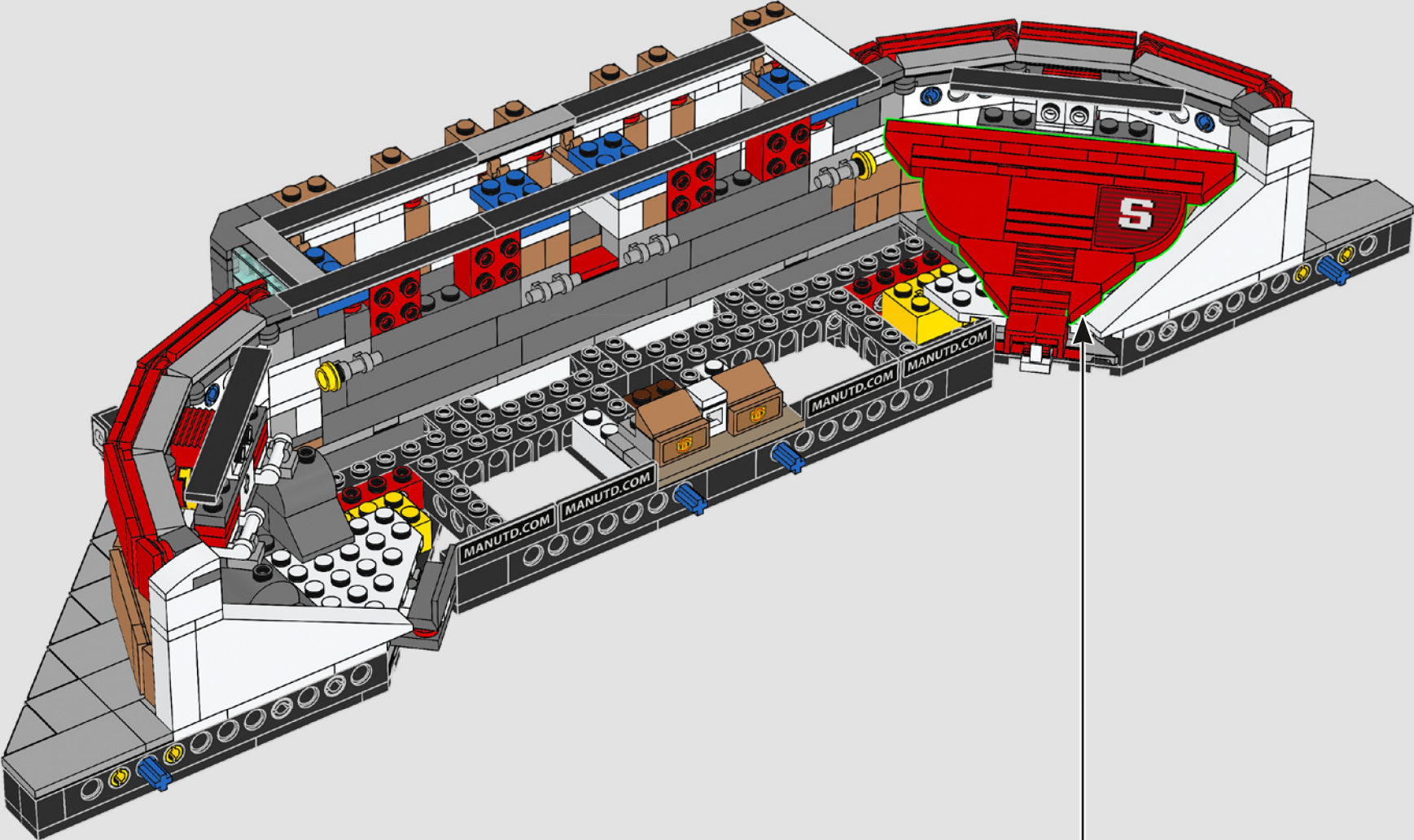
581

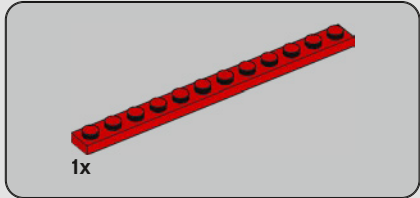
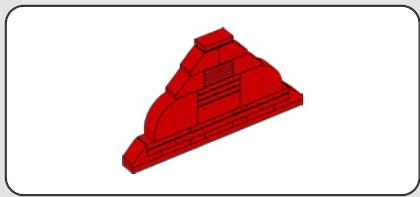


582

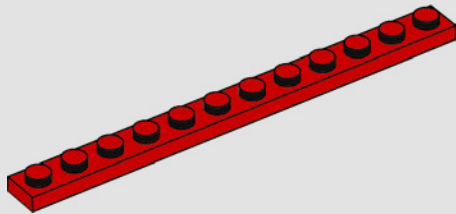


583

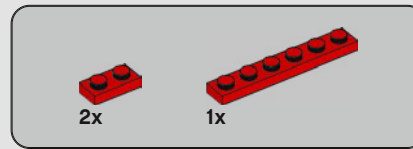
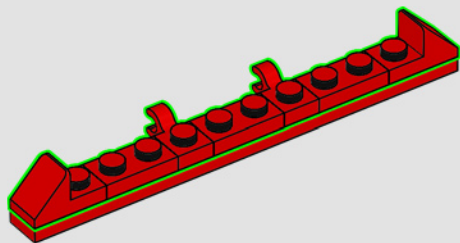




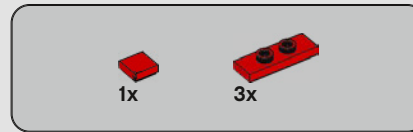
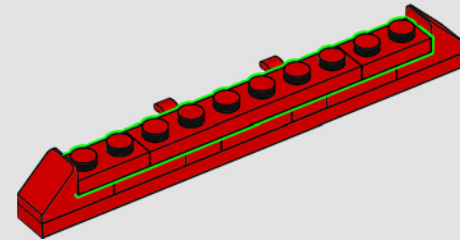
584



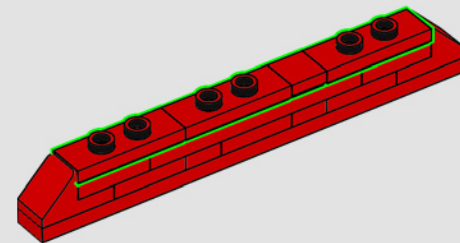
585

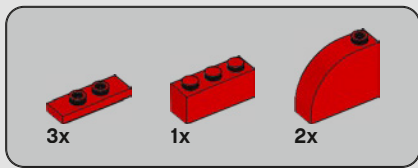


586

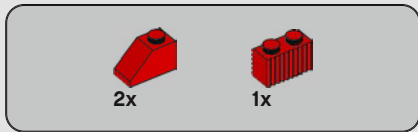
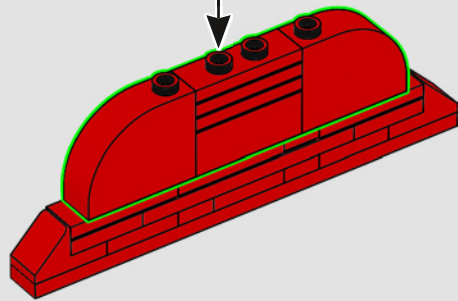
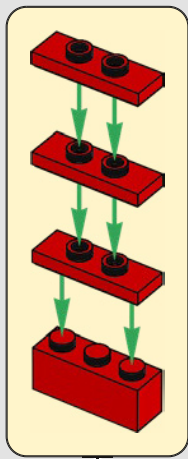


587

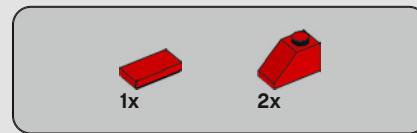
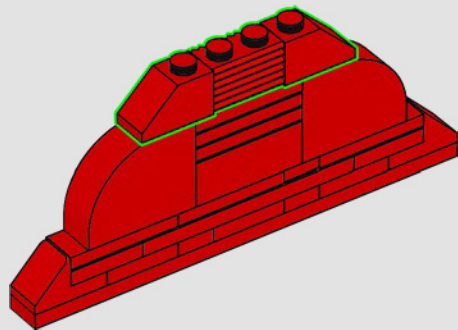




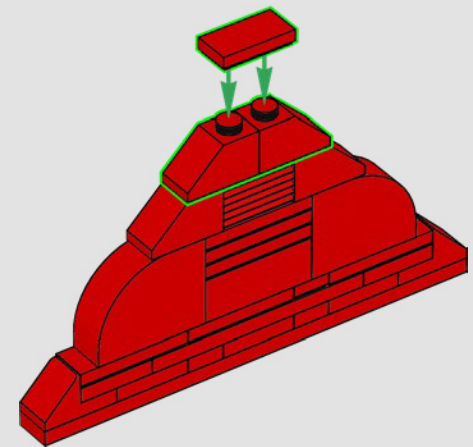
588



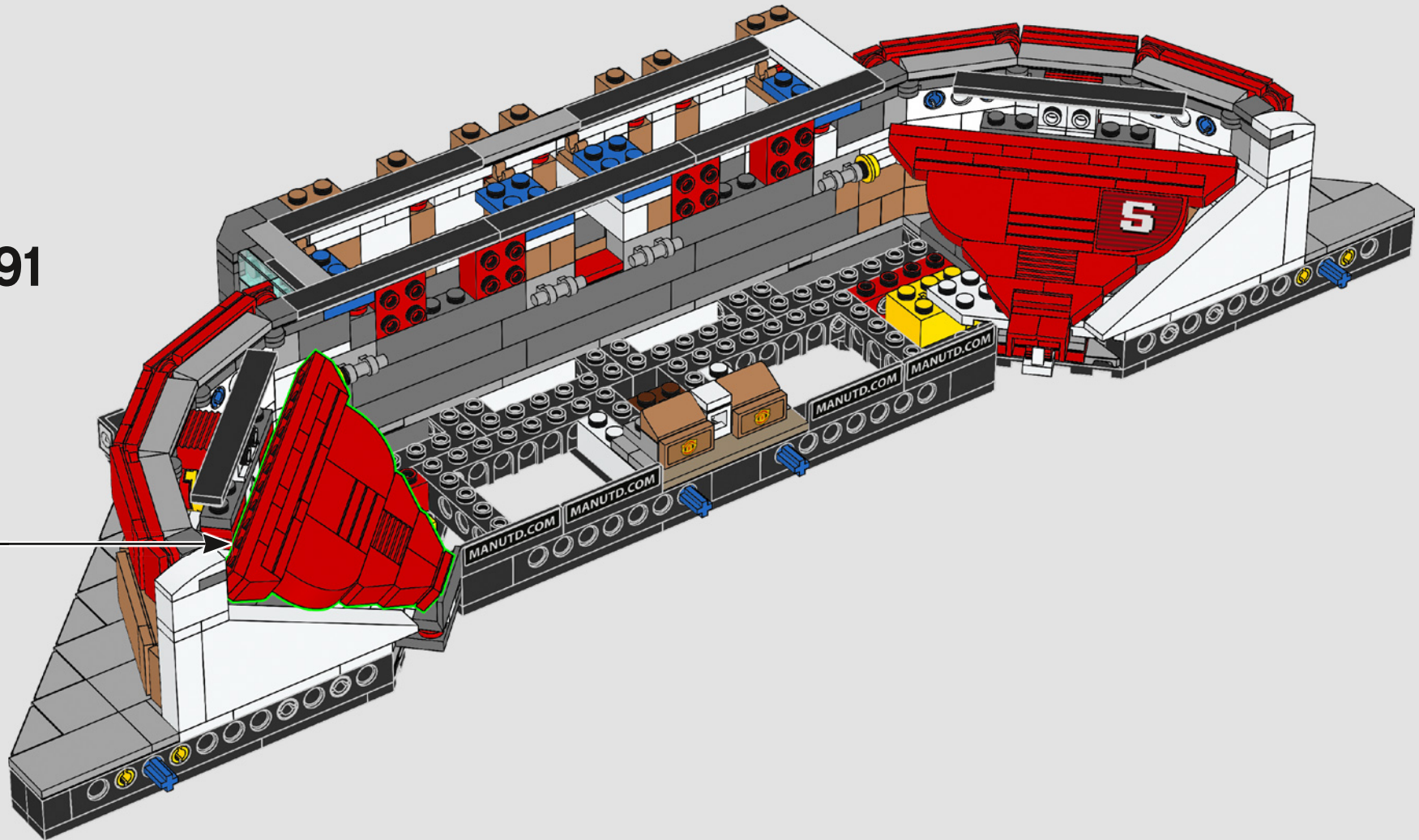
589

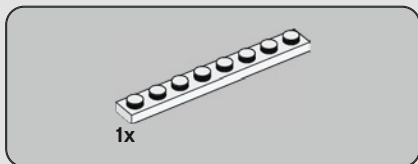
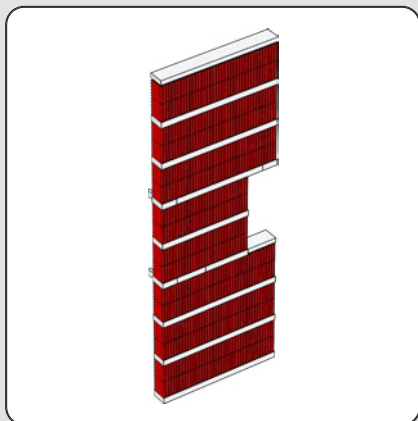


590

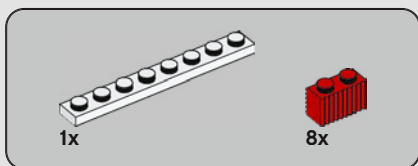
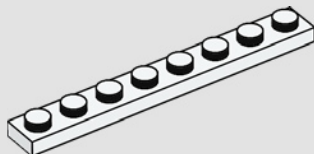


591

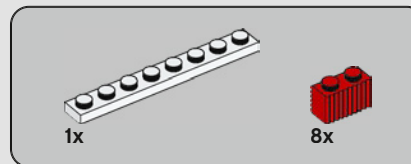
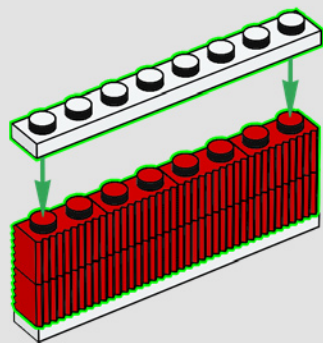




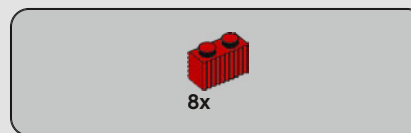
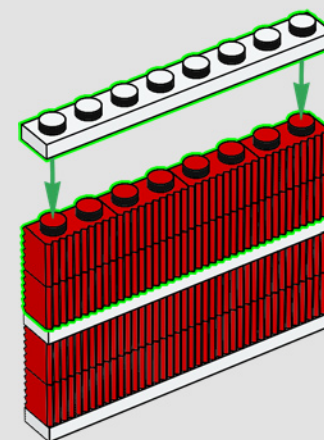
592



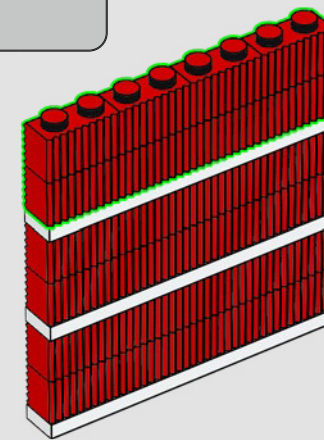
593

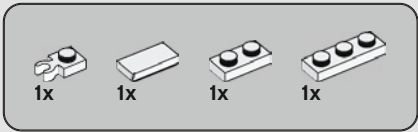


594

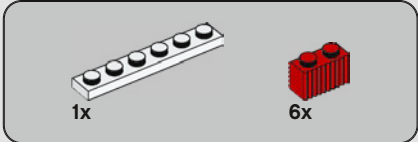
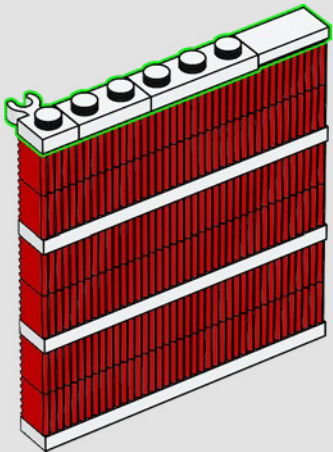


595

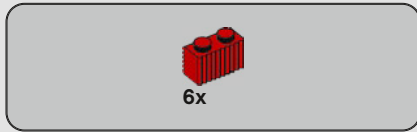
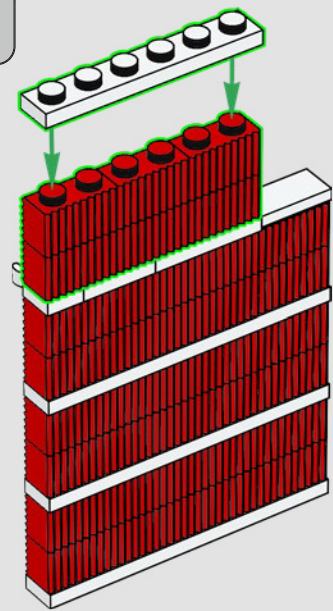




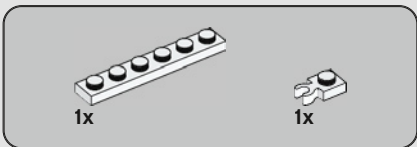
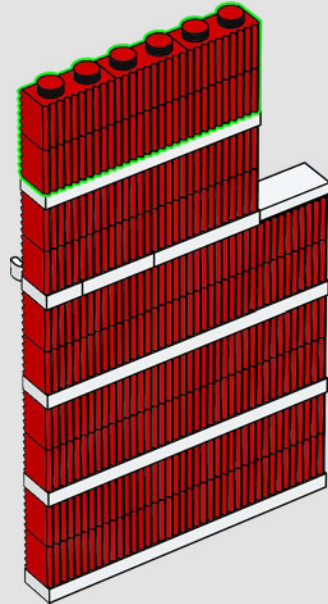
596



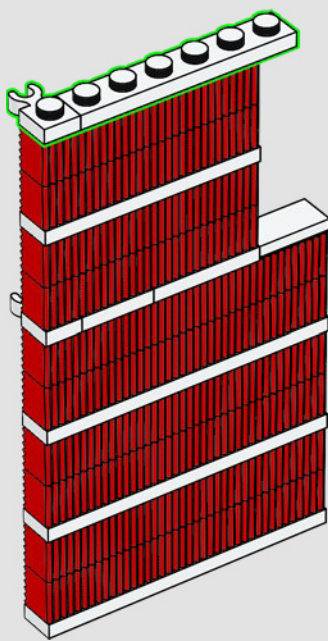
597

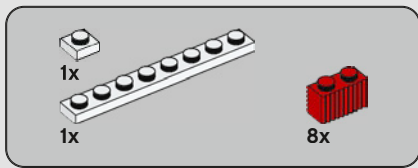


598

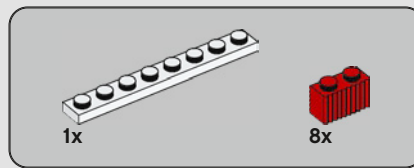
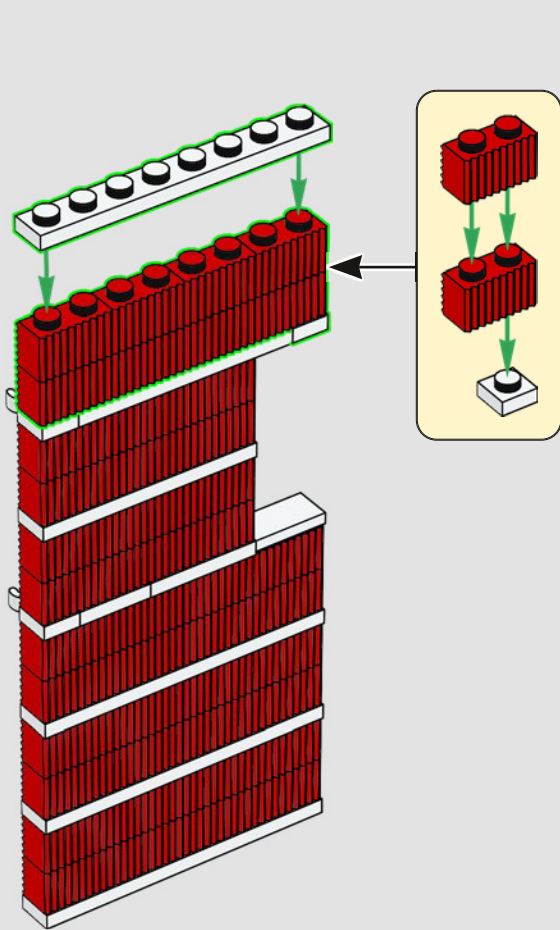


599

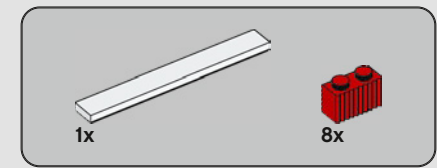
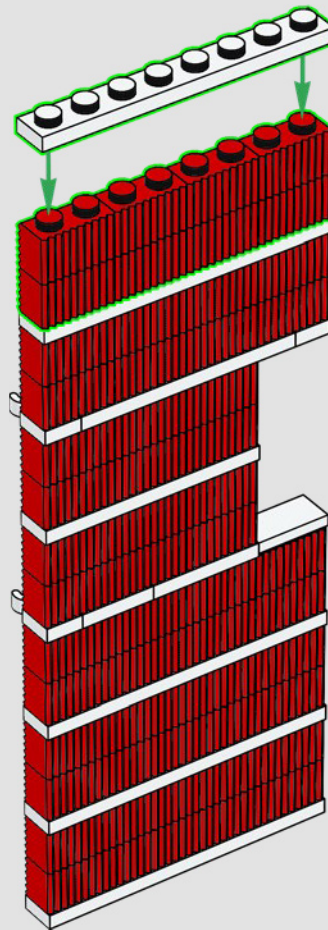




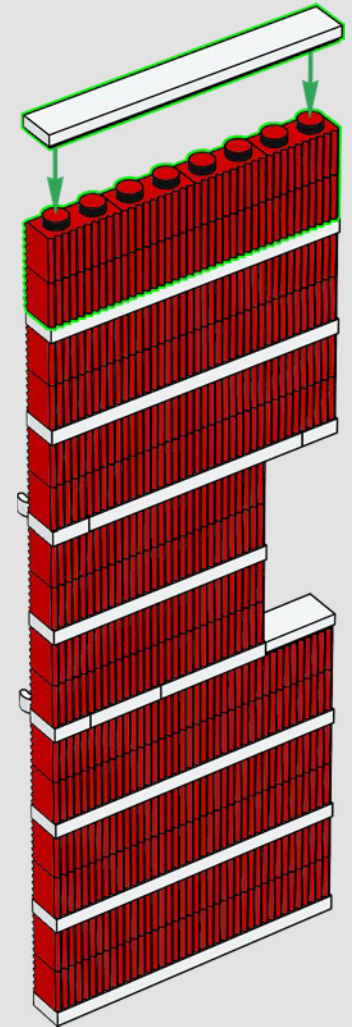
600



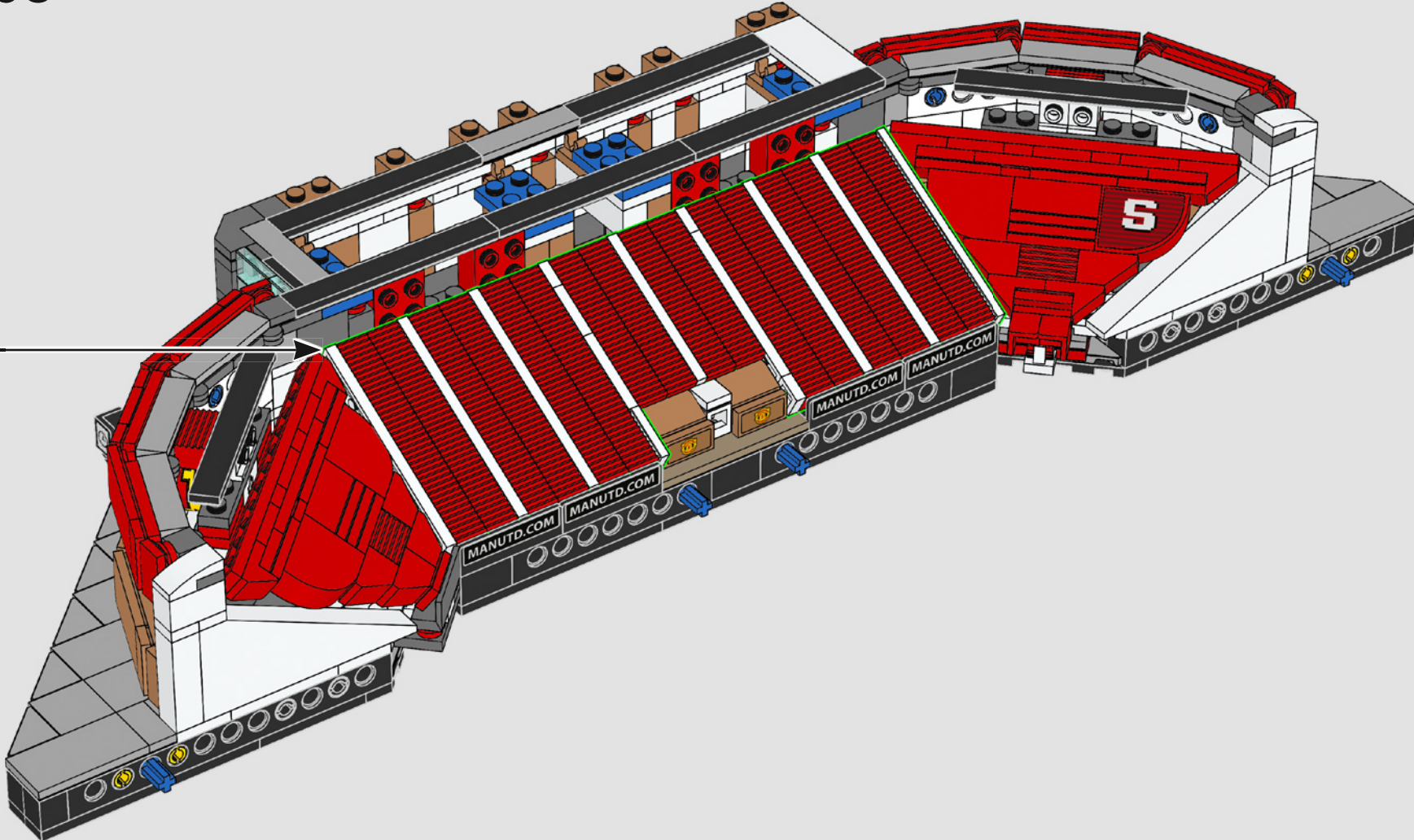
601

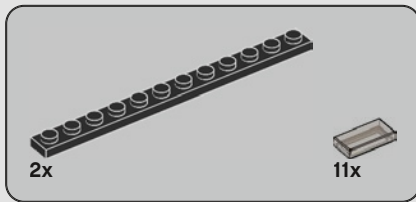


602

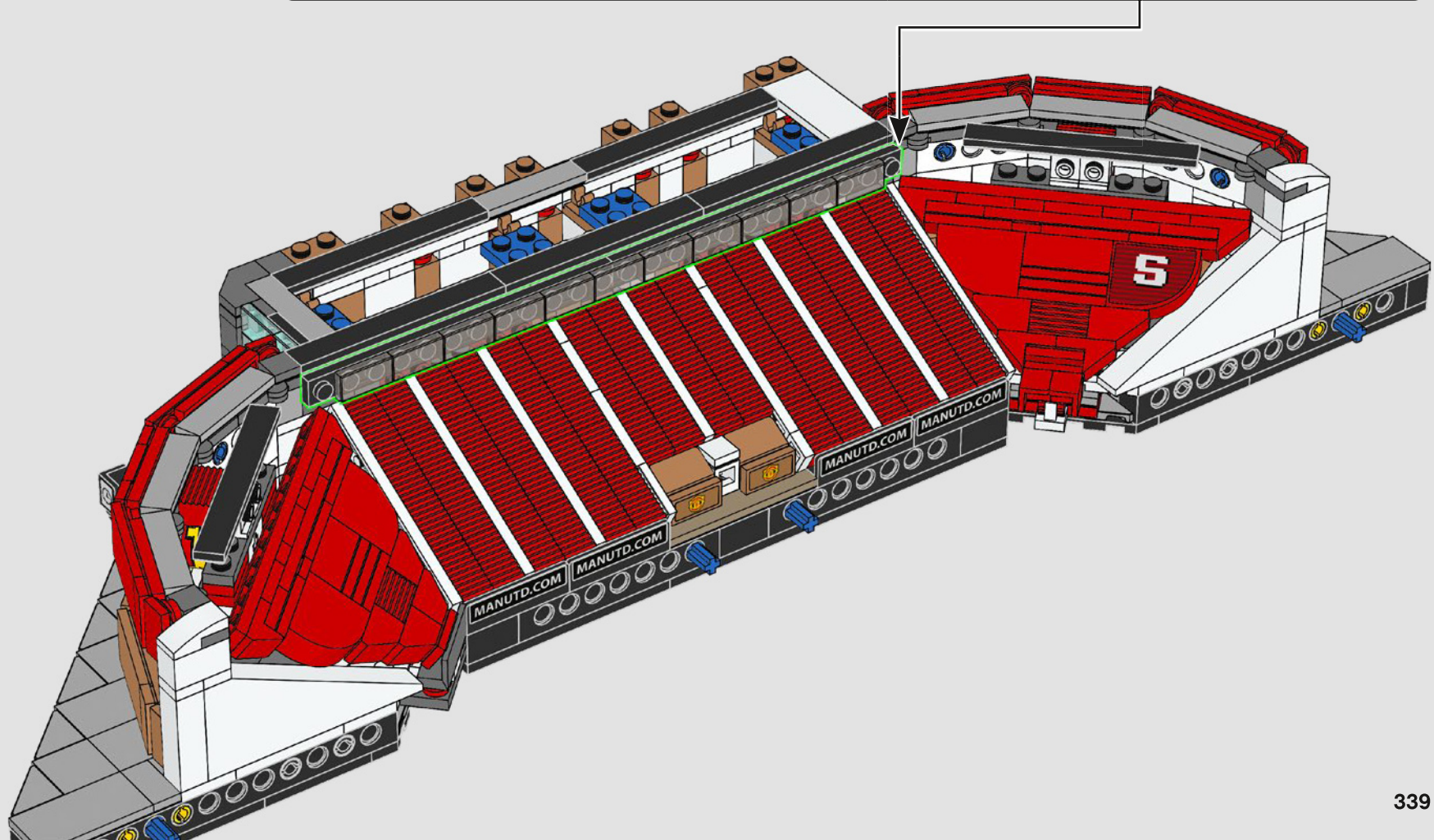
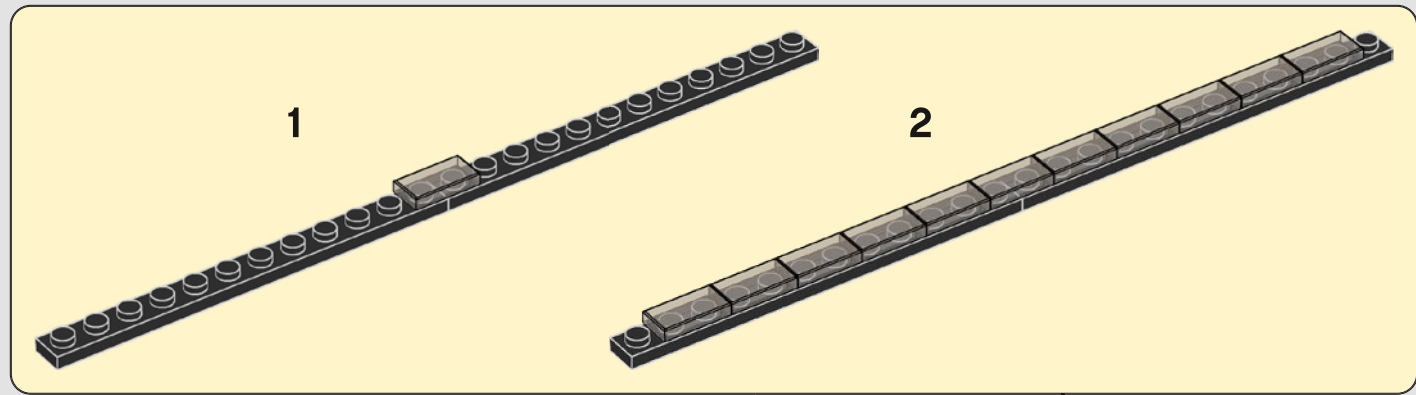


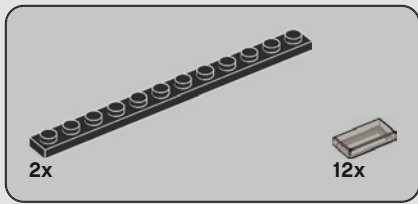
603



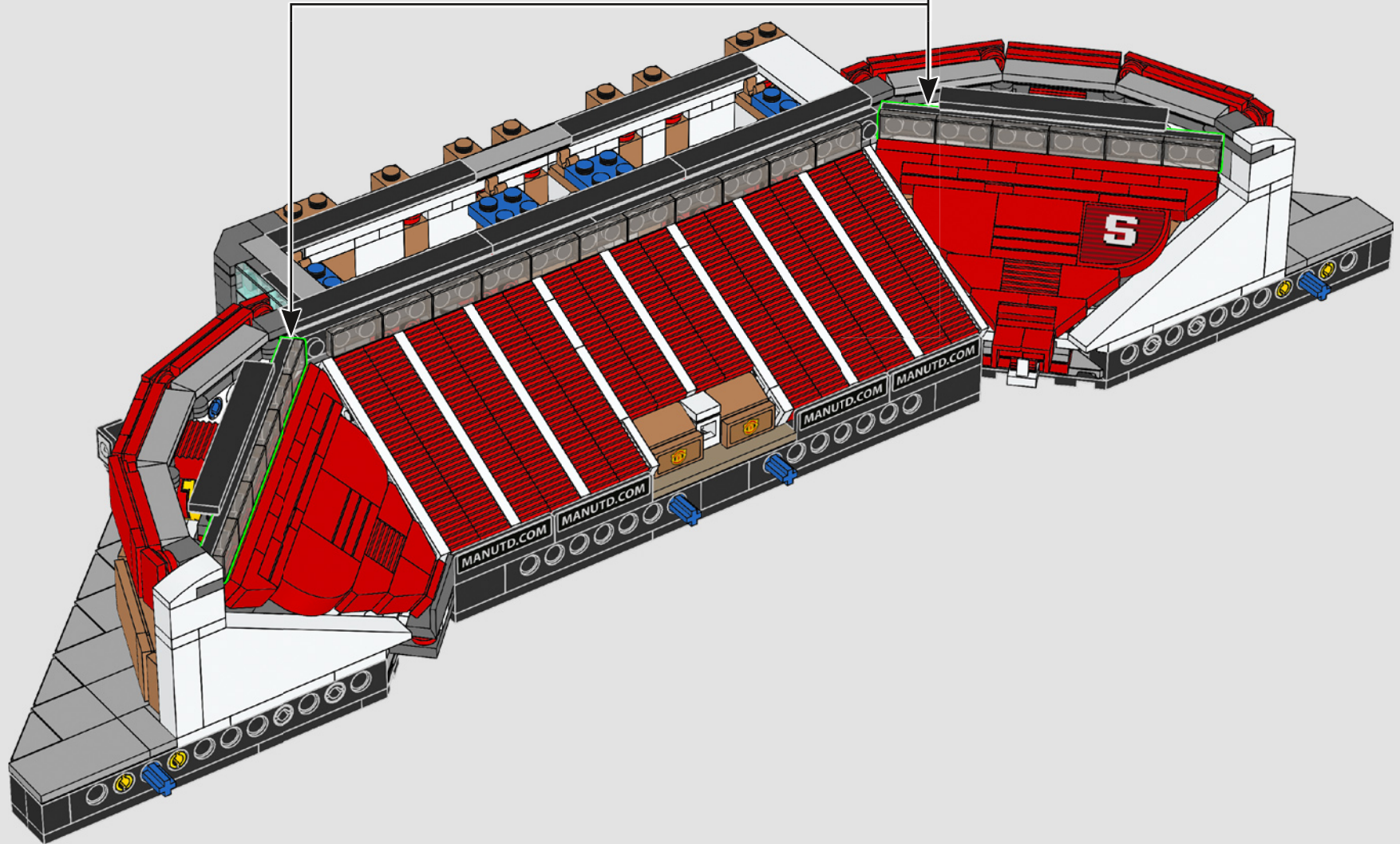
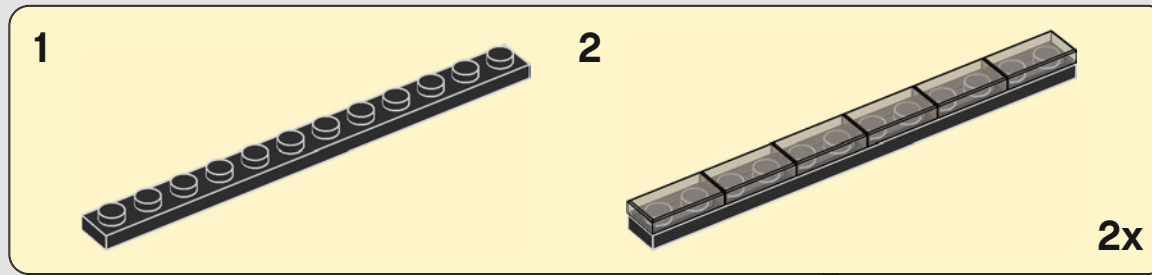


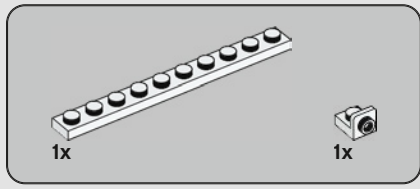
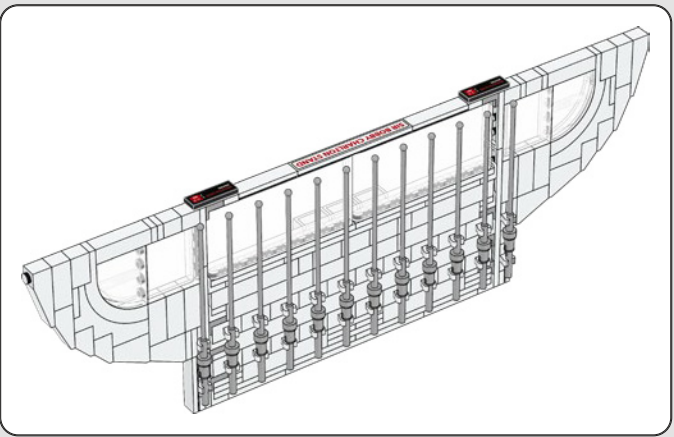
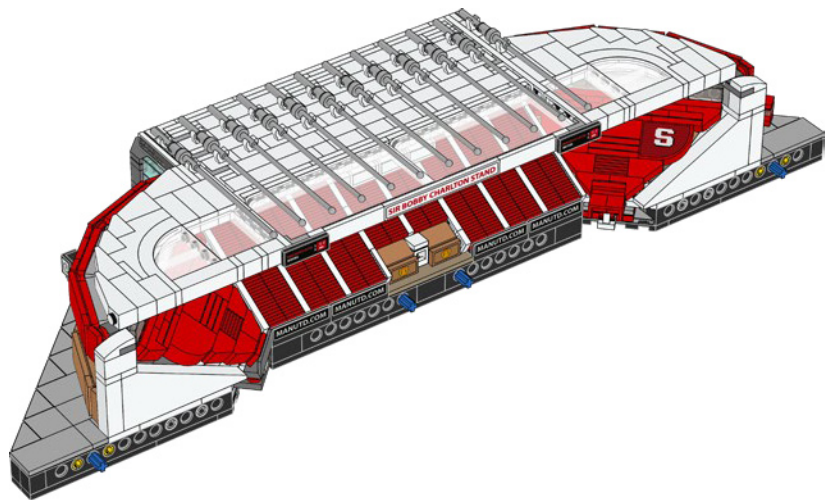
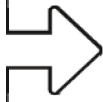
604



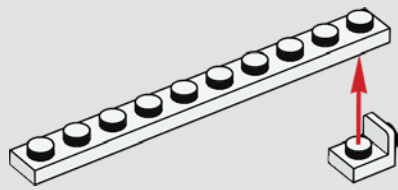


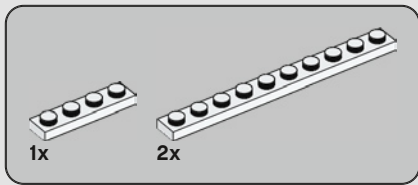
605



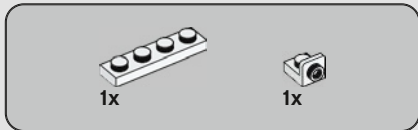
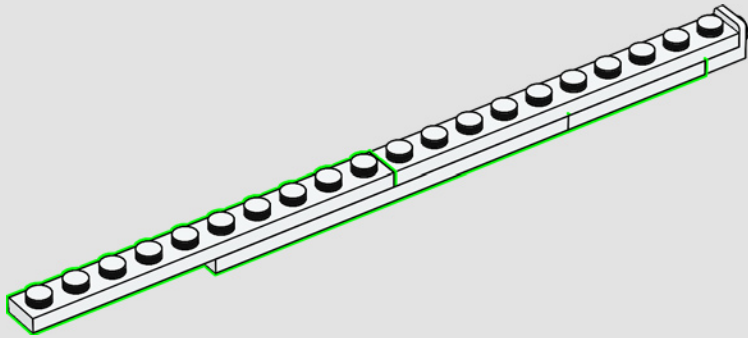


606

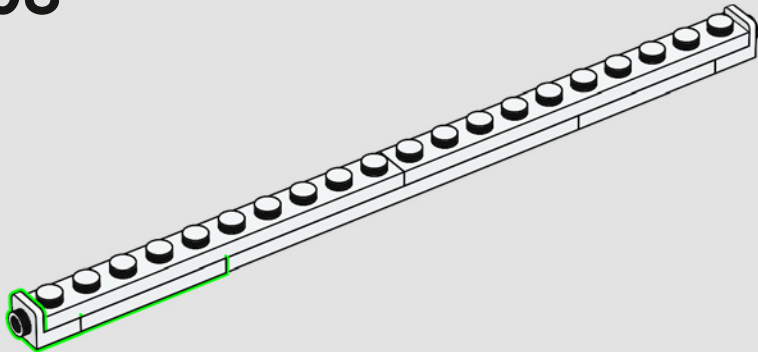




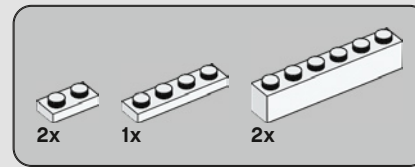
607



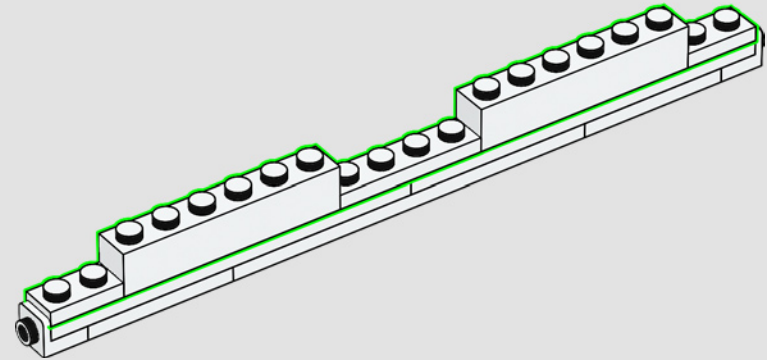
608



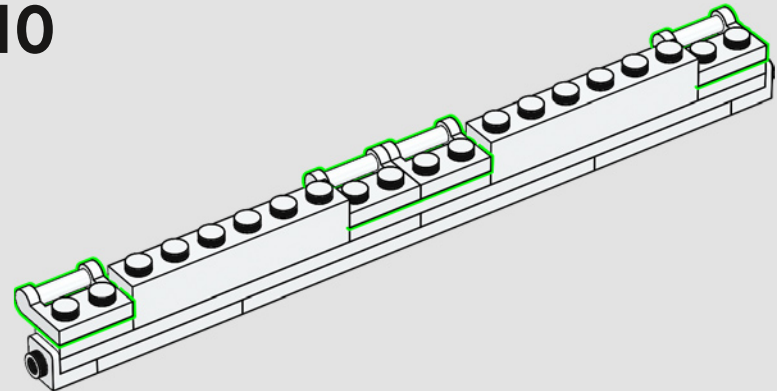
342

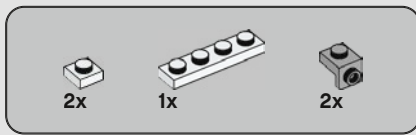


609

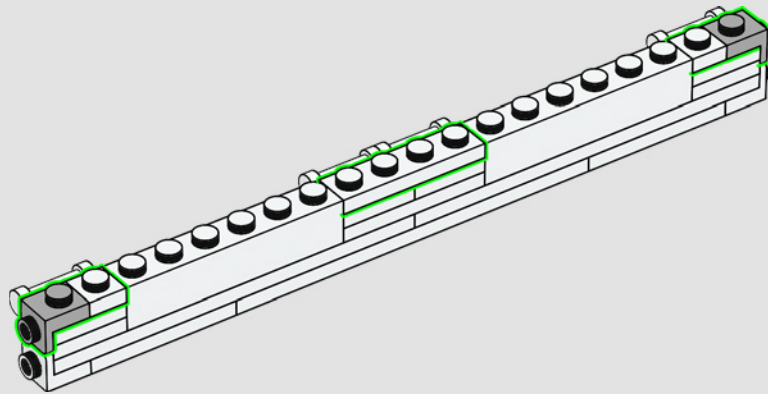


610

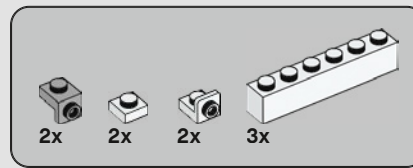
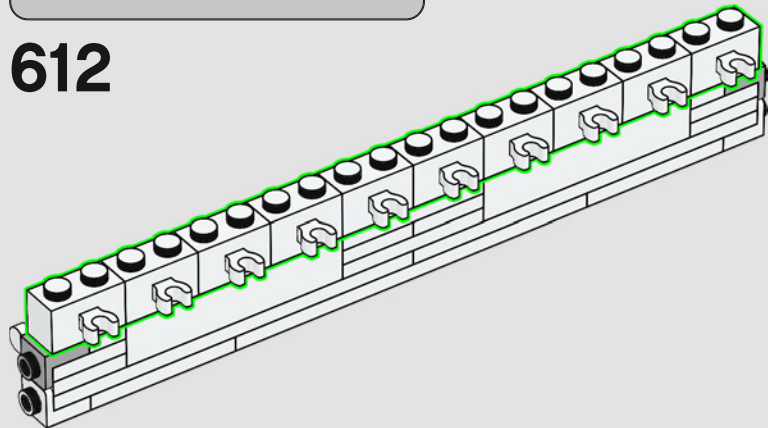




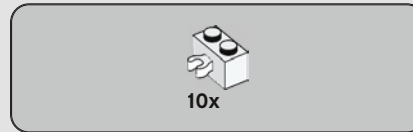
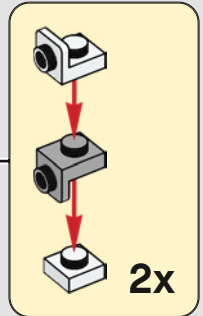
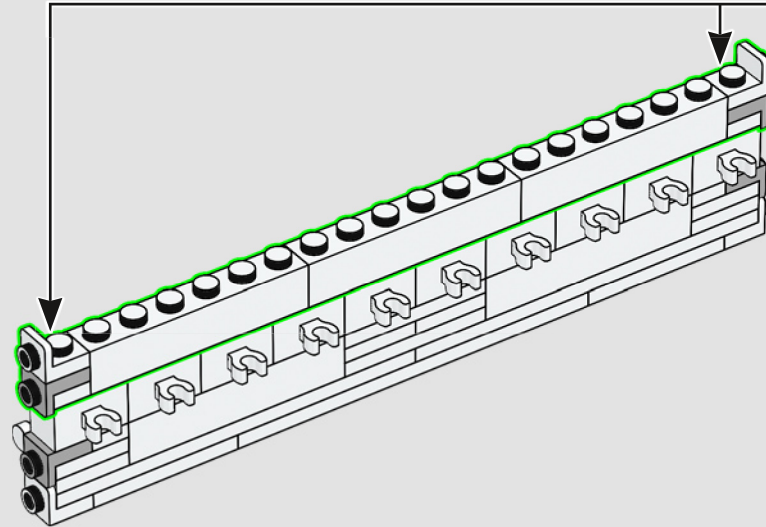
611



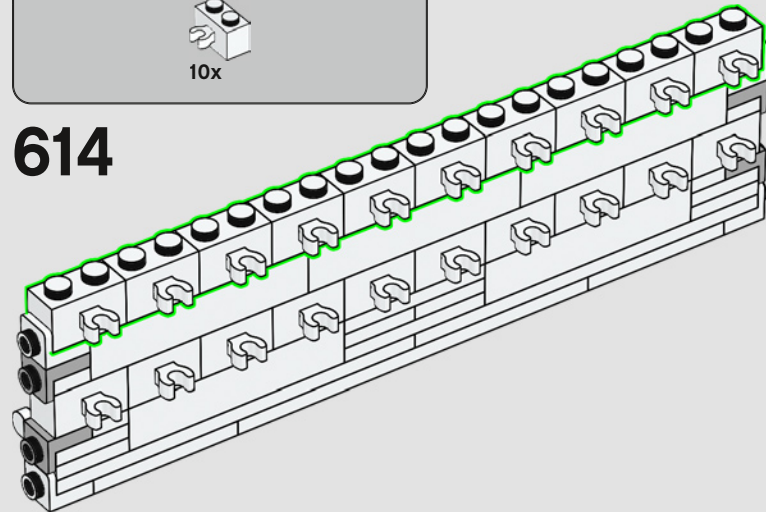
612

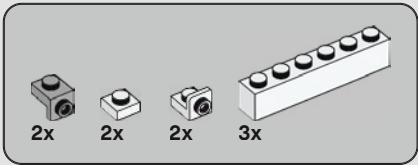


613

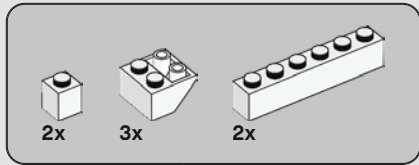
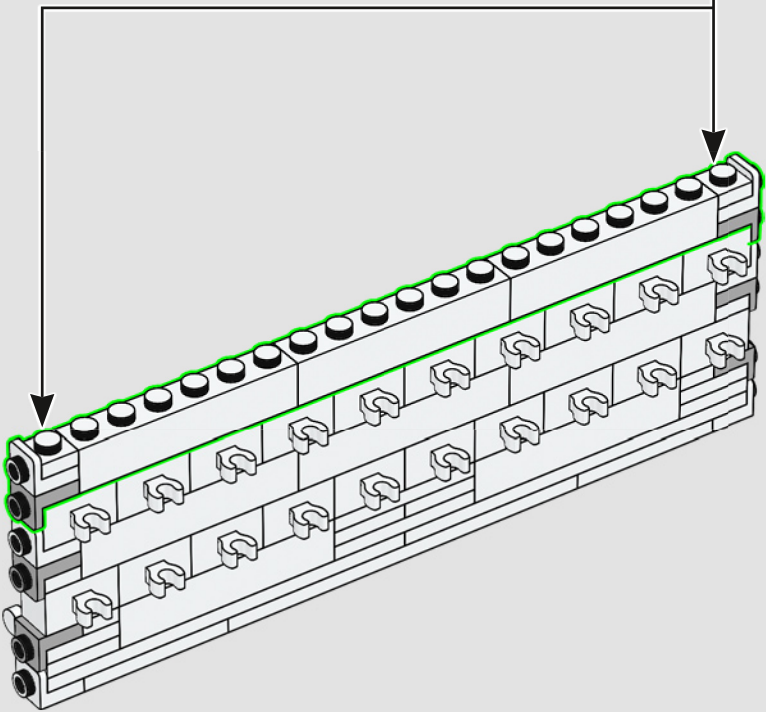
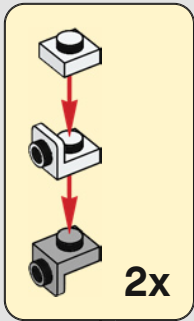


614

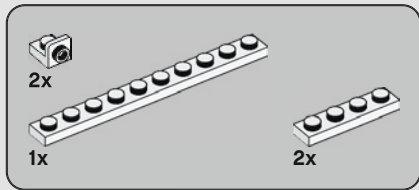
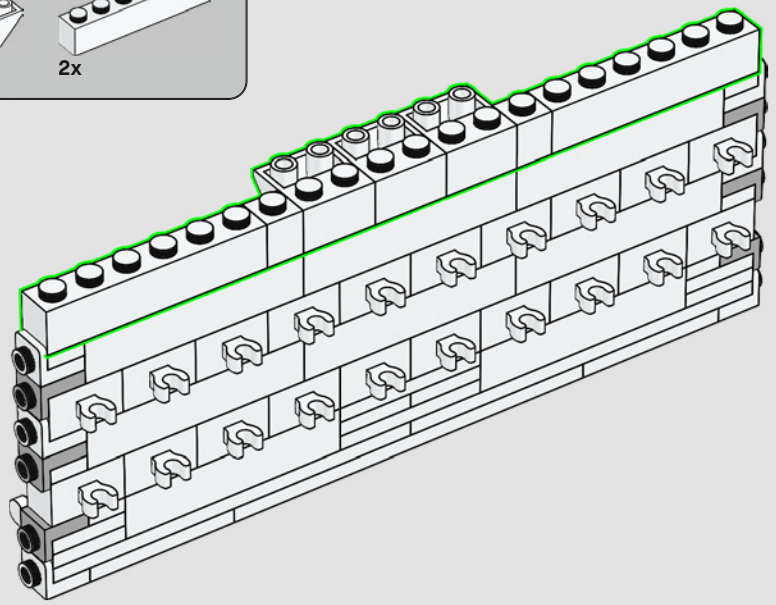




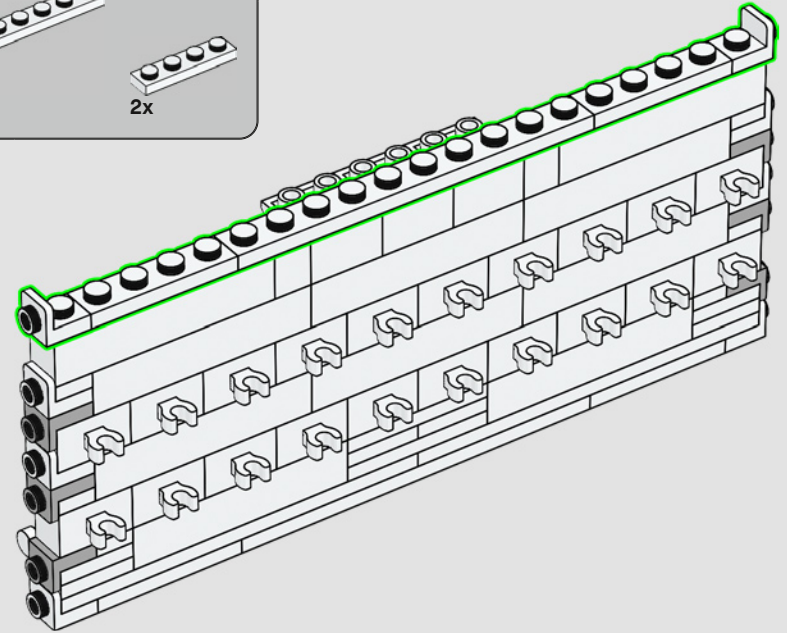
615

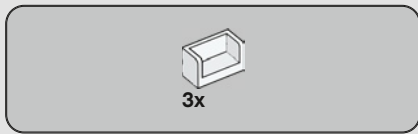


616

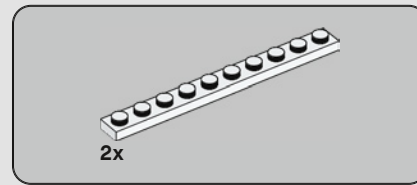
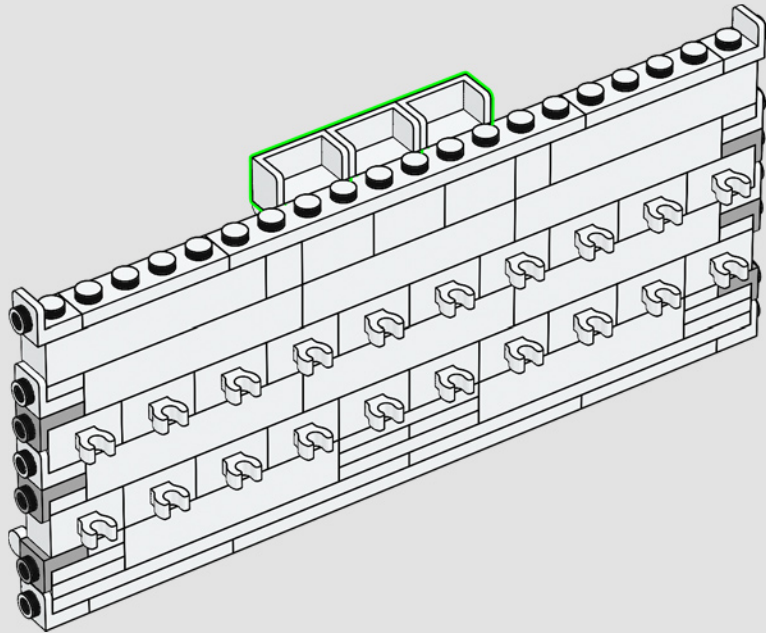


617

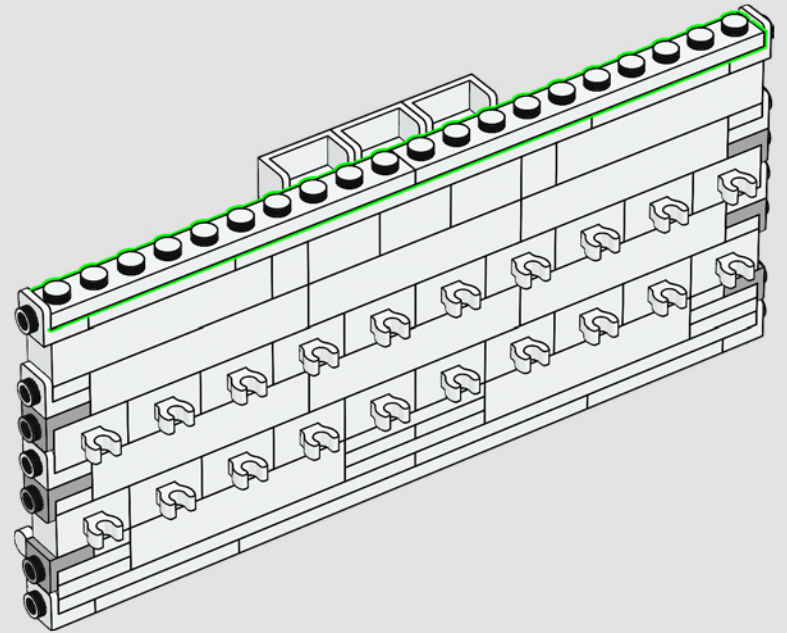


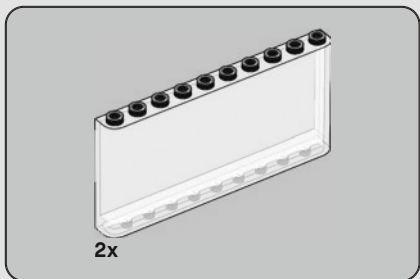


618

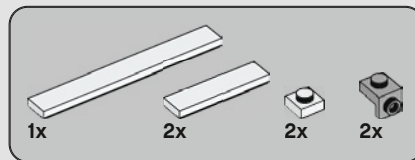
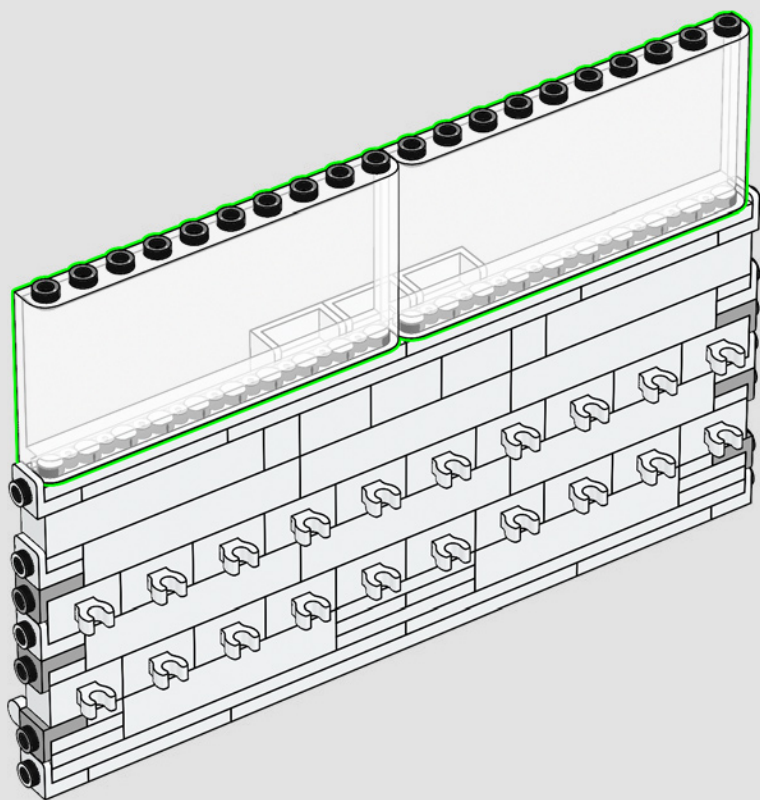


619

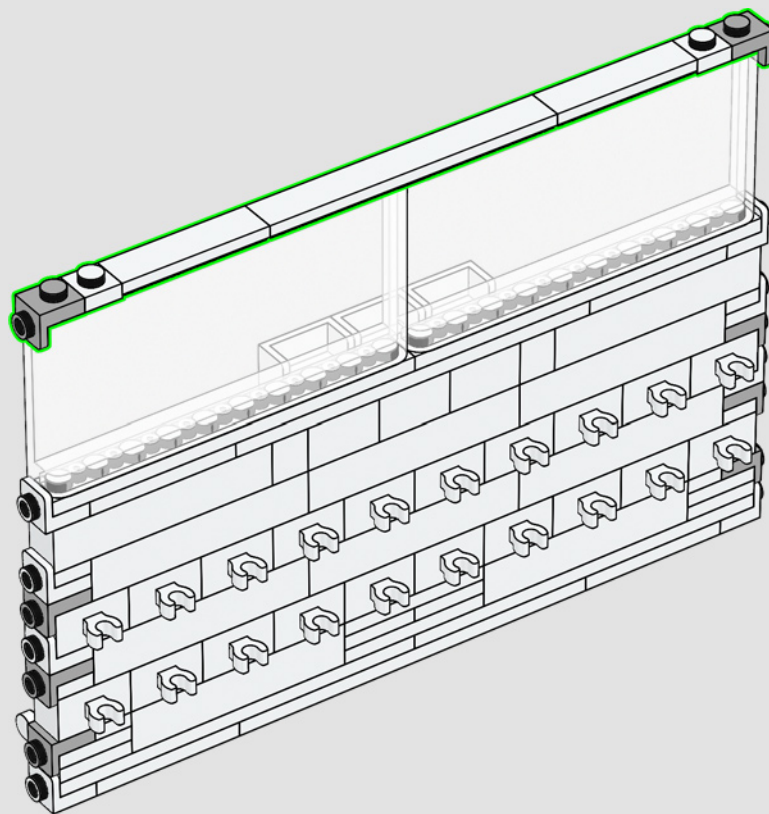


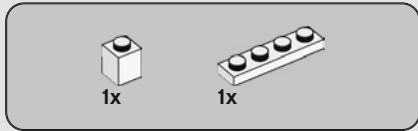
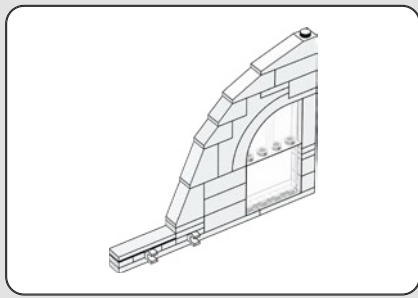


620

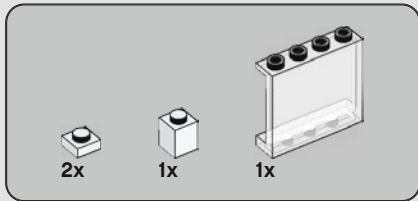
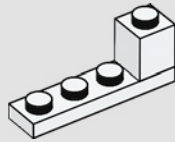


621

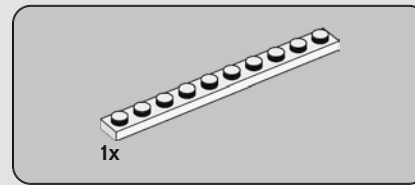
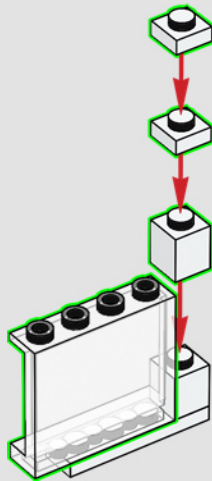




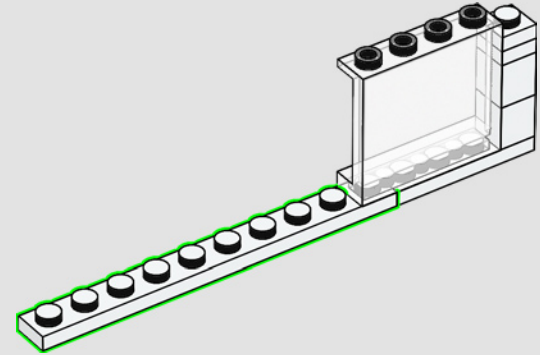
622



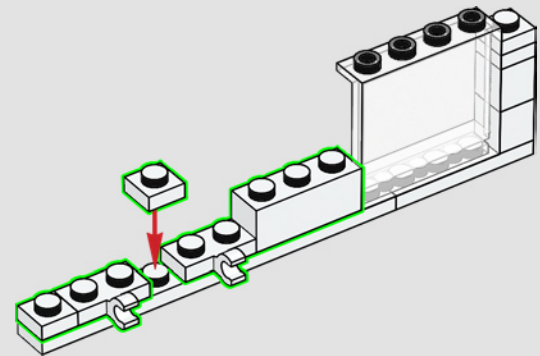
623

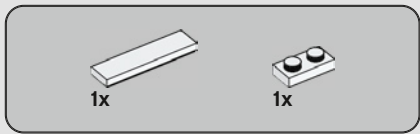


624

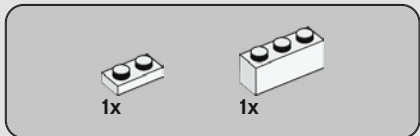
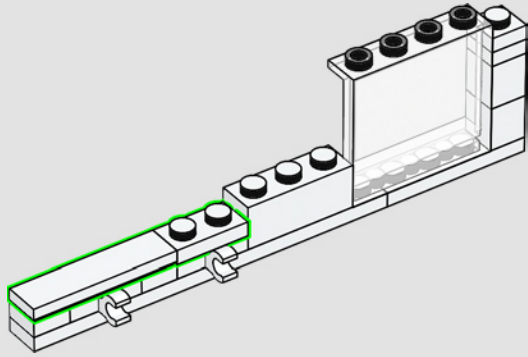


625

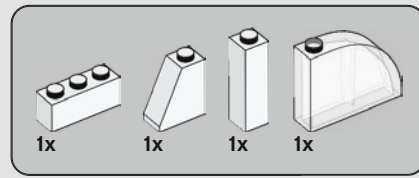
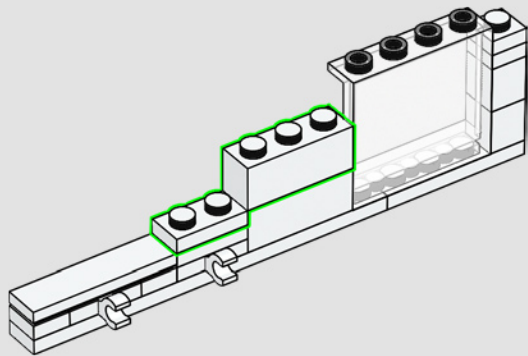




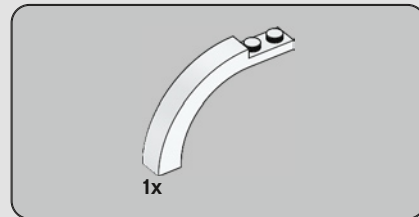
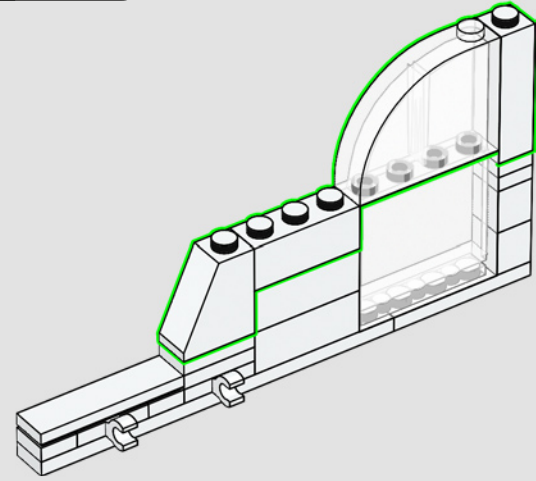
626



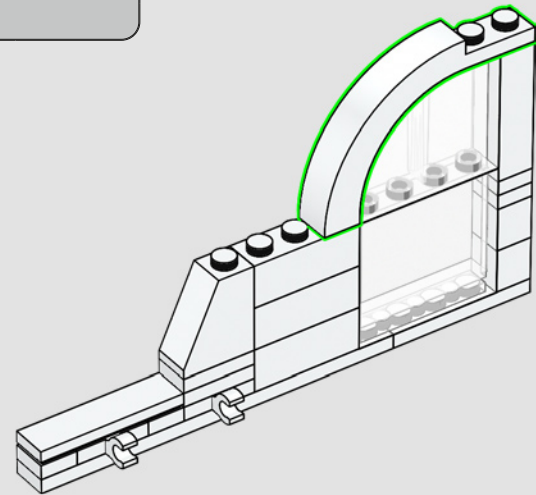
627

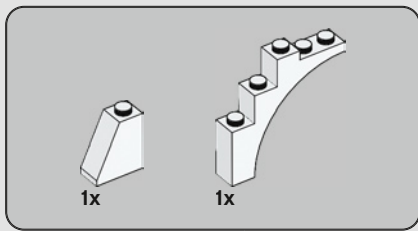


628

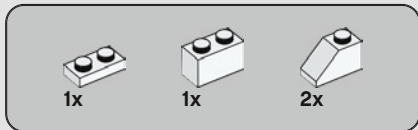
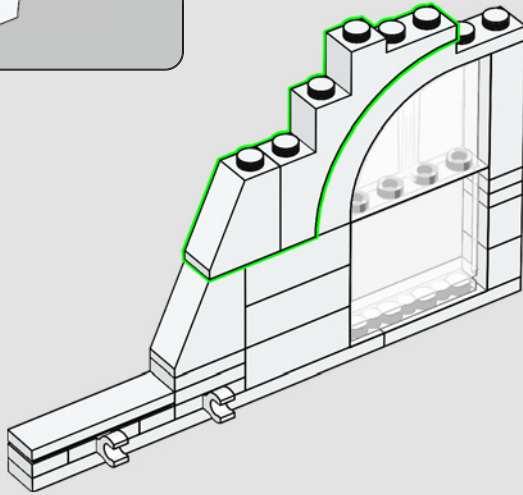


629

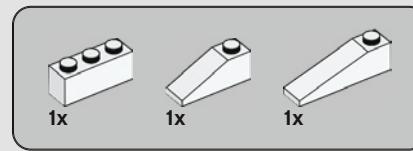
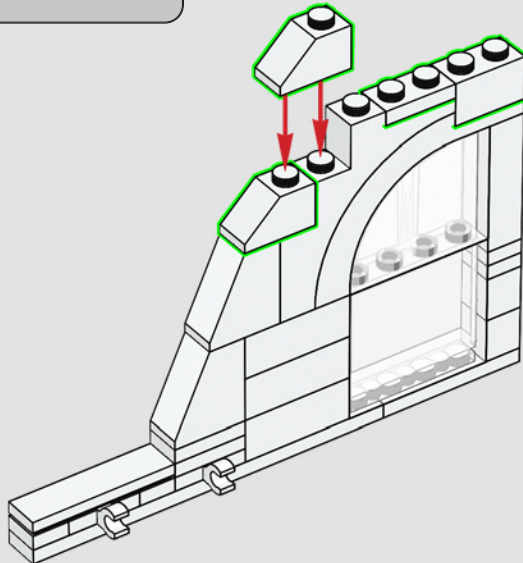




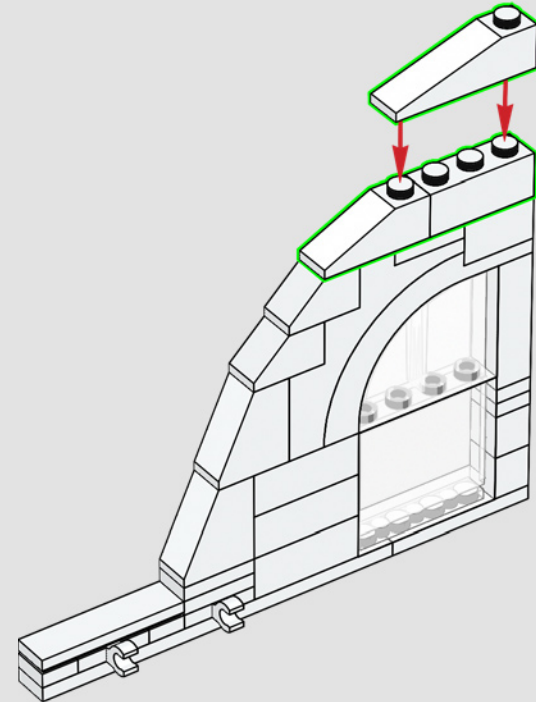
630



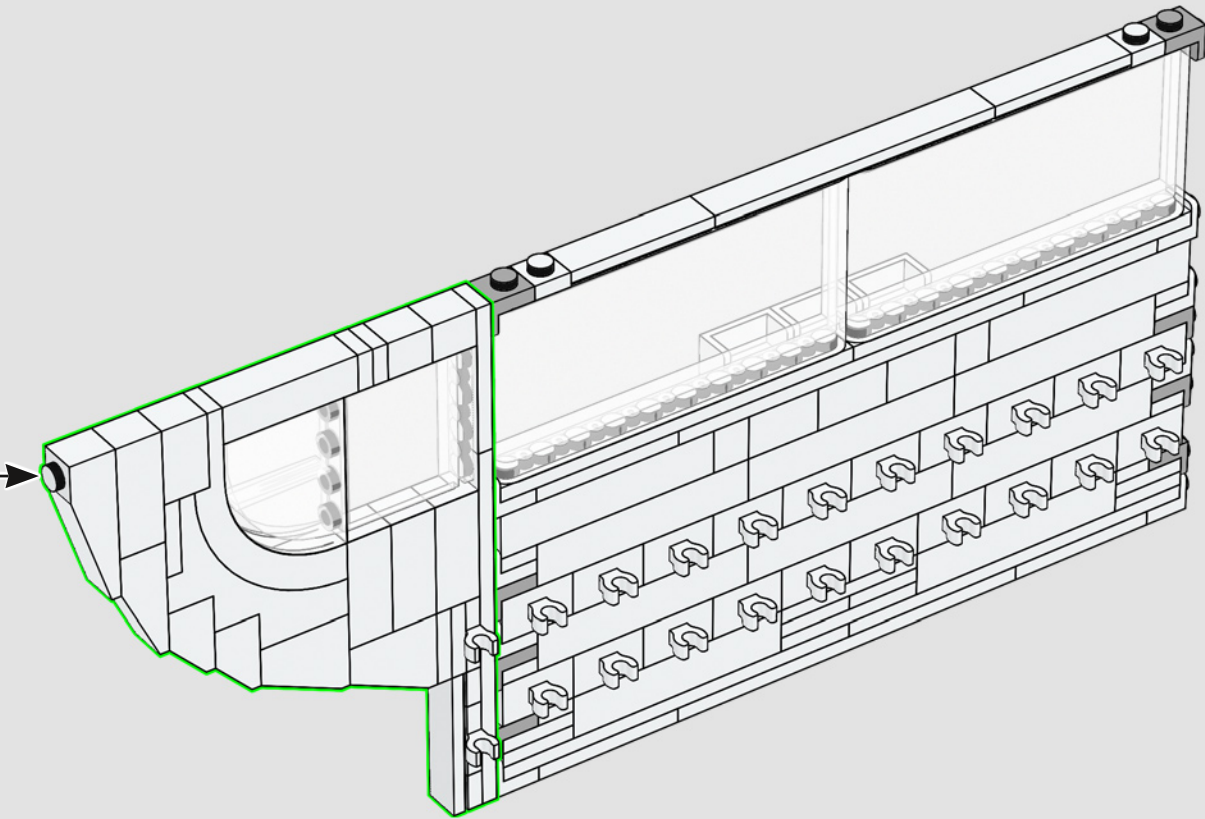
631

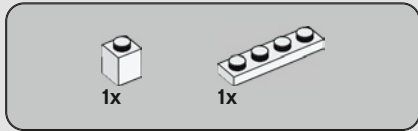
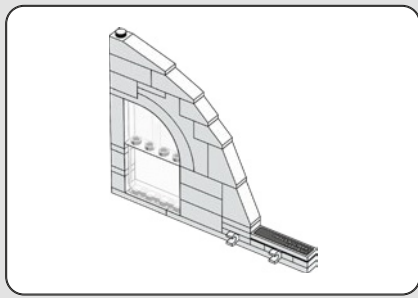


632

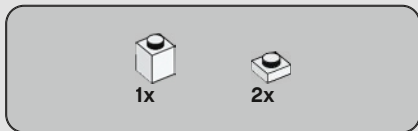
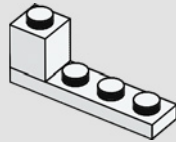


633

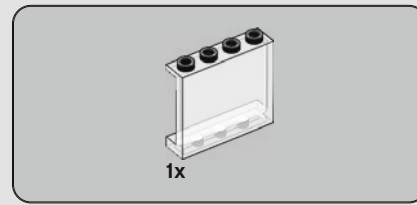
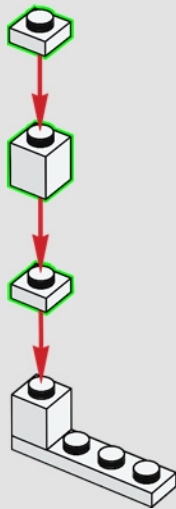




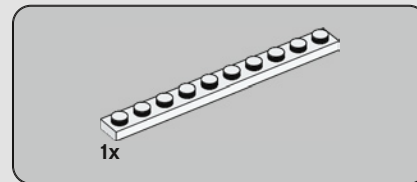
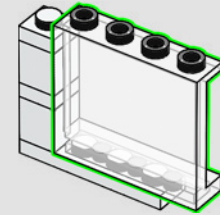
634



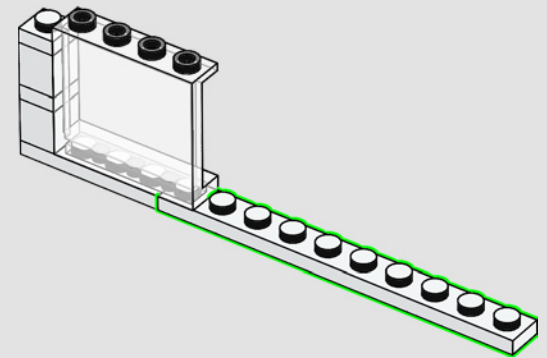
635

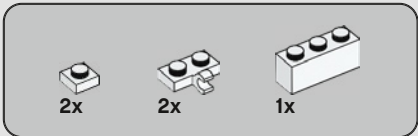


636

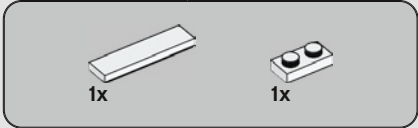
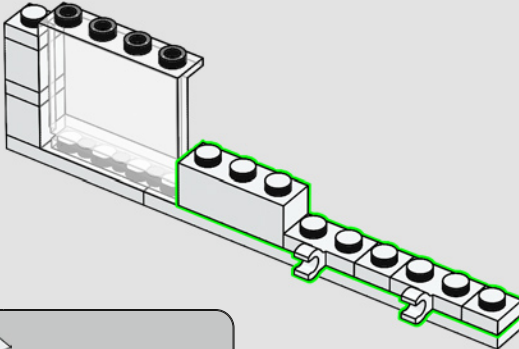


637

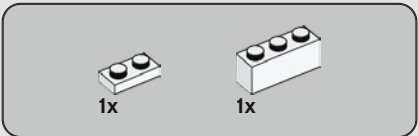
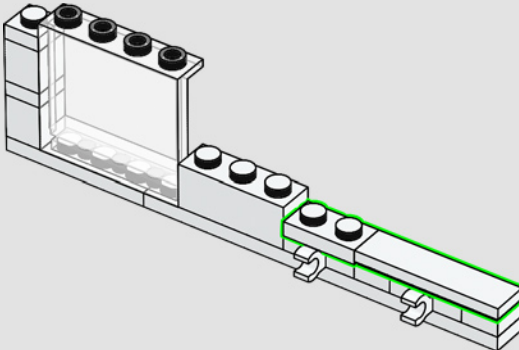




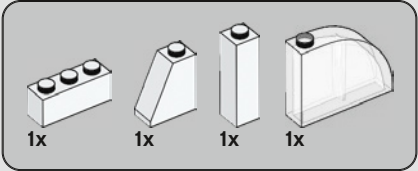
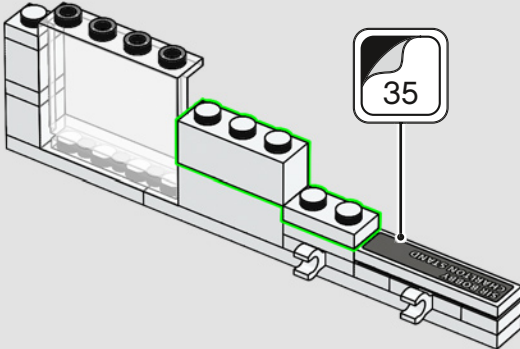
638



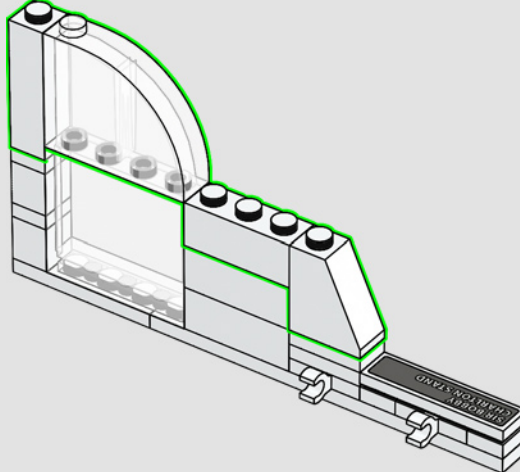
639

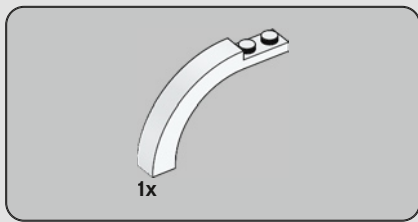


640

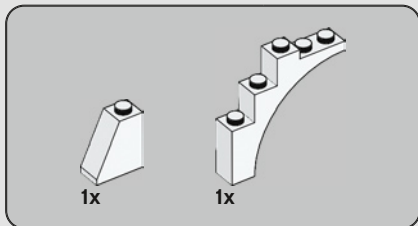
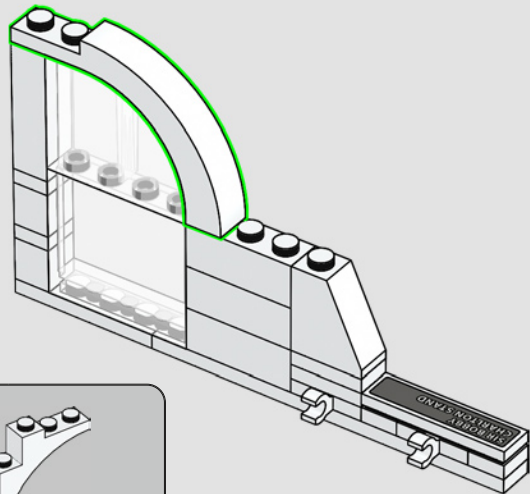


641

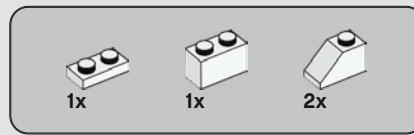
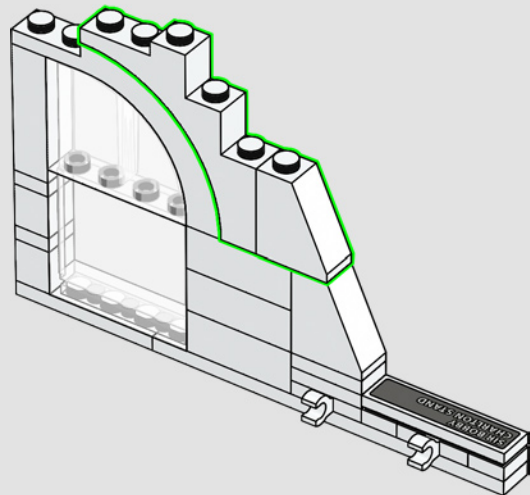




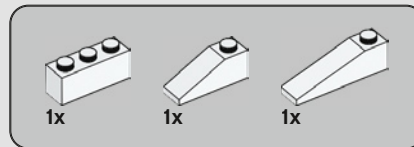
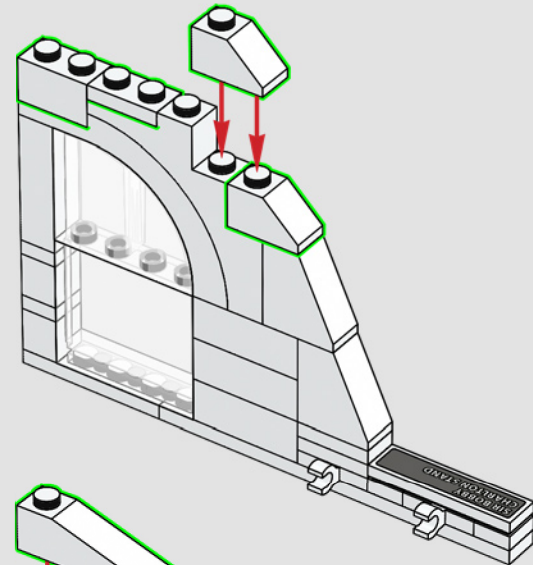
642



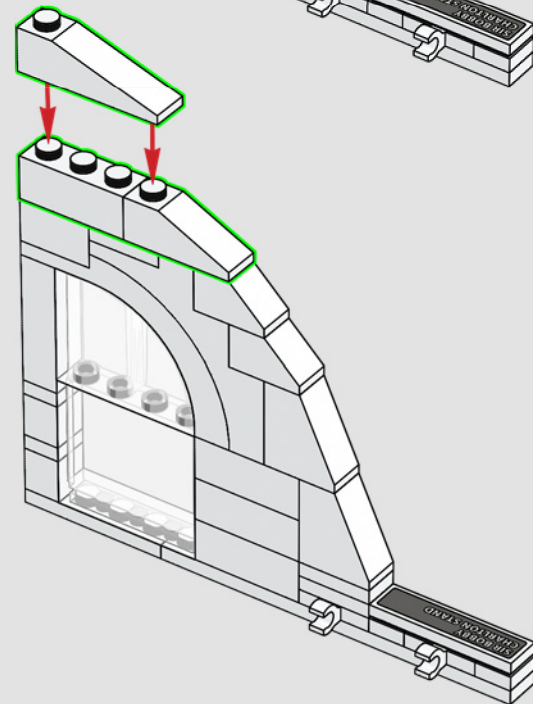
643



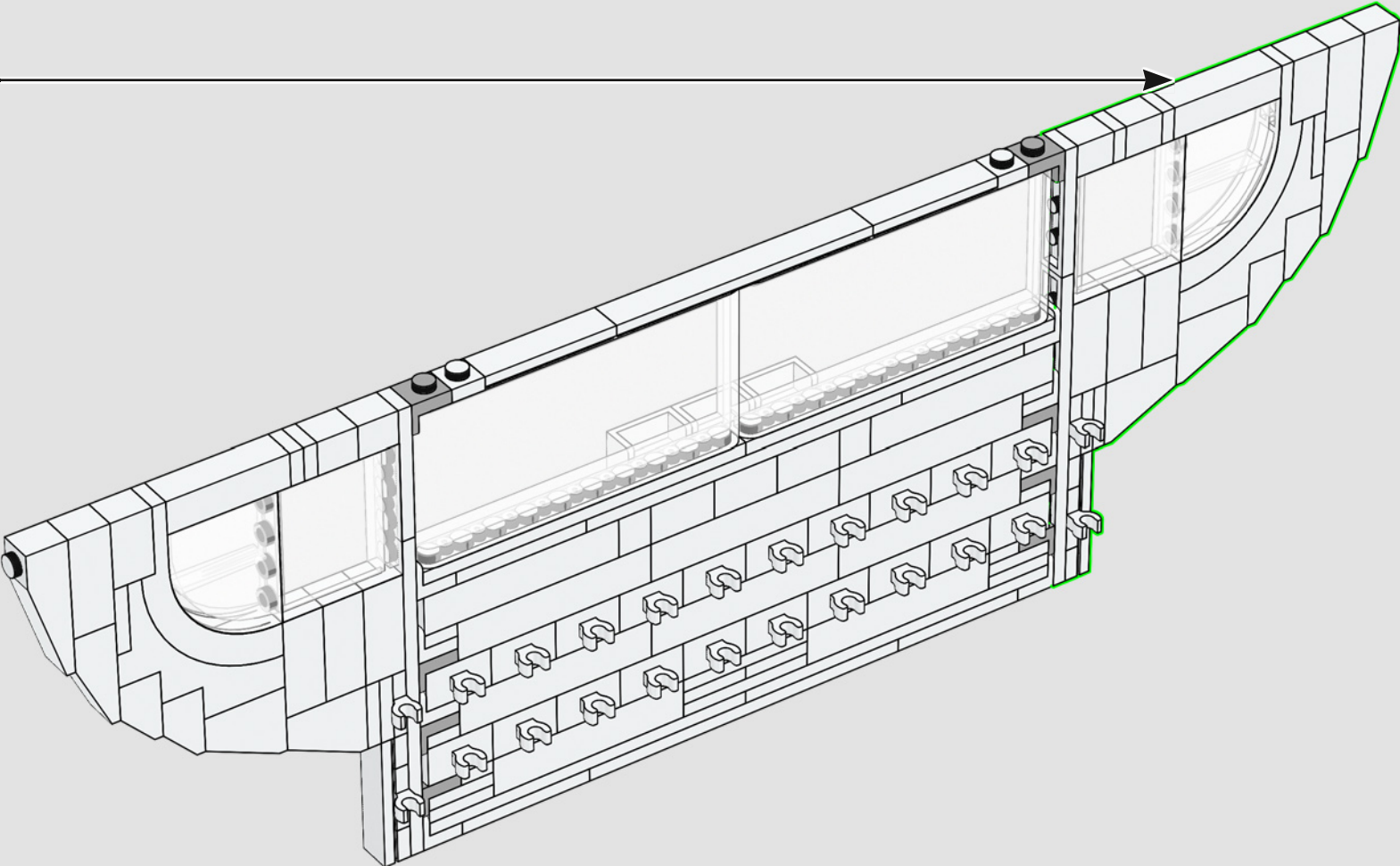
644

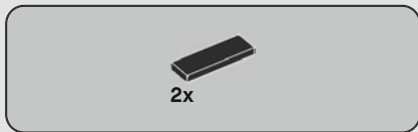


645

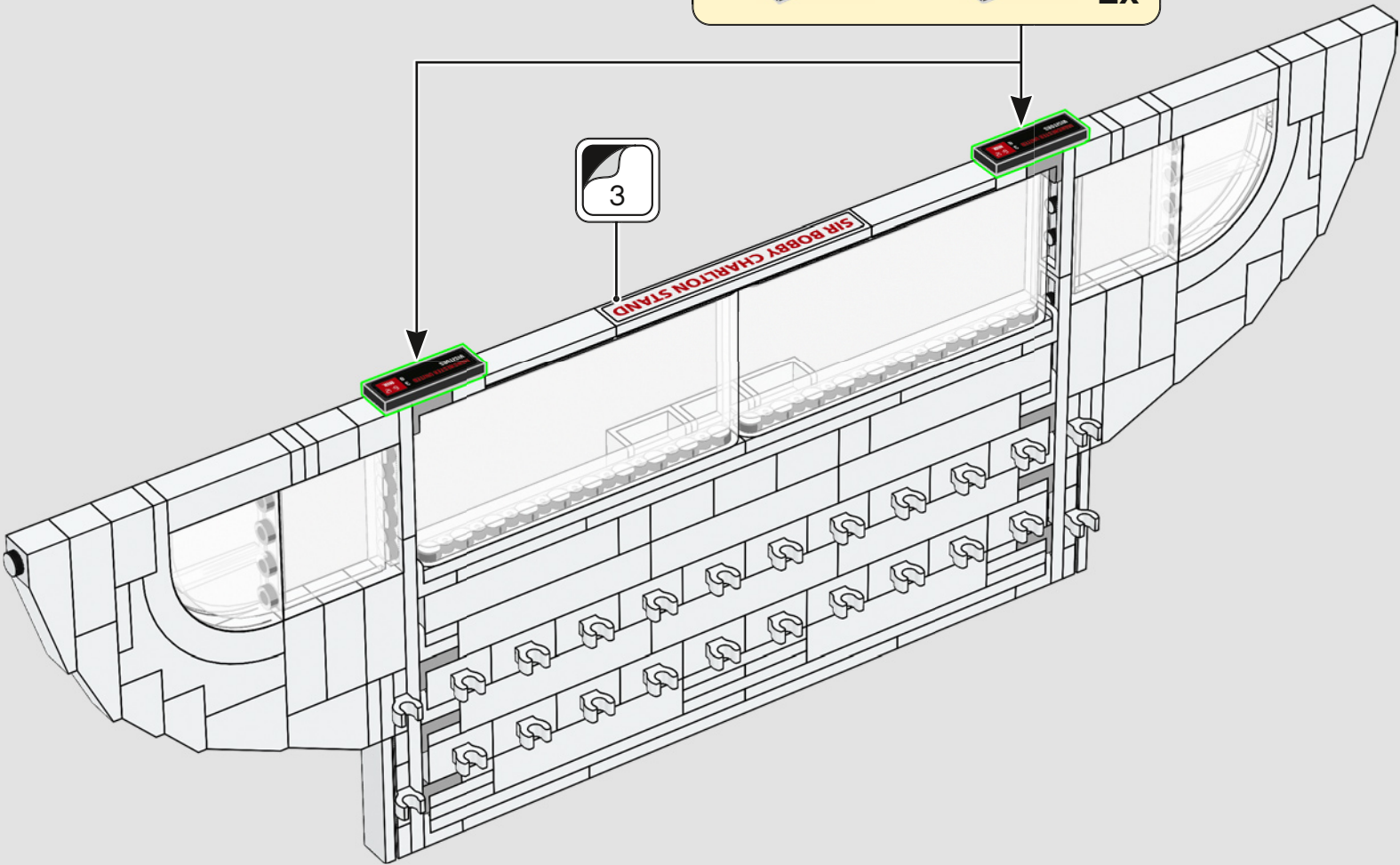
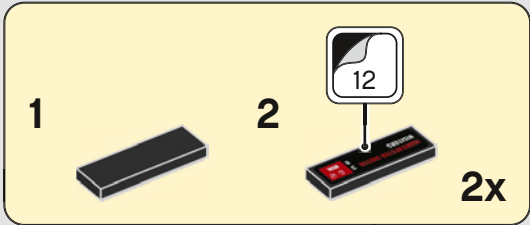


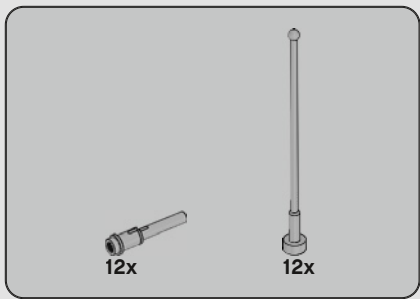
646



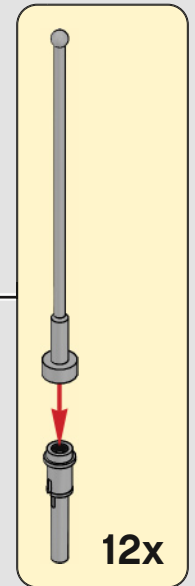
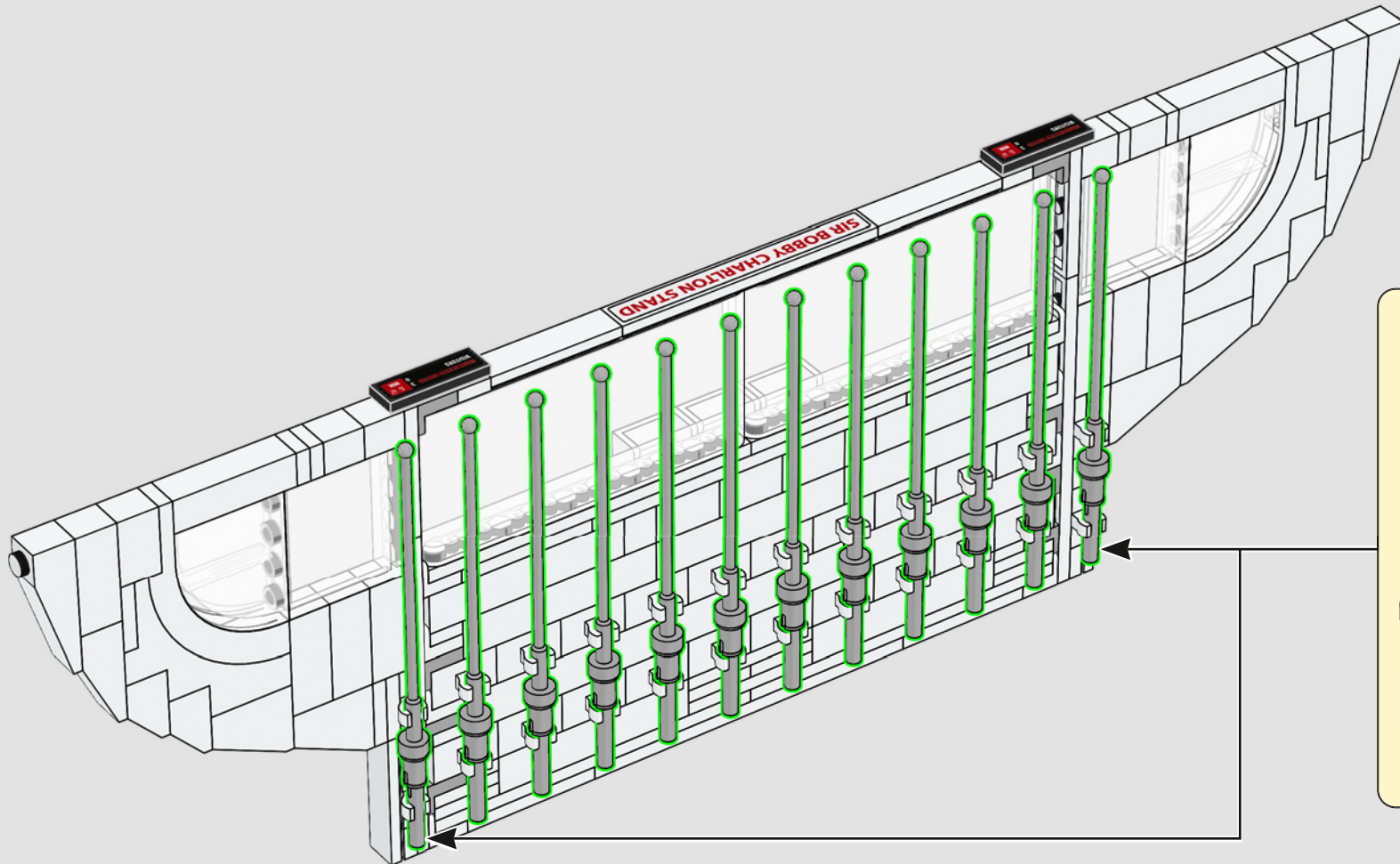


647

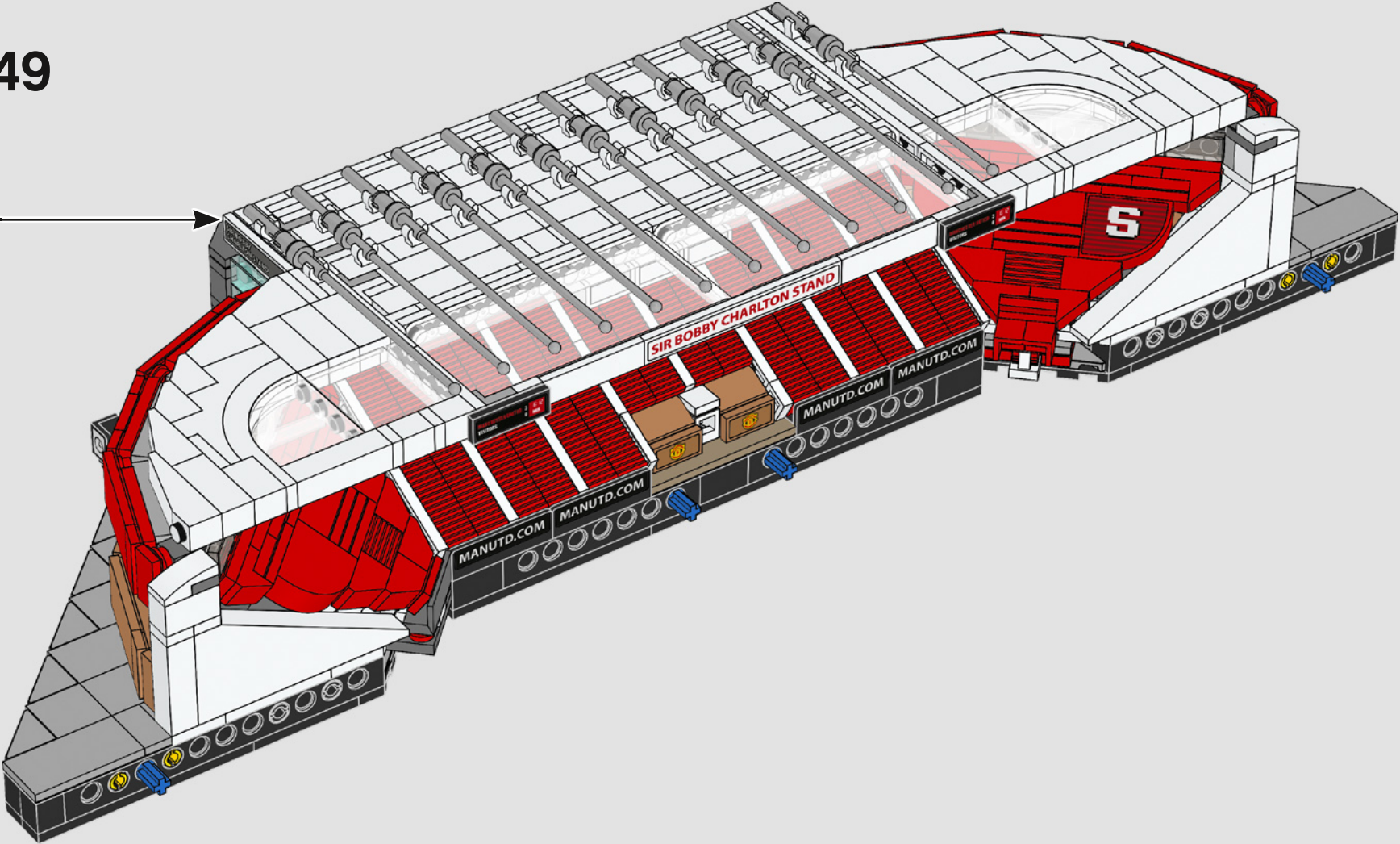


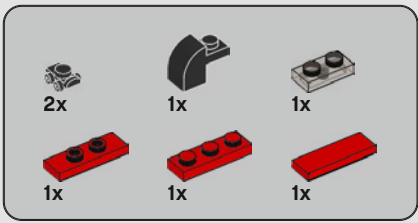


648

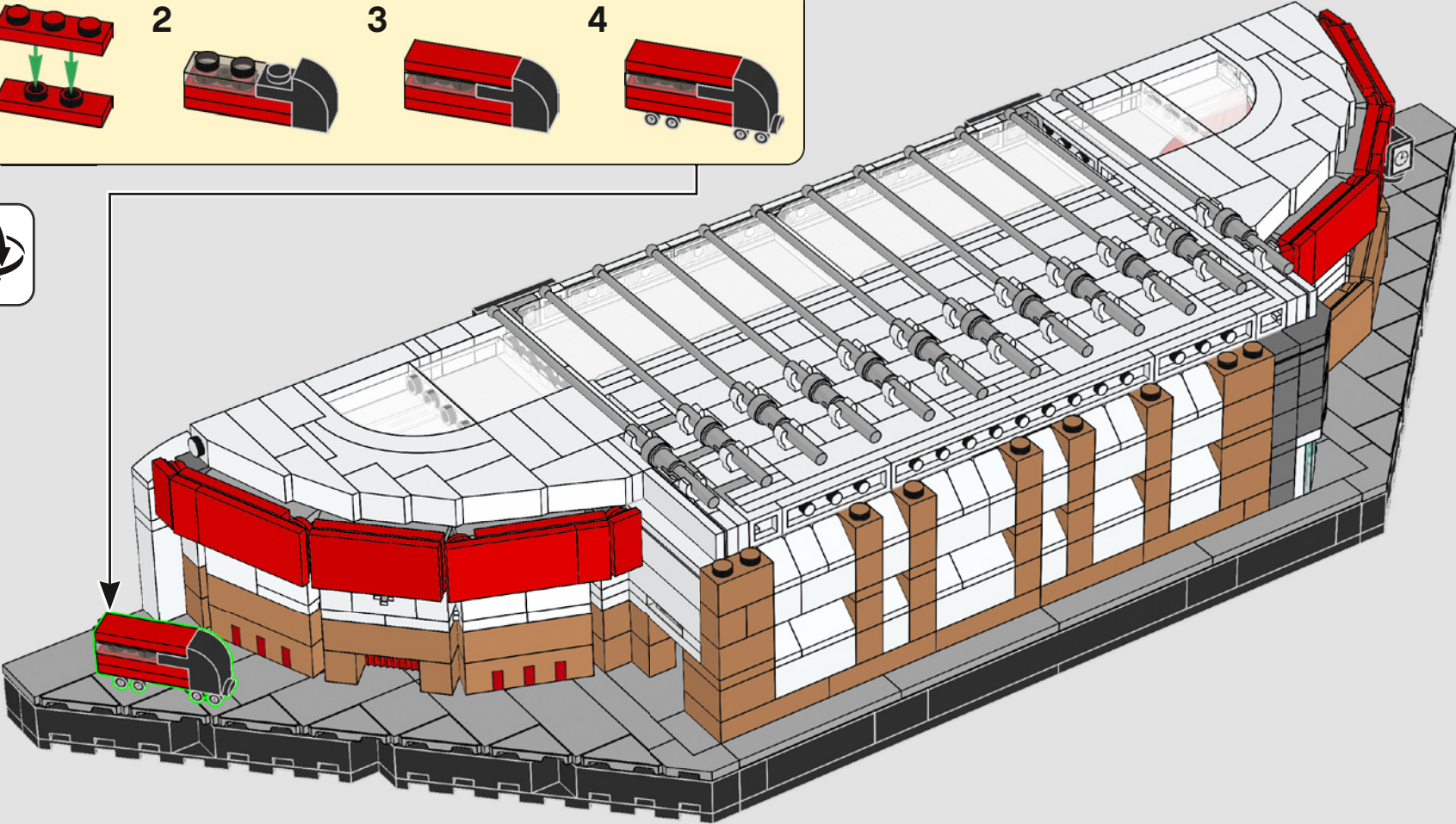
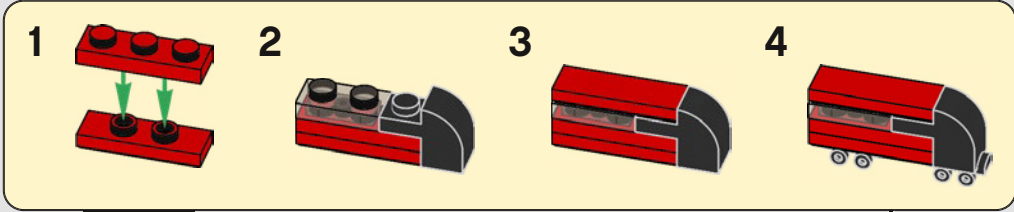


649

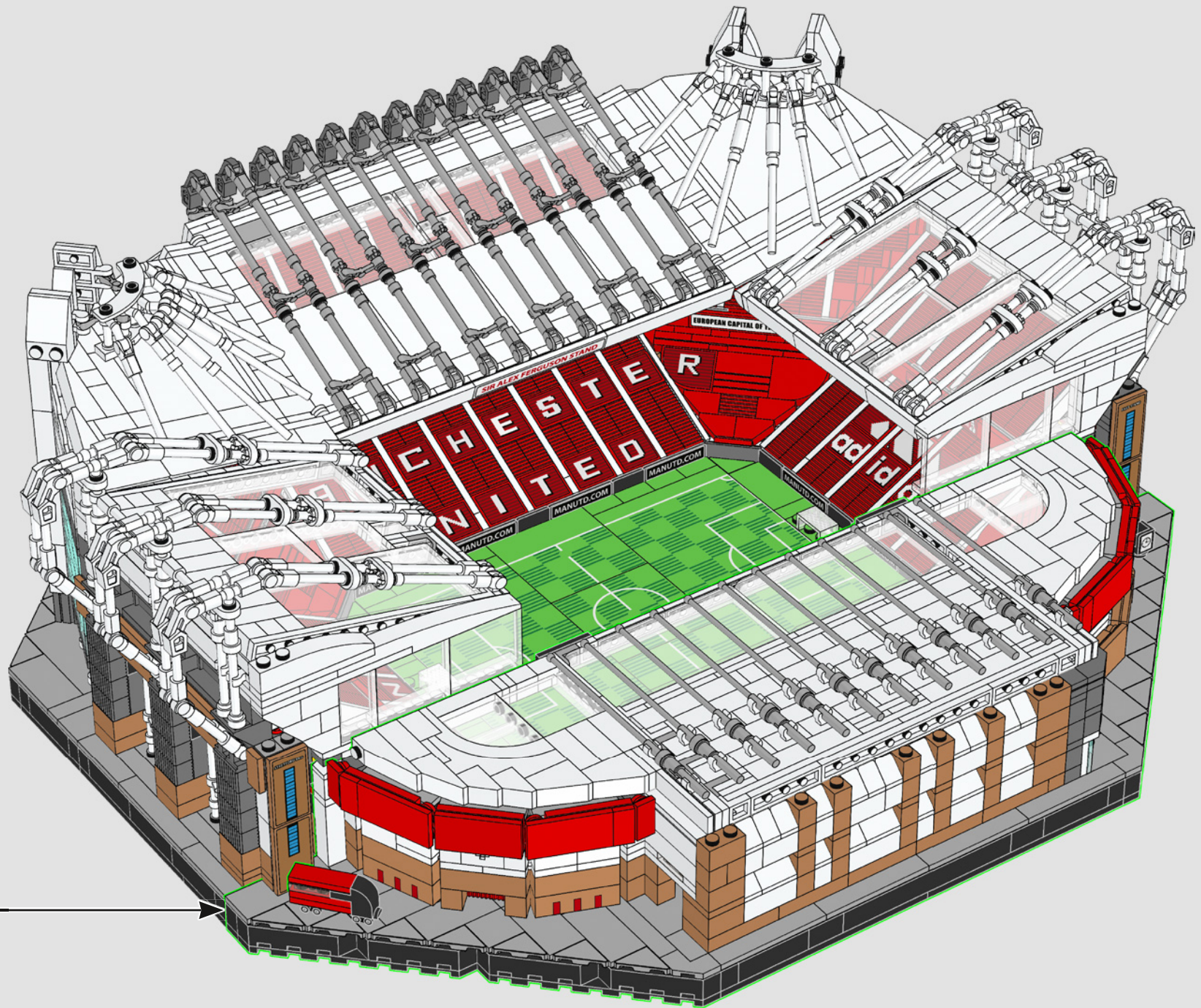


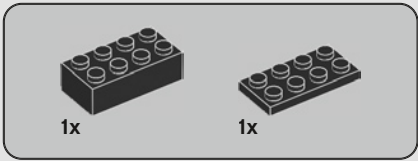


650

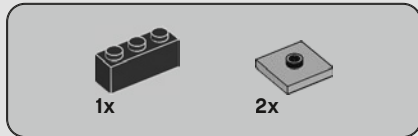
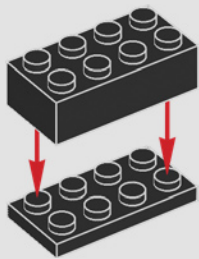


651

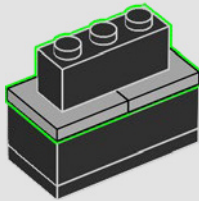




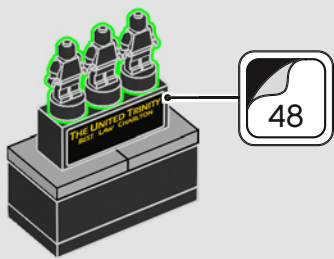
652



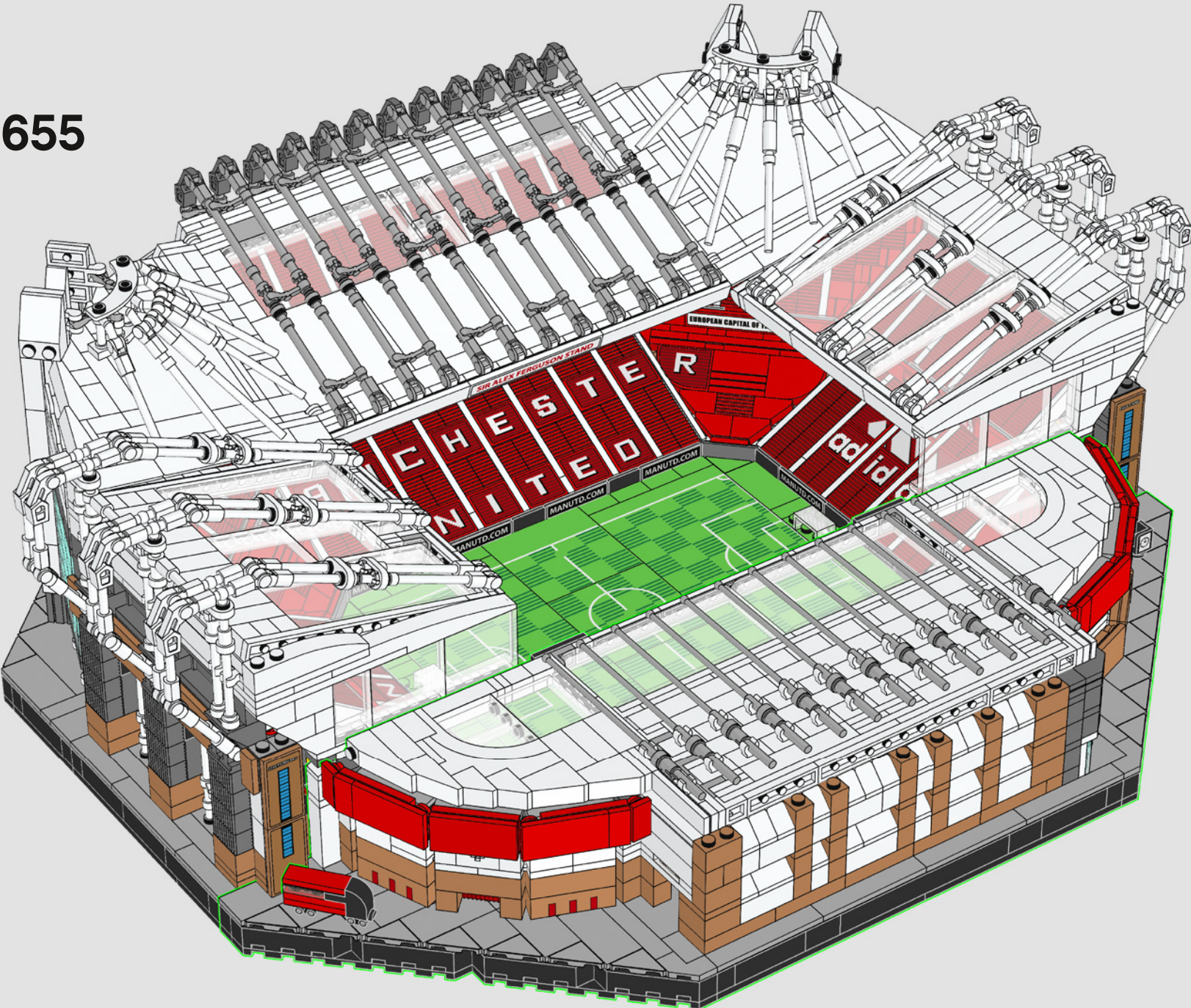
653



654

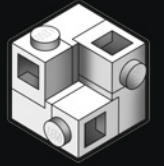


655





CREATOR™

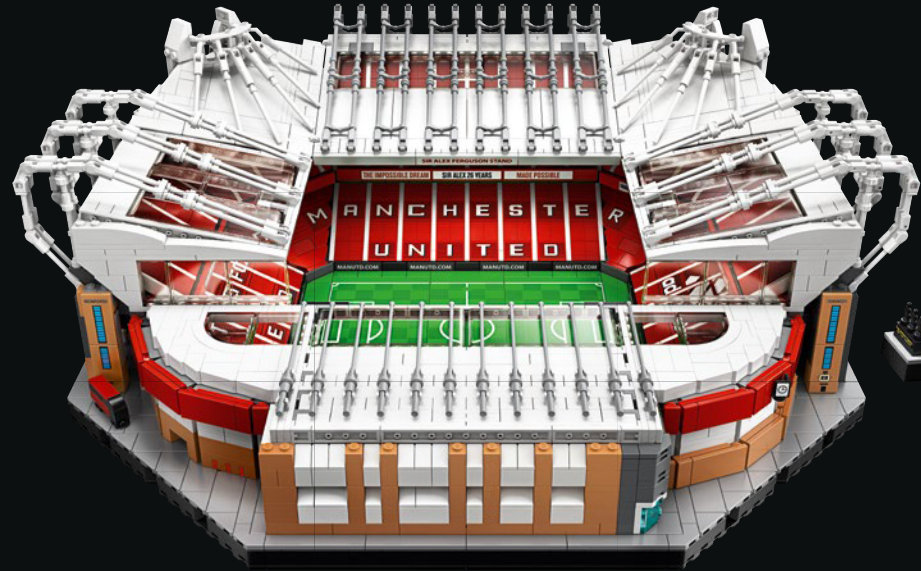


EXPERT





LEGO® Creator Expert – Gefällt es dir?



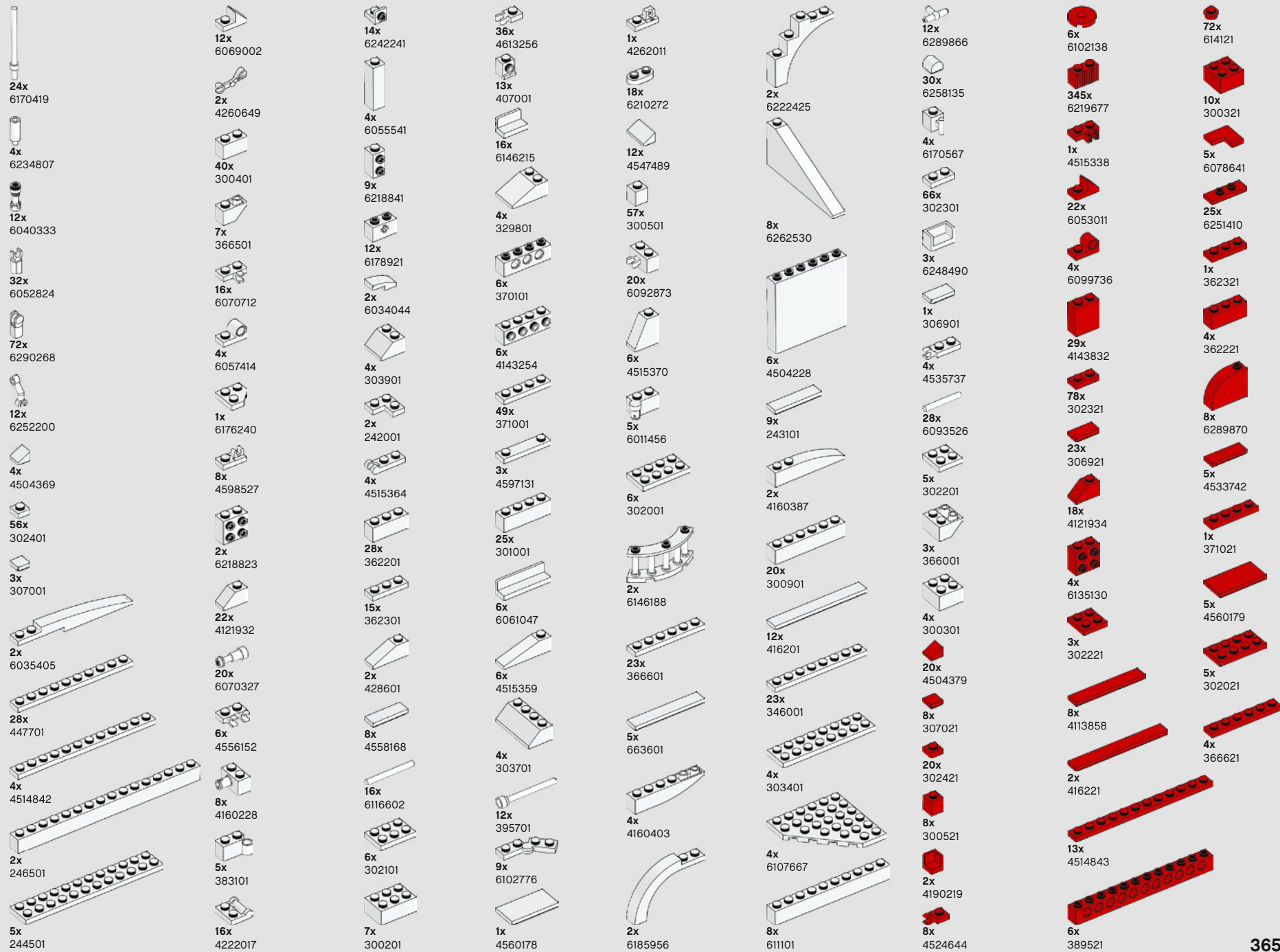
Die LEGO Group würde sich freuen, deine Meinung zu dem gerade gekauften Produkt zu erfahren. Dein Feedback trägt zur Weiterentwicklung dieser Produktreihe bei.

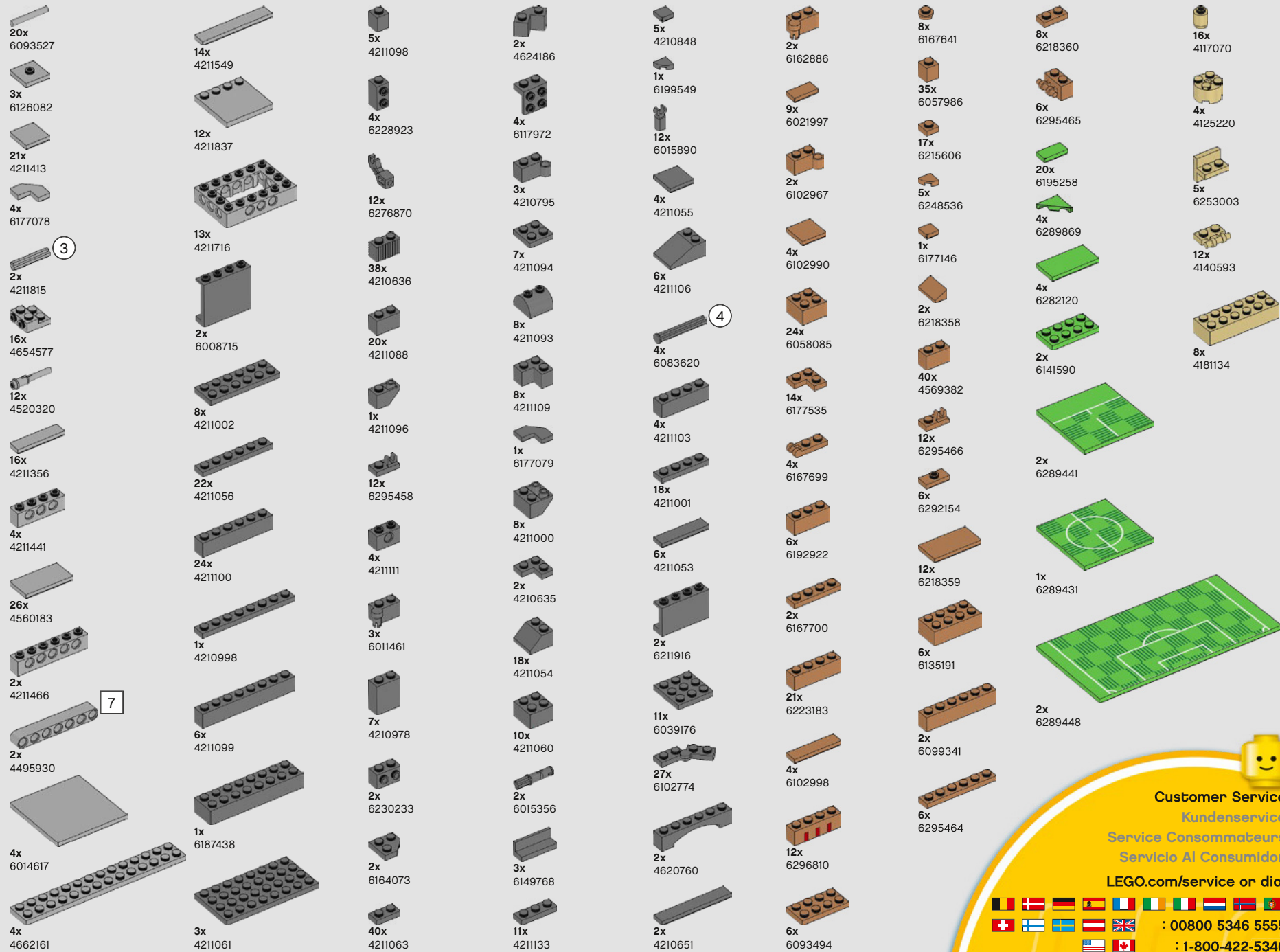
Besuche:

[LEGO.com/productfeedback](https://www.lego.com/productfeedback)

Durch Ausfüllen unseres kurzen Feedback-Fragebogens nimmst du automatisch an der Verlosung eines LEGO® Preises teil.

Es gelten die Teilnahmebedingungen.






Customer Service
Kundenservice
Service Consommateurs
Servicio Al Consumidor
LEGO.com/service or dial


: 00800 5346 5555
: 1-800-422-5346

